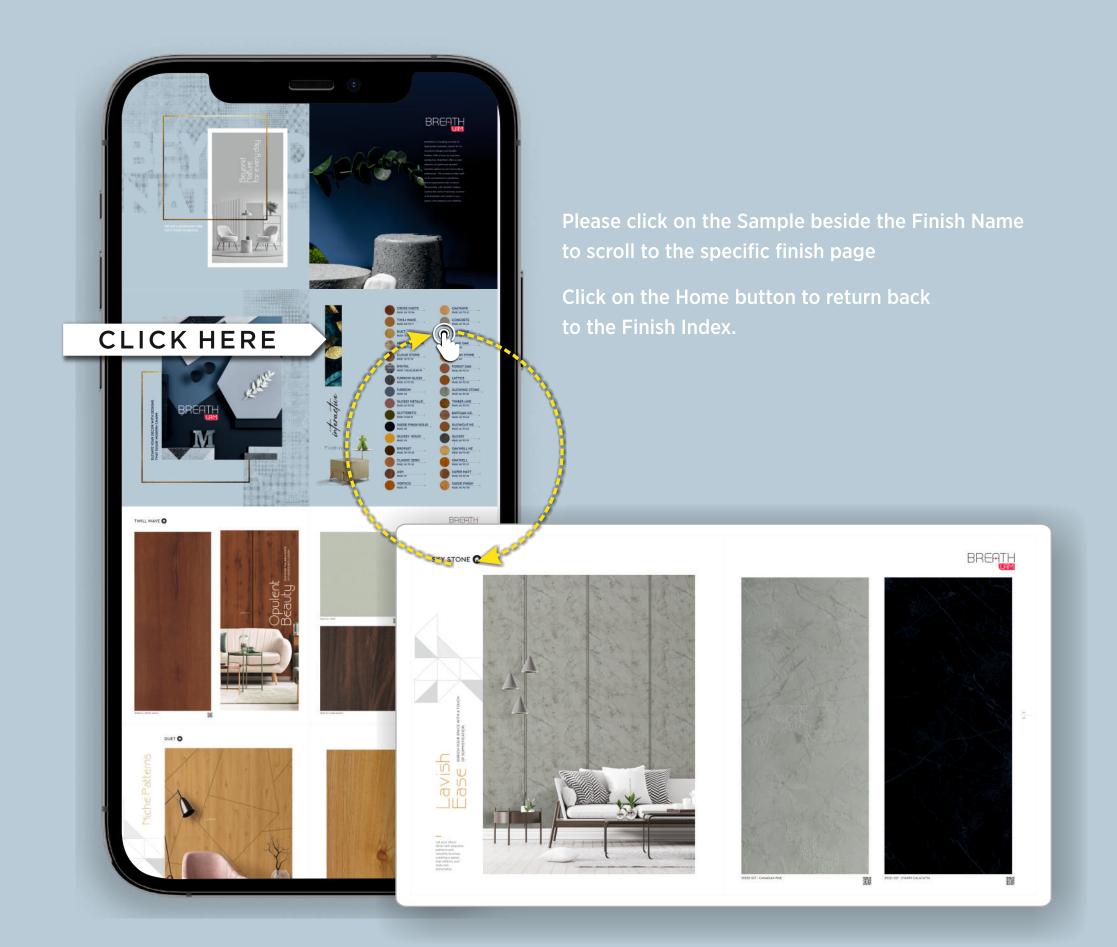


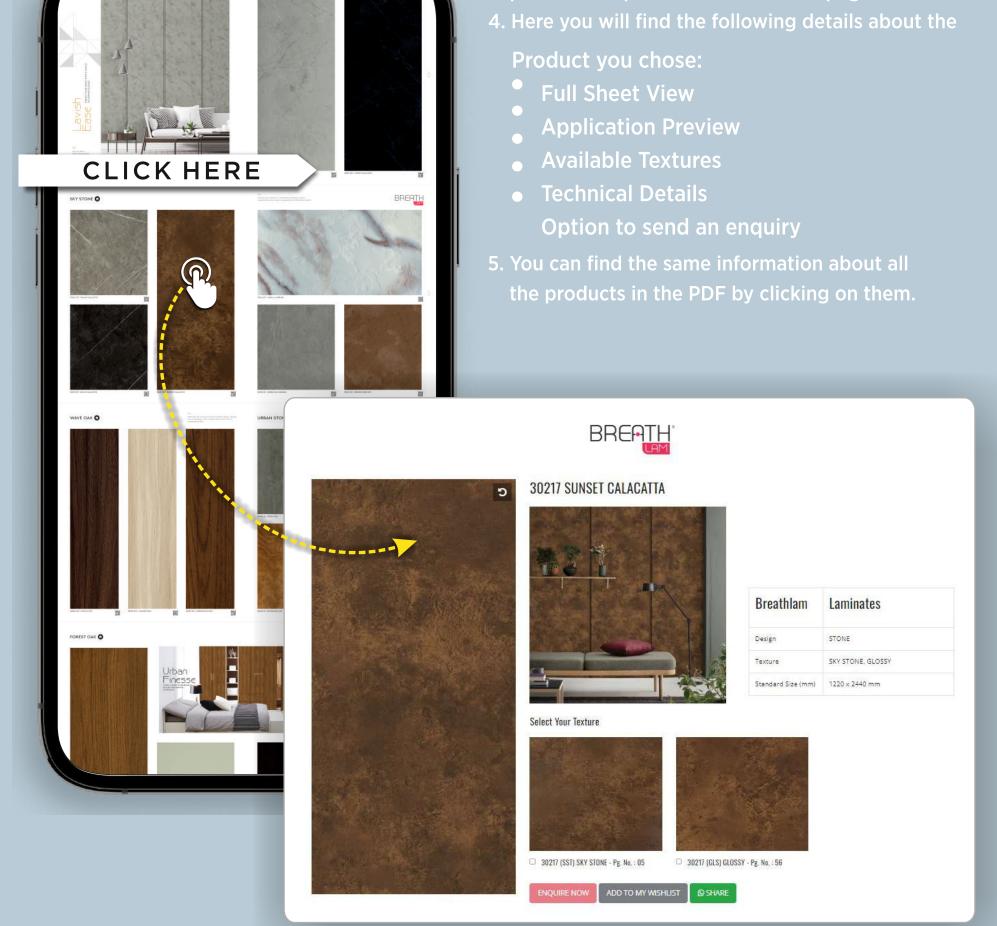


INTERACTIVE



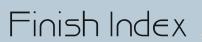


- 1. Open downloaded e-PDF on any device.
- 2. Browse through our entire collection right on your fingertips.
- 3. Like a product or design? Click anywhere on the product to open its dedicated webpage.



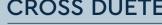














TWILI WAVE PAGE: 08 TO 11



MENTENO STONE

CLOUD STONE PAGE: 18 TO 19

PAGE: 16 TO 17

FURROW PAGE: 23

GLOSSY METALIC

GLITTERETO PAGE: 27,60-61

SUEDE FINISII-SOLID PAGE: 28

GLOSSY -SOLID PAGE: 29

DROPLET

CLASSIC ZERO PAGE: 34 TO 36

ASH PAGE: 37

VERTICO PAGE: 39



OAKWAVE

PAGE: 40 TO 41



SKY STONE PAGE: 44 TO 47

WAVE OAK PAGE: 48

URBAN STONE PAGE: 49

DIGITAL **FOREST OAK** PAGE: 7,20,26,38,80-81 PAGE: 50 TO 51

FURROW GLOSS LATTICE PAGE: 21 TO 22 PAGE: 52 TO 53

GLOWING STONE PAGE: 54 TO 55

TIMBER LINE PAGE: 24 TO 25 PAGE: 56 TO 59

> BUFFOAK HZ. PAGE: 62 TO 63

GLOWCUT HZ PAGE: 64 TO 65

GLOSSY PAGE: 66 TO 79

OAKWELL HZ PAGE: 30 TO 33 PAGE: 82 TO 83

OAKWELL PAGE: 84 TO 91

SUPER MATT PAGE: 92 TO 95

> SUEDE FINISH PAGE: 96 TO 101

CROSS DUETE 🙃

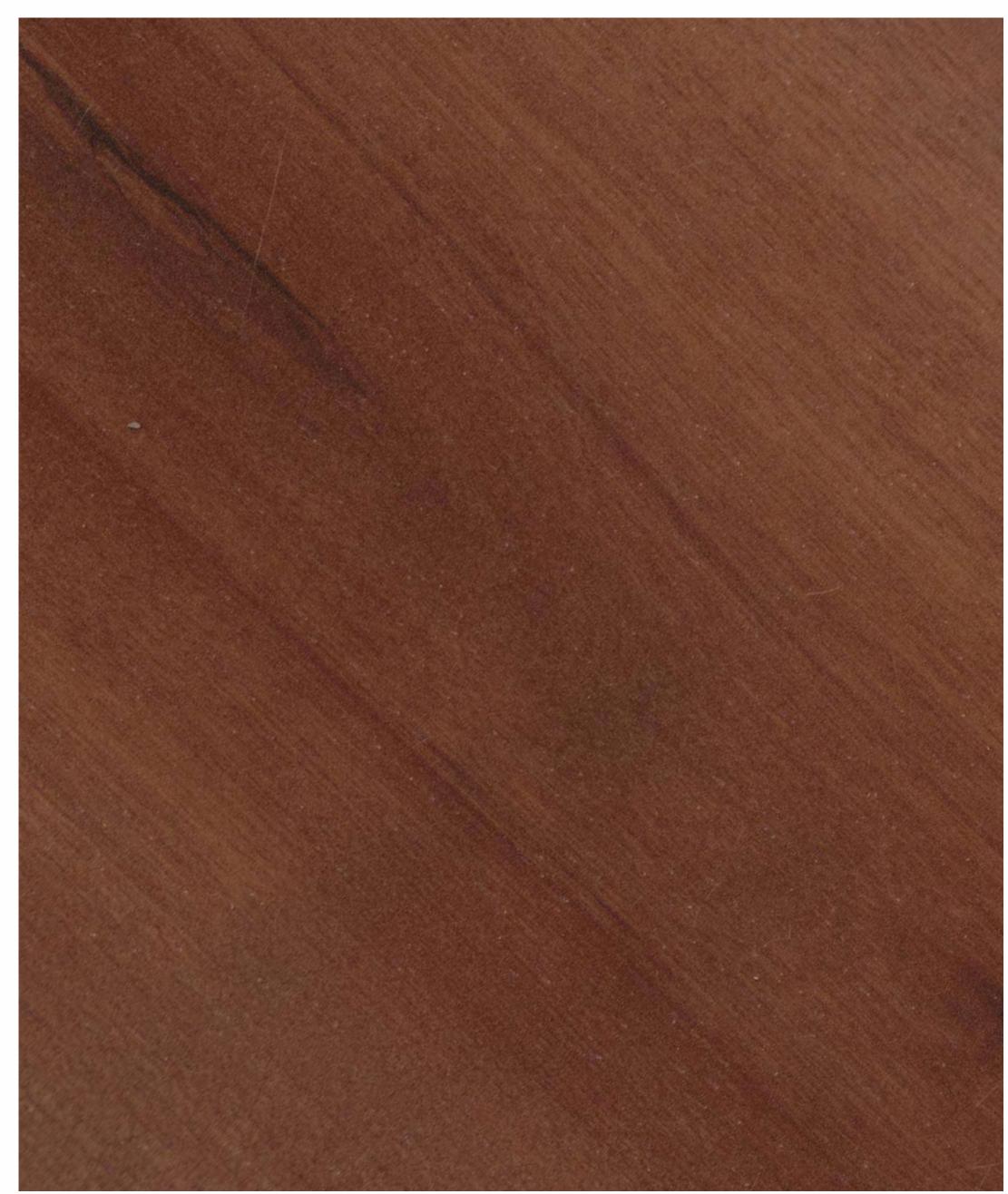
Transform your room with modish charm and stylish

a captivating bohemian ecstasy.





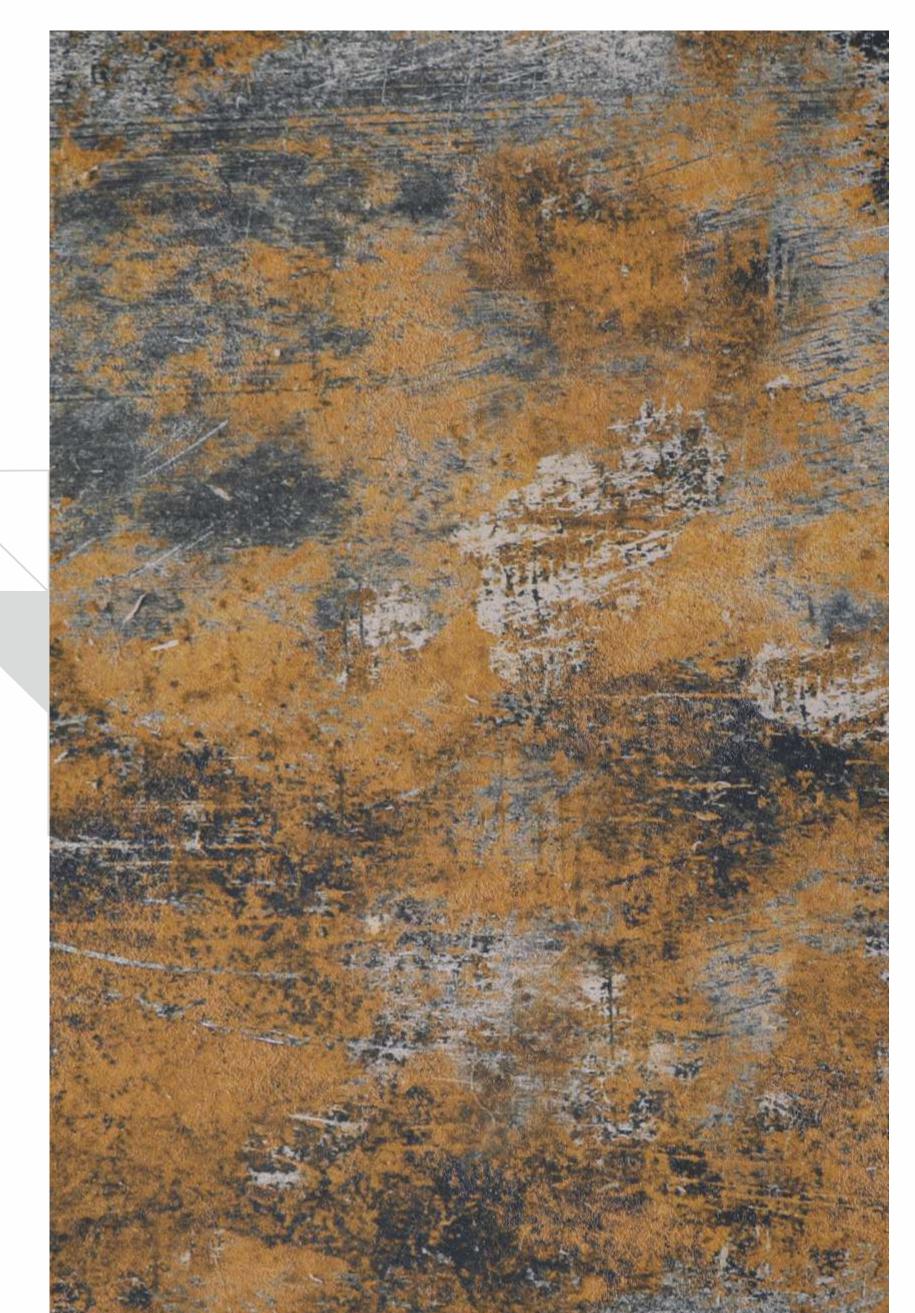




30258 CDT | EXOTIC ACACIA 🗊



Explore fascinating designs that embody a maverick mode, bringing charismatic beauty and panache to your space.



30261 CDT | AROMATIC CEDAR 🗊

30264 CDT | LIGHT OAK 🗊



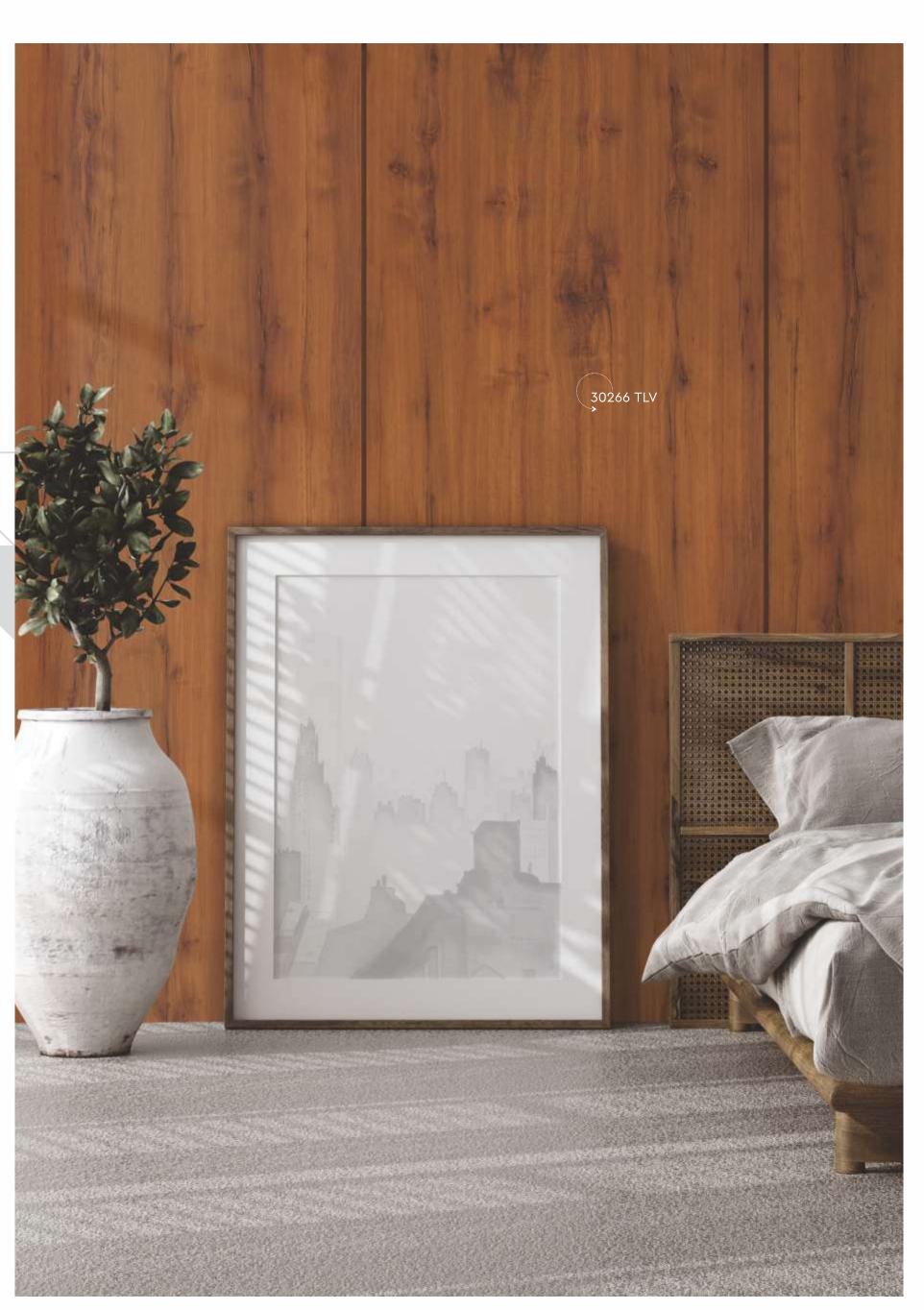


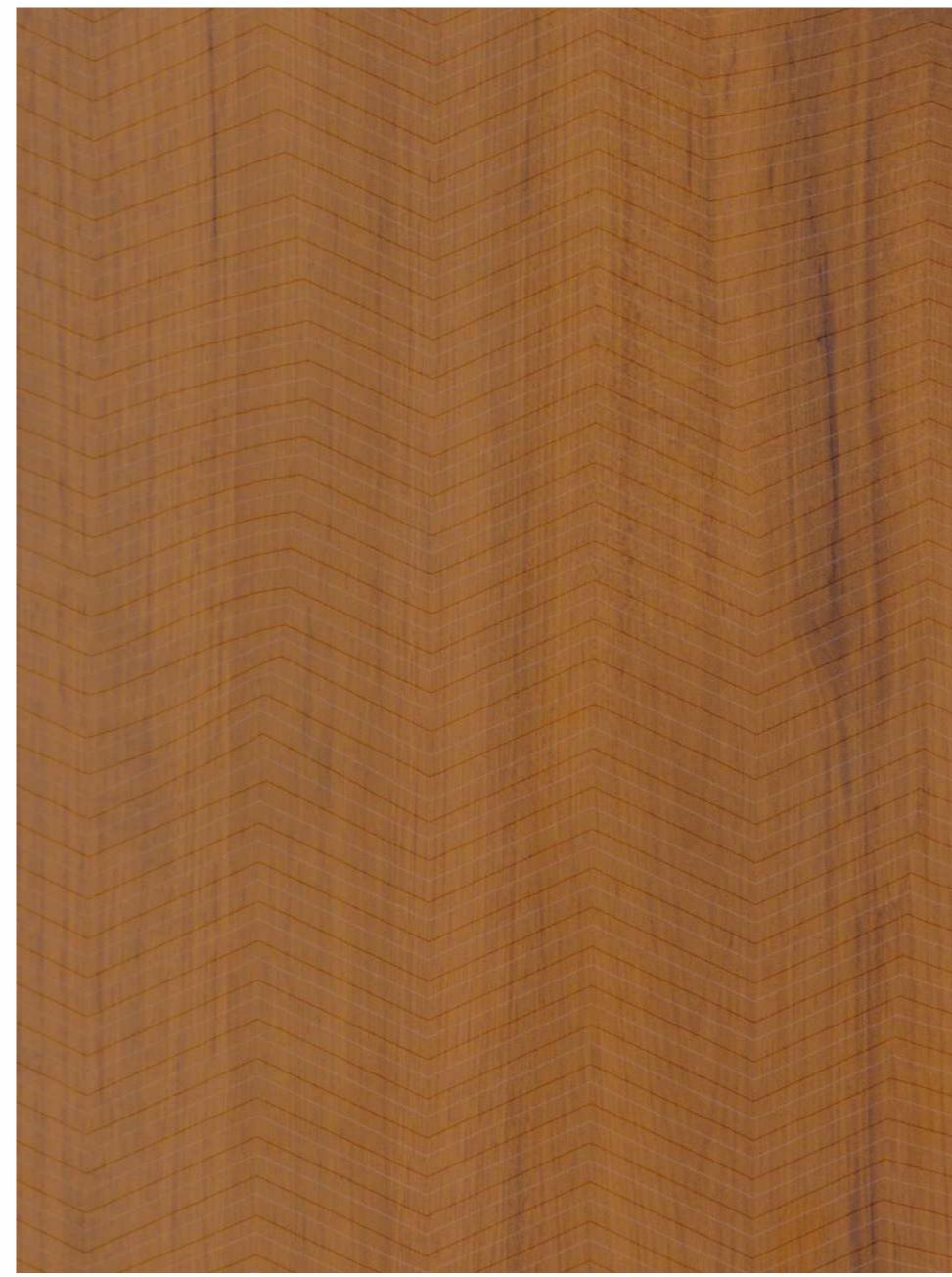




Ignite Passion

Live in chic fervor with flamboyant elements that add a classy edge to your home.



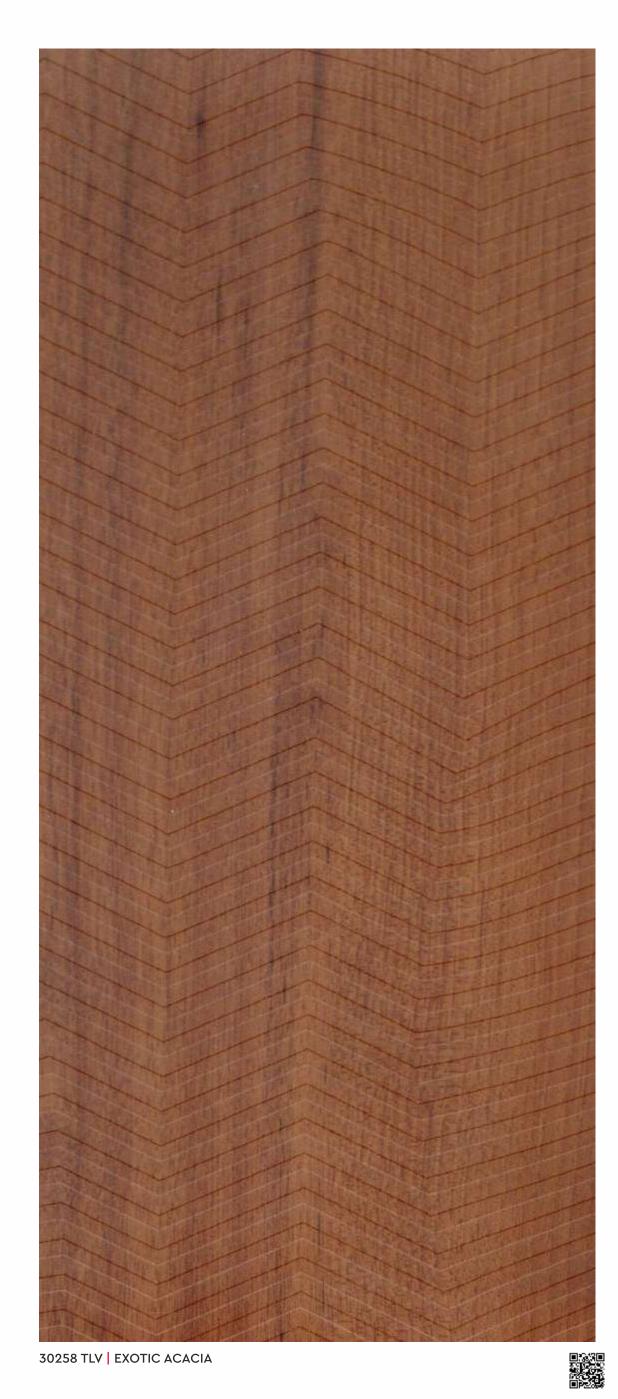


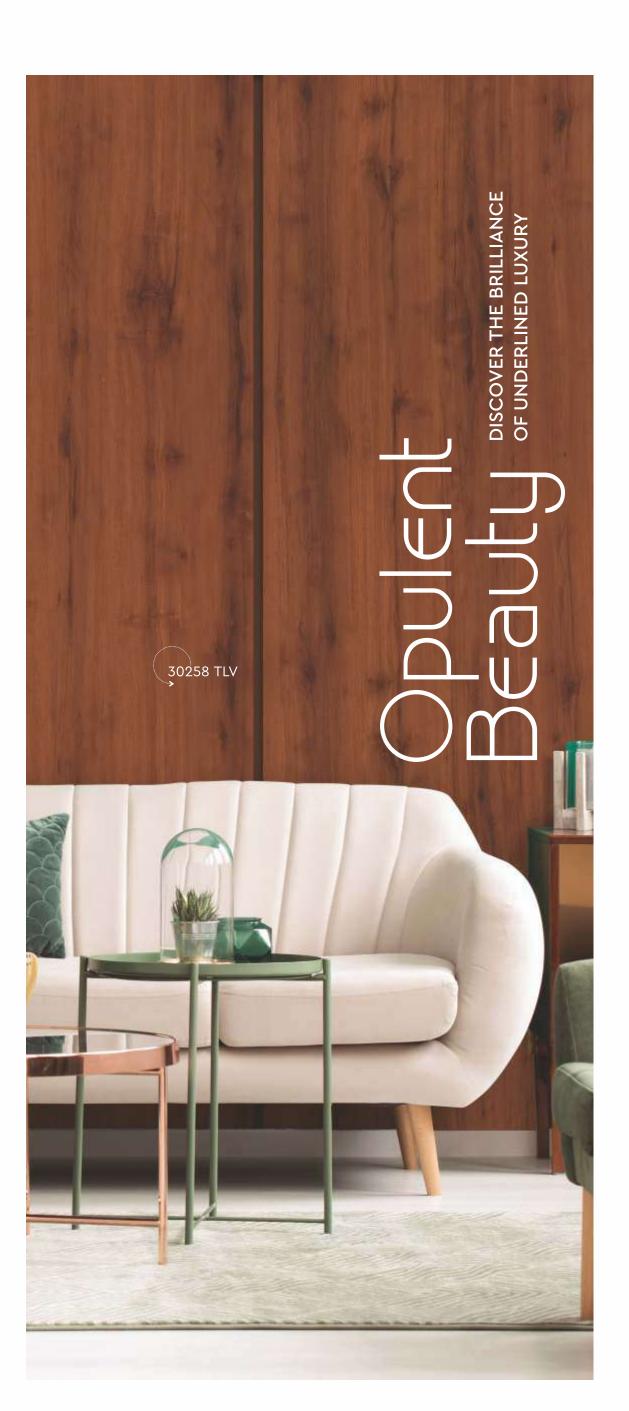
30266 TLV | DENSE TEAK

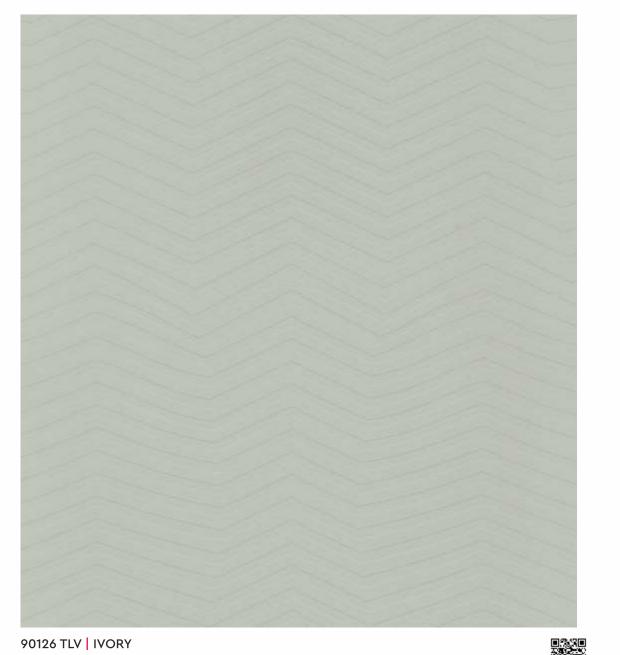


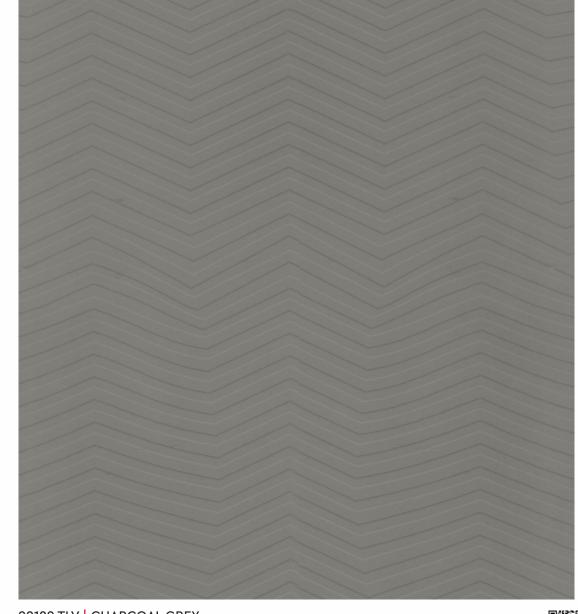
TWILL WAVE 🕡





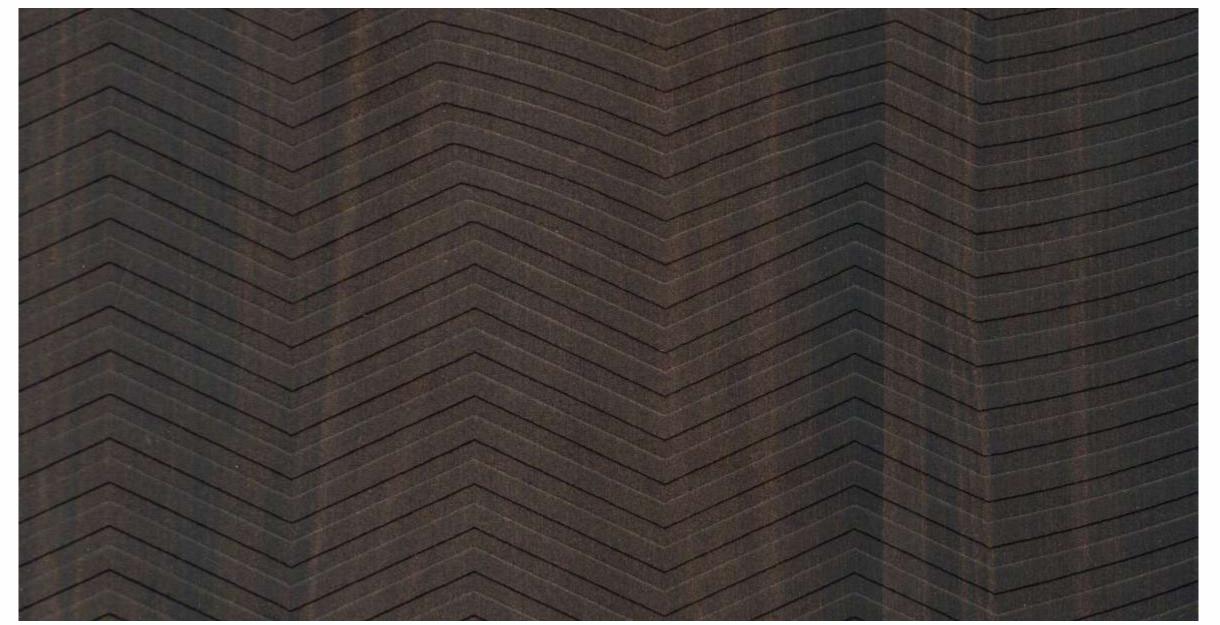






90129 TLV | CHARCOAL GREY





30267 TLV DARK WALNUT

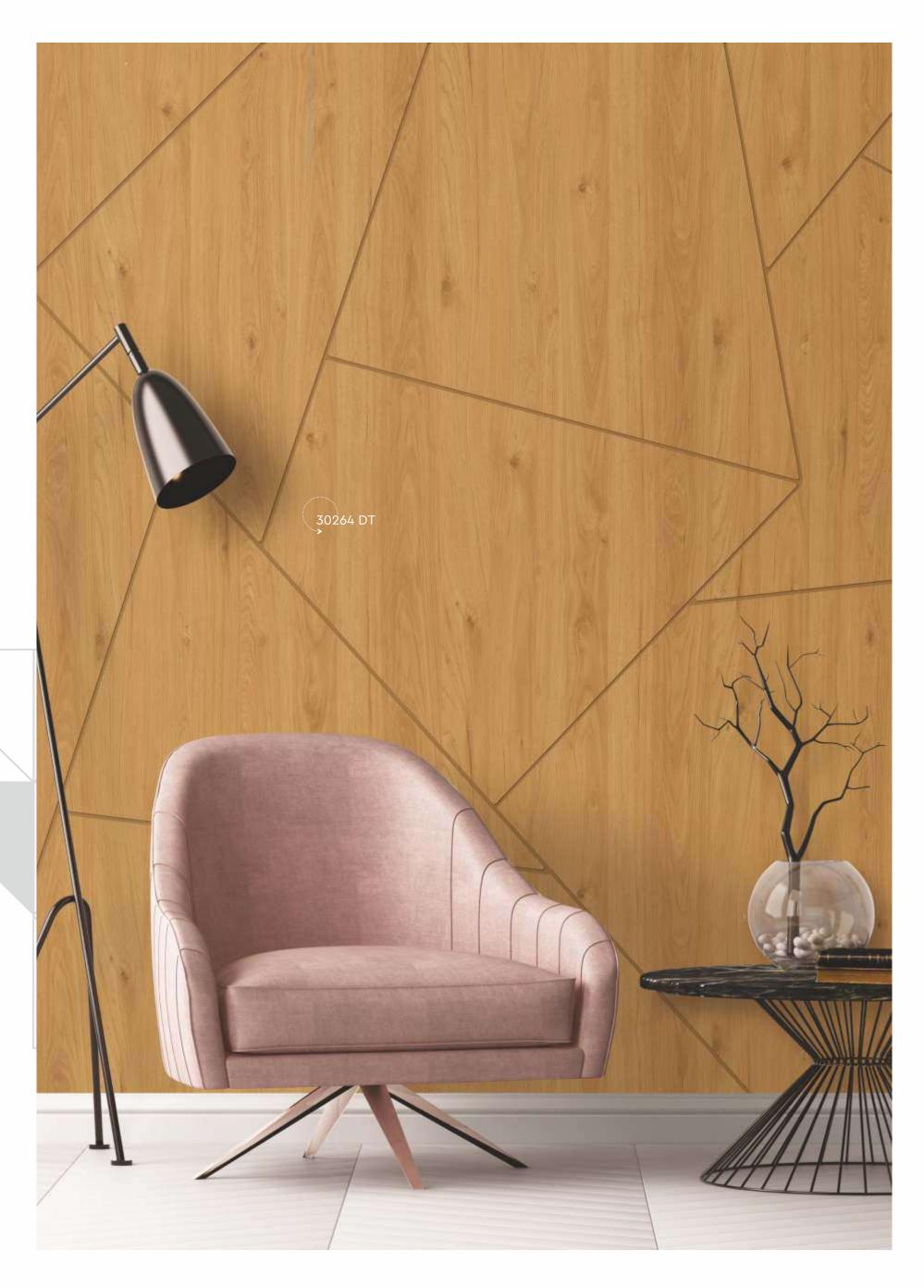




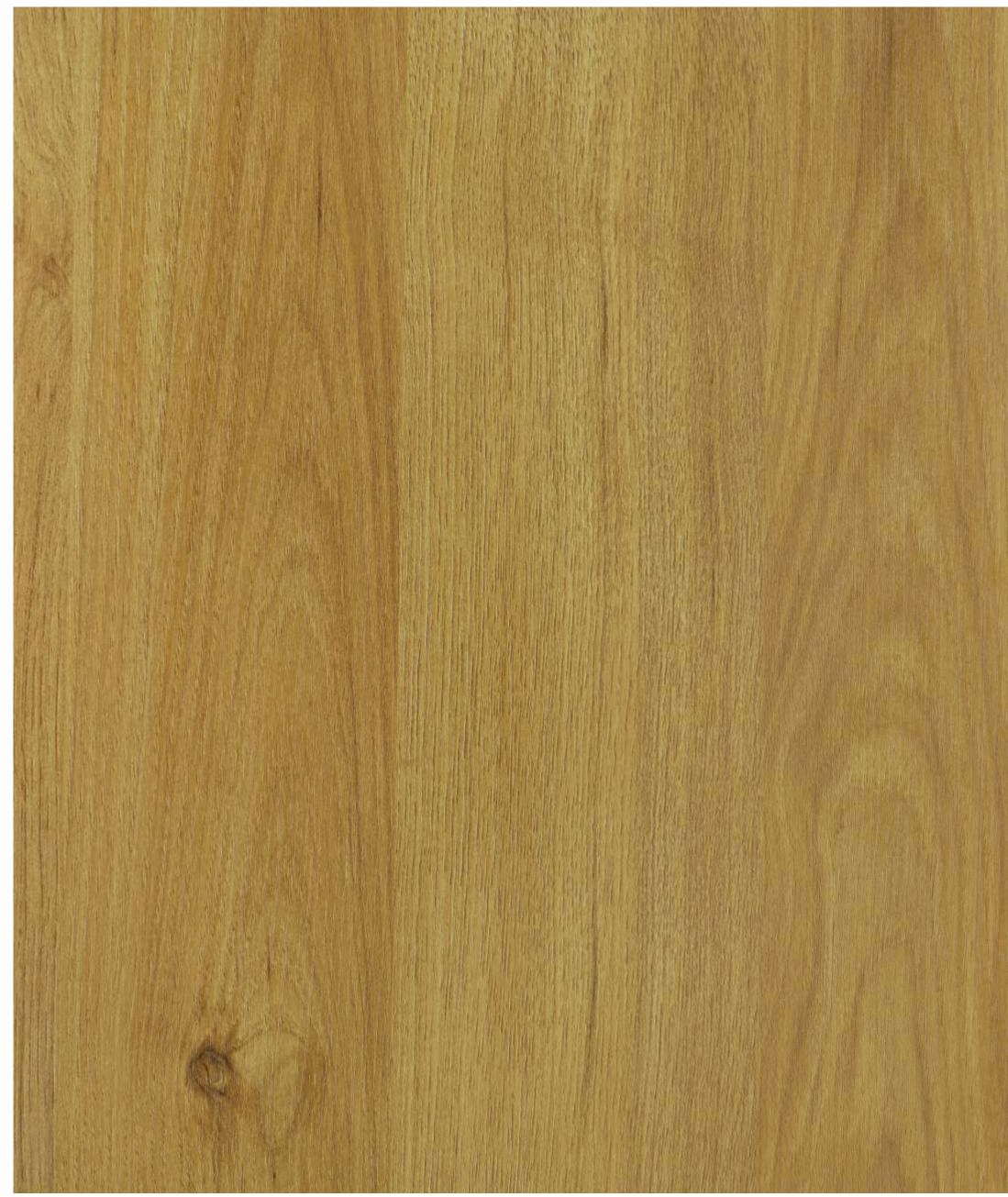


BREATH





Modify your spaces to wonder with exquisite patterns and premium textures that exude natural accents of grace and glamour.













30266 DT | DENSE TEAK

30267 DT DARK WALNUT

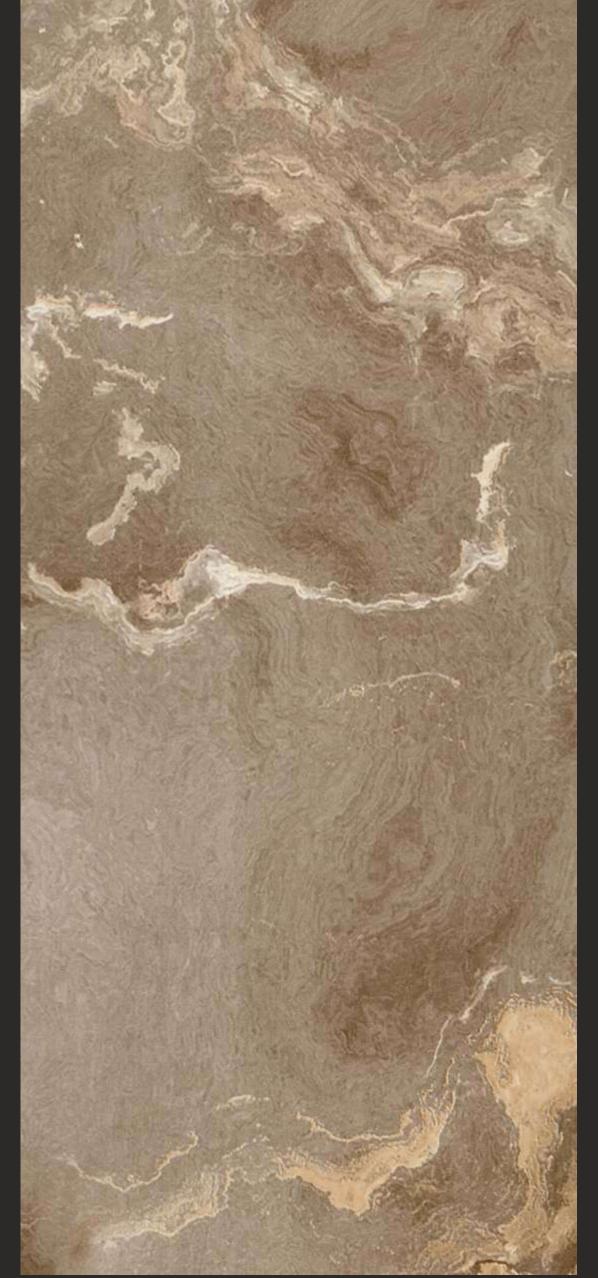
30265 DT | SOFT PINE

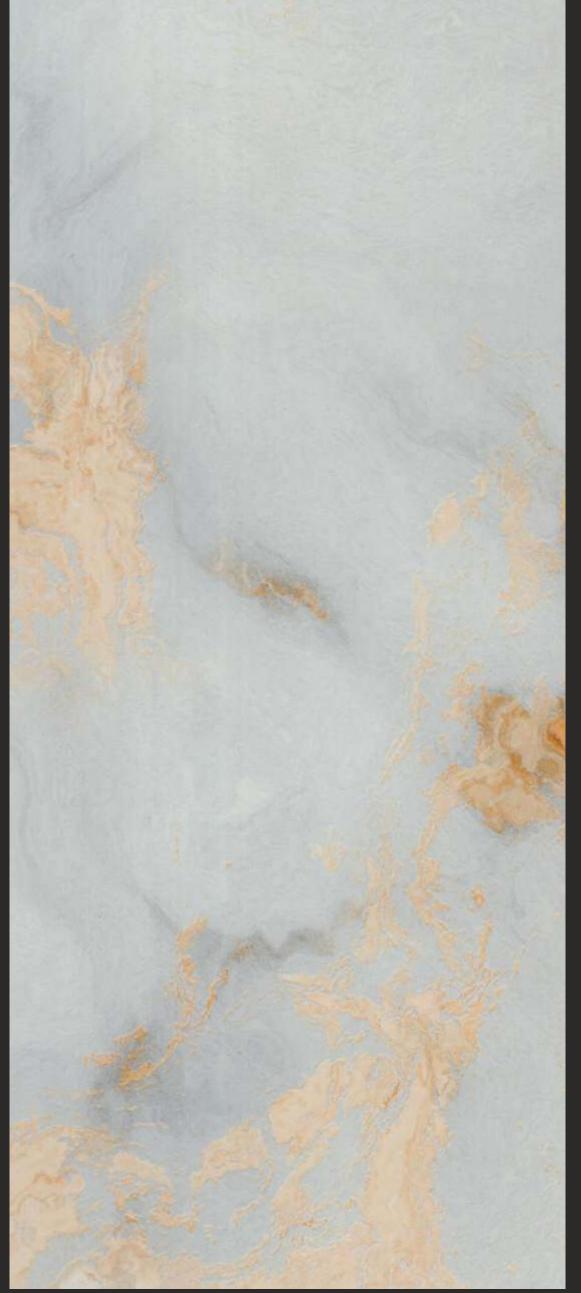
30259 DT RED CHERRY











30255 MNT | RAINFOREST BROWN





30219 CST | BRONZE VENETINO

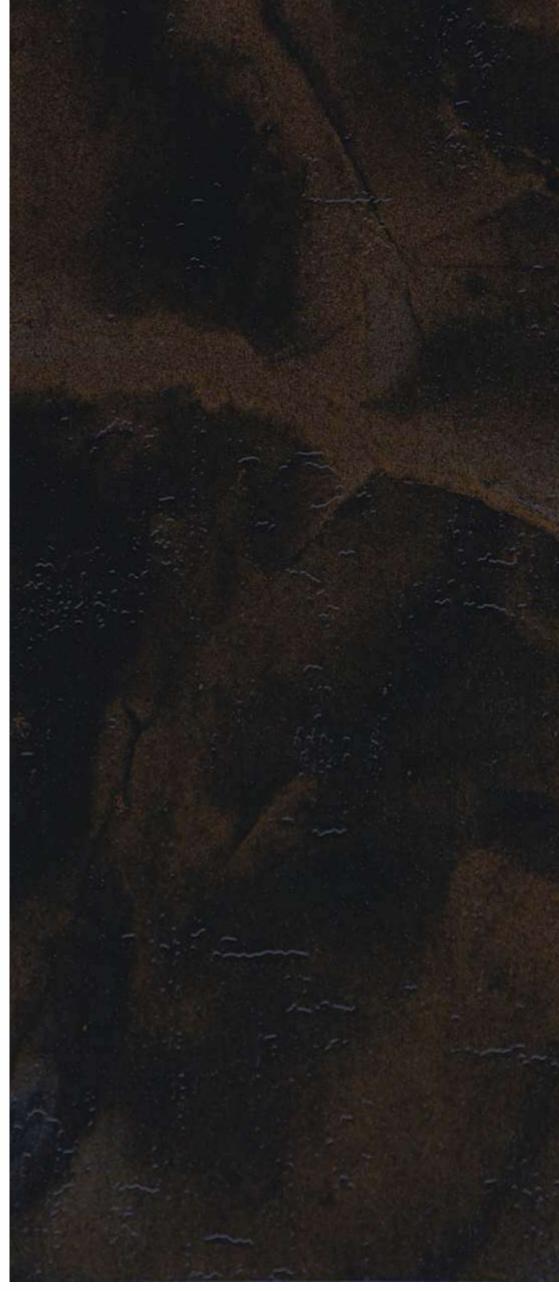












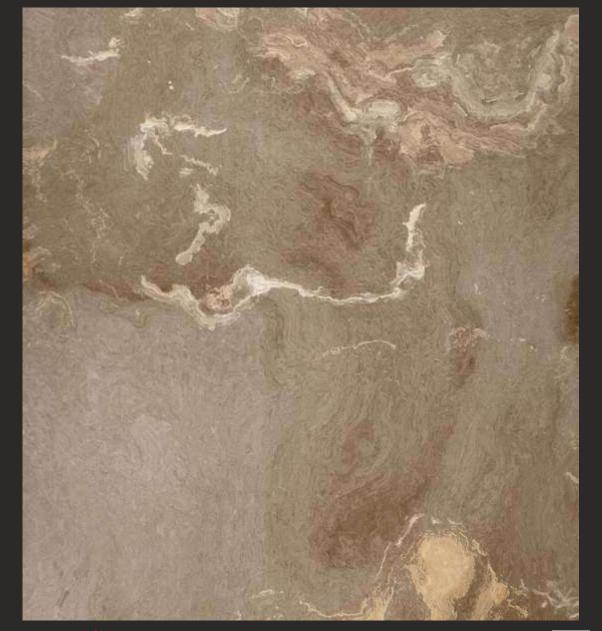
30216 CST | VANILLA CARRARA

30197 CST | EBONY OAK

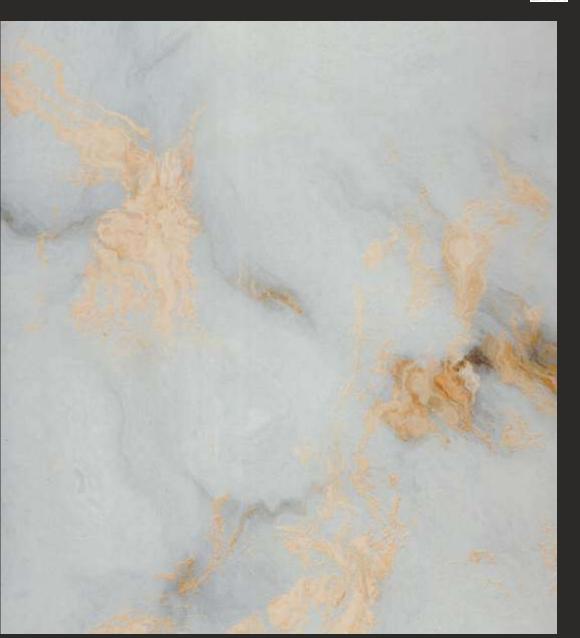


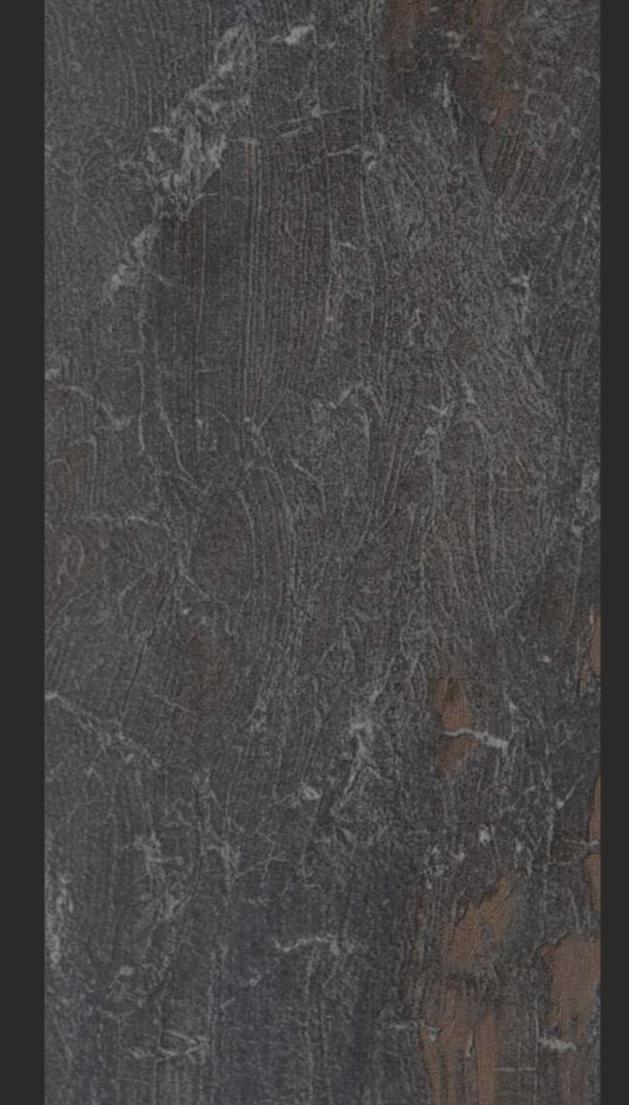


Let your decor speak of class and sophistication, transforming your space with a contemporary charm.



30255 FRG | RAINFOREST BROWN





30254 FRG | ALPINE GREY





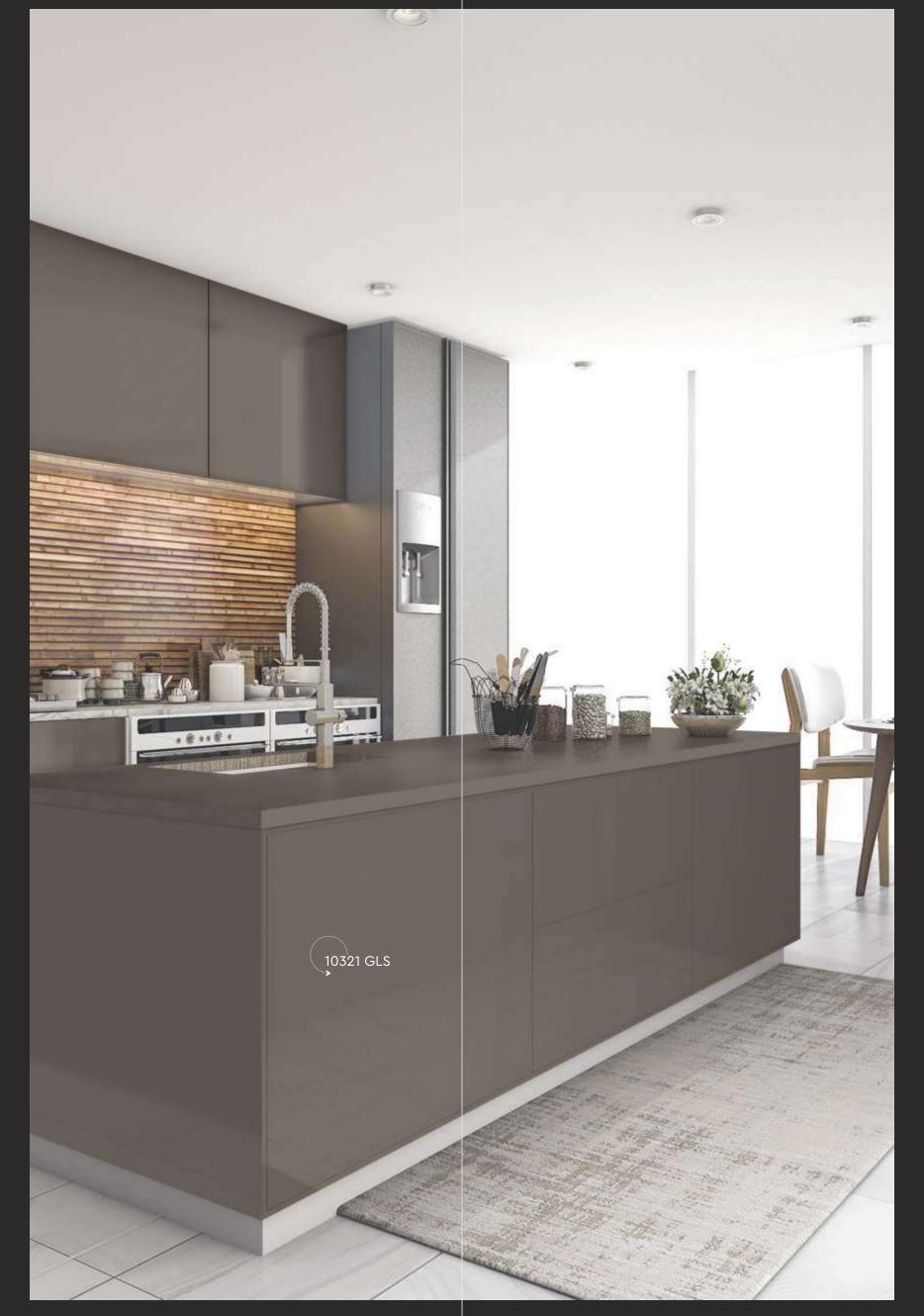




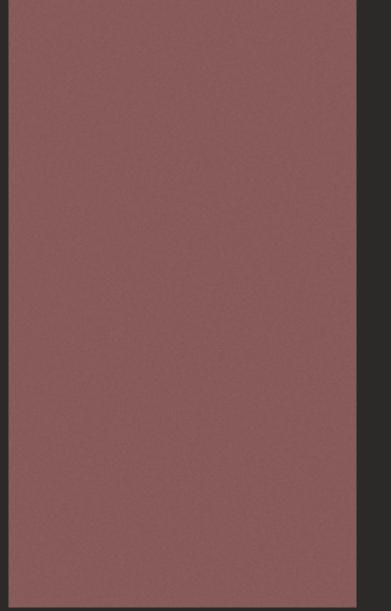
10312 GLS | FOG GREY



10321 GLS | FUDGE BROWN



10323 GLS | TERRACOTTA





10320 GLS | SOFT PISTACHIO



10301 GLS | PASTEL GREEN



10315 GLS | BUFF BROWN









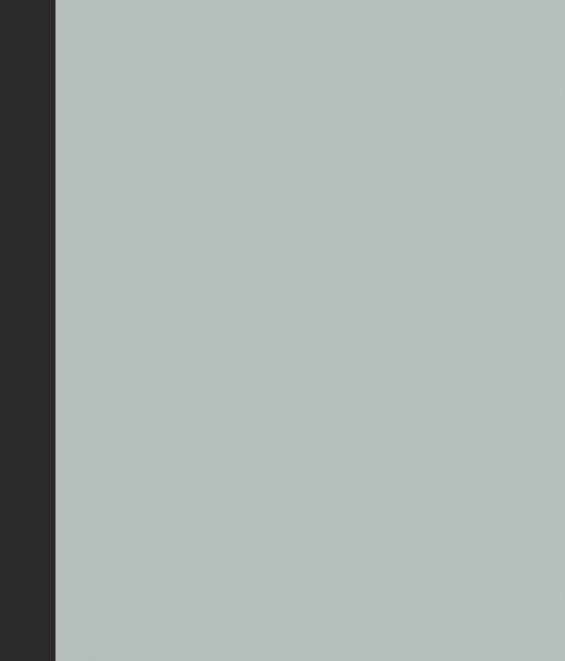




90122 GTR | SPARKLING BROWN







90126 GTR | IVORY

Chic designs that look upstyle and create an aura of authenticity and grace

BRD 04 RMT | ABSTRACT HUE



90124 GTR | SKY GREEN



SUEDE FINISH - SOLID 🏚



GLOSSY - SOLID 🖈





____ 29











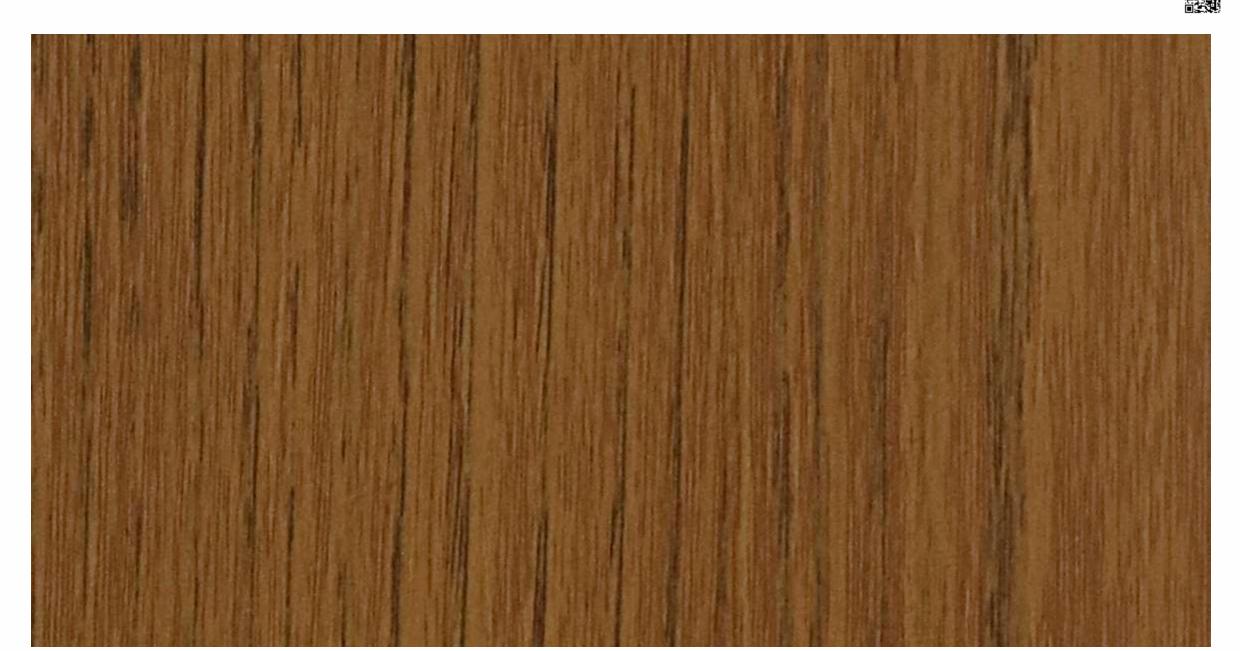
30229 DP AFRICAN TEAK

30212 DP | ESPRESSO TEAK





30225 DP | MADAGASCAR OAK



30211 DP | BRAZILIAN YEW



30227 DP | HIMALAYAN CALACATTA

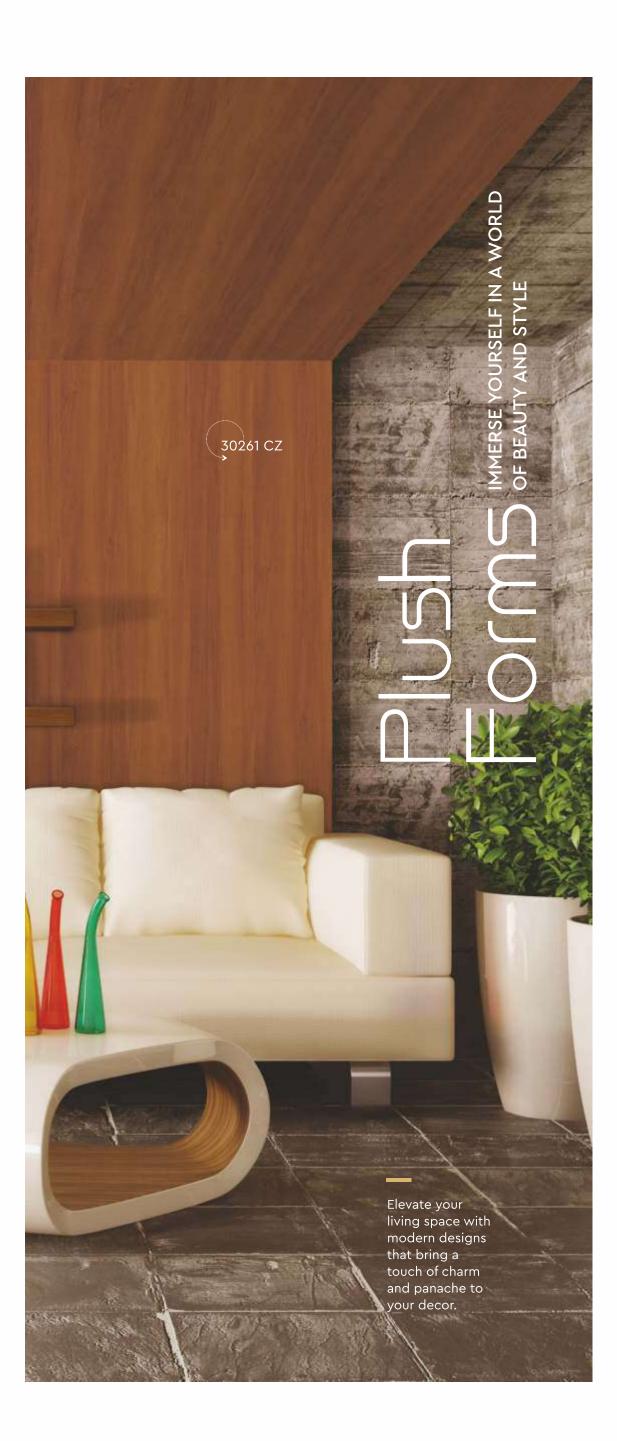


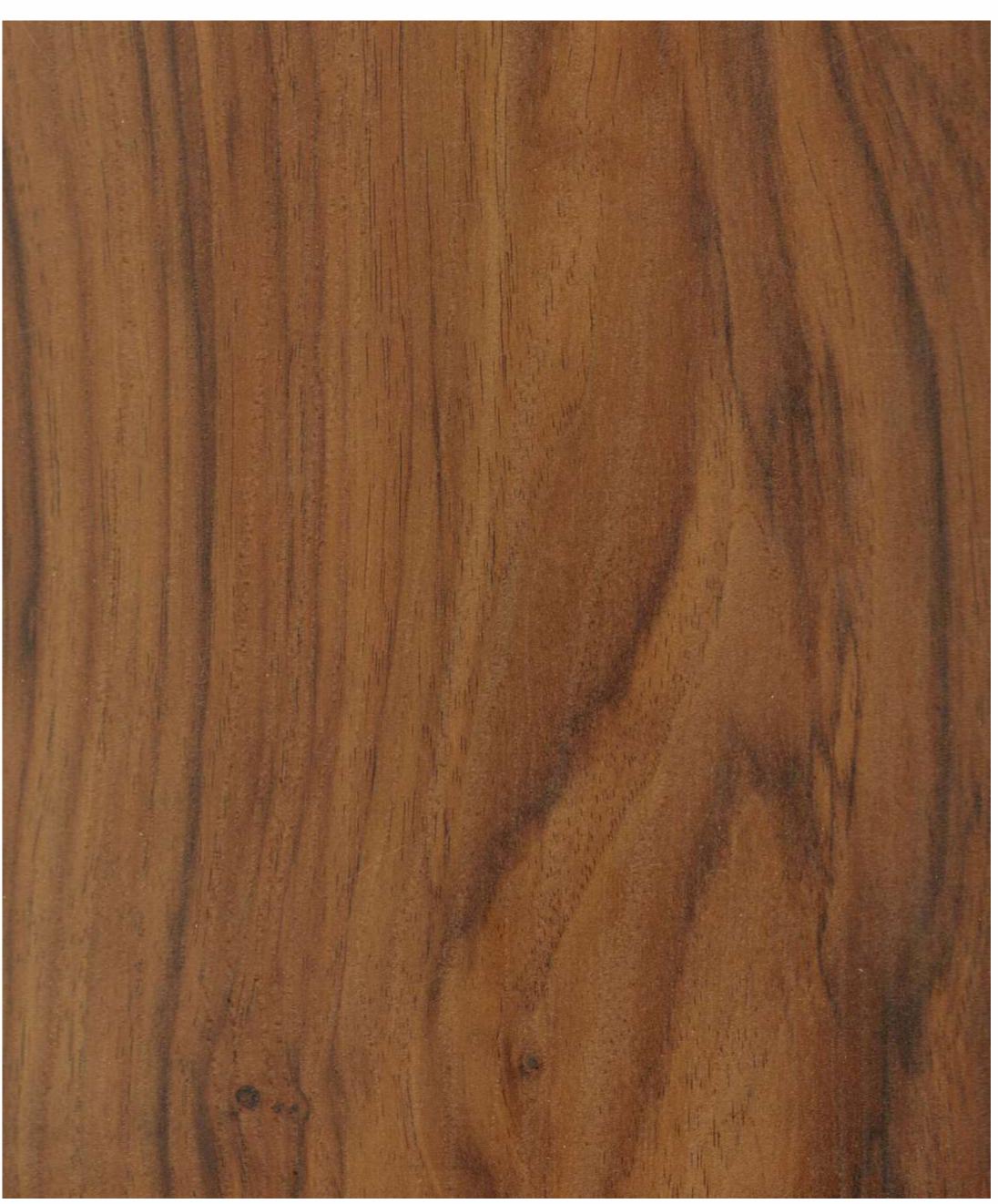
30228 DP | AUSTRALIAN MARBLE











30260 CZ EARTHY CEDAR









30210 CZ AUSTRALIAN OAK







30259 AS RED CHERRY



30568 AS | CAPPUCCINO OAK



30262 AS VINTAGE MAHOGANY





DIGITAL 🟠

Transform your room with elements that showcase your unique style



VERTICO 슚







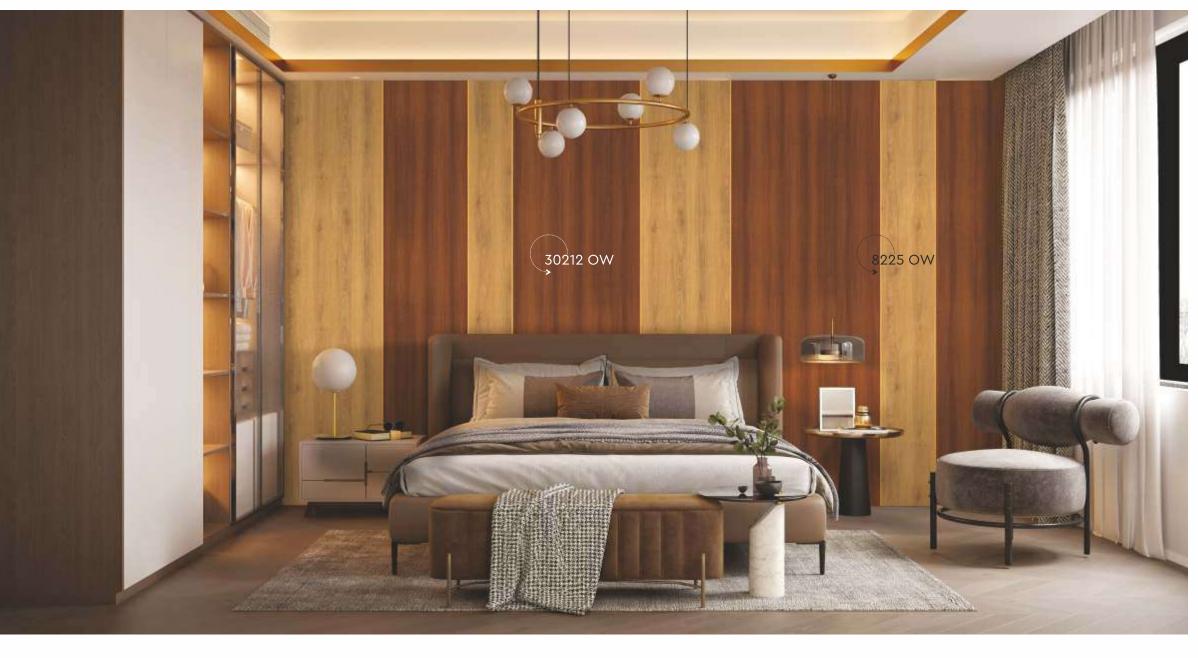
30226 VT SPRAYED OAK

30224 VT TURKISH TEAK

30213 VT ALASKAN PINE







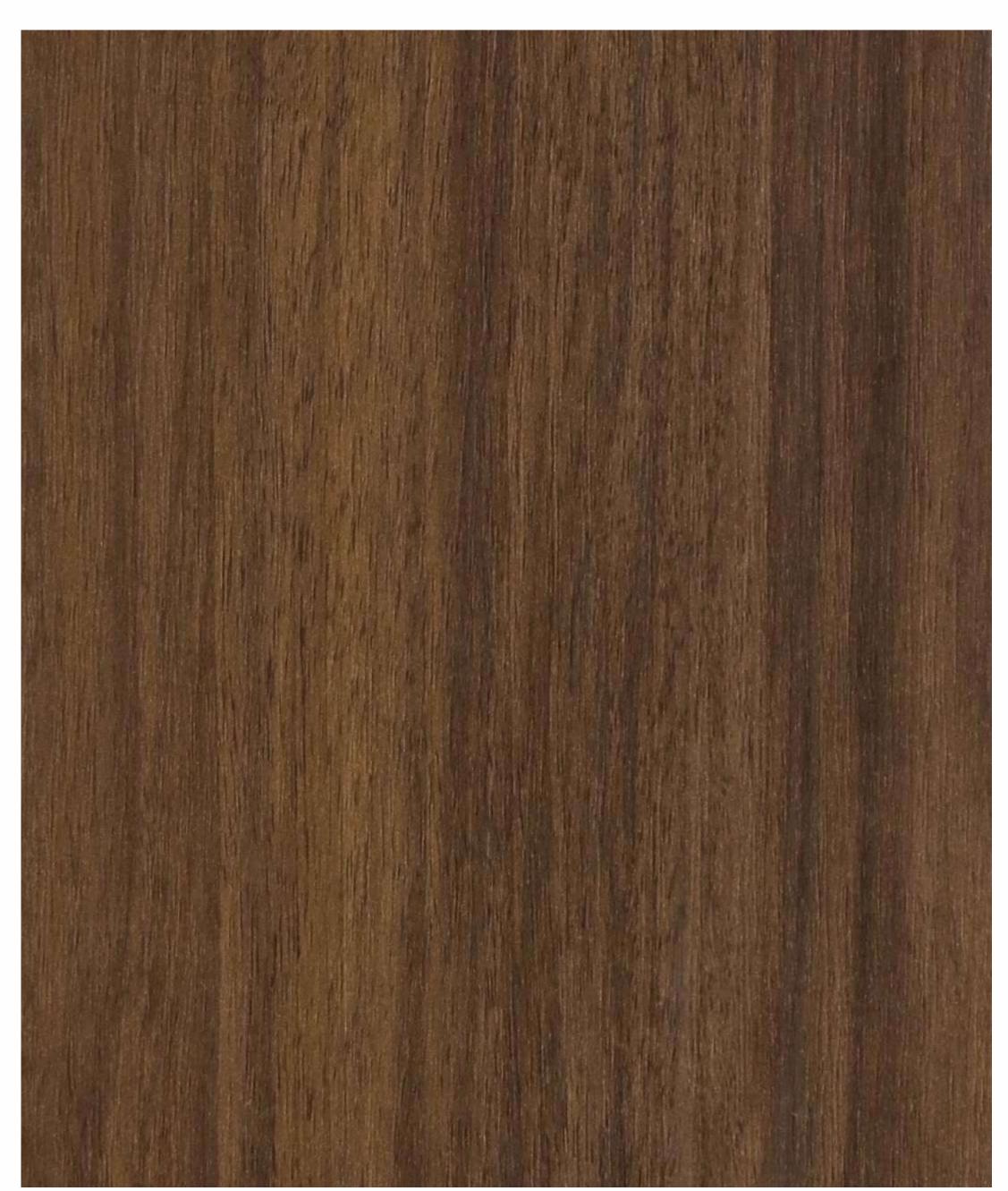
40







30212 OW | ESPRESSO TEAK



30222 OW | FOREST TEAK



CONCRETE 슚

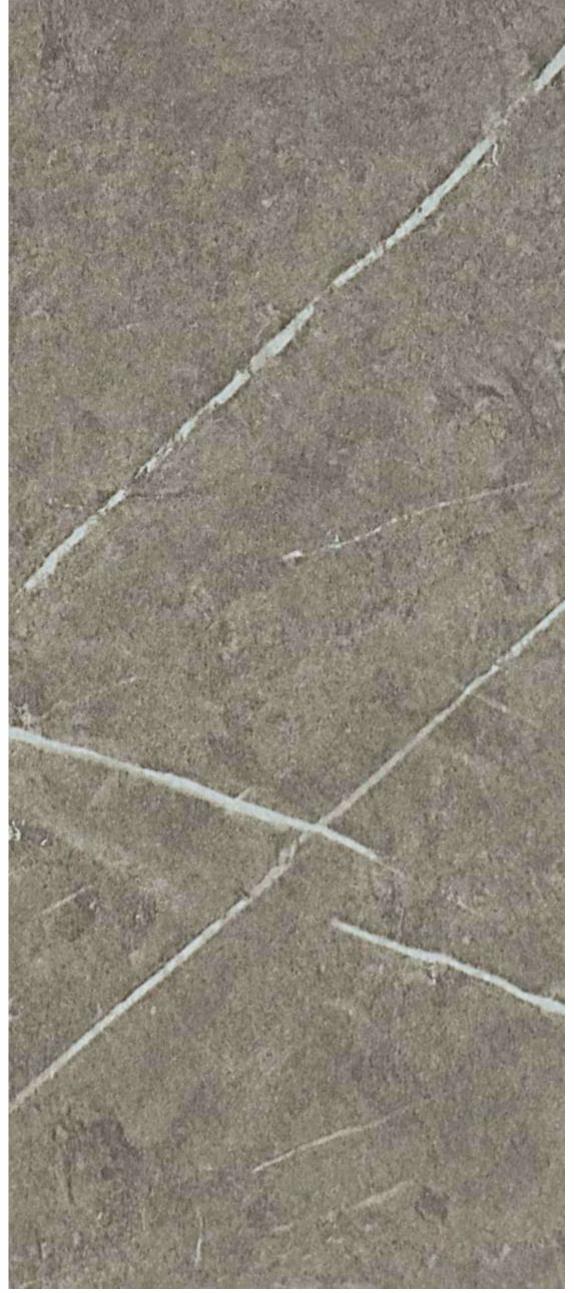




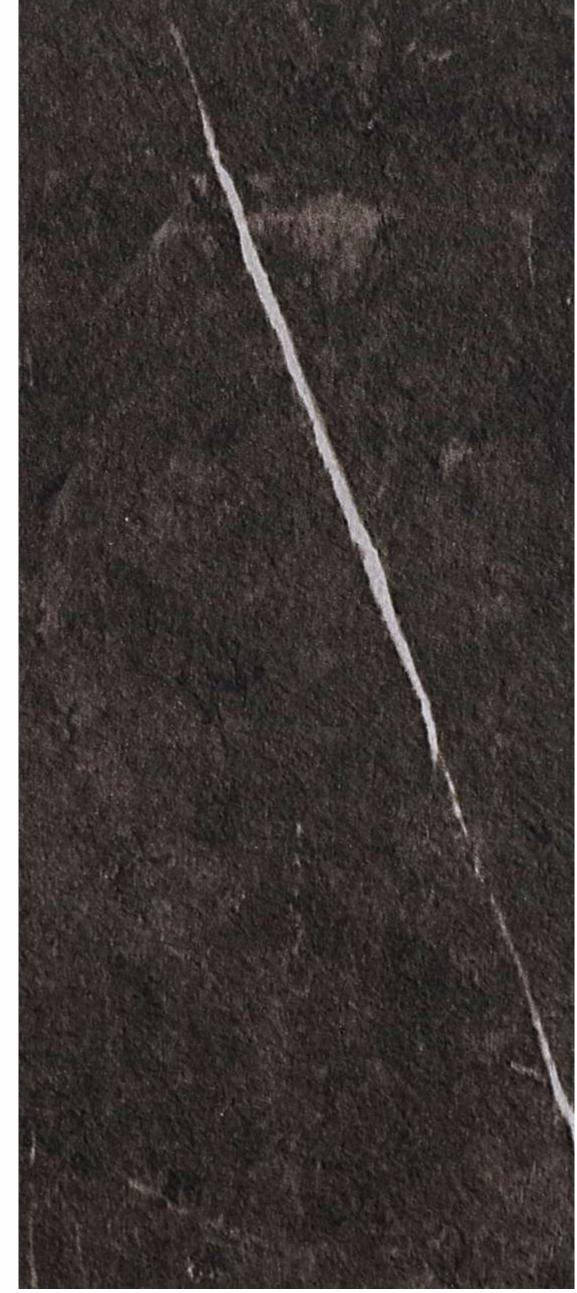








30214 CNT | ITALIAN CALACATTA



30215 CNT BLACK CALACATTA



30716 CNT | IVORY TEAK

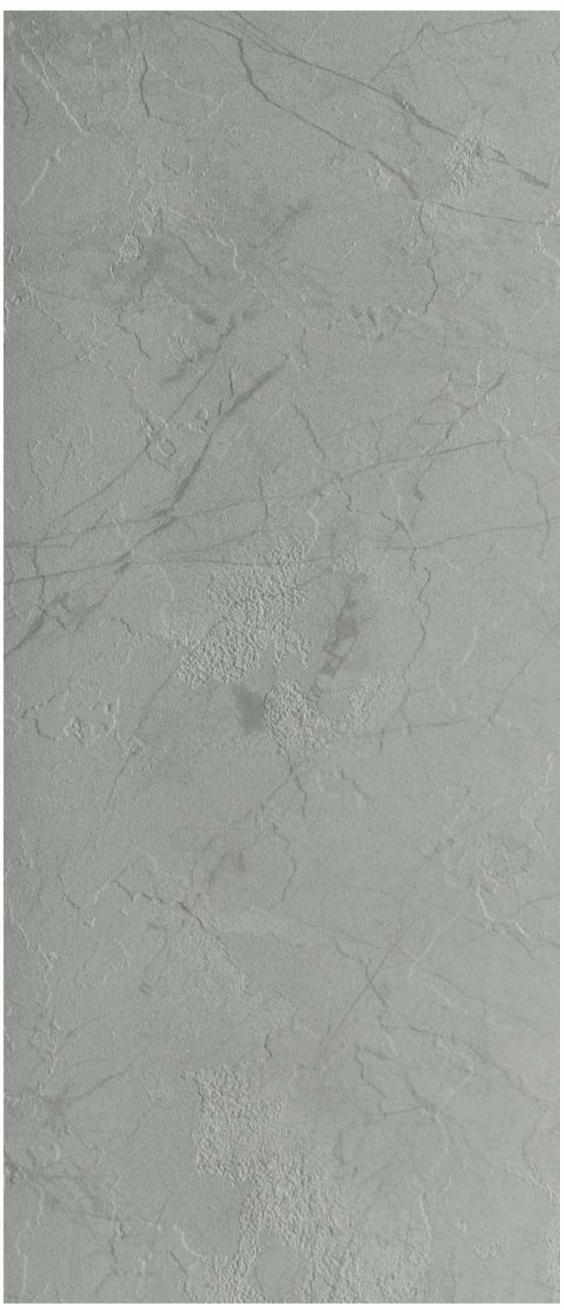


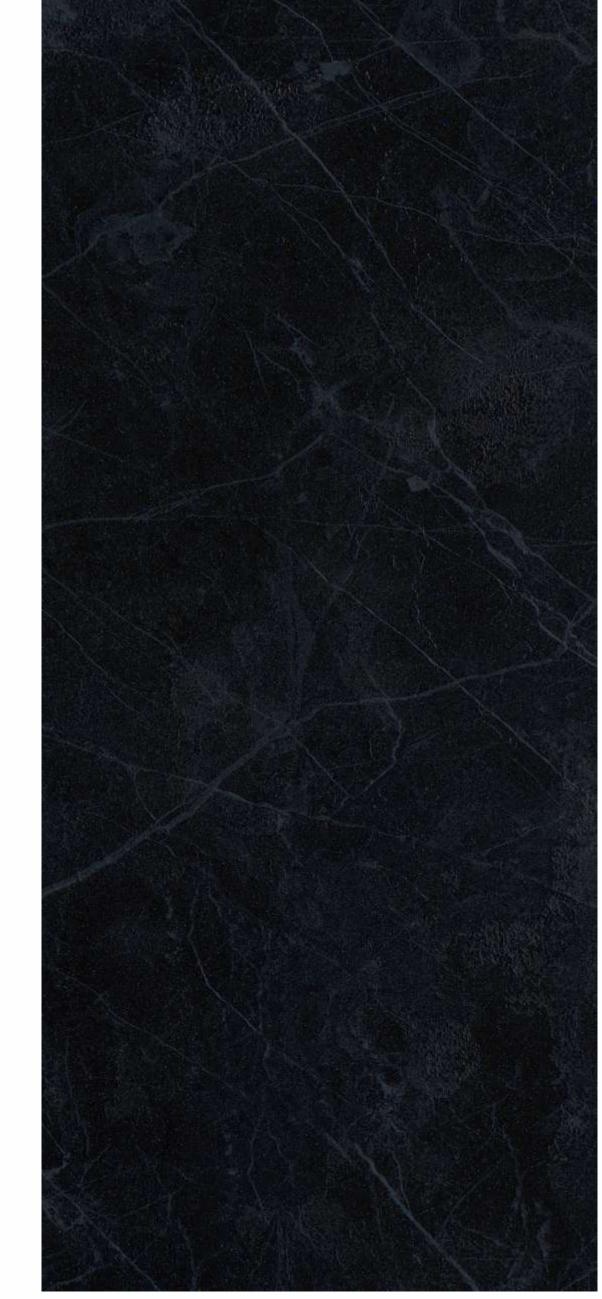




Let your decor shine with exquisite patterns and versatile touches, creating a space that reflects your style and personality.







30220 SST | CANADIAN PINE













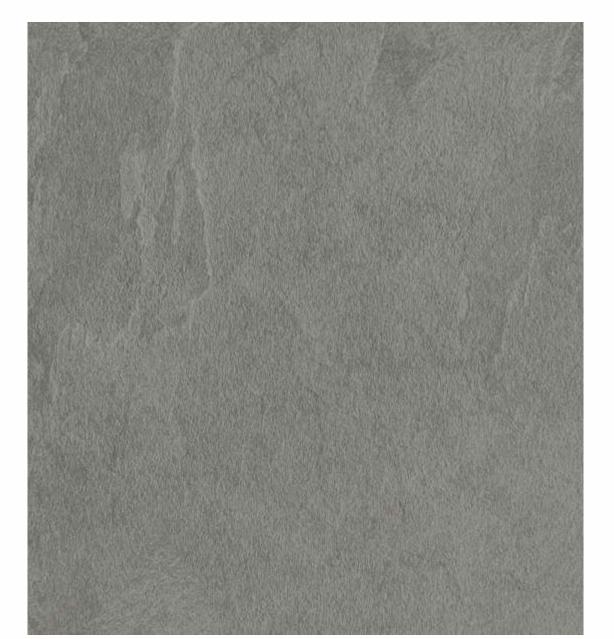
30215 SST BLACK CALACATTA



30217 SST | SUNSET CALACATTA



30216 SST VANILLA CARRARA



30218 SST | SPARKLING CARRARA



30219 SST | BRONZE VENETINO









30560 WO | MOCHA OAK

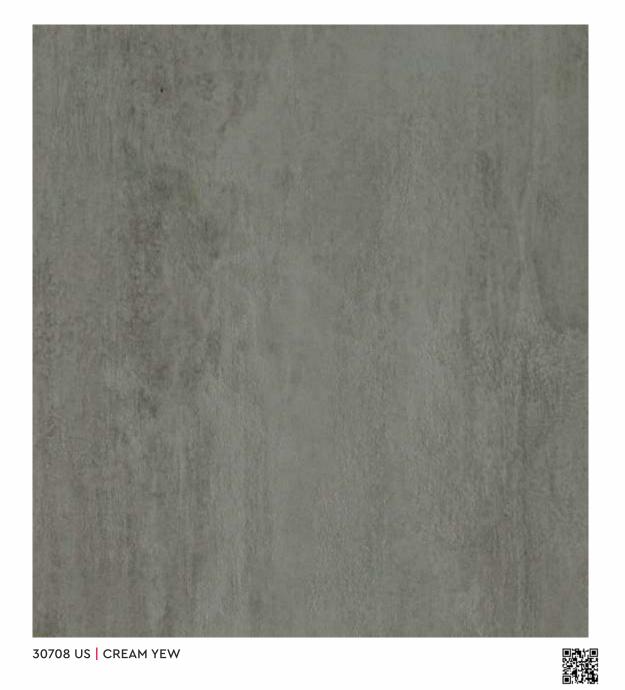


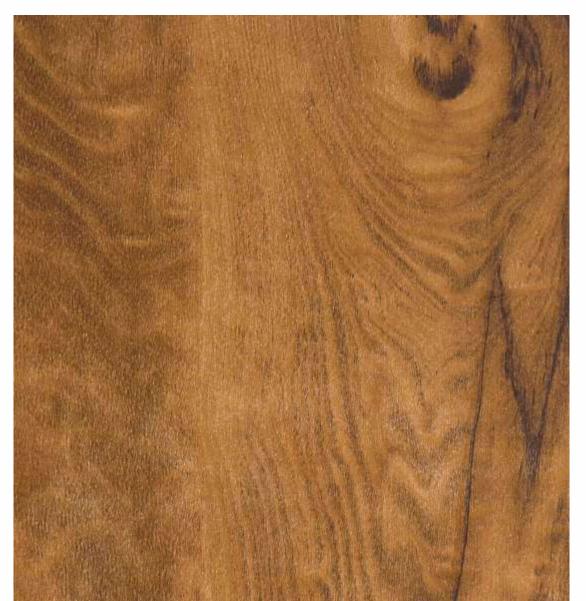
30559 WO | GOLDEN TEAK





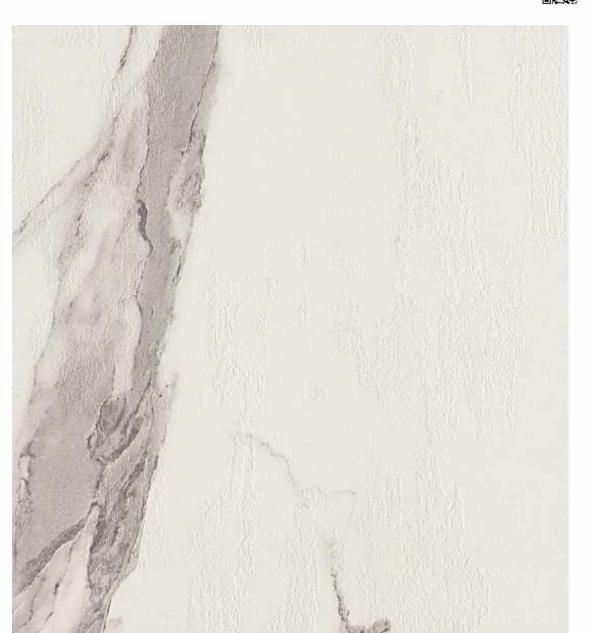
30196 WO NORWEGIAN TEAK





30210 US AUSTRALIAN OAK





30716 US | IVORY TEAK

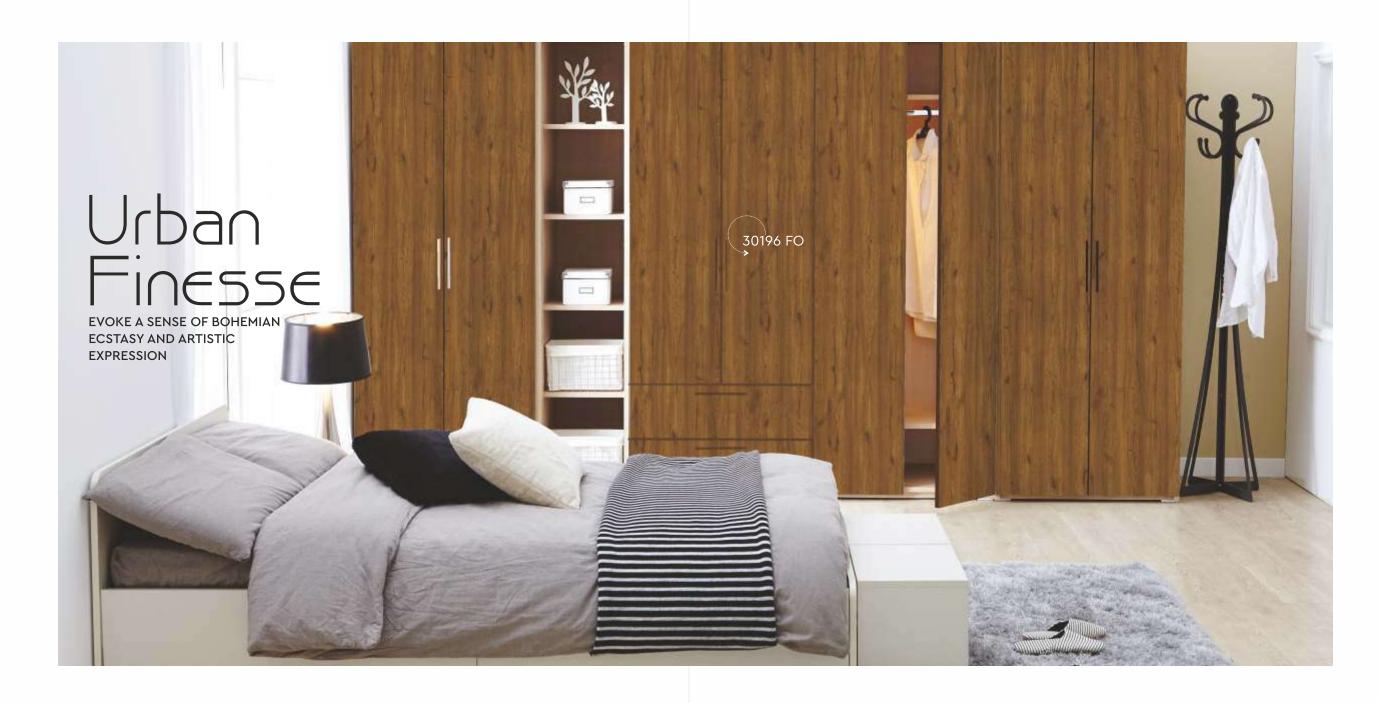


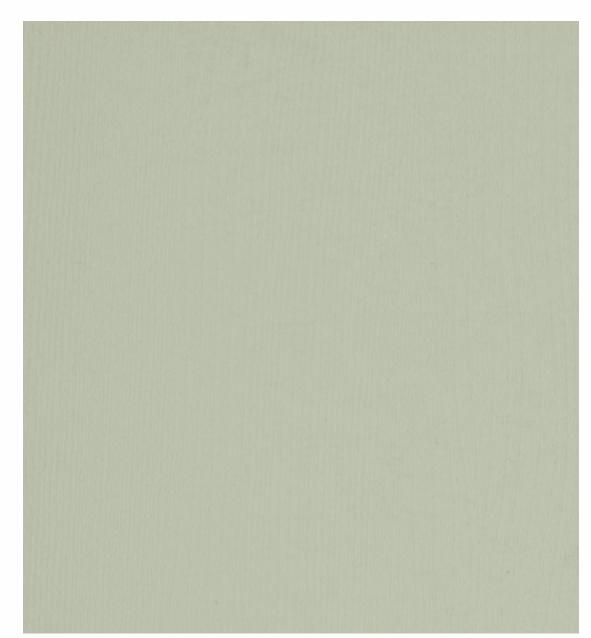


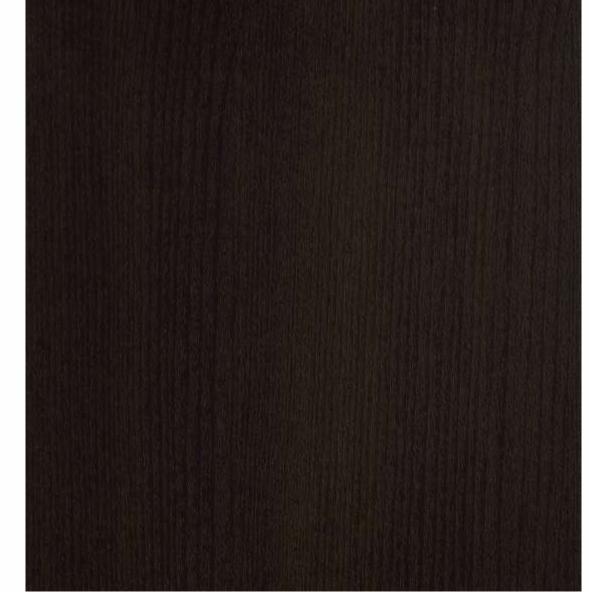










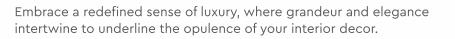




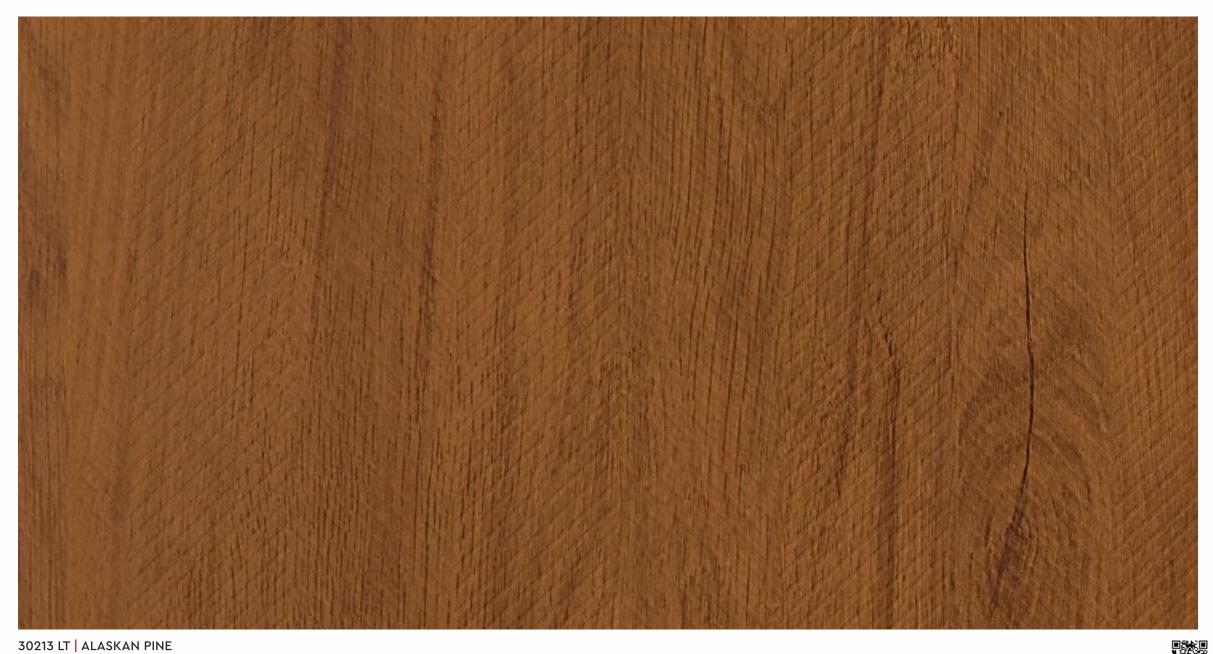


30258 FO | EXOTIC ACACIA

90126 FO | IVORY

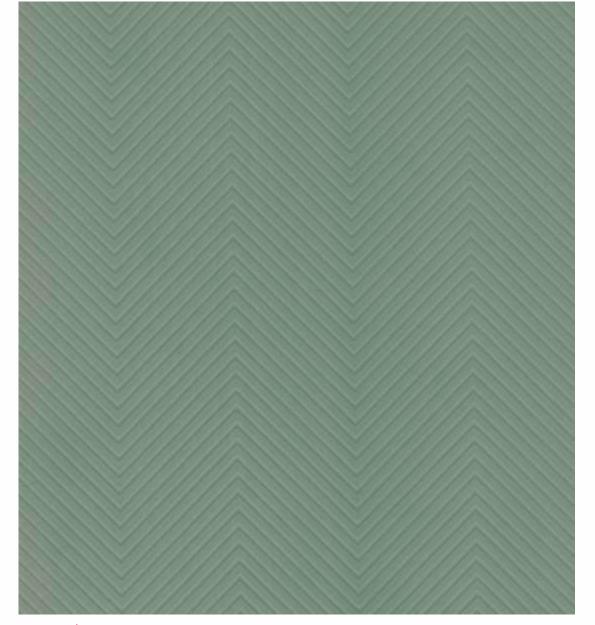




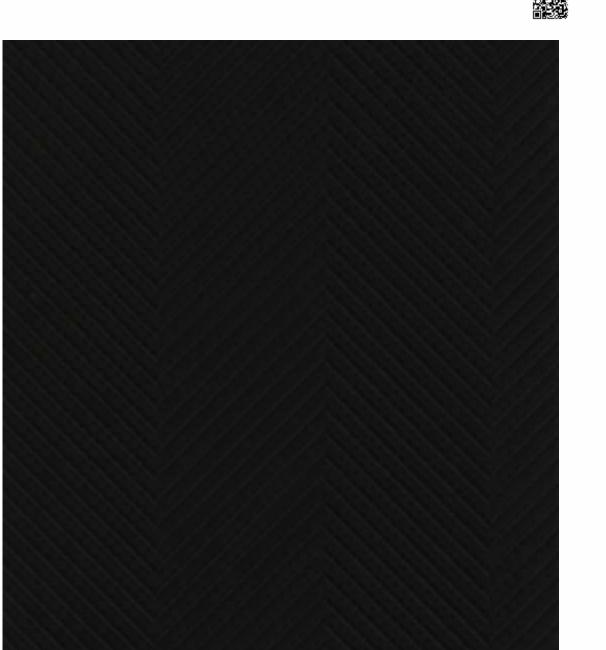




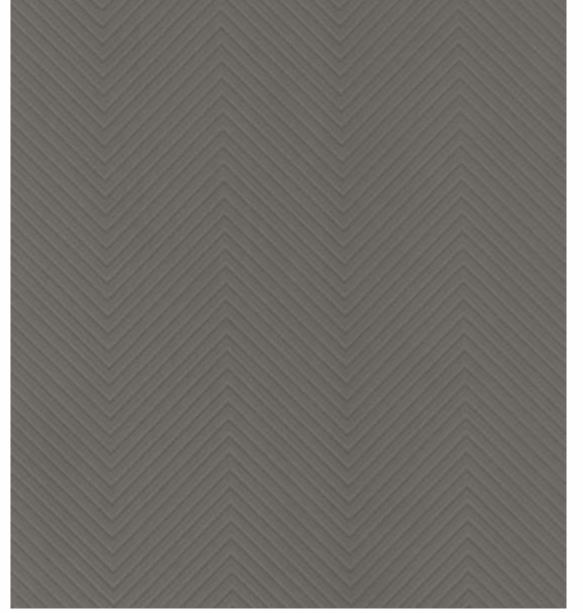
30225 LT | MADAGASCAR OAK



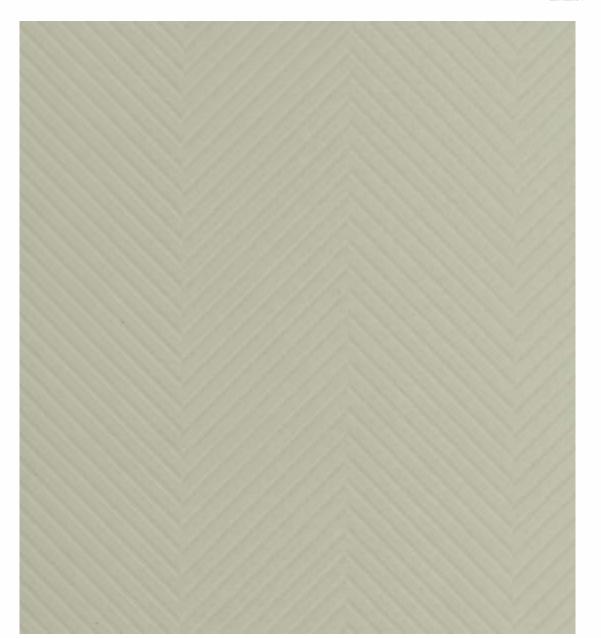
10320 LT | SOFT PISTACHIO



90128 LT | SOFT BLACK



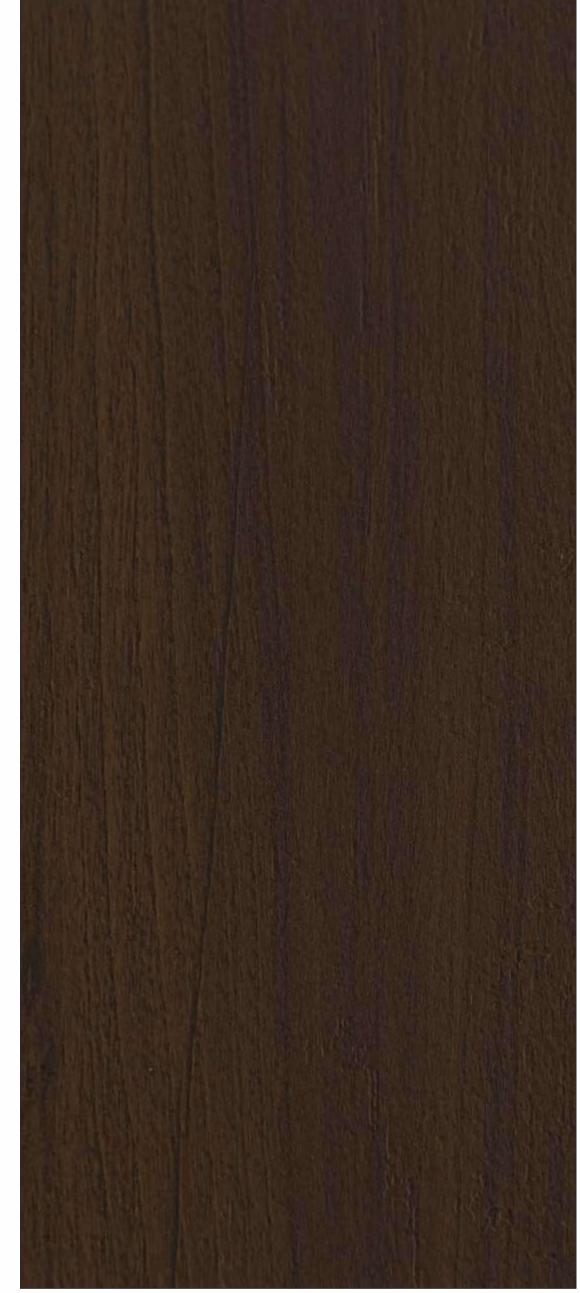
10321 LT | FUDGE BROWN



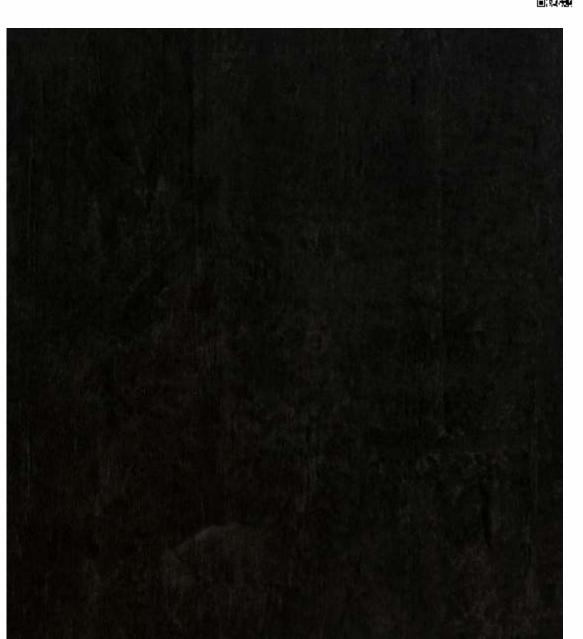
90126 LT | IVORY

Explore captivating designs that embody a fearless spirit, bringing a touch of charismatic beauty and sophisticated panache to your space.

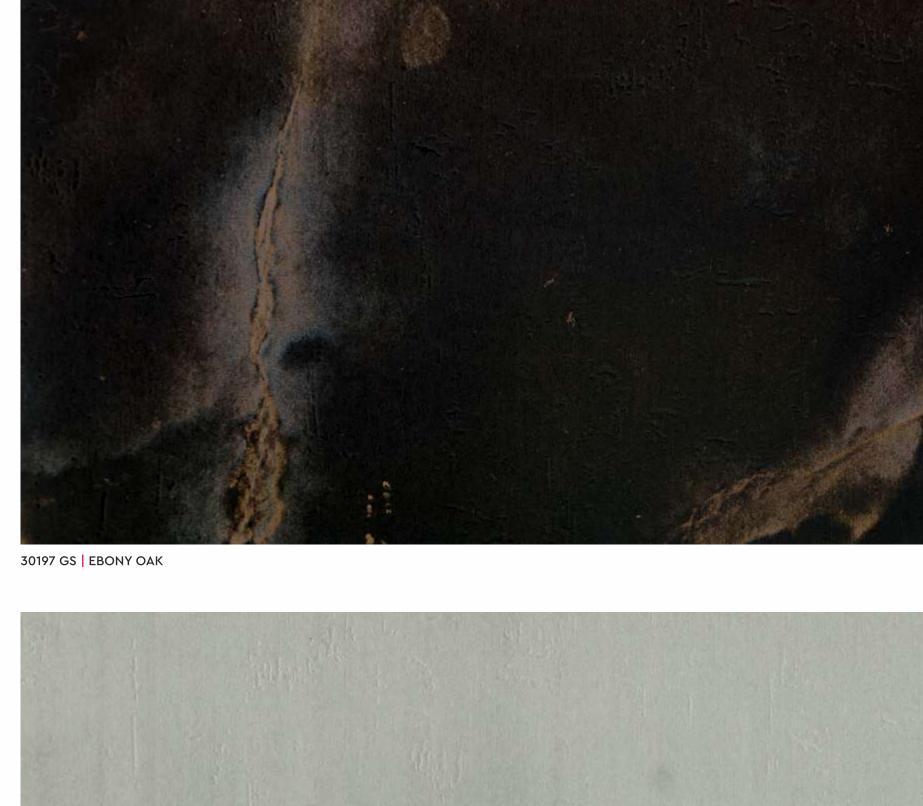








30709 GS | MUDDY TEAK

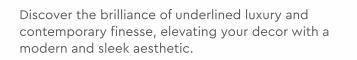




30716 GS | IVORY TEAK



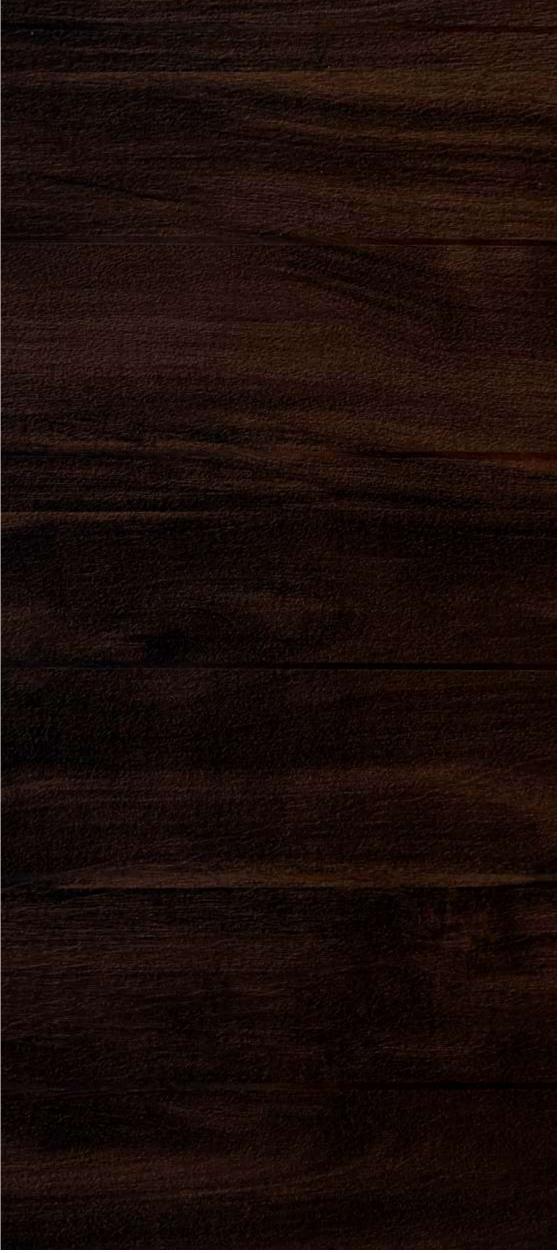
30225 GS | MADAGASCAR OAK













90126 TL HZ | IVORY



30196 TL HZ | NORWEGIAN TEAK



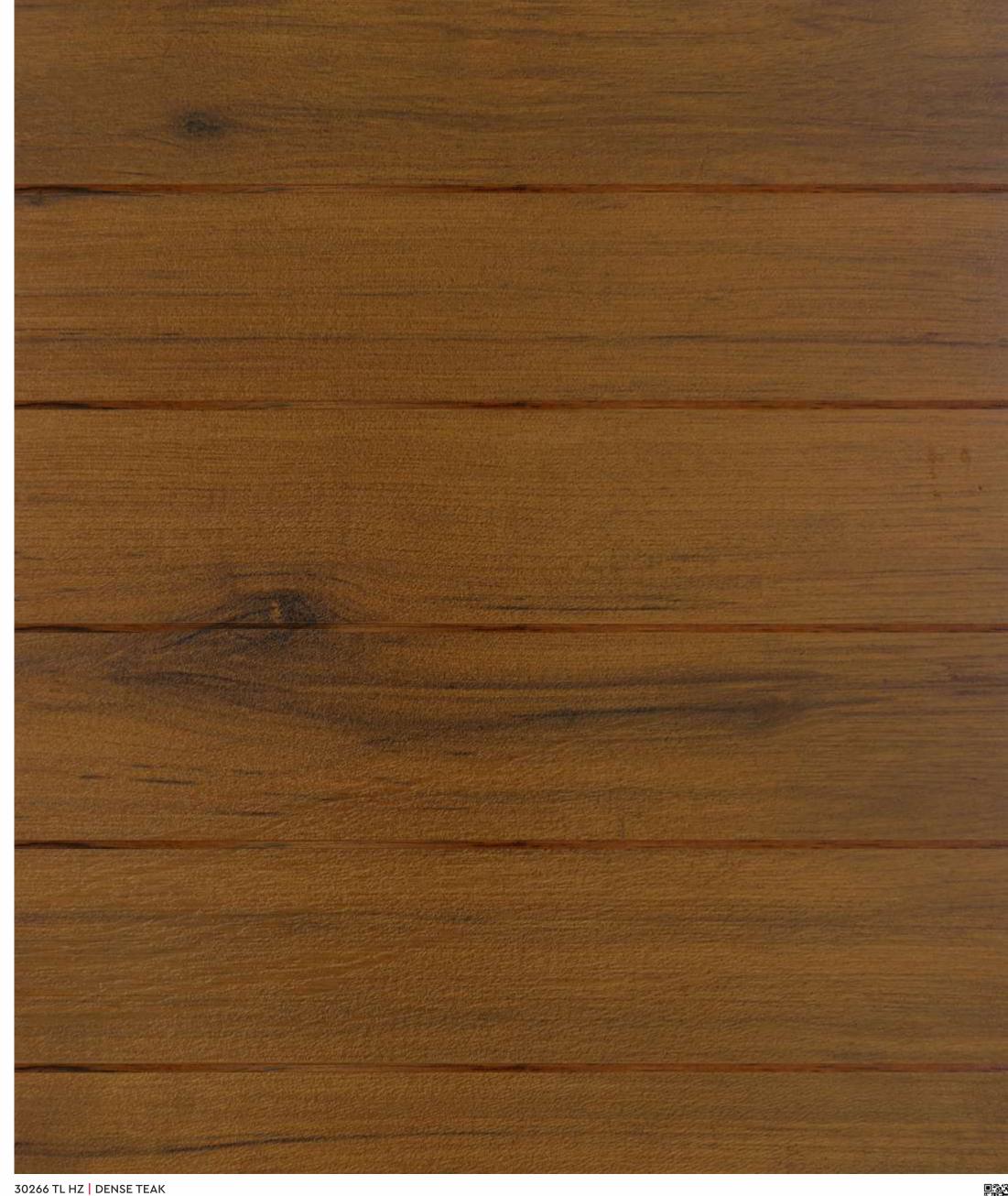
30113 TL HZ | CACAO OAK





Transform your spaces into wonders with exquisite patterns and premium textures that bring natural accents of grace and glamour to life.







GLITTERETO 🞧



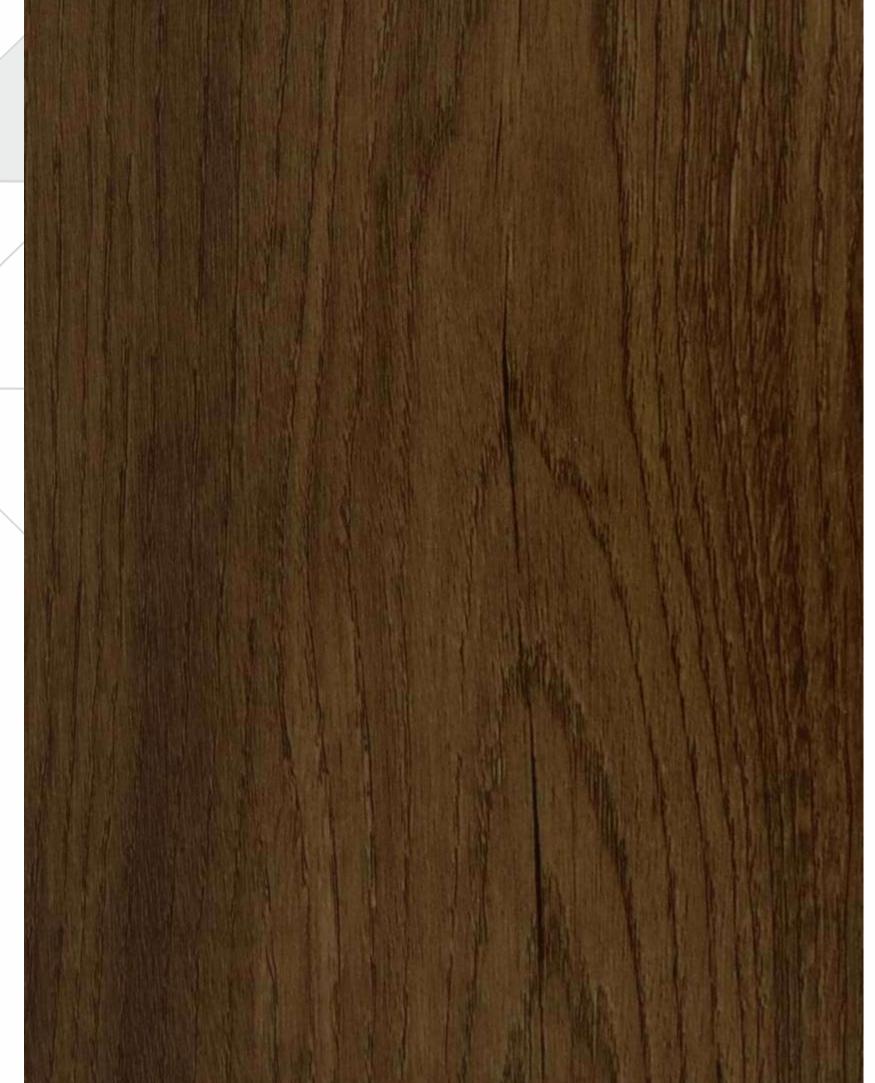








30559 GTR | GOLDEN TEAK



30196 GTR | NORWEGIAN TEAK



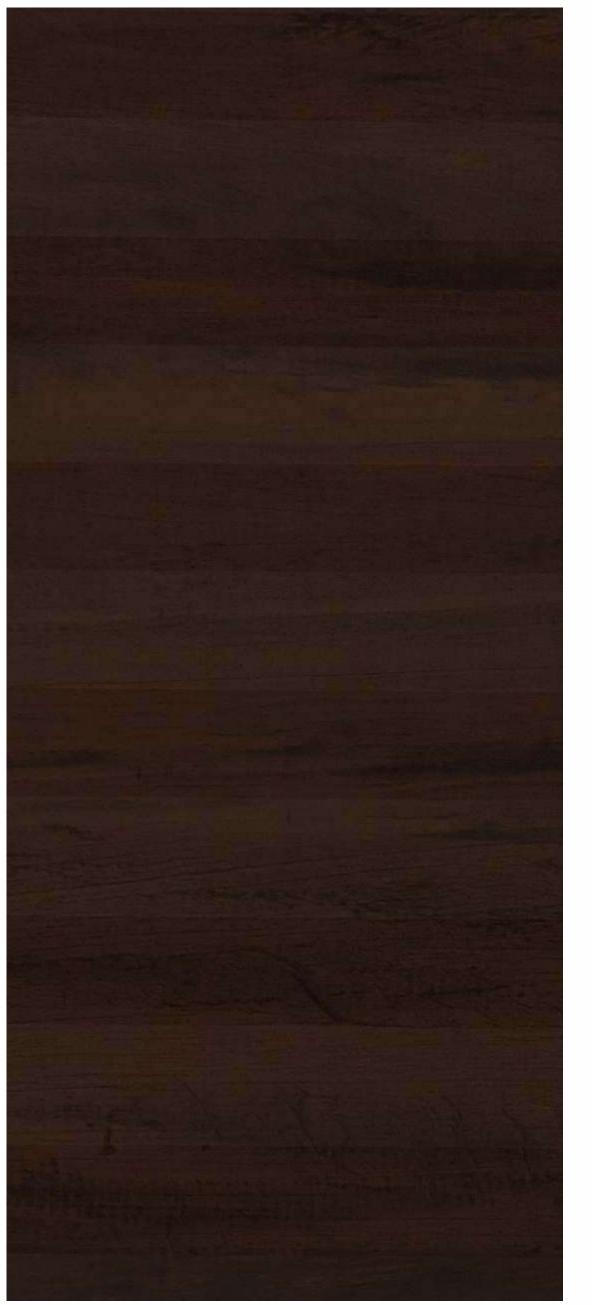


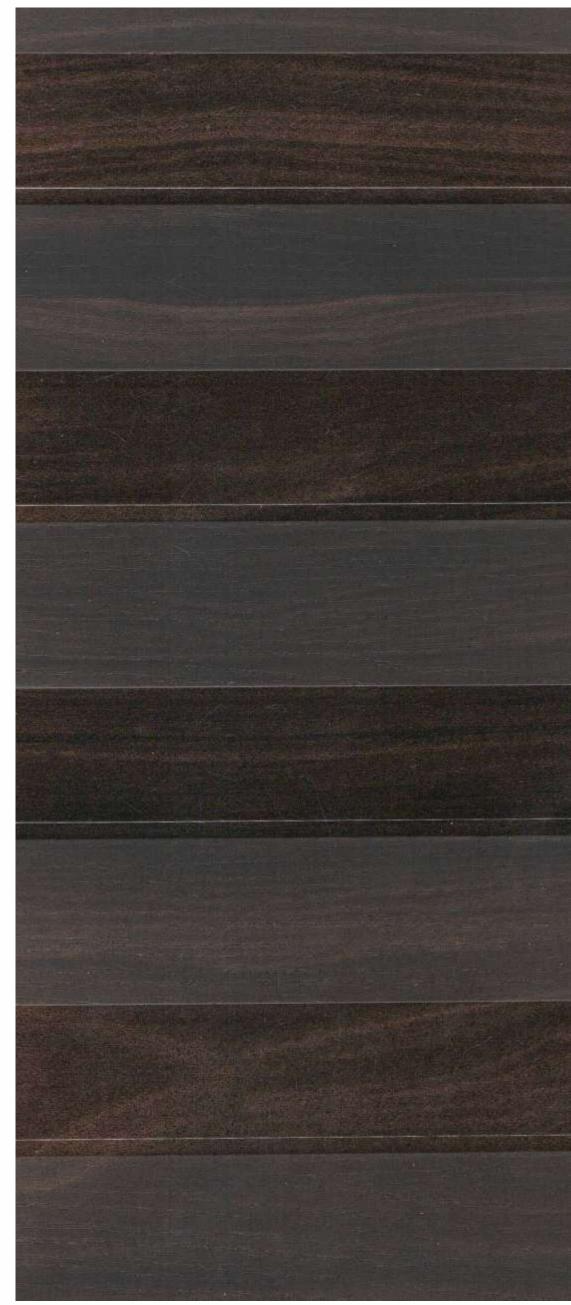












30219 BFC HZ | BRONZE VENETINO



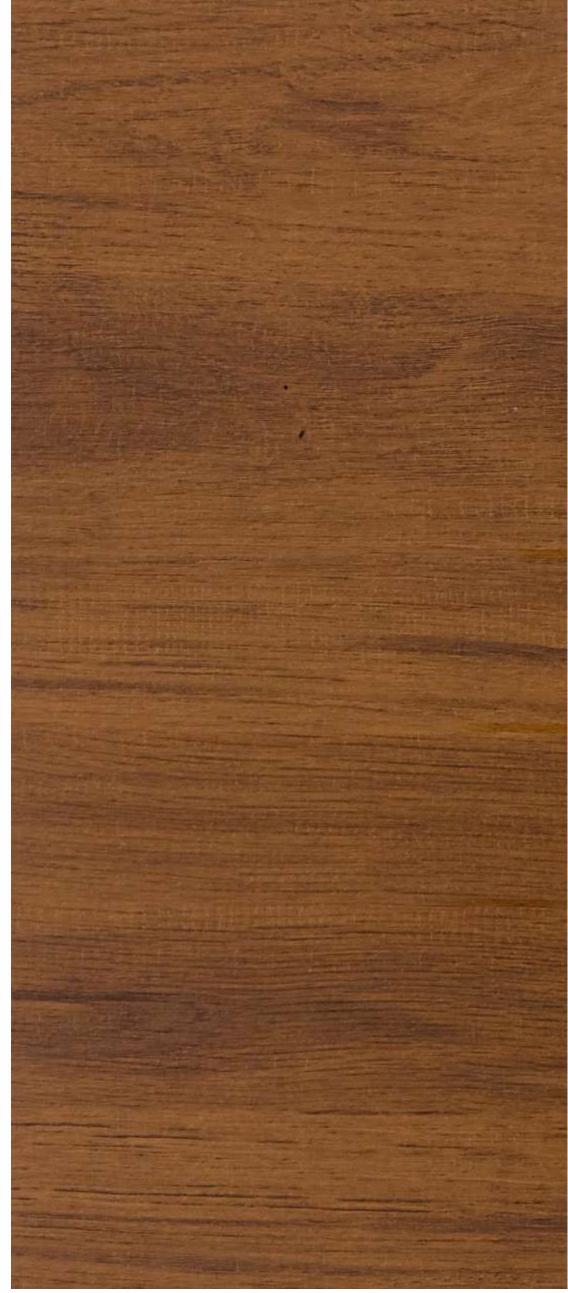
30218 BFC HZ | SPARKLING CARRARA

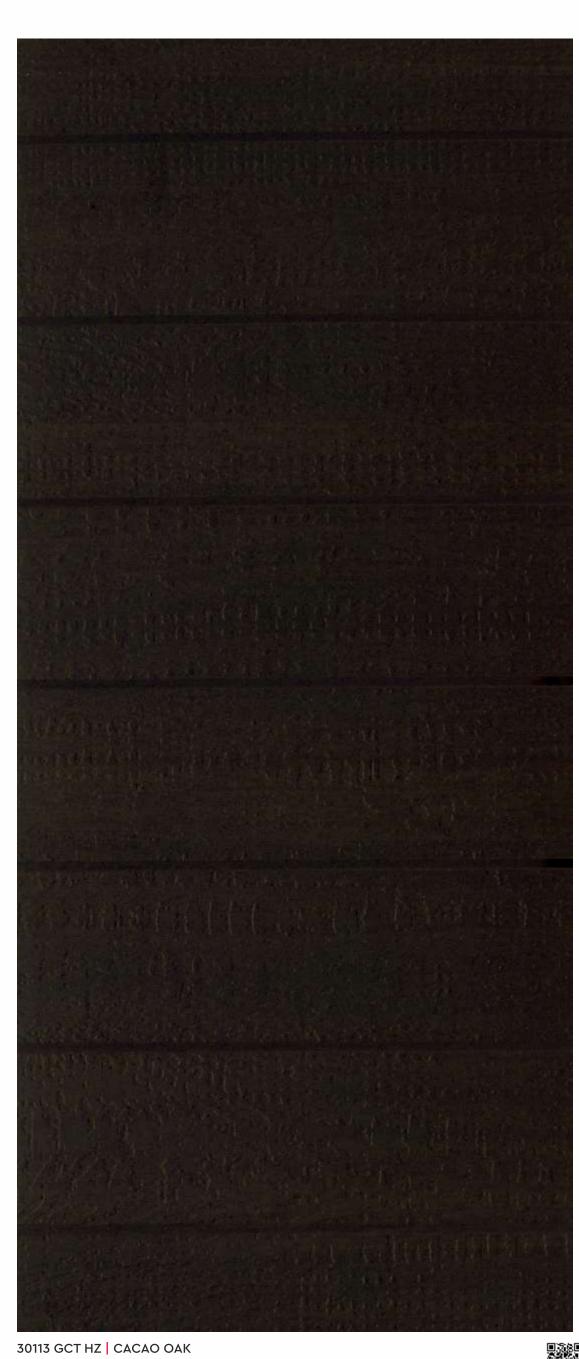












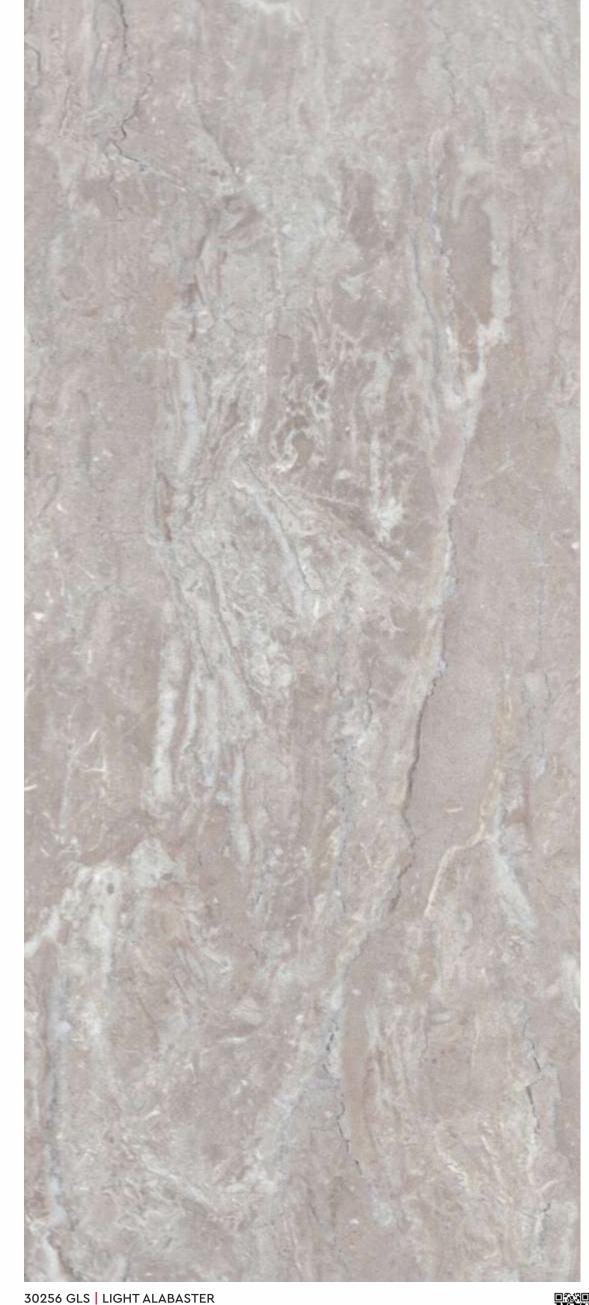


30222 GCT HZ | FOREST TEAK













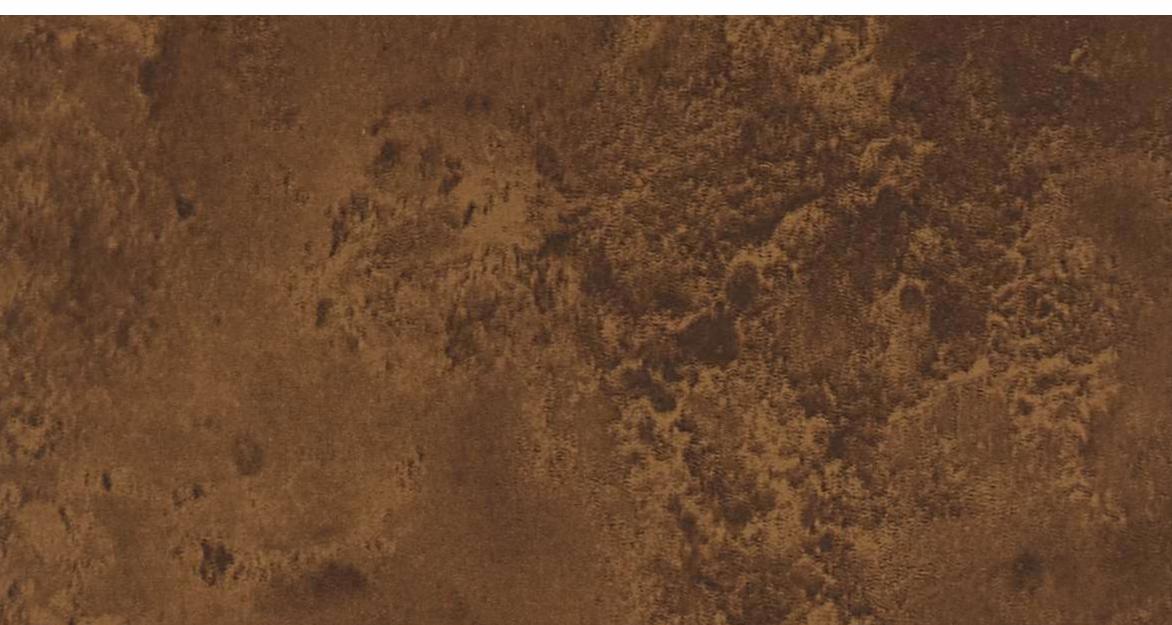


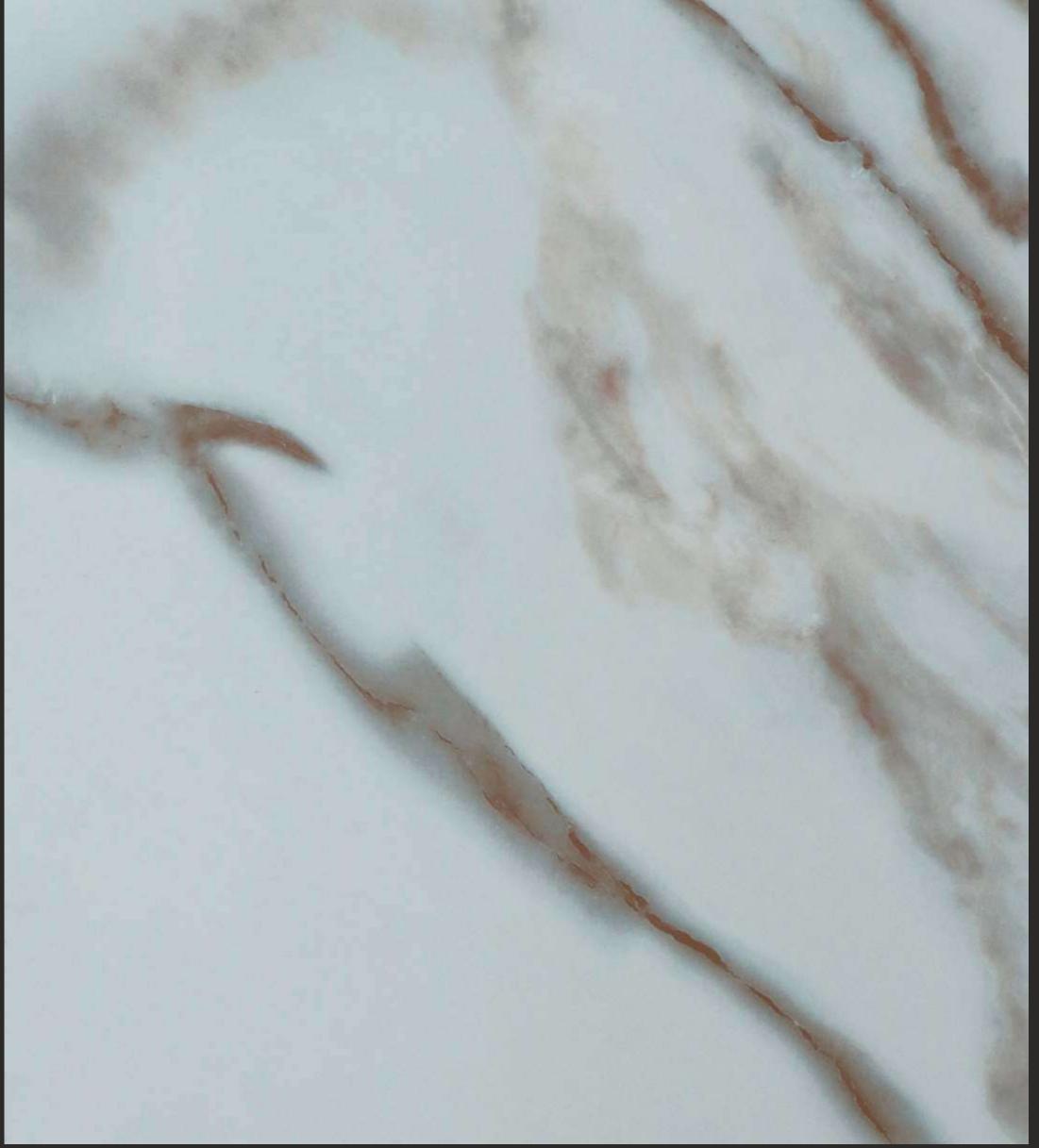












30216 GLS | VANILLA CARRARA







30215 GLS BLACK CALACATTA





30254 GLS | ALPINE GREY



30255 GLS | RAINFOREST BROWN



30214 GLS | ITALIAN CALACATTA











30200 GLS | INDIAN TEAK



30258 GLS | EXOTIC ACACIA





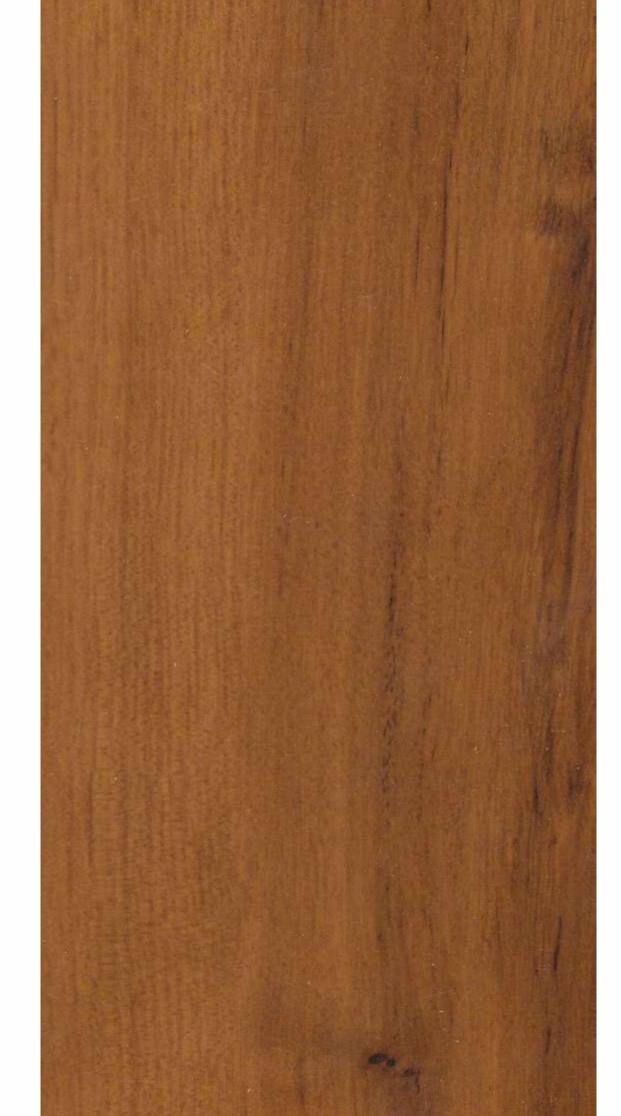






30228 GLS AUSTRALIAN MARBLE

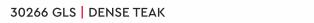








30709 GLS | MUDDY TEAK

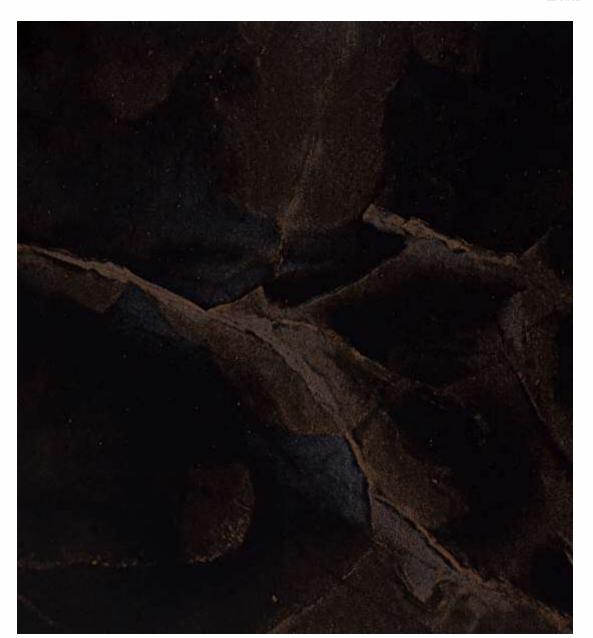


30227 GLS | HIMALAYAN CALACATTA

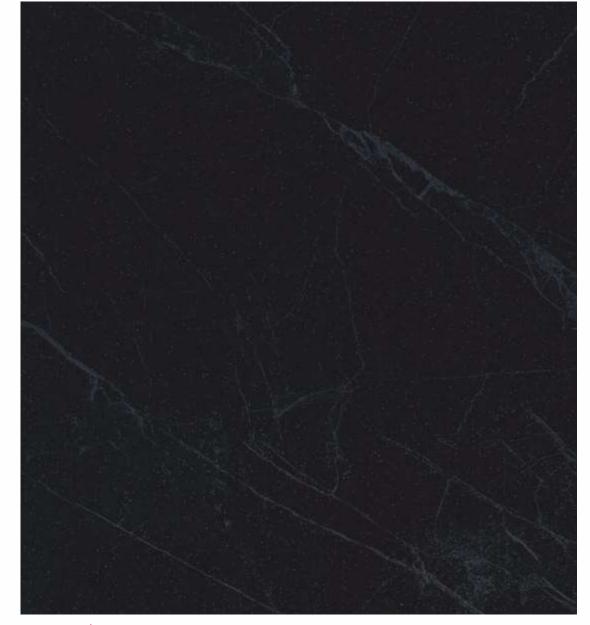




30220 GLS CANADIAN PINE



30197 GLS | EBONY OAK



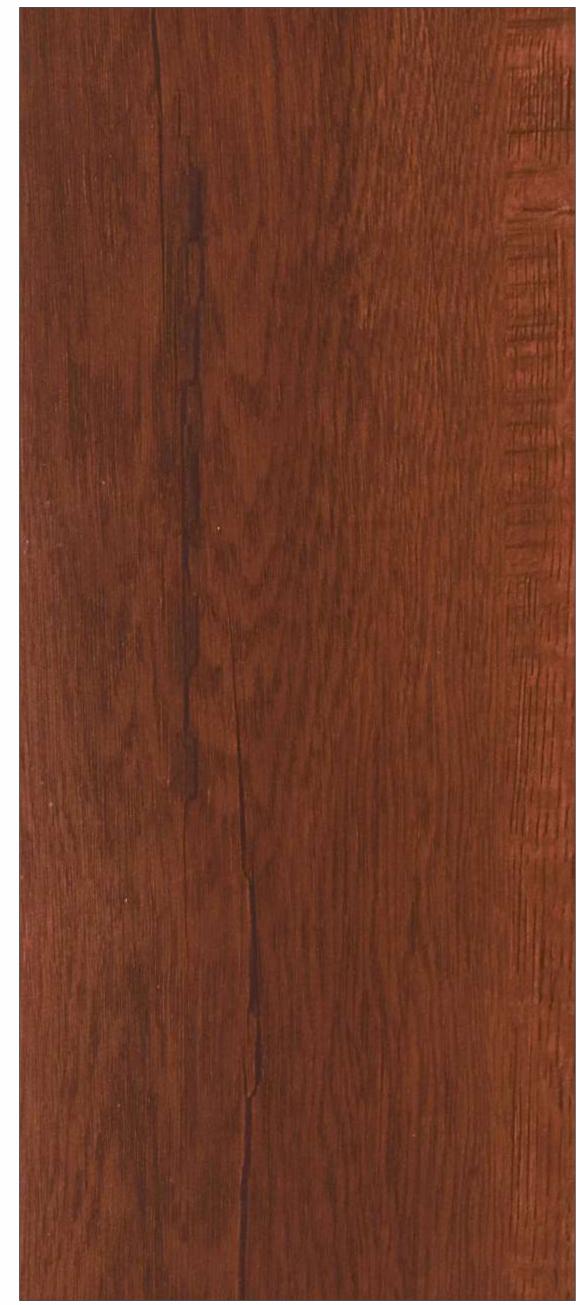
30221 GLS | STARRY CALACATTA



30716 GLS | IVORY TEAK

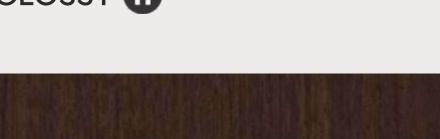


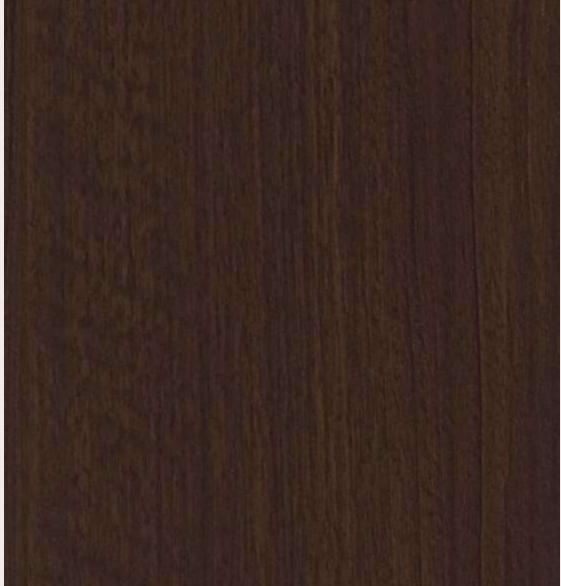
30213 GLS ALASKAN PINE



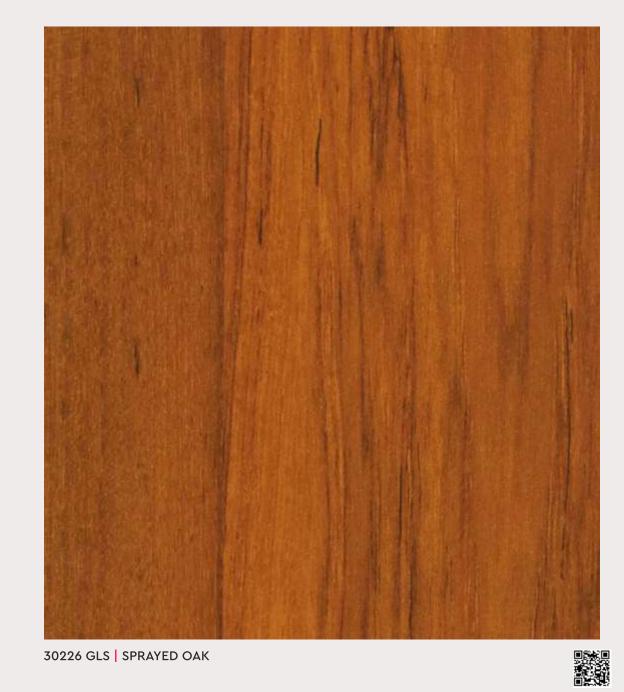
30224 GLS | TURKISH TEAK



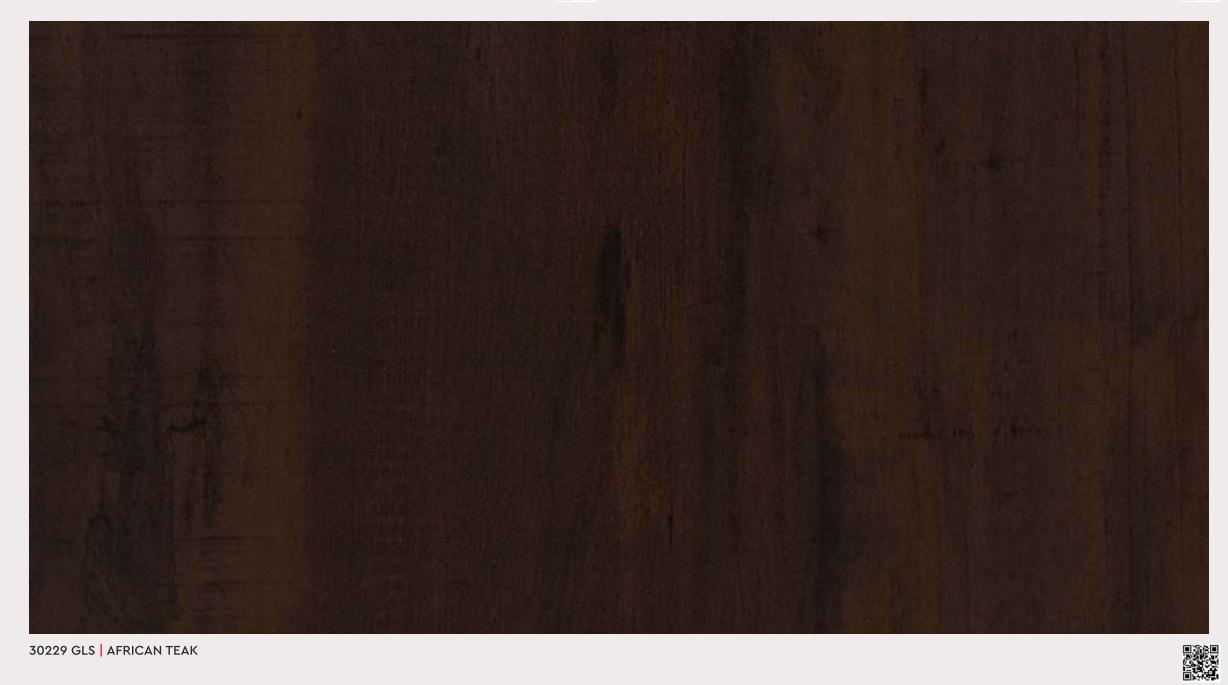




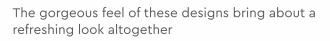
30225 GLS | MADAGASCAR OAK



30226 GLS | SPRAYED OAK



30229 GLS AFRICAN TEAK







30264 GLS | LIGHT OAK



30263 GLS | TIMELESS PINE

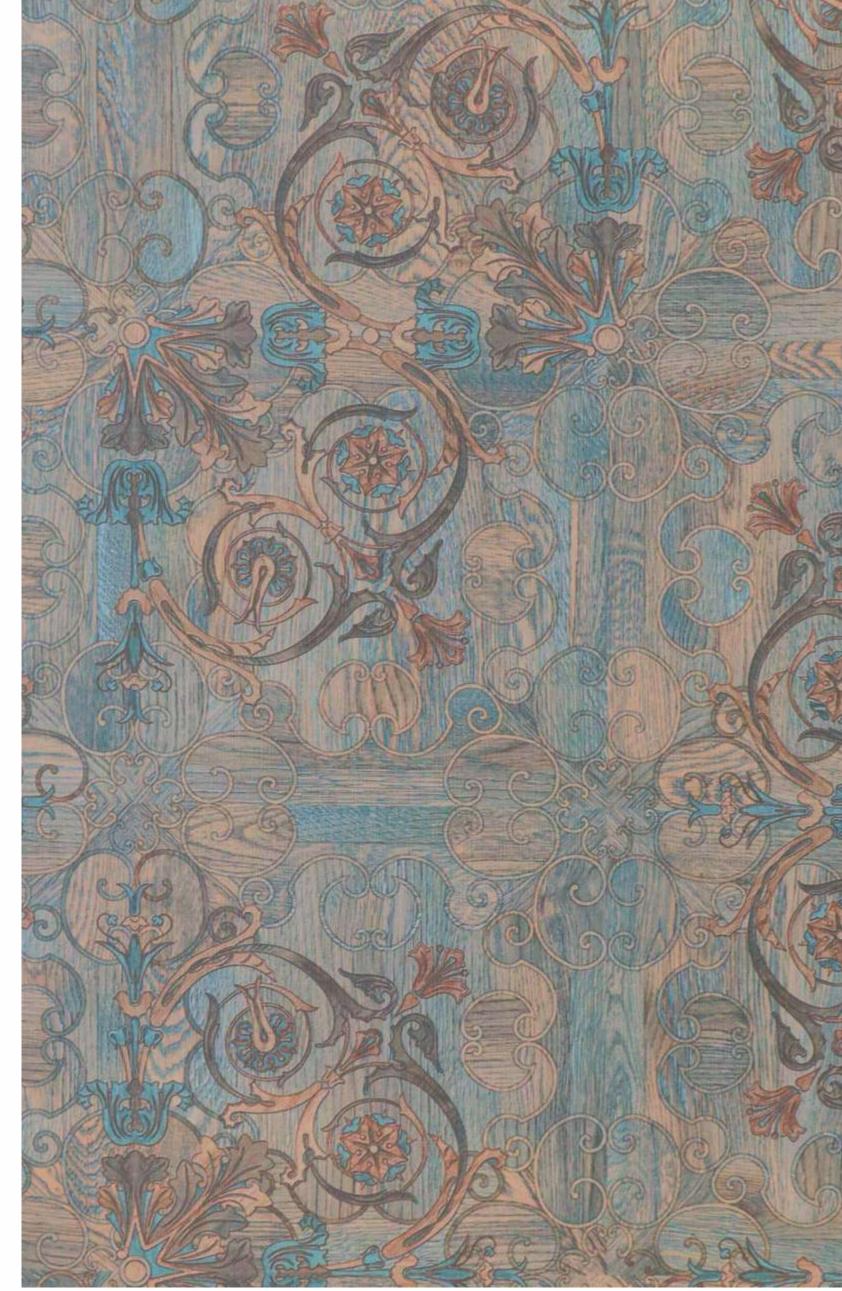












10320 GLS | SOFT PISTACHIO

BRD 06 FB | PATTERNED PLEASURE

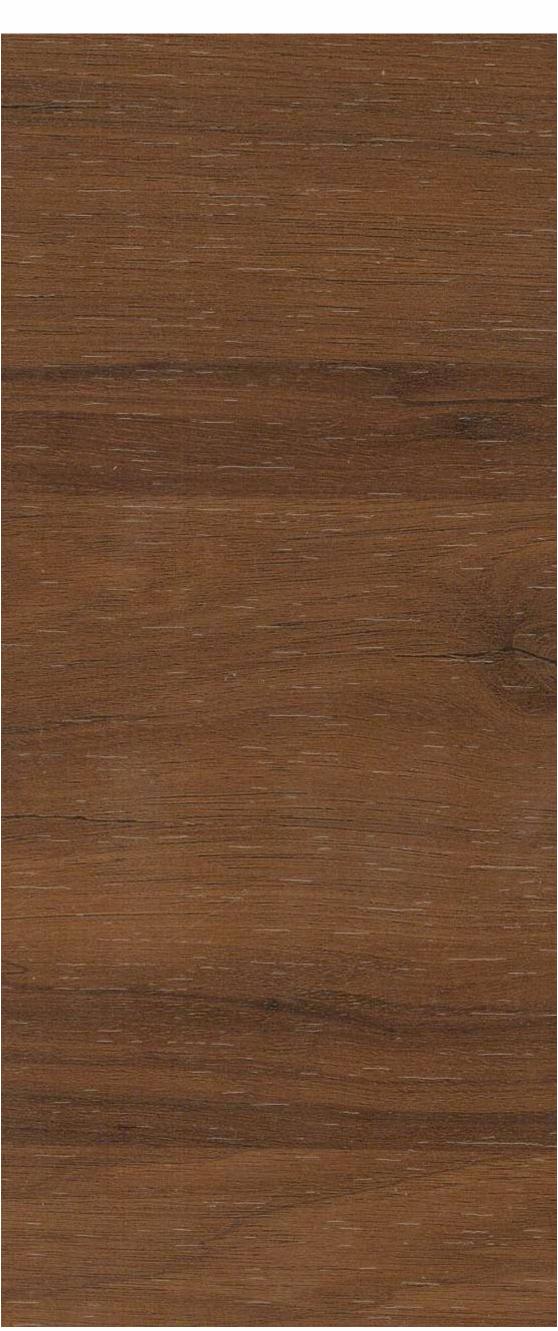




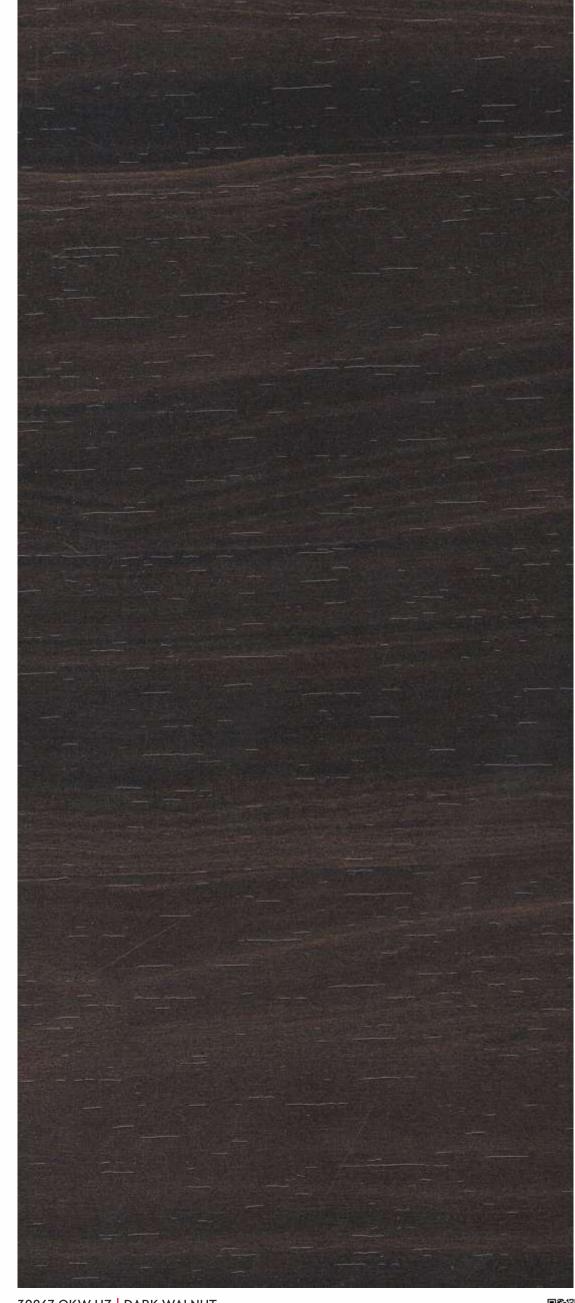










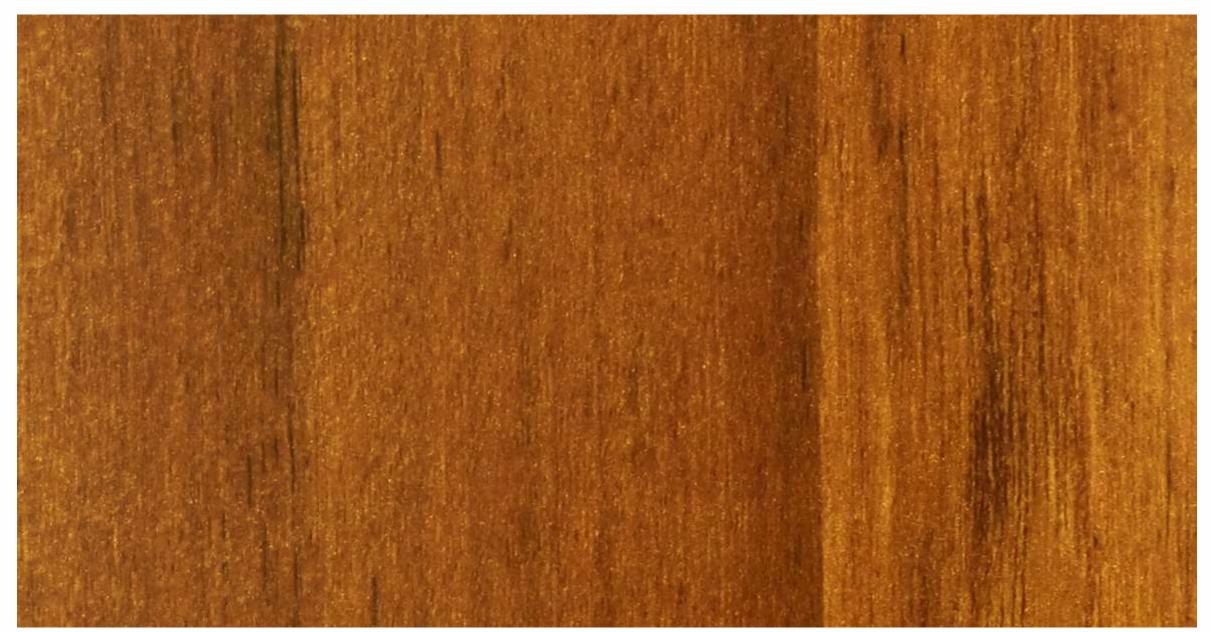


30262 OKW HZ VINTAGE MAHOGANY



OAKWELL 🕡





30226 OKW | SPRAYED OAK









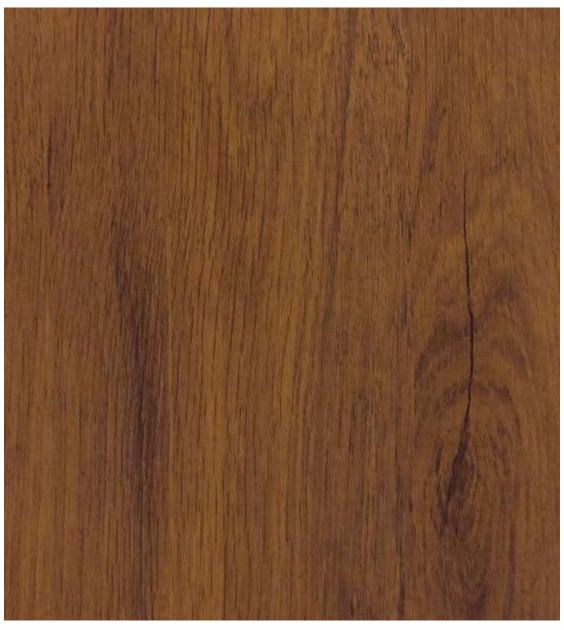
30261 OKW | AROMATIC CEDAR





















30259 OKW RED CHERRY



30200 OKW | INDIAN TEAK

30225 OKW | MADAGASCAR OAK

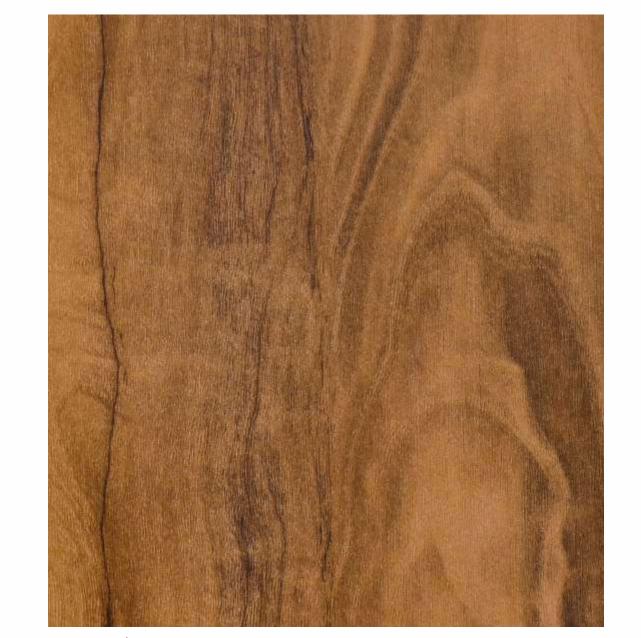


The brilliance of these designs is extraordinary and exclusive

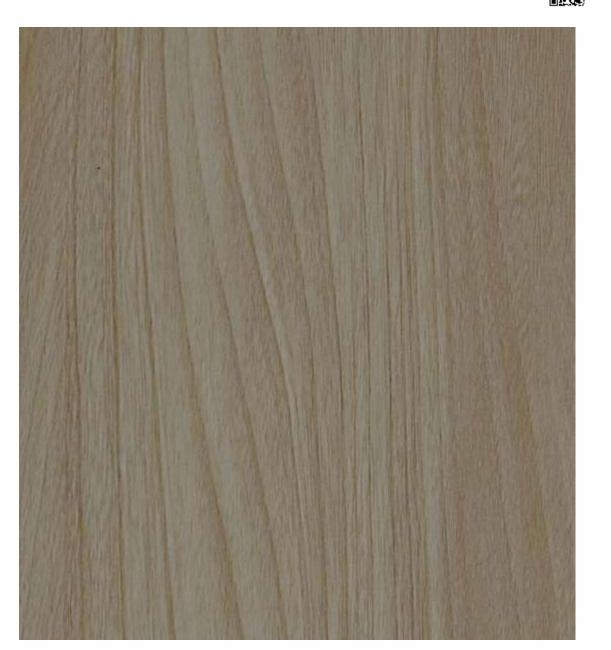




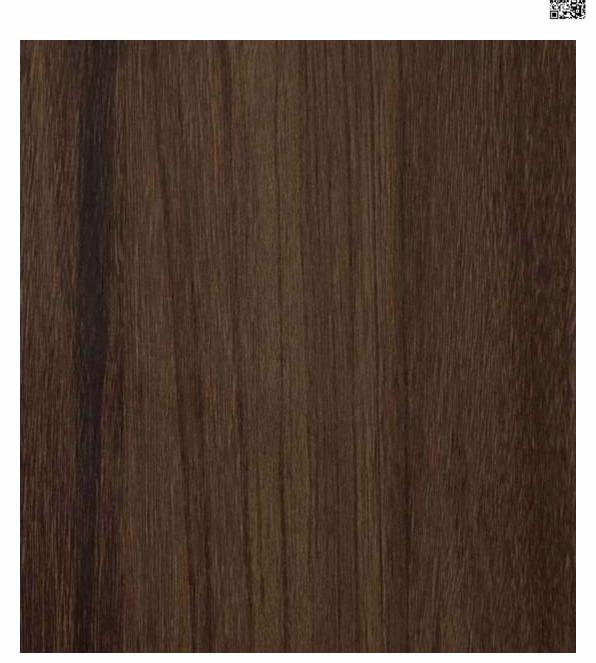




30210 OKW | AUSTRALIAN OAK



30560 OKW | MOCHA OAK 30559 OKW | GOLDEN TEAK





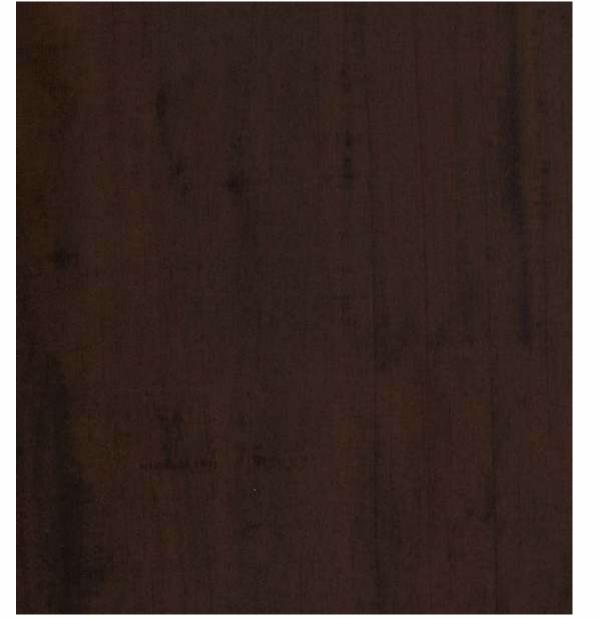


30196 OKW | NORWEGIAN TEAK



30258 OKW | EXOTIC ACACIA

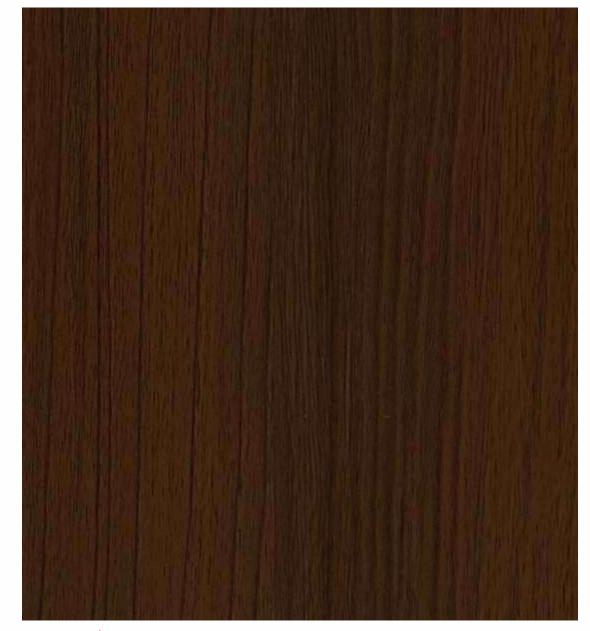




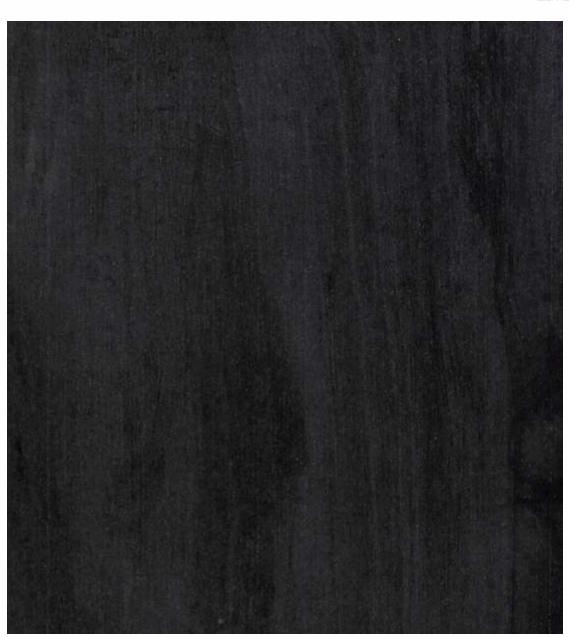
30229 OKW | AFRICAN TEAK



30227 OKW | HIMALAYAN CALACATTA



30212 OKW | ESPRESSO TEAK



30228 OKW AUSTRALIAN MARBLE

Plush patterns of grandeur and wonder to surprise your guests





30211 OKW | BRAZILIAN YEW



30222 OKW | FOREST TEAK

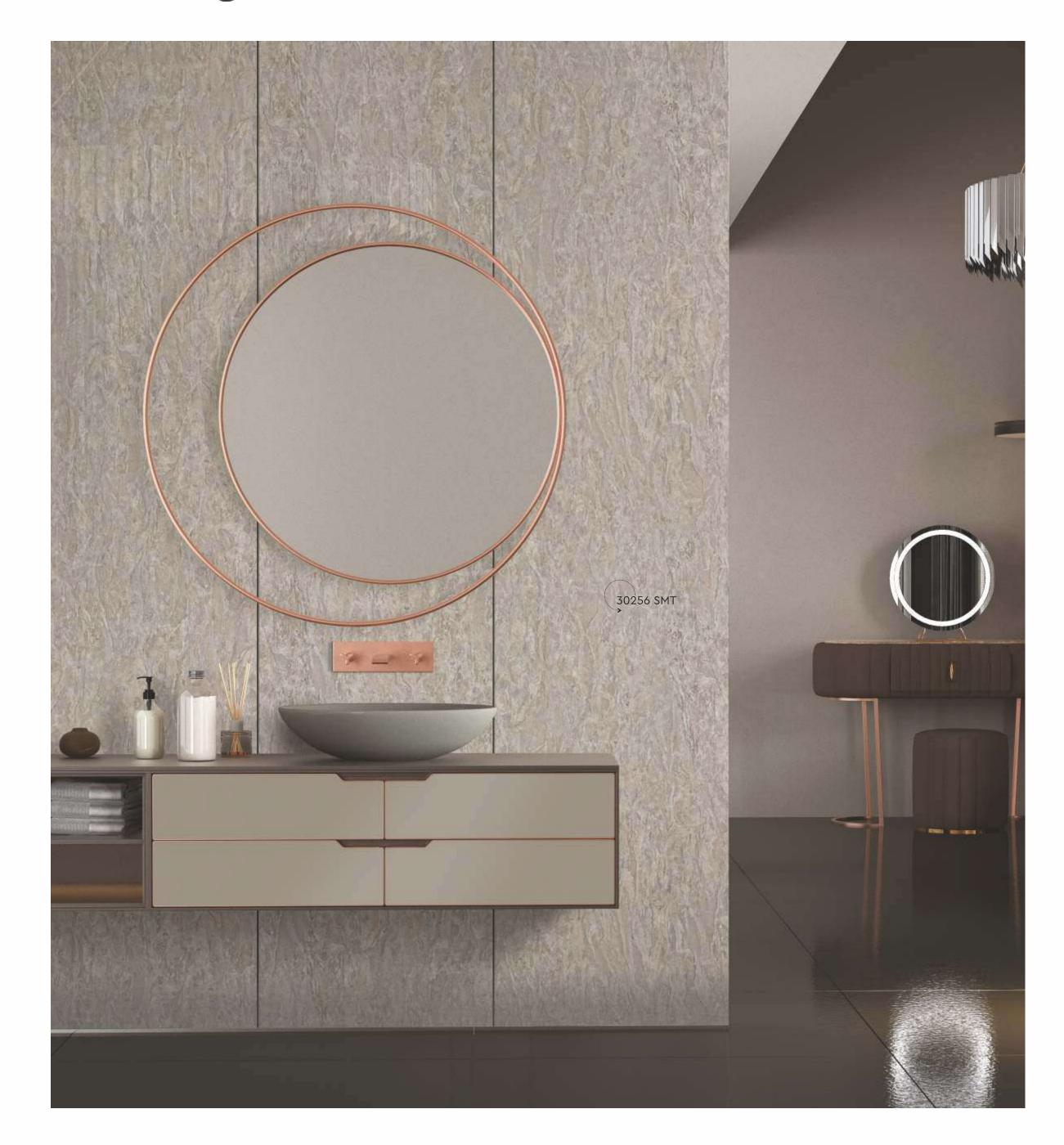


30224 OKW | TURKISH TEAK



SUPER MATT 🕡









30256 SMT | LIGHT ALABASTER





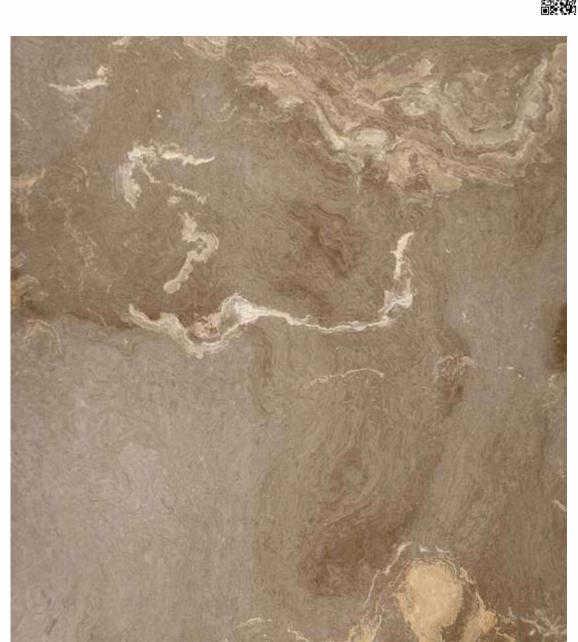
Beyond comprehension, these designs are just perfect for your aesthetics



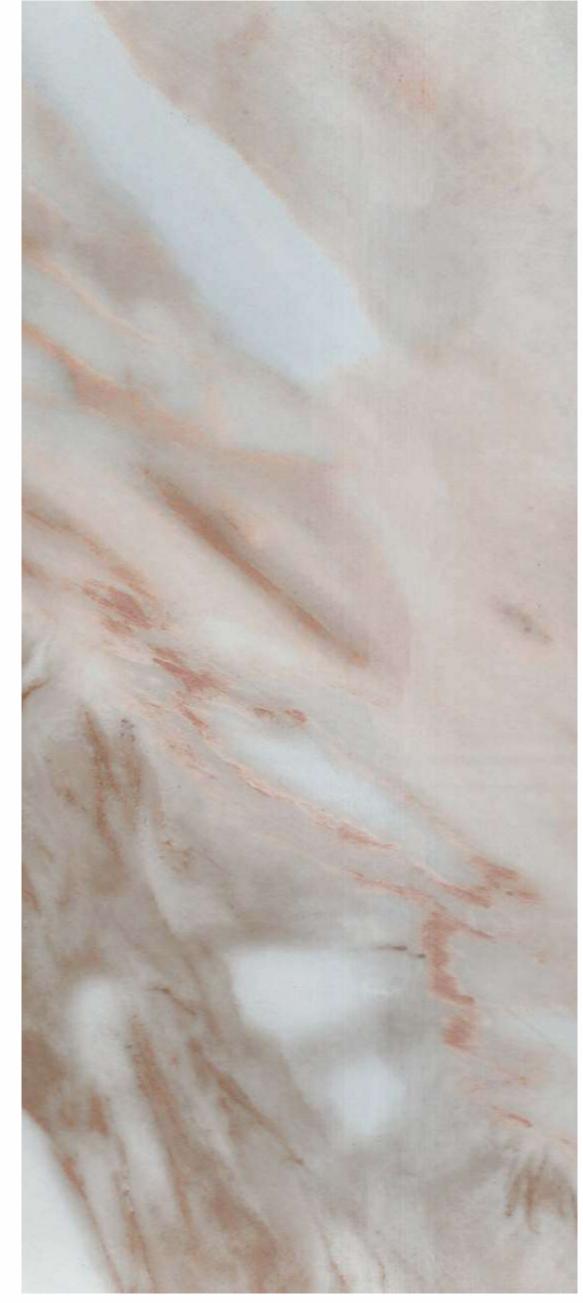








30255 SMT | RAINFOREST BROWN



















30559 SF | GOLDEN TEAK



30212 SF | ESPRESSO TEAK



30264 SF | LIGHT OAK

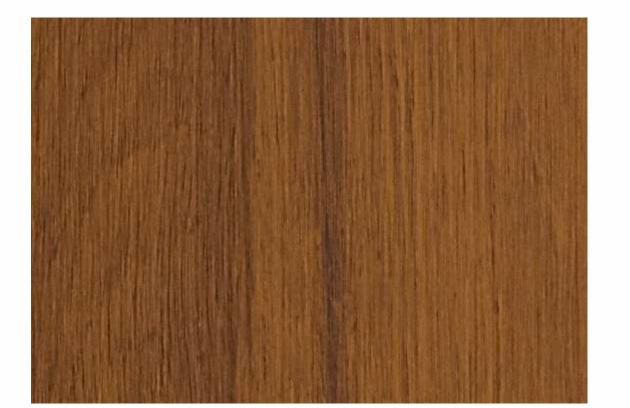


30266 SF DENSE TEAK



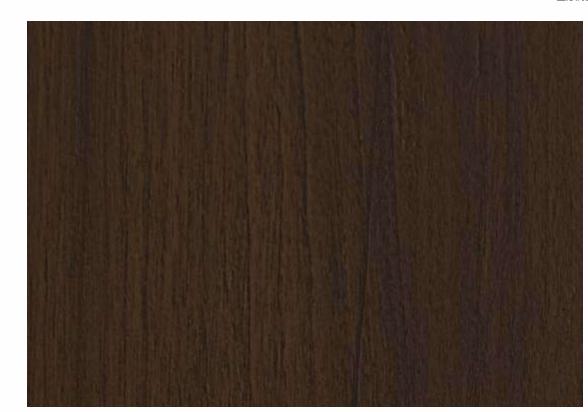
30213 SF | ALASKAN PINE

30269 SF | FAWN OAK

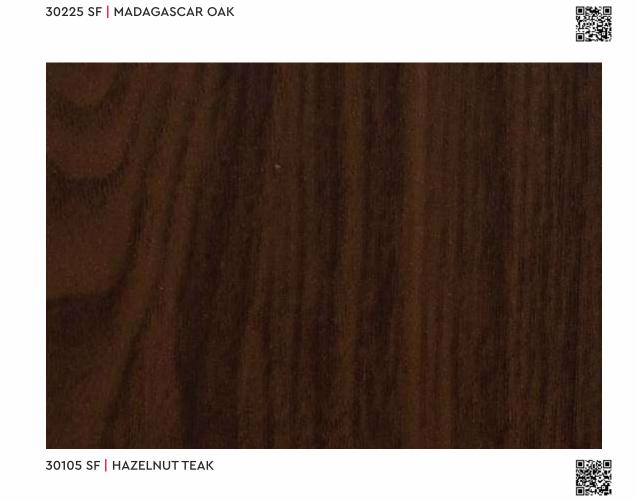


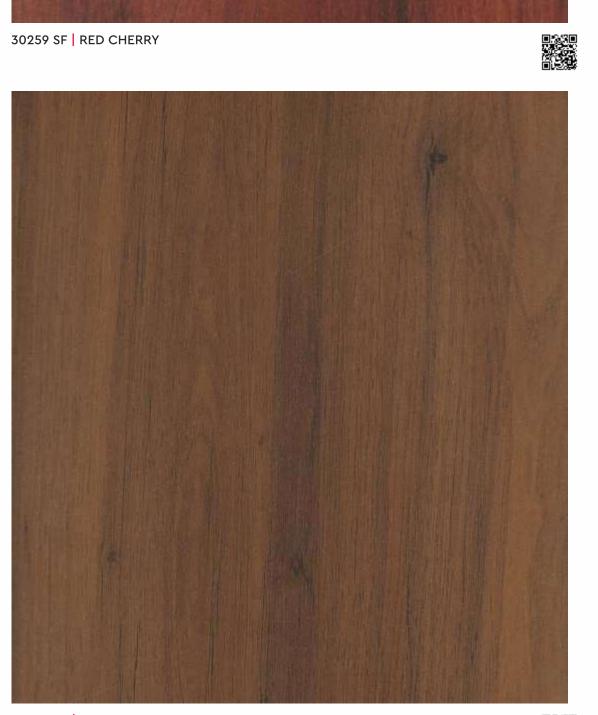




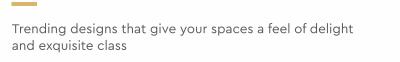


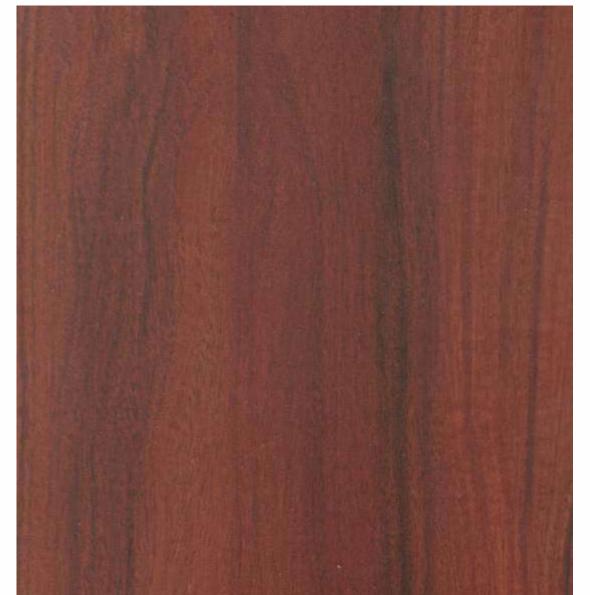














30222 SF | FOREST TEAK





30262 SF VINTAGE MAHOGANY



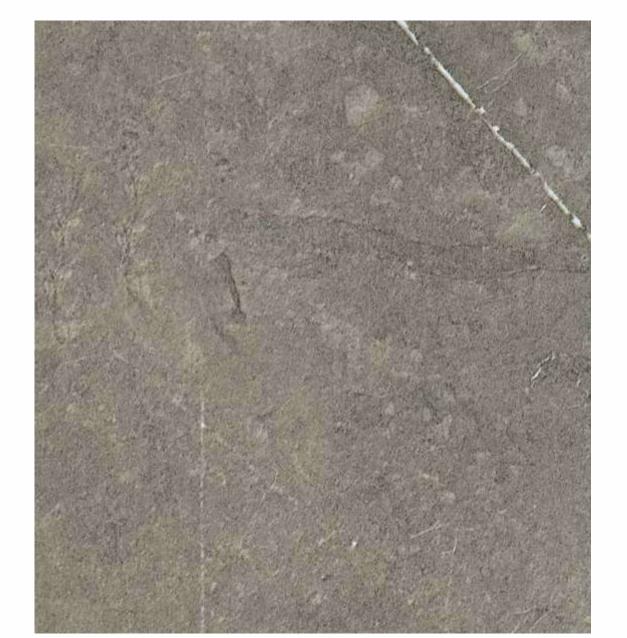


Subtle and vivacious, each design is a celebration of exclusive style





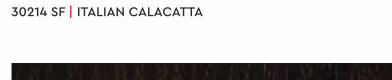












30224 SF | TURKISH TEAK







30196 SF NORWEGIAN TEAK



Design No.	Finish	Page No.	Design No.	Finish	Page No.	Design No.	Finish	Page No.	Design No.	Finish	Page No.
BRD 01	MNT	7	30213	VT	39	30254	MNT	17	30568	SF	100
BRD 03	CNT	80	30213	LT	52	30254	FRG	21	30708	US	49
BRD 04	RMT	26	30213	GCT HZ	64	30254	GLS	71	30708	GS	54
BRD 05	GLS	20	30213	GLS	77	30254	SMT	95	30708	GLS	75
BRD 06	FB	81	30213	OKW	86	30255	MNT	17	30709	US	49
BRD 07	FLT	38	30213	SF	98	30255	FRG	21	30709	GS	54
8225	OW	41	30214	CNT	43	30255	GLS	71	30709	GLS	75
10301	FRG	22	30214	SST	46	30255	SMT	95	30716	CNT	42
10301 10301	FRO GLS	23 25	30214 30214	GLS SF	70 101	30256 30256	GLS SMT	66 93	30716 30716	US GS	49 55
10301	FRG	22	30215	CNT	43	30257	MNT	16	30716	GLS	76
10302	FRO	23	30215	SST	46	30257	FRO	21	90101	SF	28
10302	GLS	24	30215	GLS	70	30257	GLS	67	90101	GLS	29
10312	FRG	22	30215	SF	101	30257	SMT	93	90105	SF	28
10312	FRO	23	30216	CST	19	30258	CDT	5	90105	GLS	29
10312	GLS	24	30216	SST	47	30258	TLV	10	90106	SF	28
10315	GLS	25	30216	GLS	69	30258	FO	51	90106	GLS	29
10320	FRG	22	30216	SMT	95	30258	GLS	73	90108	SF	28
10320	FRO	23	30217	SST	46	30258	OKW	89	90108	GLS	29
10320	GLS	25	30217	GLS	68	30259	DT	15	90109	SF	28
10320	LT	53	30218	CST	18	30259	AS	37	90109	GLS	29
10321	FRG	22	30218	SST	47	30259	OKW	87	90110	SF	28
10321	FRO GLS	23	30218 30218	BFC HZ	62	30259	SF CZ	99 35	90110	GLS SF	29 28
10321 10321	LT	24 53	30218	GLS CST	68 18	30260 30260	OKW	35 89	90111 90111	GLS	28
10321	FRG	22	30219	SST	47	30260	SMT	94	90112	SF	28
10322	FRO	23	30219	BFC HZ	62	30261	CDT	6	90112	GLS	29
10322	GLS	24	30219	GLS	68	30261	CZ	34	90114	SF	28
10323	GLS	25	30220	SST	45	30261	GLS	73	90114	GLS	29
30105	SF	98	30220	GLS	76	30261	OKW	85	90118	SF	28
30106	SF	98	30221	SST	45	30262	AS	37	90118	GLS	29
30111	OKW	88	30221	GLS	76	30262	OKW HZ	82	90119	SF	28
30111	SF	100	30222	OW	40	30262	SF	99	90119	GLS	29
30113	FO	51	30222	GCT HZ	65	30263	GLS	79	90120	SF	28
30113	TL HZ	56	30222	OKW	91	30264	CDT	6	90122	GTR	27
30113	GCT HZ	64	30222	SF	99	30264	DT	13	90122	SF	28
30113	SF	101	30223	OKW	86	30264	GLS	79	90122	GLS	29
30196 30196	WO FO	48 50	30223 30224	SF VT	99 39	30264 30264	OKW HZ OKW	83 85	90123 90123	GTR SF	27 28
30196	TL HZ	57	30224	GLS	77	30264	SMT	94	90123	GLS	29
30196	GTR	61	30224	OKW	91	30264	SF	97	90124	GTR	27
30196	GLS	72	30224	SF	100	30265	DT	15	90124	SF	28
30196	OKW	89	30225	DP	32	30266	TLV	9	90124	GLS	29
30196	SF	101	30225	LT	52	30266	DT	14	90125	SF	28
30197	CST	19	30225	GS	54	30266	TL HZ	59	90125	GLS	29
30197	GS	55	30225	GLS	78	30266	GLS	75	90126	TLV	11
30197	GLS	76	30225	OKW	87	30266	OKW	87	90126	GTR	27
30198	CNT	42	30225	SF	98	30266	SF	97	90126	SF	28
30200	TL HZ	57	30226	VT	39	30267	TLV	11	90126	GLS	29
30200 30200	GLS OKW	72	30226 30226	GLS	78 84	30267	DT BFC HZ	14	90126	FO LT	50
30210	CZ	86 36	30226	OKW SF	100	30267 30267	OKW HZ	63 83	90126 90126	TL HZ	53 56
30210	US	49	30227	DP	33	30269	SF	98	90128	SF	28
30210	OKW	88	30227	GLS	74	30559	WO	48	90127	GLS	29
30210	SF	100	30227	OKW	90	30559	GTR	60	90128	SF	28
30211	DP	32	30228	DP	33	30559	OKW	88	90128	GLS	29
30211	OKW HZ	82	30228	GLS	74	30559	SF	96	90128	LT	53
30211	OKW	91	30228	OKW	90	30560	WO	48	90129	TLV	11
30211	SF	98	30229	DP	31	30560	GTR	60	90129	GTR	27
30212	DP	30	30229	BFC HZ	63	30560	OKW	88	90129	SF	28
30212	OW	41	30229	GLS	78	30560	SF	96	90129	GLS	29
30212	OKW	90	30229	OKW	90	30568	CZ	36	90130	SF	28
30212	SF	96	30229	SF	100	30568	AS	37	90130	GLS	29

TECHNICAL SPECIFICATIONS



PROPERTIES	SPECIFIED VALUES AS PER IS 2046-1995 TYPE S,VGS	BREATHLAM CONFORMS
Thickness	1.0mm (± 10%)	I.0mm (± 10%)
Resistance to surface Wear	> 150(revolutions)	✓
Resistance to immersion in boiling water -Mass increase (%) -Thickness increase -Appearance	I0.0%(Max) II.8%(Max) Not worse then 4	✓ ✓ ✓
Dimensional stability at deviated temperature -Longitudinal (%) -Transverse (%)	0.55% (Max) 1.025%(Max)	✓
Dimensional stability at 200C -Longitudinal (%) -Transverse (%)	0.375%(Max) 0.60% (Max)	√ ✓
Resistance to impact by small diameter ball	20 N (Min)	✓
Resistance to Cracking	Not worse then 4	✓
Resistance to scratching	1.75 N (Min)	✓
Resistance to staining	Not worse then 5	✓
Resistance to color change (Wool standard) - In Xenon ARC light - In Enclose Carbon ARC light	Not worse then 6 Not worse then 5	√ √
Resistance to steam	Not worse then 4	✓
Appearance	Should be Free From foreign particles	✓

APPLICATION GUIDELINES

CAUSES AND RECOMMENDATION FOR AVOIDING FAILURES ARE:

- USE GOOD QUALITY PLYWOOD AND ADHESIVE
- THE SURFACE TO BE BONDED SHOULD BE FREE FROM OIL/GREASE/DUST AND EXCESS MOISTURE
- INSUFFICIENT AMOUNT OF ADHESIVE ON EITHER OR BOTH THE SURFACE TO BE BONDED

When ready for bonding the spread film of most contact adhesive will exhibit a uniform semi-gloss appearance over the entire surface of the material to be bonded. Marked variation in appearance will generally indicate an improper or non-uniform bonding in those areas where insufficient adhesive has been applied. If this occurs, re-coating the surface should achieve a uniform coating. Double coating the edges with adhesive is advisable because of the higher porosity of the substrate edge.

- INSUFFICIENT BONDING PRESSURE

To ensure intimate contact necessary for an adequate bond, sufficient pressure should be applied over the entire area using as much pressure as possible without damaging the assembly. Pinch rollers (rotary press) and heavy weighted rollers are ideal. Hand pressure rolling is adequate, provided the operator exerts maximum pressure by means of a two-handled or single long-handled roller. The rollers should be of steel or hard solid rubber (50-80 diameter) and not over 75mm (3 inches) wide. Hand rolling should be repeated twice.

- BONDING WHEN ADHESIVE SURFACE IS OVER-DRY OR UNDER-DRY Care should be taken to follow the manufacturer's recommendations concerning the allowable tack range of the adhesive. If the assembly is done before the adhesive is dry or after the allowable open time is exceeded, then the

bonding result may be unsatisfactory.
- BONDING OF SURFACE UNDER 21 deg. C (70 deg. F)

Note:

- १. लैंमिनेट लगाने से पहले पूरी तरह से जाँच लें।
- २. लैंमिनेट लगाने के बाद बबल, कलर और दरार हो तो कंपनी की कोई गेरेन्टी नहीं रहेगी।
- ३. कोई भी परिस्थिति में कंपनी की वारंटी लैंमिनेट तक सीमित रहेगी।

A LOOK AT HOW YOU CAN LOOK AFTER OUR LAMINATES



Do not place frying pans or dishes directly from the oven or cook-top on the Laminate surface. Protect the surface from heat generating appliances.



Do not use knives, keys or other sharp objects directly on the decorative surface. A chopping board or counter saver is recommended.



To clean the surface, use a damp cloth or sponge and a mild soap or detergent.



Difficult stains such as coffee or tea can be removed using a mild household cleaner or detergent and a soft-bristled brush, repeat if necessary.



Acidic or abrasive cleaners can damage Laminate surfaces; please do not use them.



Toilet cleaners contain harsh chemicals that can cause permanent damage. If spills occur, please wipe immediately, wash the surface with soapy water and rinse several times.



If a stain persists, use a paste of baking soda and water and apply with a soft-bristled brush. Light scrubbing with about 10 to 20 strokes should remove most stains. Although baking soda is a low abrasive, excessive scrubbing or exerting too much force could damage the decorative surface.



Steel wool and other abrasive pads can damage Laminates. Do not use them for cleaning and do not place steel wool pads on your counter-tops as the metal can rust and leave stains.



Hair, textile and food dyes can cause permanent stains. If any dye should happen to inadvertently spill, please wipe it immediately with a dish-washing detergent or an all-purpose cleaner.

Unless otherwise indicated by the manufacturer the temperature of the gluing area and all materials should be 21 deg. C (70 deg. F) or above.

- BONDING OF SURFACE WHERE HUMIDITY IS TOO HIGH Experience has shown that when the relative humidity is above 80 percent at temperatures of 21 deg. C (70 deg. F) or lower moisture may condense on the surface during drying (Known as "blushing") and will prevent an acceptable

bond. Hot spray or forced air drying may be used to prevent this condition.
- IMPROPERLY PREPARED OR DIRTY GLUING SURFACES

The surfaces should be clear, dry and free of oils or other contaminants, such as dust, loose sand particles, and so forth. The adhesive film should have full contact with the surface to which it is applied in order to give maximum adhesion.

- FIELD BONDING OF OVERSIZED SHEETS
- It is recommended that the maximum sheet size used for vertical field application be limited to 610x2400mm (2x8 Feet). If larger panels are required, these should be fabricated in the shop.
- UNDER PRESSURE

After bonding, even pressure of 100 gm/ sq.ft. must be maintained for 6 to 8 hours.

Notes:

- \bullet It is recommended to check the laminate sheet before fixing.
- No complaint shall be entertained on laminates already fixed.
- In case of any complaint, the company's liability is limited to the cost of the laminate sheet only.
- BREATHLAM Laminates reserves the right to delete, amend either totally or partially, any of the design, finishes, references and other technical specifications contained in this catalogue at any time.
- The sample Swatches in the catalogue shows Color Pattern and finishes only. It does not show the actual thickness of the product.





