



BREATH  
LAM

Colours, Textures, Patterns



SPEC  
TRUM

WOOD | ABSTRACT | STONE

BREATH  
LAM

Collections

WOOD  
ABSTRACT  
STONE



**Damas Laminates Pvt. Ltd.**  
Survey No. : 668, At. & Post: Ghadkan,  
Majara-Talod Road, Tal.: Prantij-380 205,  
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+91 2770 255170  
+91 80002 16570  
info@damaslam.com  
www.damaslam.com

BREATH  
LAM

BREATH  
LAM

A B C U T S

We have created a wide range of designs and textures that offer more elegance to your spaces. Every product is crafted with a love for aesthetics and an exclusive style that will add more panache to your spaces.

We design every creation with precision and perfection. Our designs are the perfect rendition of creativity and gorgeous shades.

Select the perfect design for the aura and elegance of your spaces.

WOOD | ABSTRACT | STONE



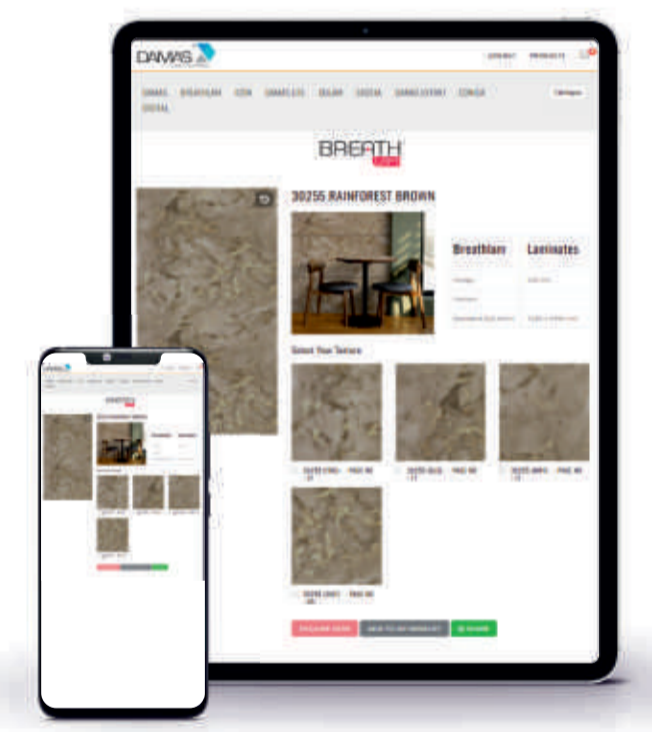
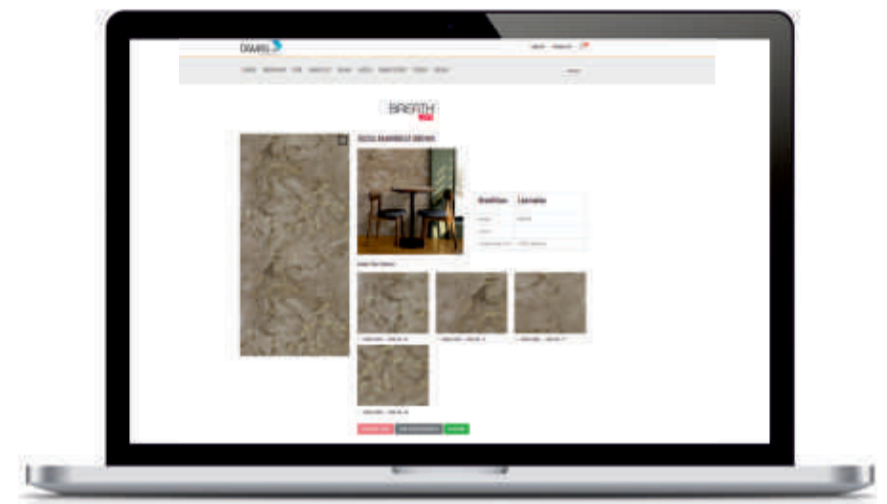


# DIGI TAL

W O R L D

## BREATH LAM DIGITAL PLATFORM

Breath Lam is now available on multiple digital platforms to ensure it reaches customers and clients in an easy and effortless manner. Embracing the wave of digitalization spread across the country, Breath Lam has utilized new technologies to make an impact. Breath Lam is advancing on the digital front by streamlining its company's vision, social media presence and product presentation.

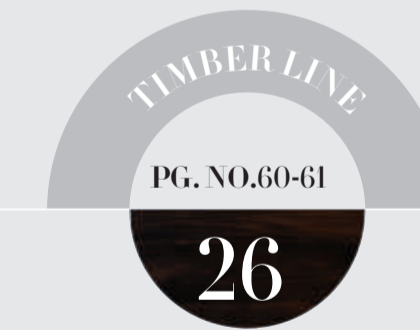
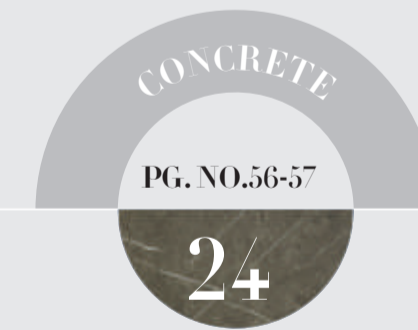
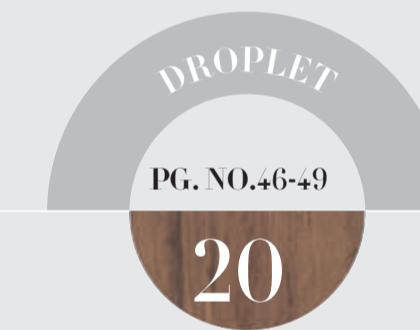


- 01 WEBSITE**  
 To know more about our company and brand, please scan this QR to be redirected to our website.
 
- 02 SOCIAL MEDIA**  
 For frequent updates about our products, catalogues and décor ideas, check out our Social Media by scanning this QR.
 
- 03 INTERACTIVE PDF CATALOGUE**  
 Scan this QR Code to download e-PDF of this catalogue for a closer look at our products.
 

WOOD | ABSTRACT | STONE

# FINISH INDEX

BREATH  
LAM





90136 SMT  
SILVER GREY





30296 PZ | DRIFTWOOD BROWN





30264 PZ | LIGHT OAK



30309 PZ | SANDED OAK



30307 PZ | OLIVE ASH



30212 PZ | ESPRESSO TEAK



# OAK TREE

Bring your interiors to life with surfaces that blend beauty and strength. Laminates designed for the modern lifestyle



30300 OT | MOCHA ELM



30301 OT | DUSTY TEAK



30302 OT | RICH EBONY



BANZ OAK



30308 BO | SAGE WOOD



30310 BO | AMBER OAK



USED 30310

USED 90233

90233 SMT  
IRISH CREAM

# BANZ OAK



30308 BO | SAGE WOOD



30310 BO | AMBER OAK



# BANZ OAK



30303 BO | SAND MAPLE



30304 BO | COFFEE ASH



# BURSHED WOOD



30305 BW | MISTY ASH



30306 BW | DARK CEDAR





30261 CZ | AEROMATIC CEDAR



USED  
30296



30296 CZ | DRIFTWOOD BROWN





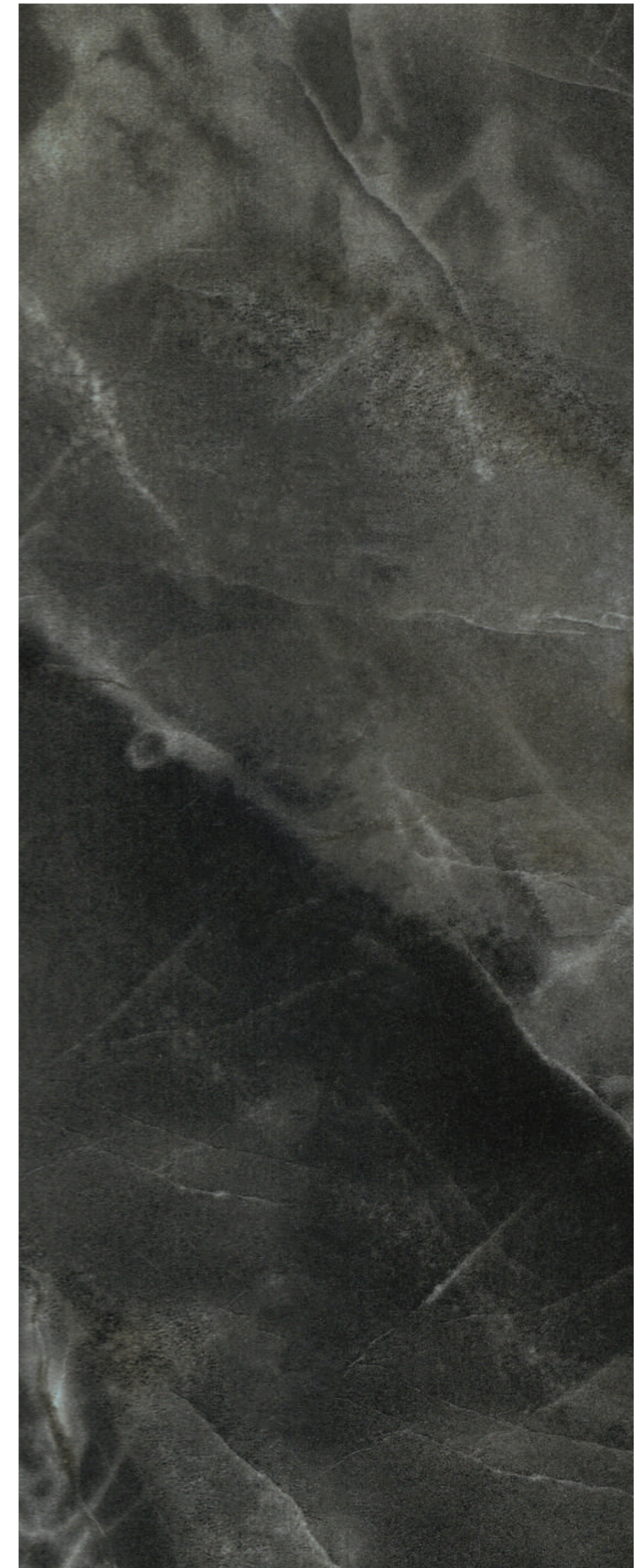
30260 CZ | EARTHY CEDAR



30568 CZ | CAPPUCCINO OAK



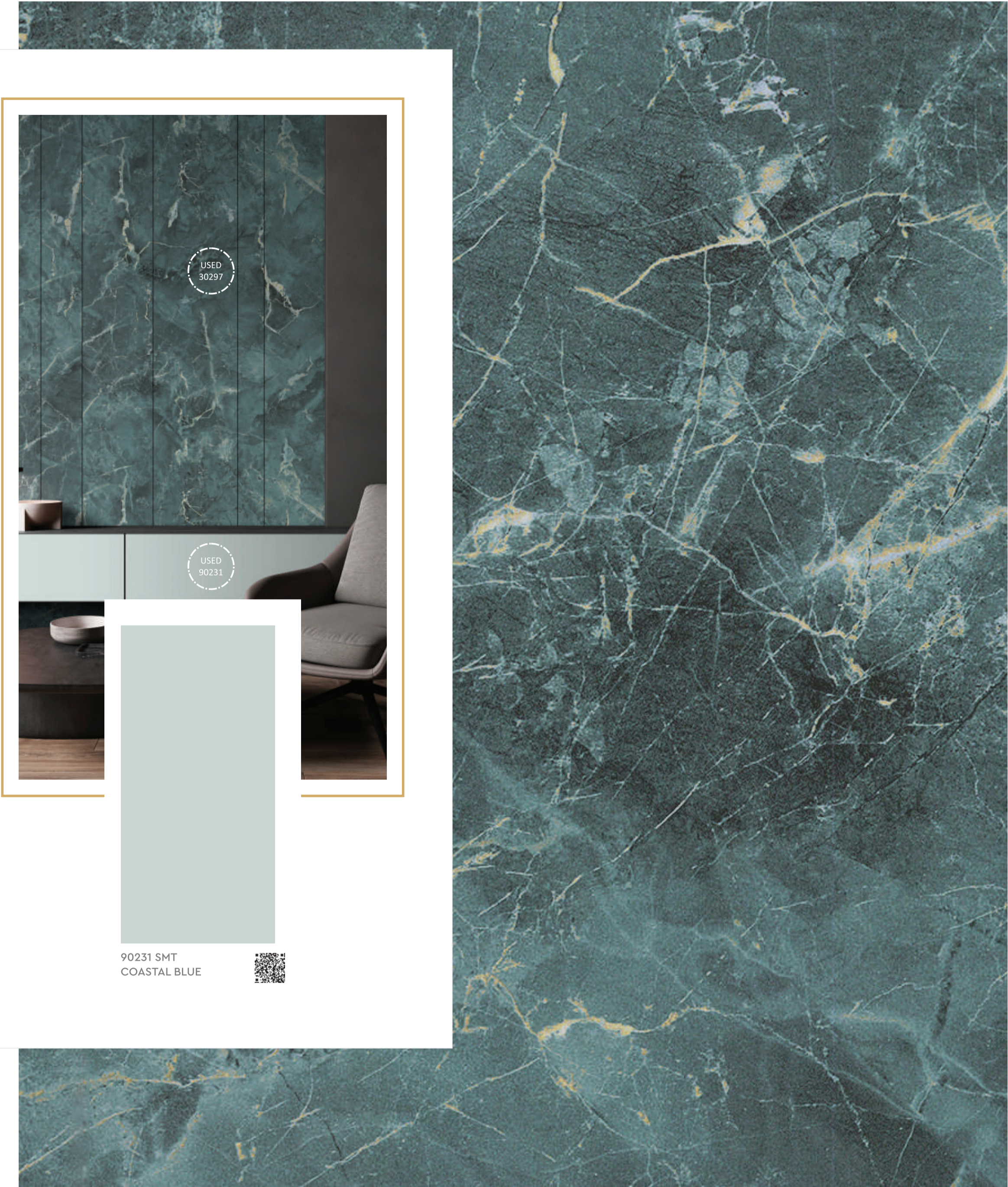
30298 FST | FROSTED MIST MARBLE



30299 FST | DARK BASSALT

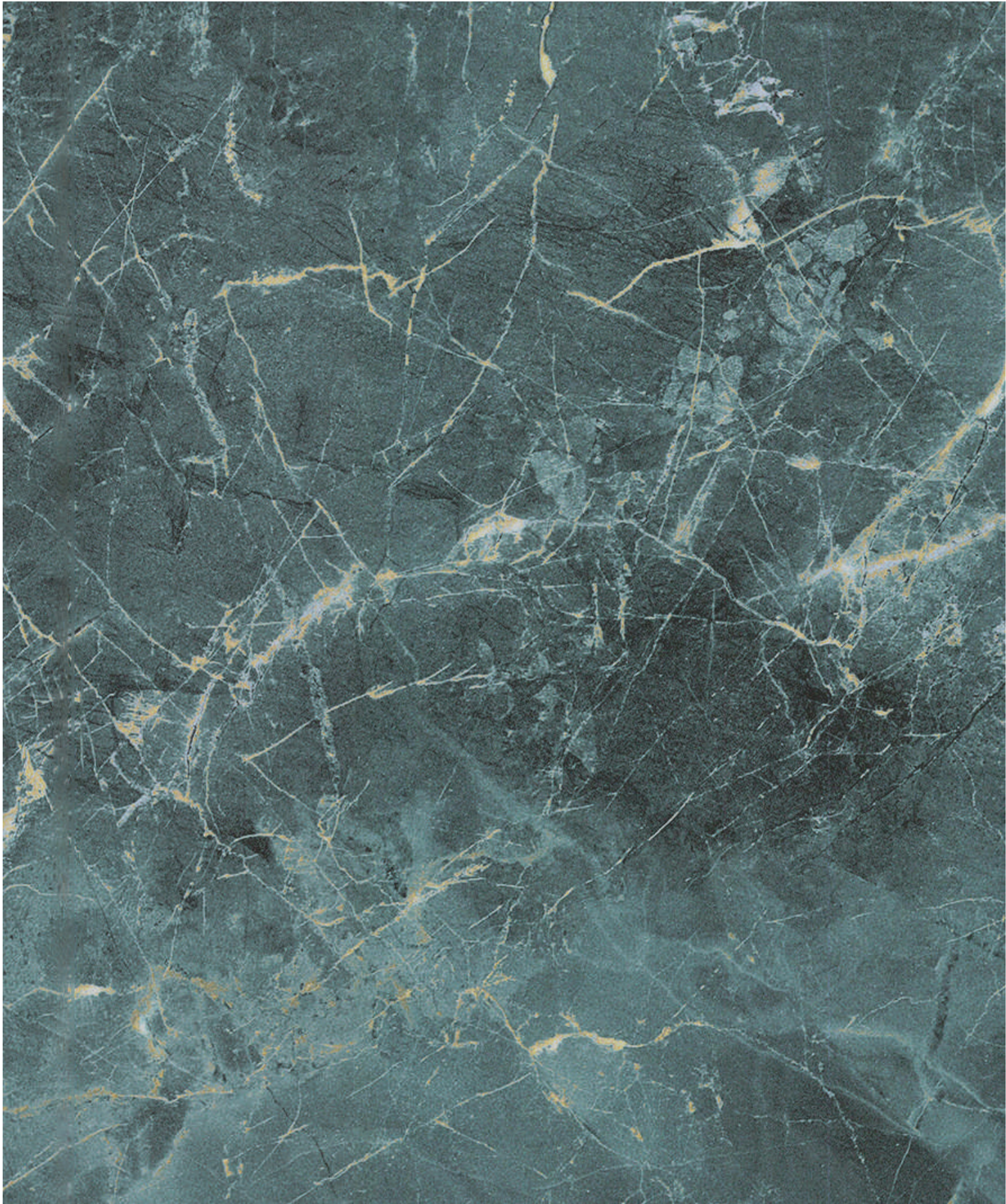


# FANTECY STONE



30297 FST | EMERALD VEIN MARBLE

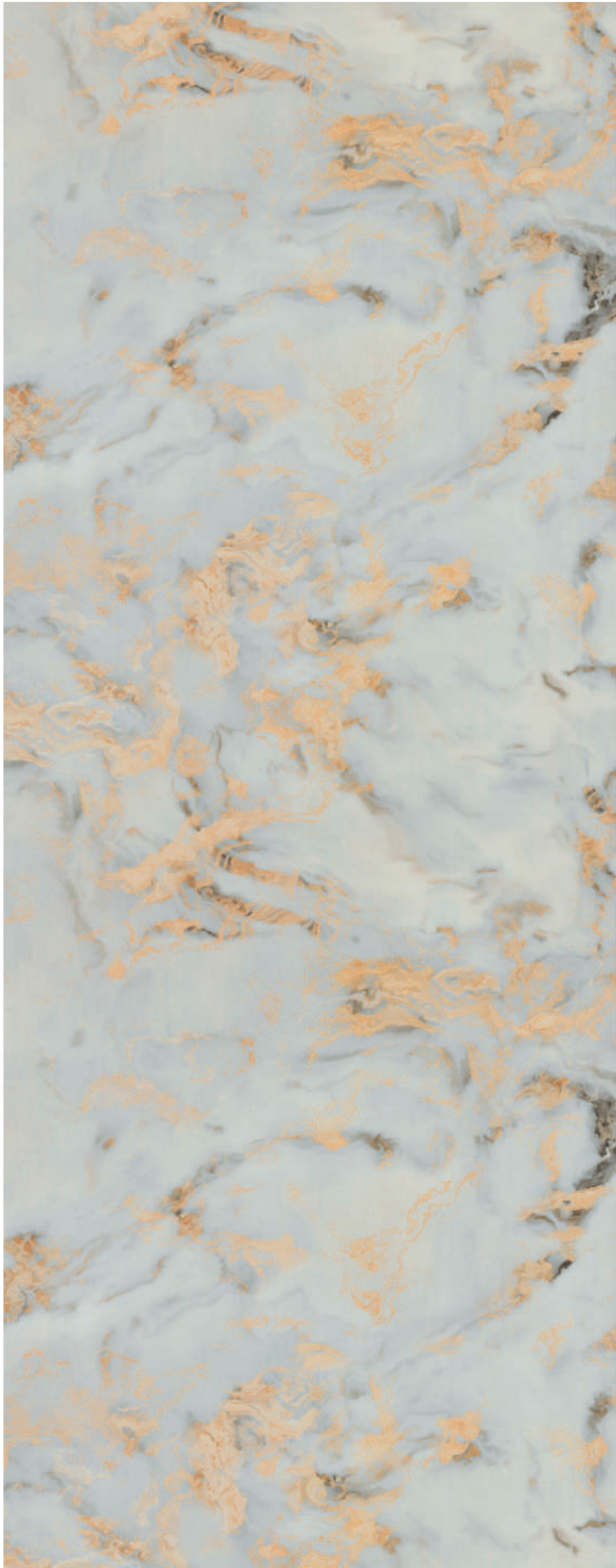




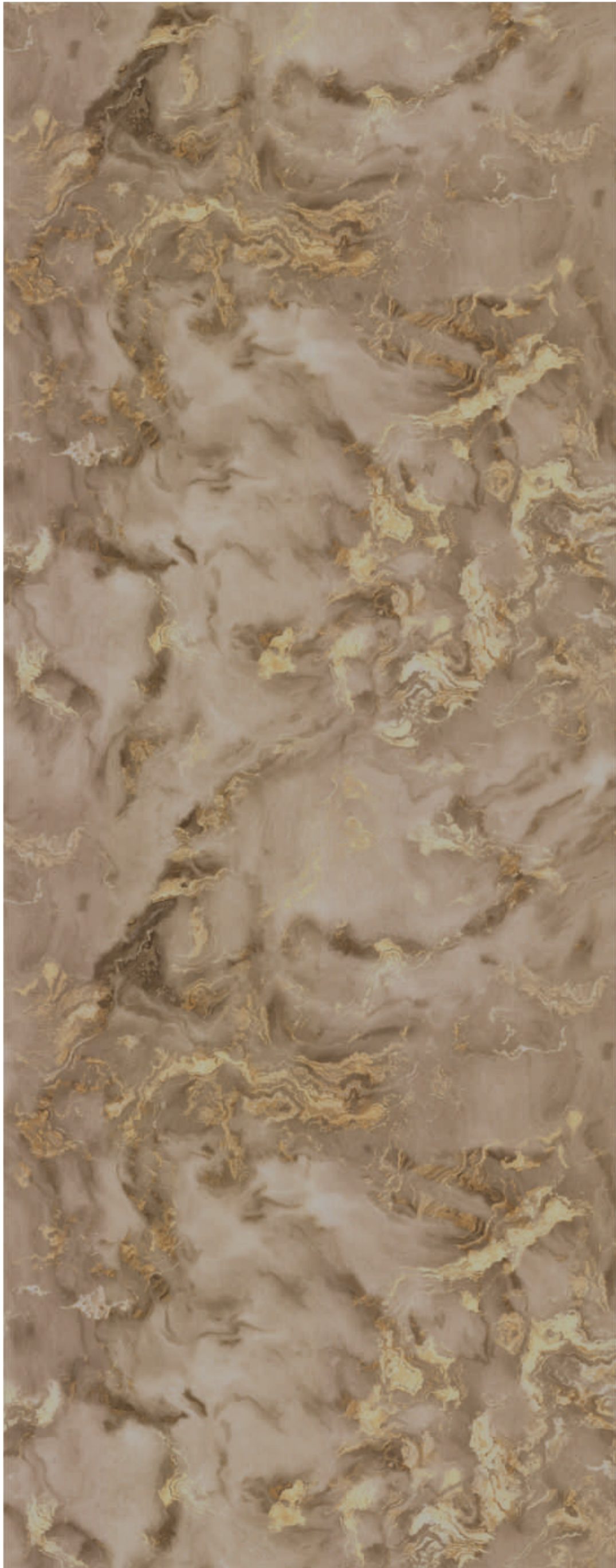
30297 FST | EMERALD VEIN MARBLE



# MENTENO STONE



30254 MNT | ALPINE GREY



30255 MNT | RAINFOREST BROWN

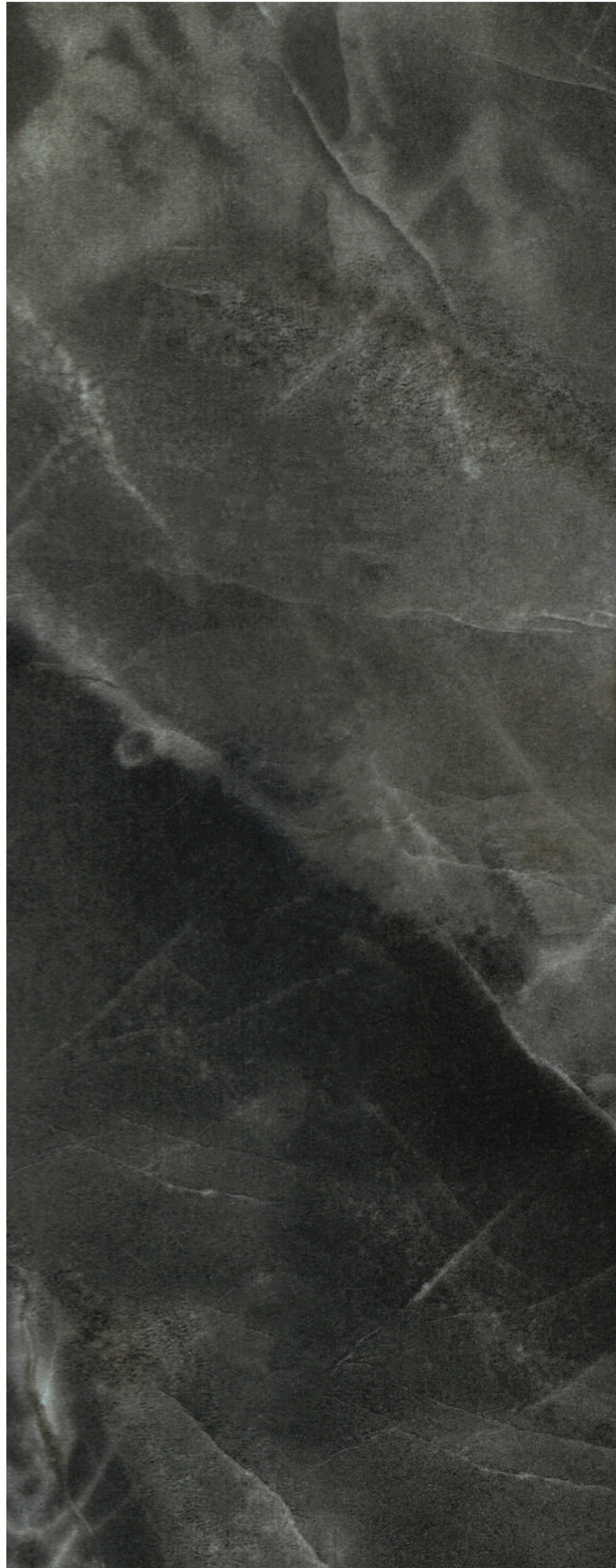


30256 MNT | TAUPE TEXTURES STONE



30257 MNT | CHARCOAL GREY

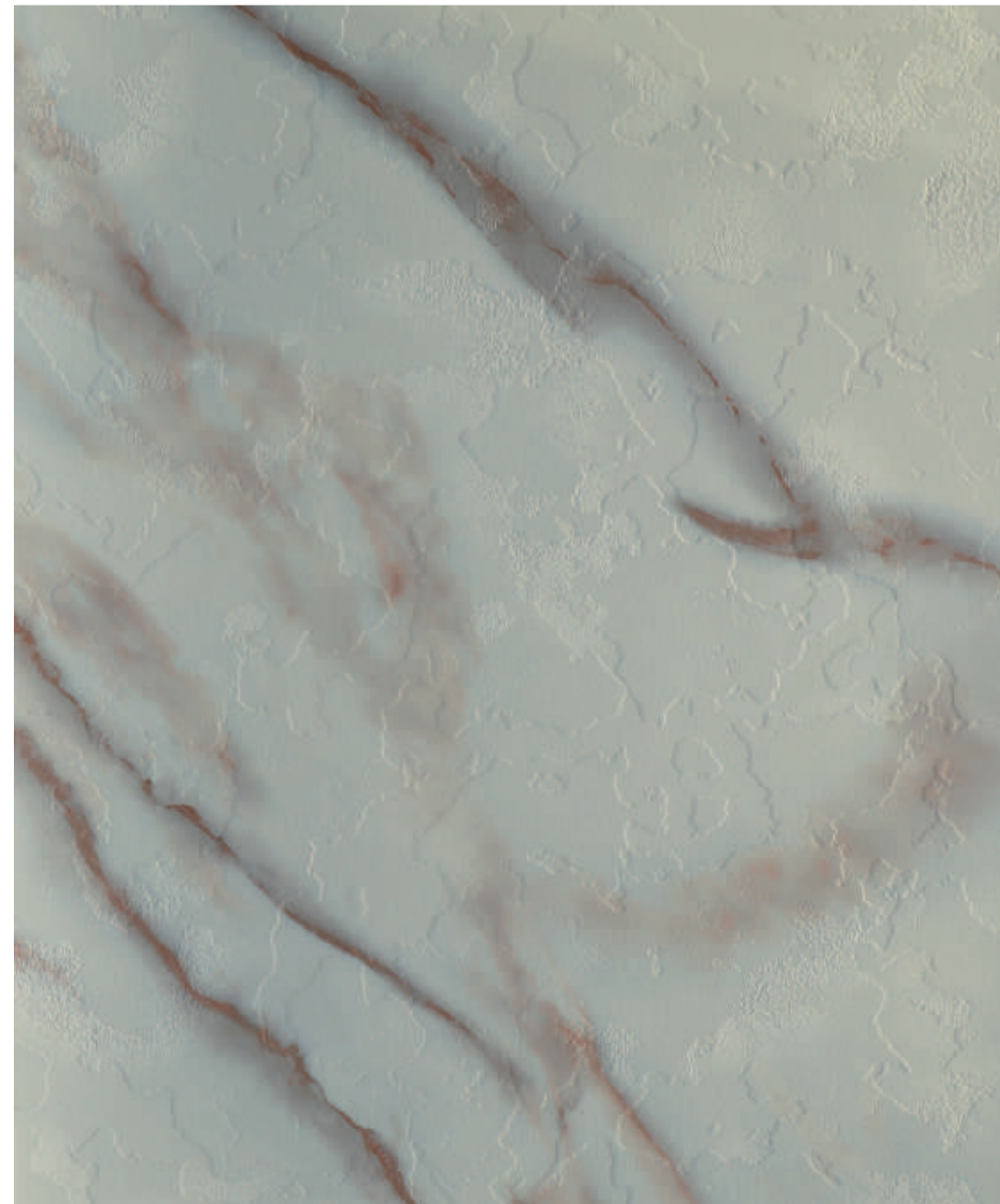




30299 SST | DARK BASSALT



30217 SST | SUNSET CALACATTA



30216 SST | VANILLA CARRARA



30220 SST | CANADIAN PINE



30221 SST | STARRY CALACATTA





30213 VT | ALASKAN PINE



30303 VT | SAND MAPLE



30304 VT | COFFEE ASH



30224 VT | TURKISH TEAK

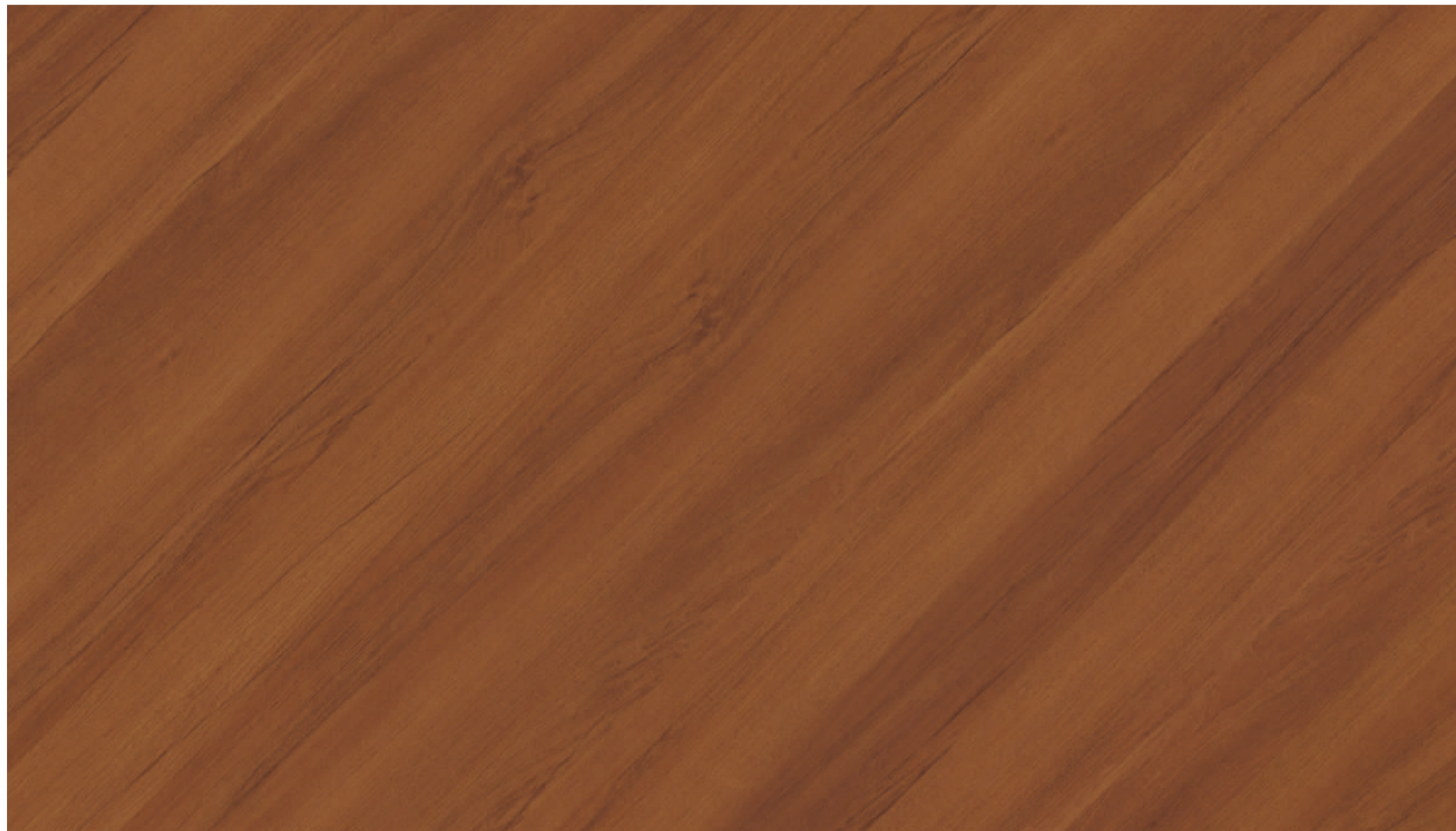


# CROSS DUETE

A perfect fusion of design and durability for modern living.



30258 CDT | EXOTIC ACASIA



30261 CDT | AEROMATIC CEDAR



90234 SMT  
STEEL MIST



30264 CDT | LIGHT OAK





30258 CDT | EXOTIC ACASIA



30261 CDT | AEROMATIC CEDAR



Natural  
FOR EVERYDAY  
ELEGANCE



30264 CDT | LIGHT OAK



30265 DT | CHESTNUT TAN



30259 DT | RED CHERRY



30264 DT | LIGHT OAK



30266 DT | DENSE TEAK



Add character to every corner with laminates  
that charm.



30300 AS | MOCHA ELM



30259 AS | RED CHERRY



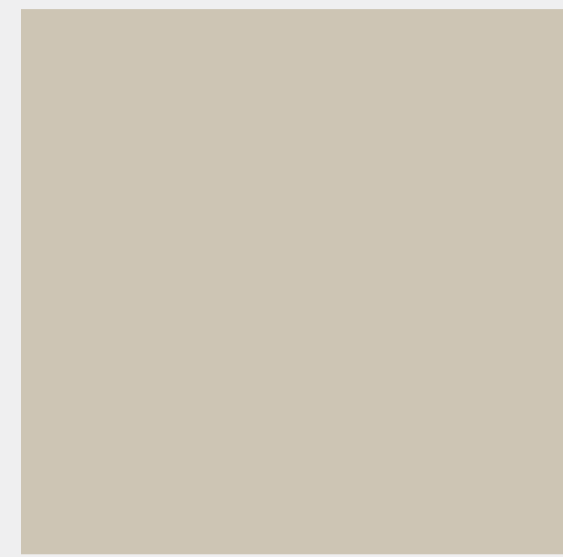
30568 AS | CAPPUCCINO OAK



30262 AS | VINTAGE MAHOGANY



# GLOSSY METALIC



10322 GLS | EARTHY BEIGE



10321 GLS | FUDGE BROWN



10320 GLS | SOFT PISTACHIO



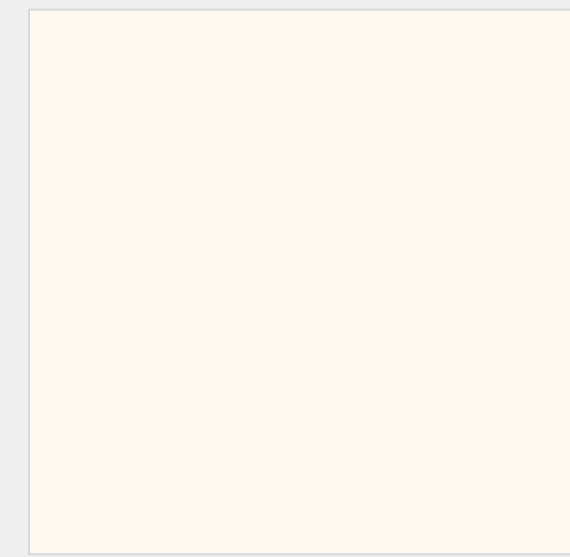
10315 GLS | BLUSH ORANGE



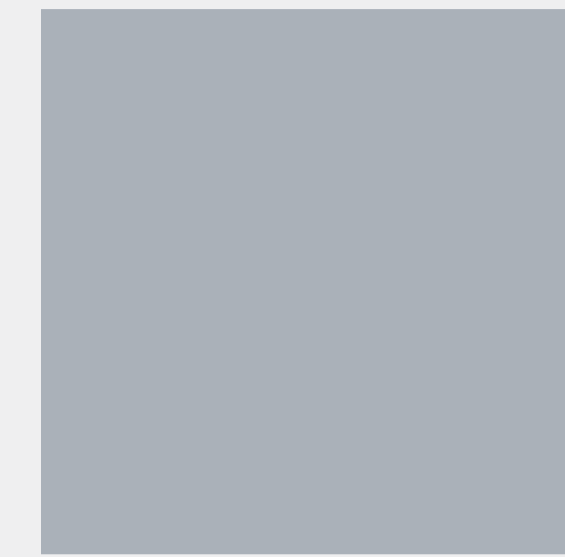
10323 GLS | TERRA ROSE



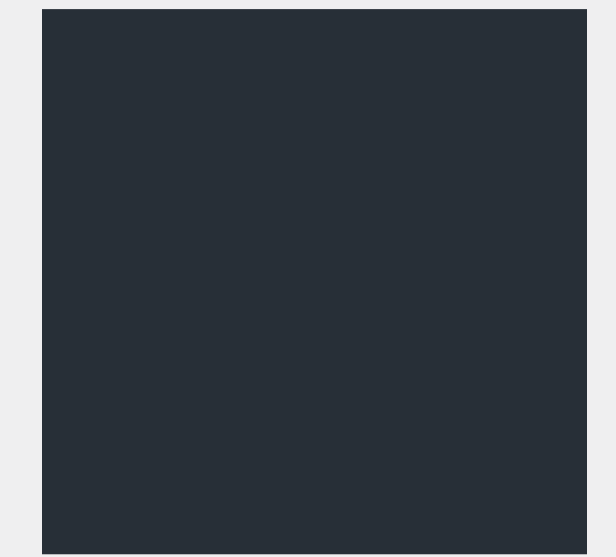
10302 GLS | DENSE GREY



10312 GLS | CREAM WHITE



10330 GLS | FOG GREY



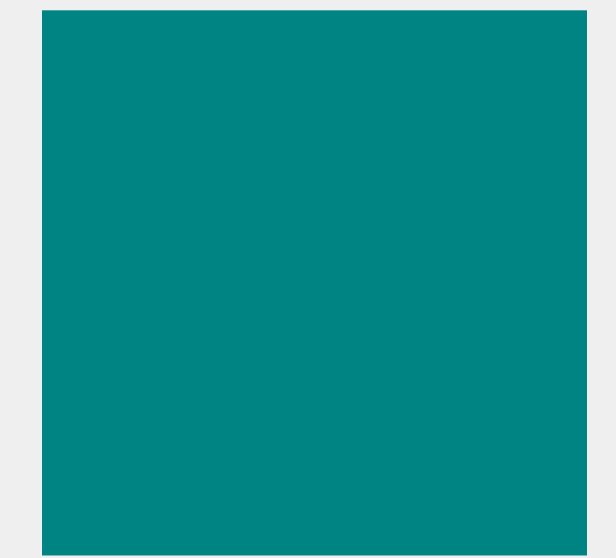
10331 GLS | CHARCOAL RUSH



10332 GLS | CYAN CORE



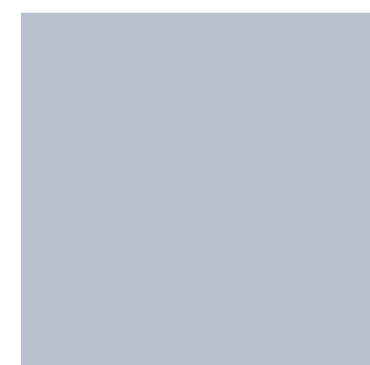
Crafted



10333 GLS | EMERALD GREEN



# SUPER MATT PLAIN



90101 SMT | MILKY WHITE



90106 SMT | SMOKE GREY



Designs that bring life and personality to interiors.



90128 SMT | SOFT BLACK



90127 SMT | TOUGH GREY



90133 SMT | RHINO GREY



90136 SMT | SILVER GREY



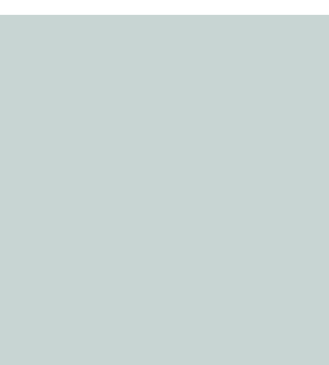
90216 SMT | DARK GREY



90217 SMT | DOVE GREY



90218 SMT | SAGE GREEN



90231 SMT | COASTAL BLUE



90232 SMT | AQUAGREEN



90233 SMT | IRISH CREAM



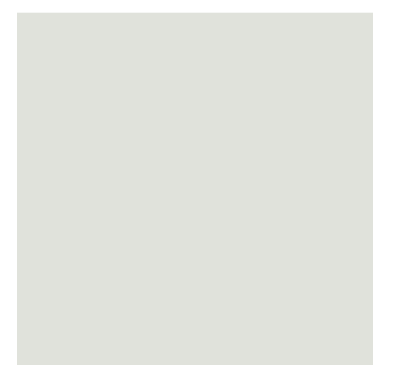
90213 SMT | CHESTNUT



90215 SMT | MEDIUM BROWN



90223 SMT | CHOCOLATE



90230 SMT | FROSTY WHITE



90234 SMT | STEEL MIST



90235 SMT | DUST STORM

# SUPER MATT PLAIN

Bring your interiors to life with surfaces that blend beauty and strength. Laminates designed for the modern lifestyle

# GLOSSY PLAIN



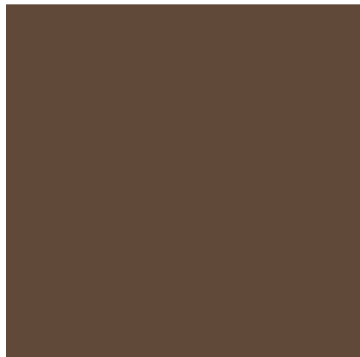
90133 GLS | RHINO GREY



90136 GLS | SILVER GREY



90213 GLS | CHESTNUT



90215 GLS | MEDIUM BROWN



90216 GLS | DARK GREY



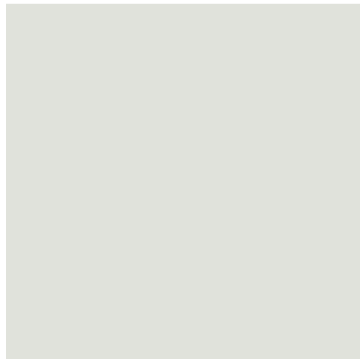
90217 GLS | DOVE GREY



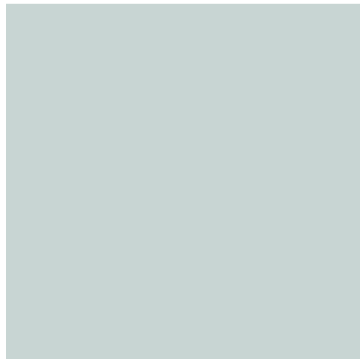
90218 GLS | SAGE GREEN



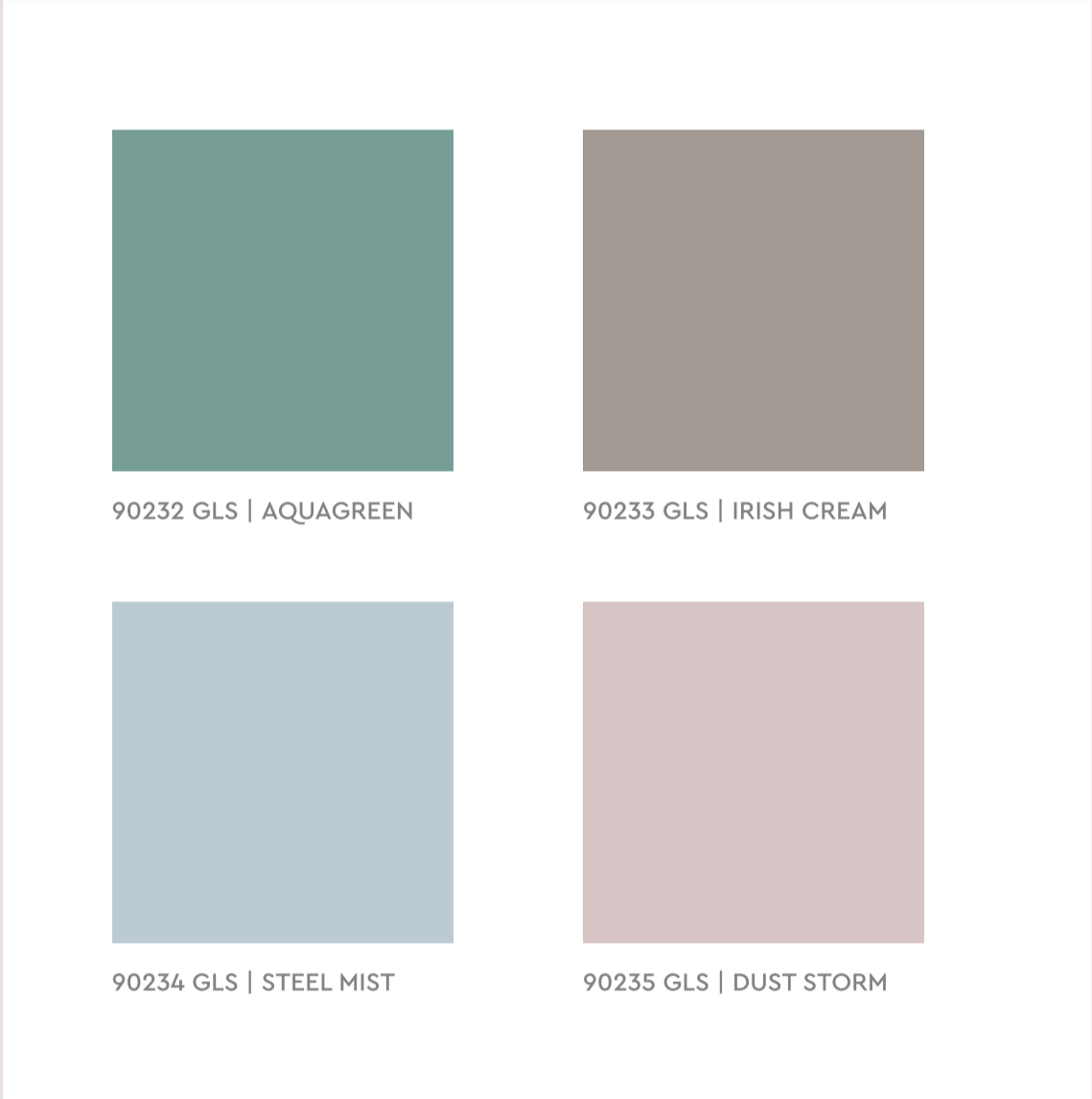
90223 GLS | CHOCOLATE



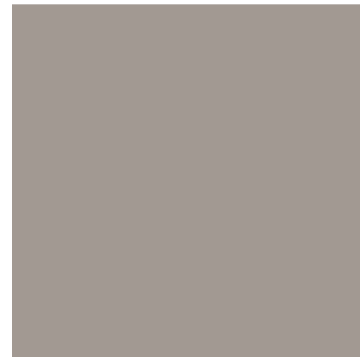
90230 GLS | FROSTY WHITE



90231 GLS | COASTAL BLUE



90232 GLS | AQUAGREEN



90233 GLS | IRISH CREAM



90234 GLS | STEEL MIST

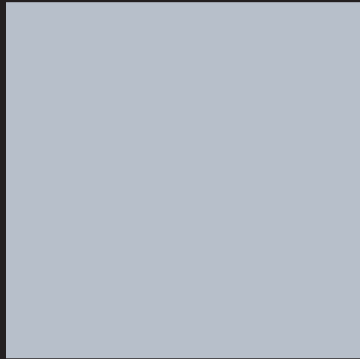


90235 GLS | DUST STORM

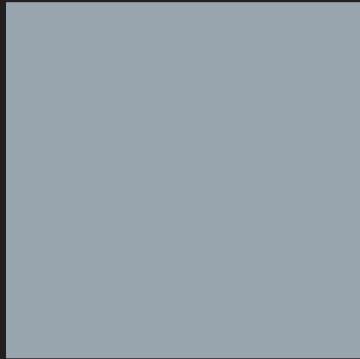


## Hues of HAPPINESS

Where timeless patterns meet contemporary finesse.



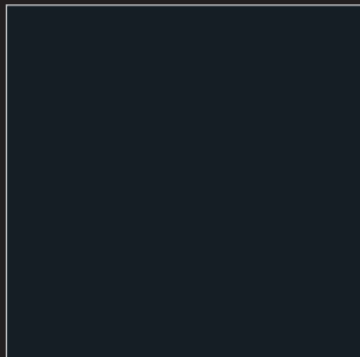
90101 GLS | MILKY WHITE



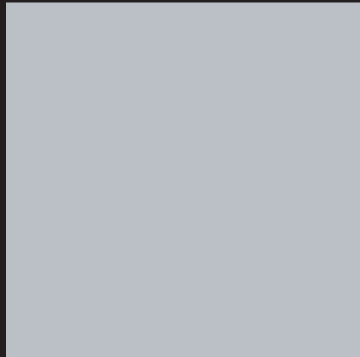
90105 GLS | SILVER GREY



90106 GLS | SMOKE GREY



90108 GLS | BLACK



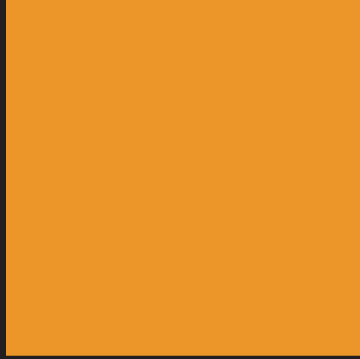
90126 GLS | IVORY



90127 GLS | TOUGH GREY



90129 GLS | CHARCOL GREY



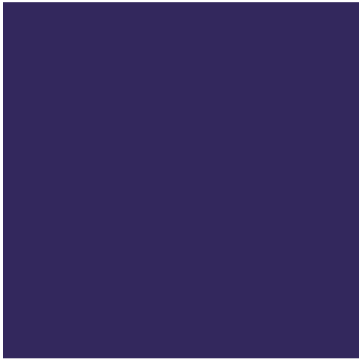
90109 GLS | GOLDEN YELLOW



90110 GLS | ORANGE



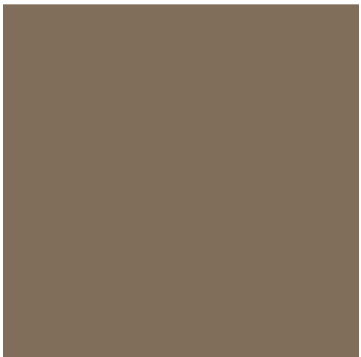
90111 GLS | BLOOD RED



90118 GLS | BRIGHT LAVENDER



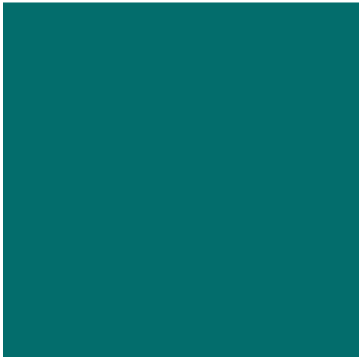
90119 GLS | SKY BLUE



90122 GLS | SPARKLING BROWN



90123 GLS | MATTE YELLOW



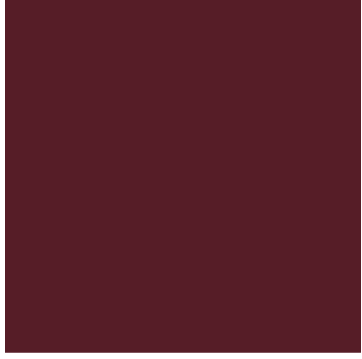
90124 GLS | SKY GREEN



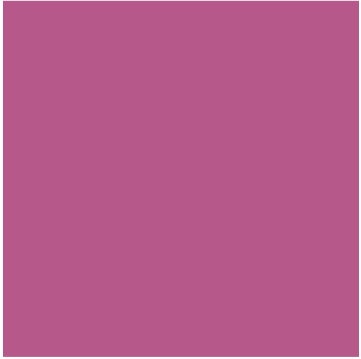
90125 GLS | PEACH RED



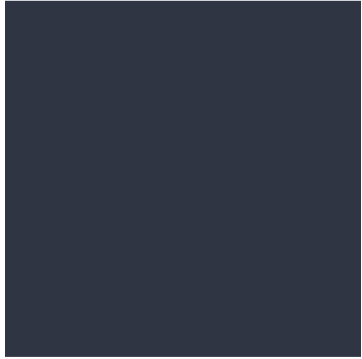
90114 GLS | HUTCH PINK



90112 GLS | WINE RED

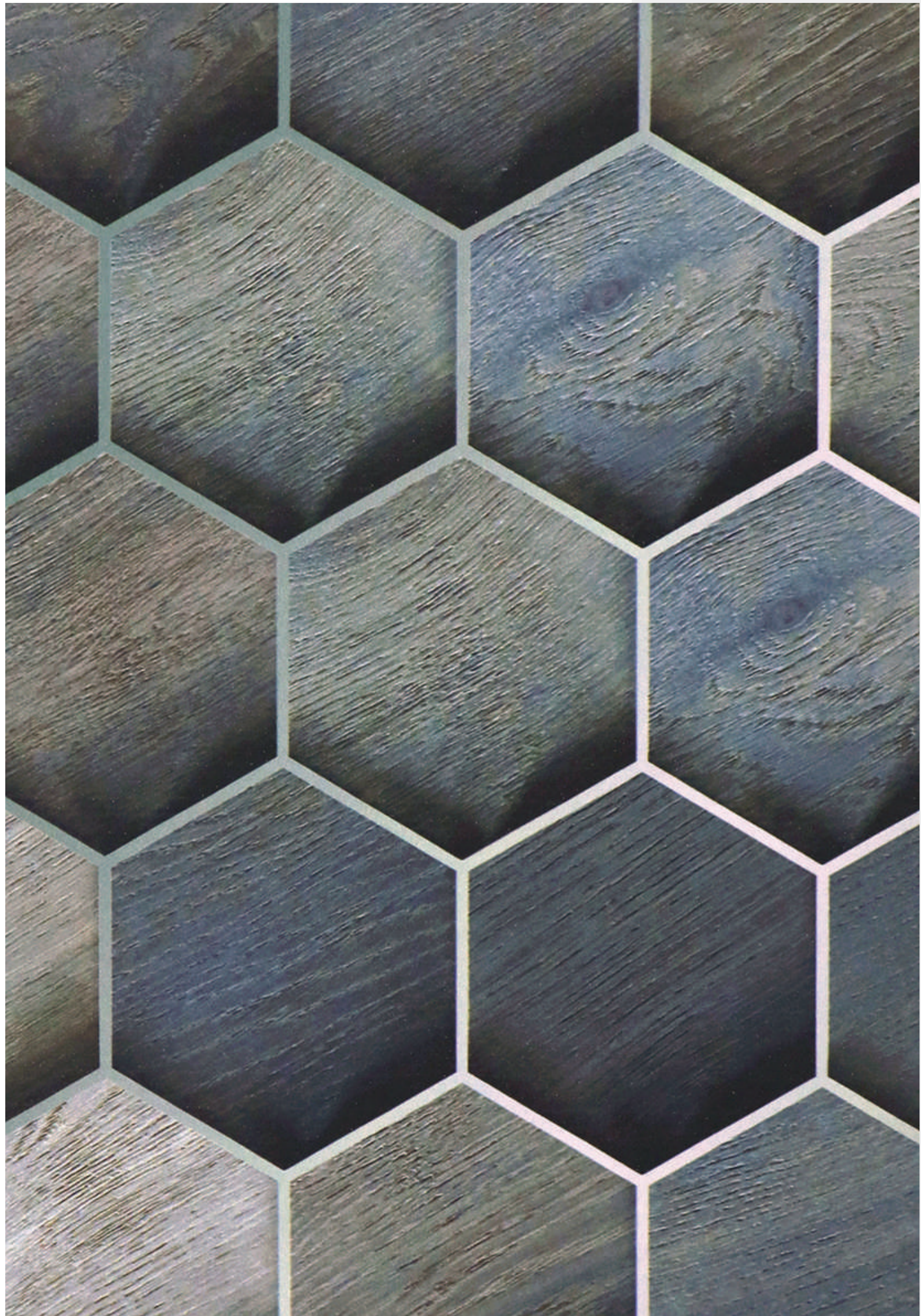


90130 GLS | BARBIE PINK



90128 GLS | SOFT BLACK

Redefining décor with surfaces that radiate grace.



BRD 05 GLS | HEXASTONE



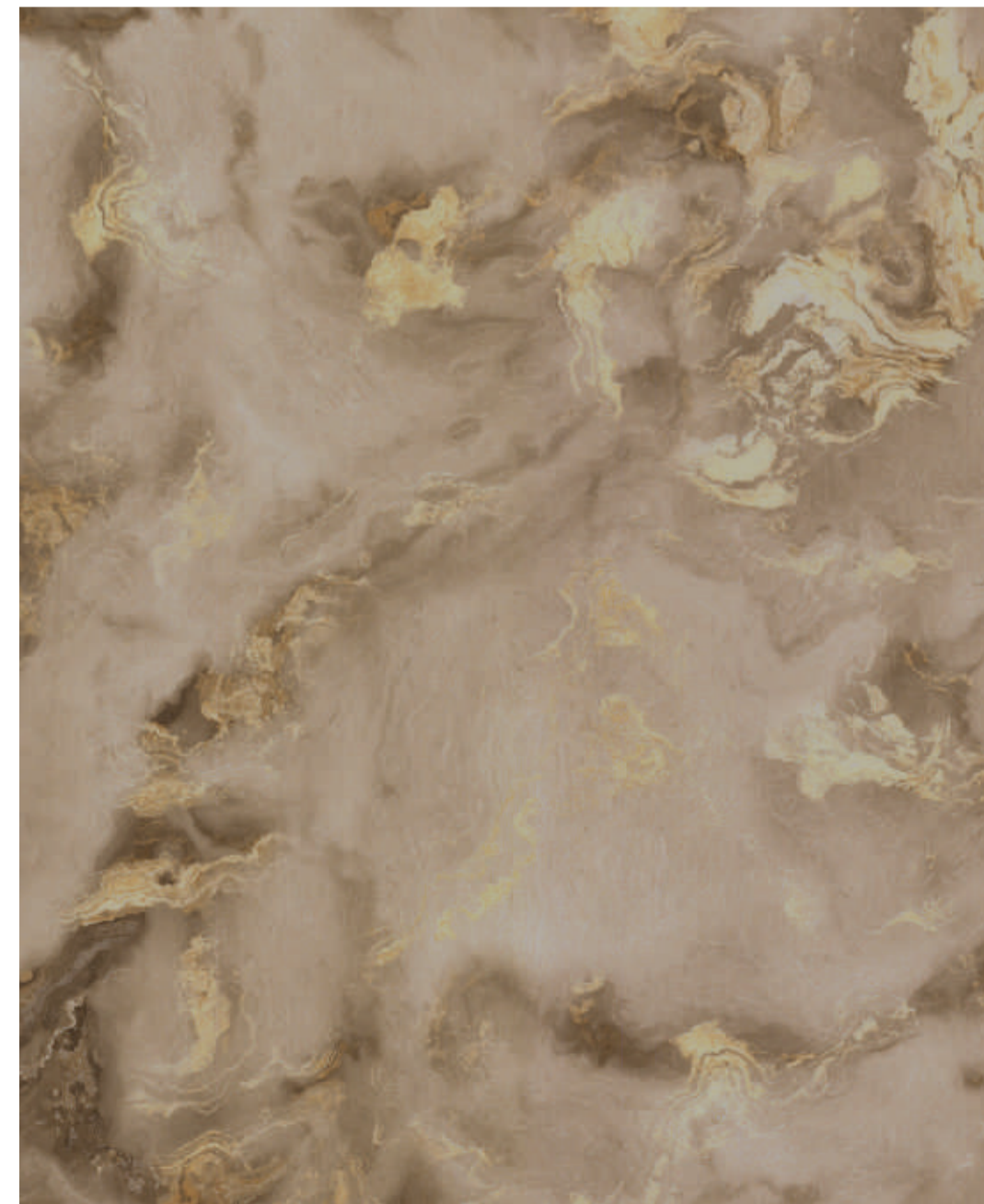
TRENDS WITH SPLENDOR  
*Modern*



FURROW GLOSS



30254 FRG | ALPINE GREY



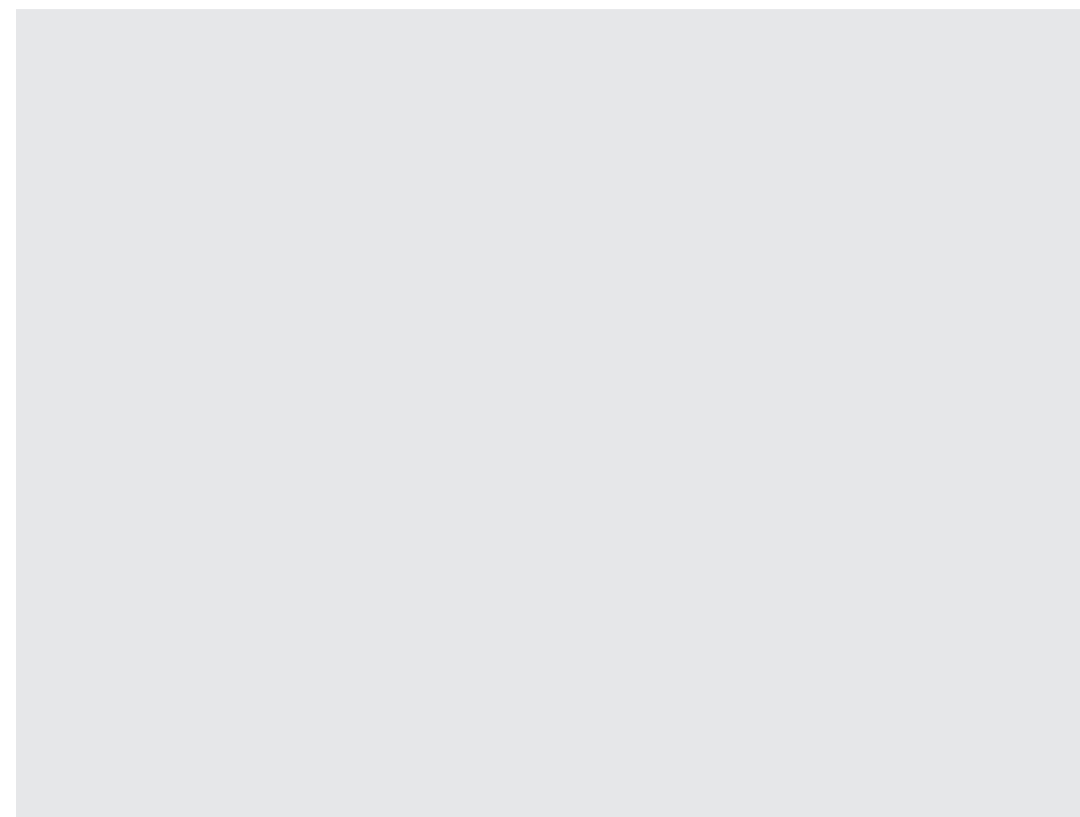
30255 FRG | RAINFOREST BROWN



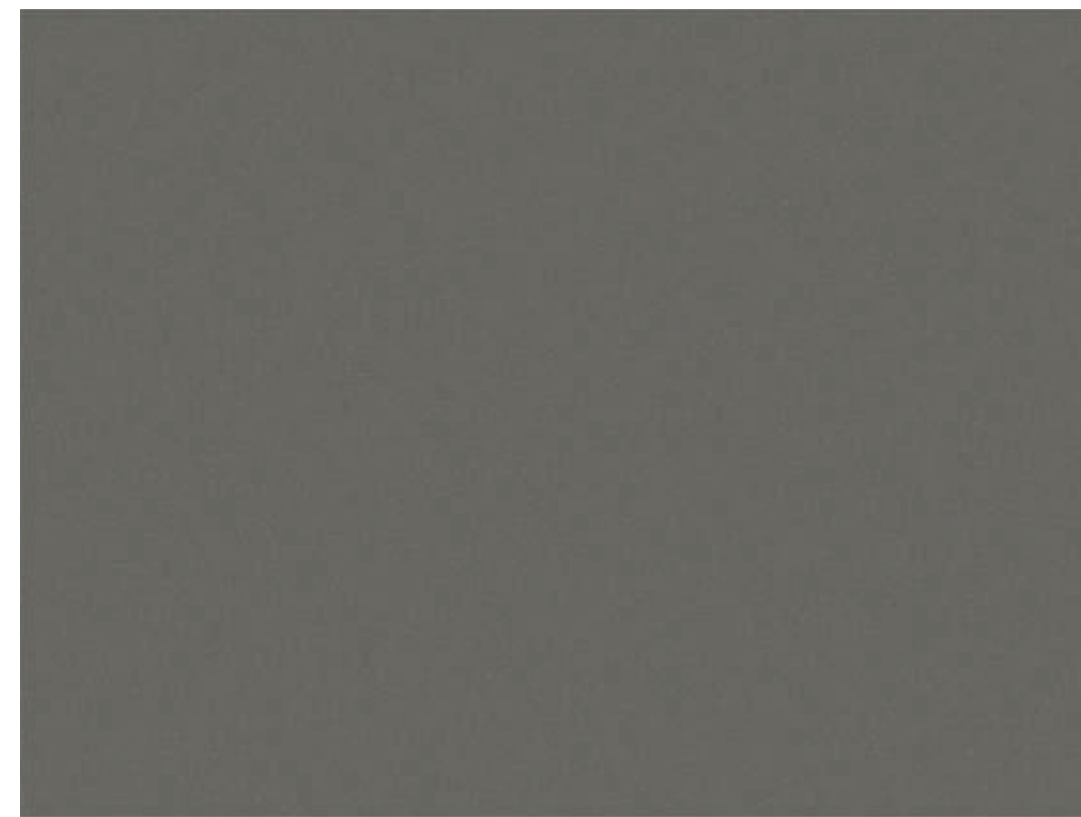
30298 FRG | FROSTED MIST MARBLE



# FURROW GLOSS



10312 FRG | FOG GREY



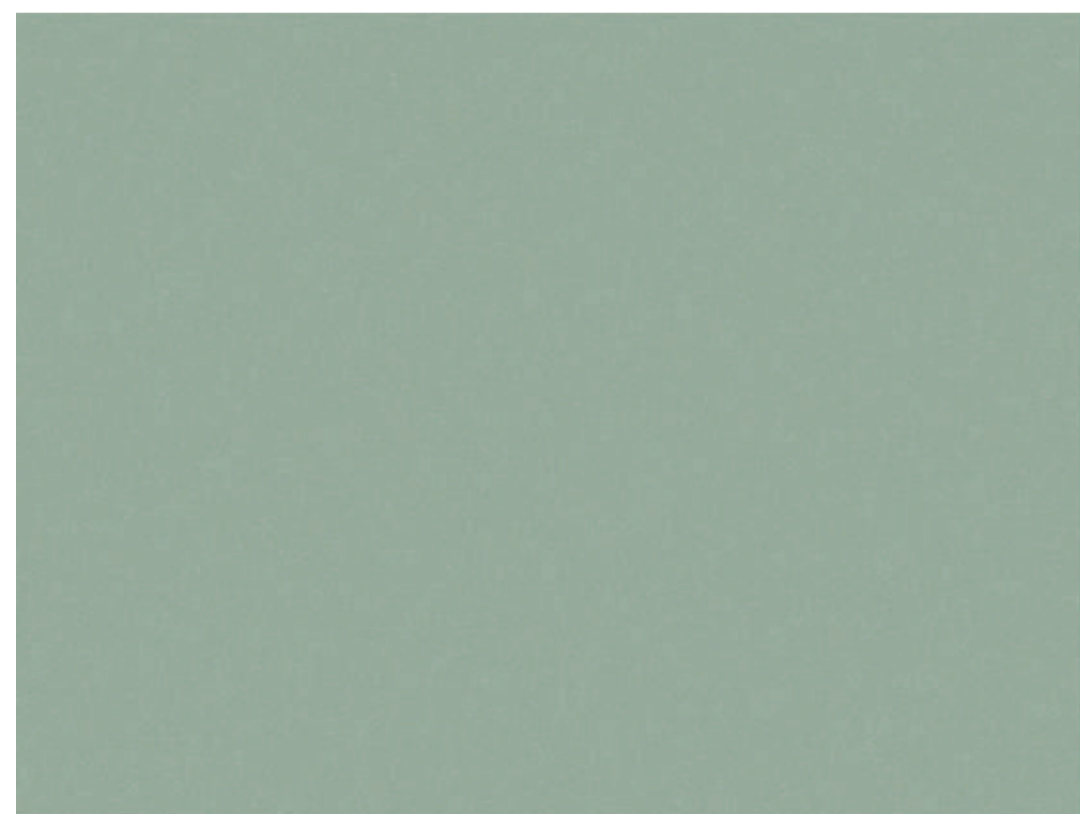
10321 FRG | FUDGE BROWN



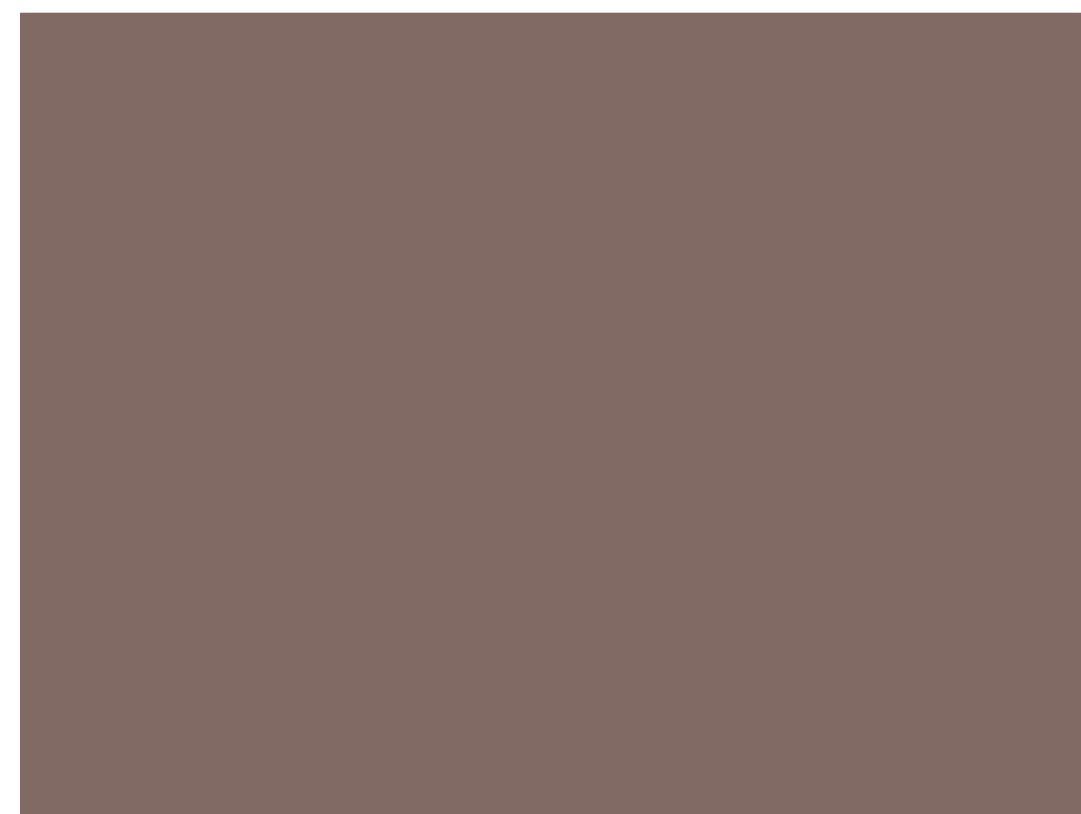
10322 FRG | EARTHY BEIGE



10302 FRG | CHARCOAL GREY



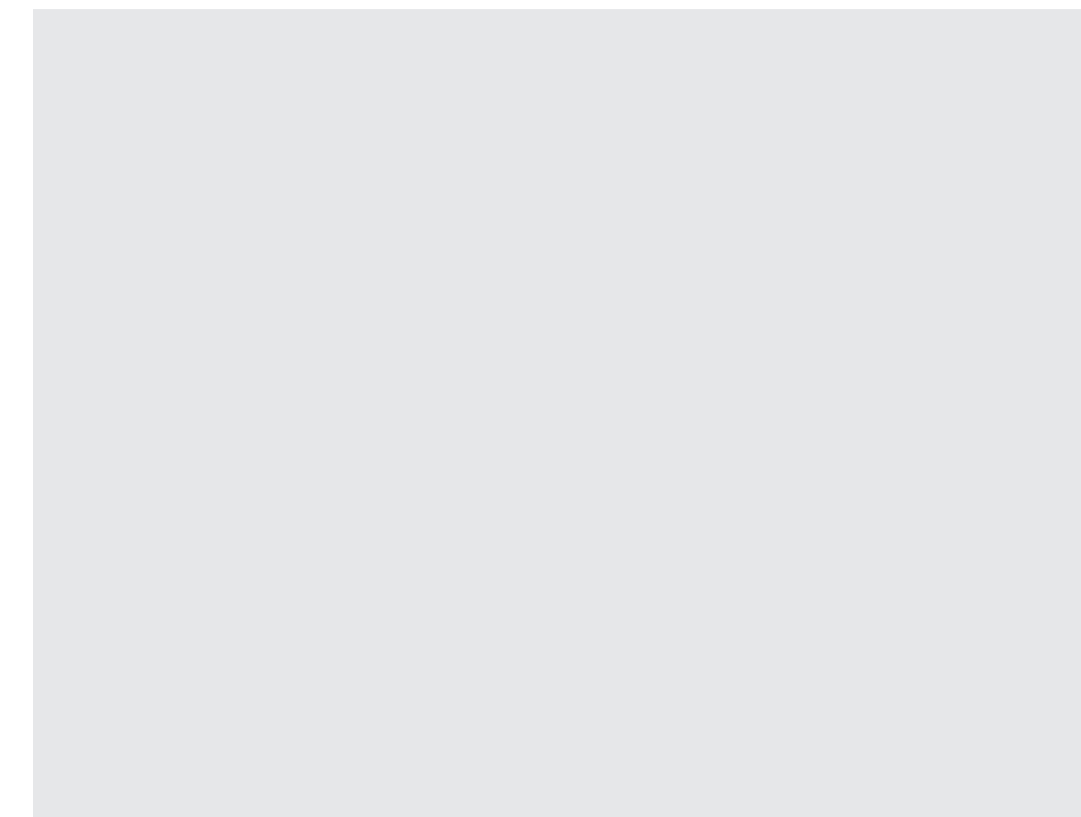
10320 FRG | SOFT PISTACHIO



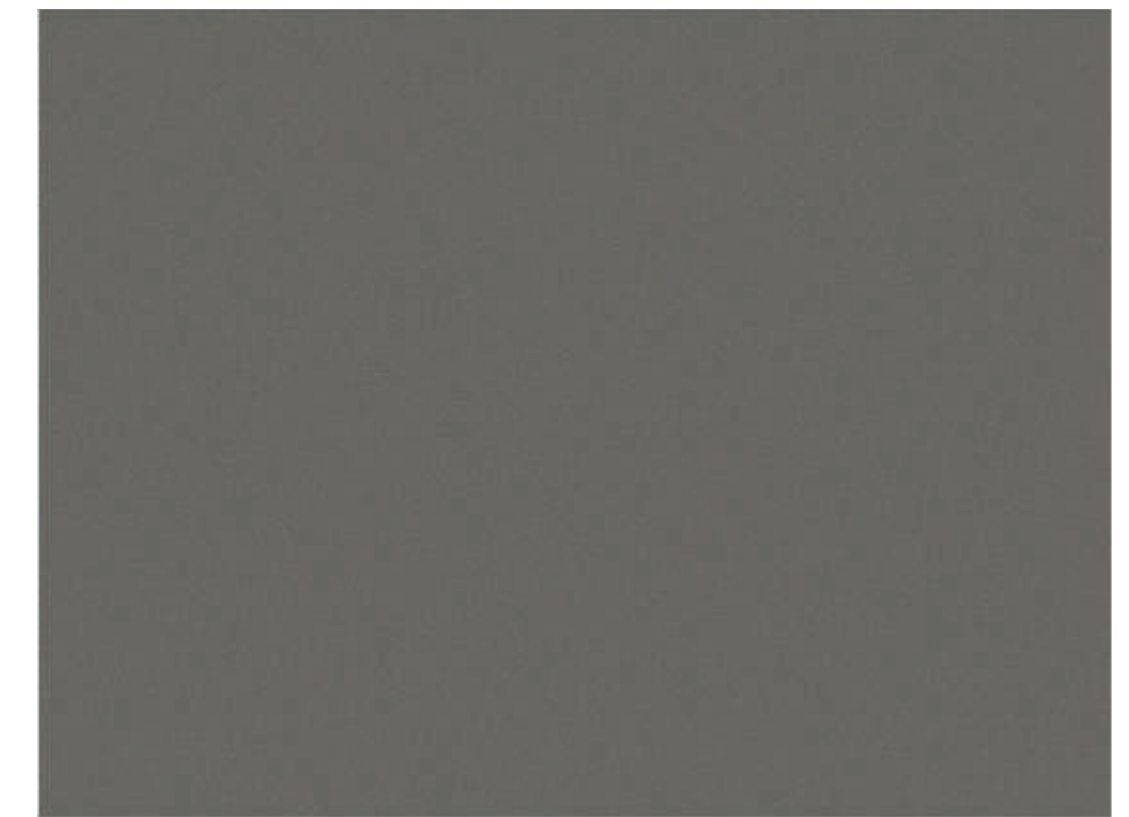
10315 FRG | BUFF BROWN



# FURROW



10312 FRO | FOG GREY



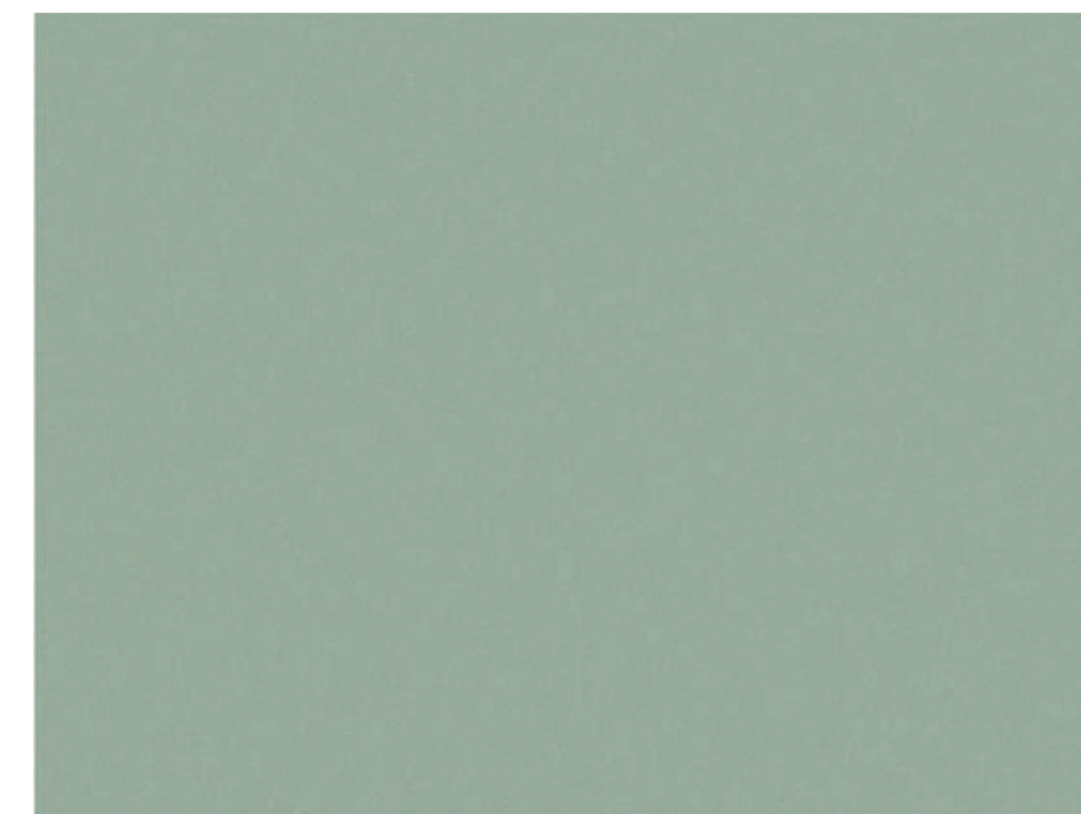
10321 FRO | FUDGE BROWN



10322 FRO | EARTHY BEIGE



10302 FRO | CHARCOAL GREY



10320 FRO | SOFT PISTACHIO



10315 FRO | BUFF BROWN





90126 GTR | IVORY



# Crafted

FOR MODERN LIVING

Laminates that capture the essence of modern aesthetics.



90129 GTR | CHARCOL GREY



90123 GTR | MATTE YELLOW



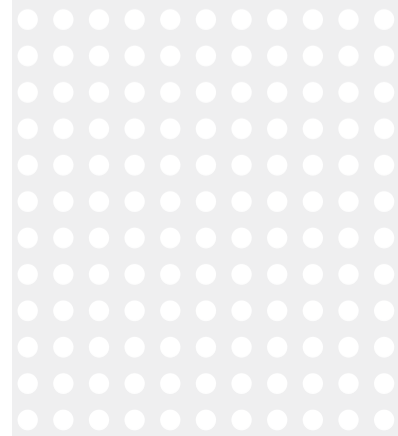
90122 GTR | SPARKLING BROWN



90124 GTR | SKY GREEN



Designs THAT CELEBRATE MINIMALISM



30196 GTR | NORWEGIAN TEAK





BRD 07 FLT | IVORY ONYX



Designed FOR EVERYDAY ELEGANCE

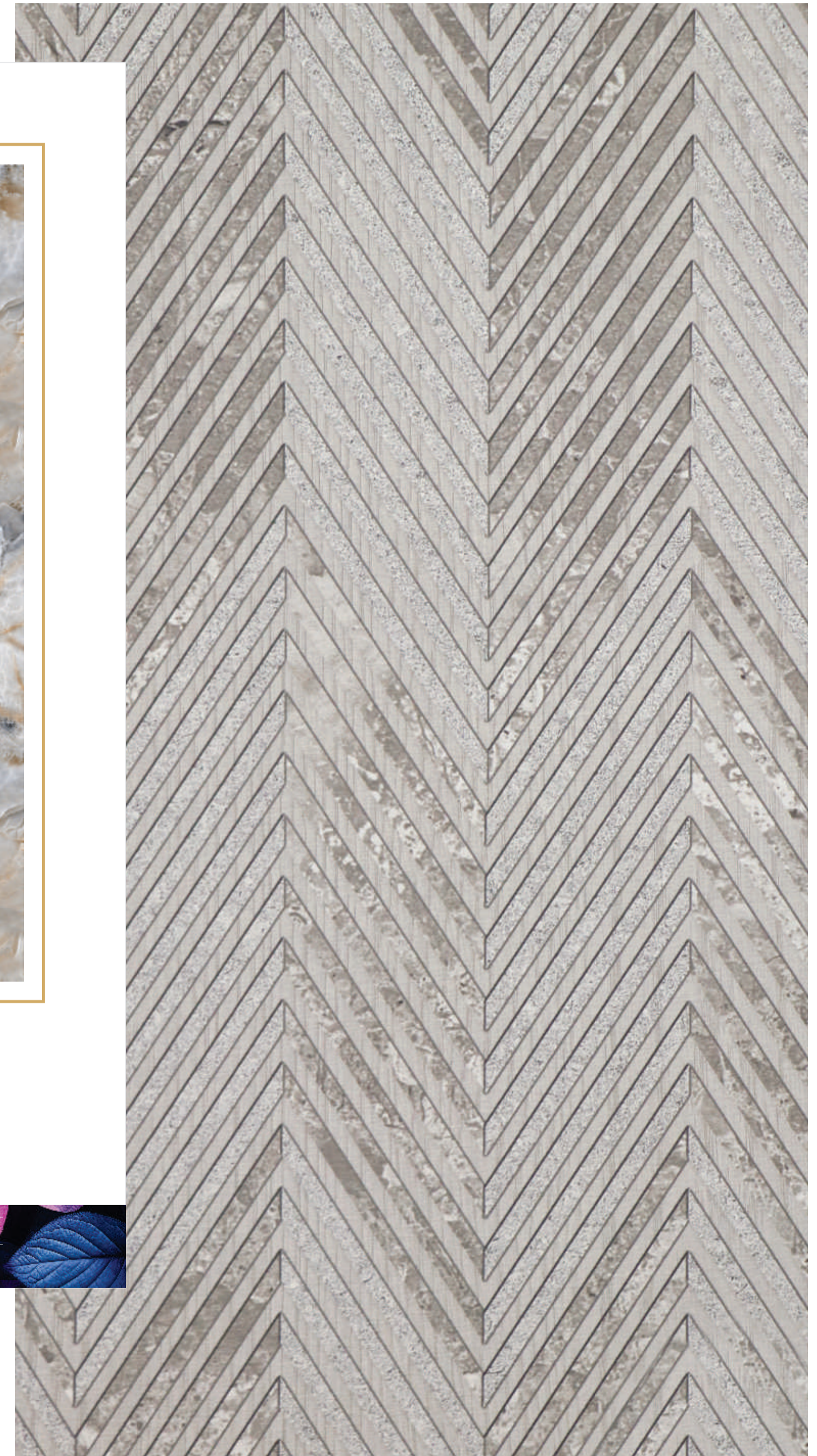


BRD 07 FULLSHEET

BREATH LAM



90106 SMT | SMOKE GREY



BRD 08 SMT | SILVER GREY MATRIX



ANCE

SPEC  
TRUM



BRD 08 FULLSHEET



BRD 07 FLT | IVORY ONYX



90106 SMT | SMOKE GREY



BRD 08 SMT | SILVER GREY MATRIX



# DROPLET



30229 DP | AFRICAN TEAK



USED  
30229



30303 DP | SAND MAPLE



30304 DP | COFFEE ASH

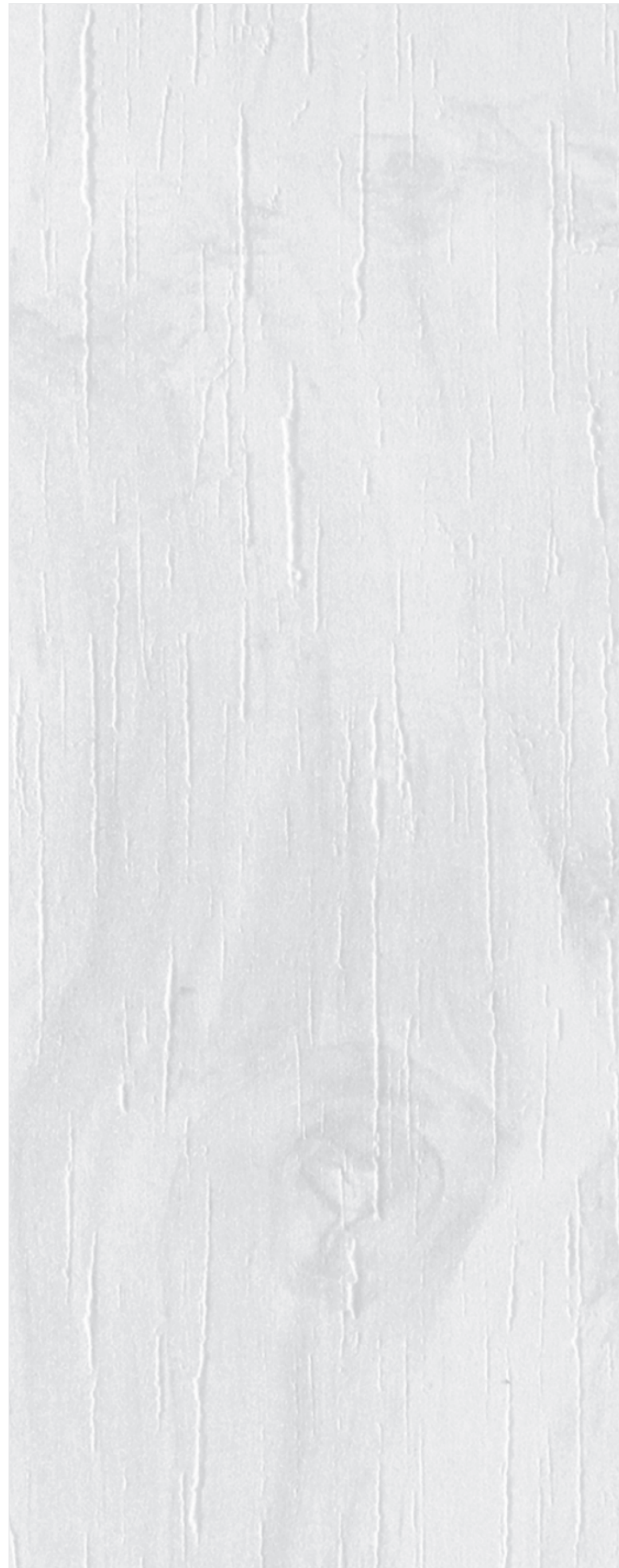


# DROPLET

Immerse your spaces in laminates that echo luxury.



30212 DP | ESPRESSO TEAK



30227 DP | HIMALAYAN CALACATTA



30228 DP | AUSTRALIAN MARBLE



30225 DP | MADAGASCAR OAK





BRD 04 RMT | BLUE PRISM CRAFT



Make DESIGN DREAMS A REALITY



BRD 04 FULLSHEET

BREATH LAM



SPECTRUM

90126 FO | IVORY

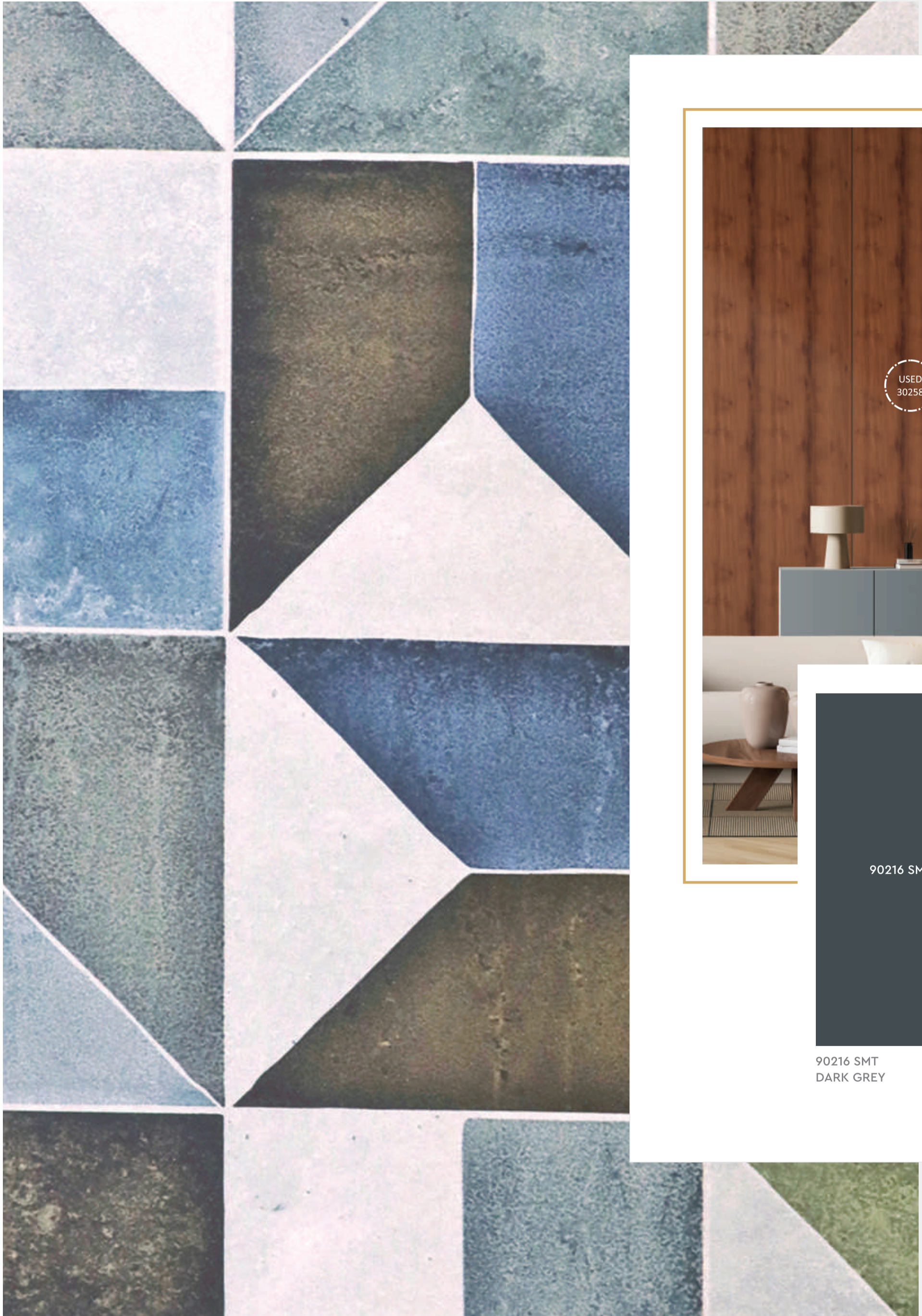


30196 FO | NORWEGIAN TEAK



30113 FO | CACAO OAK





BRD 04 RMT | BLUE PRISM CRAFT



90216 SMT  
DARK GREY

USED  
30258

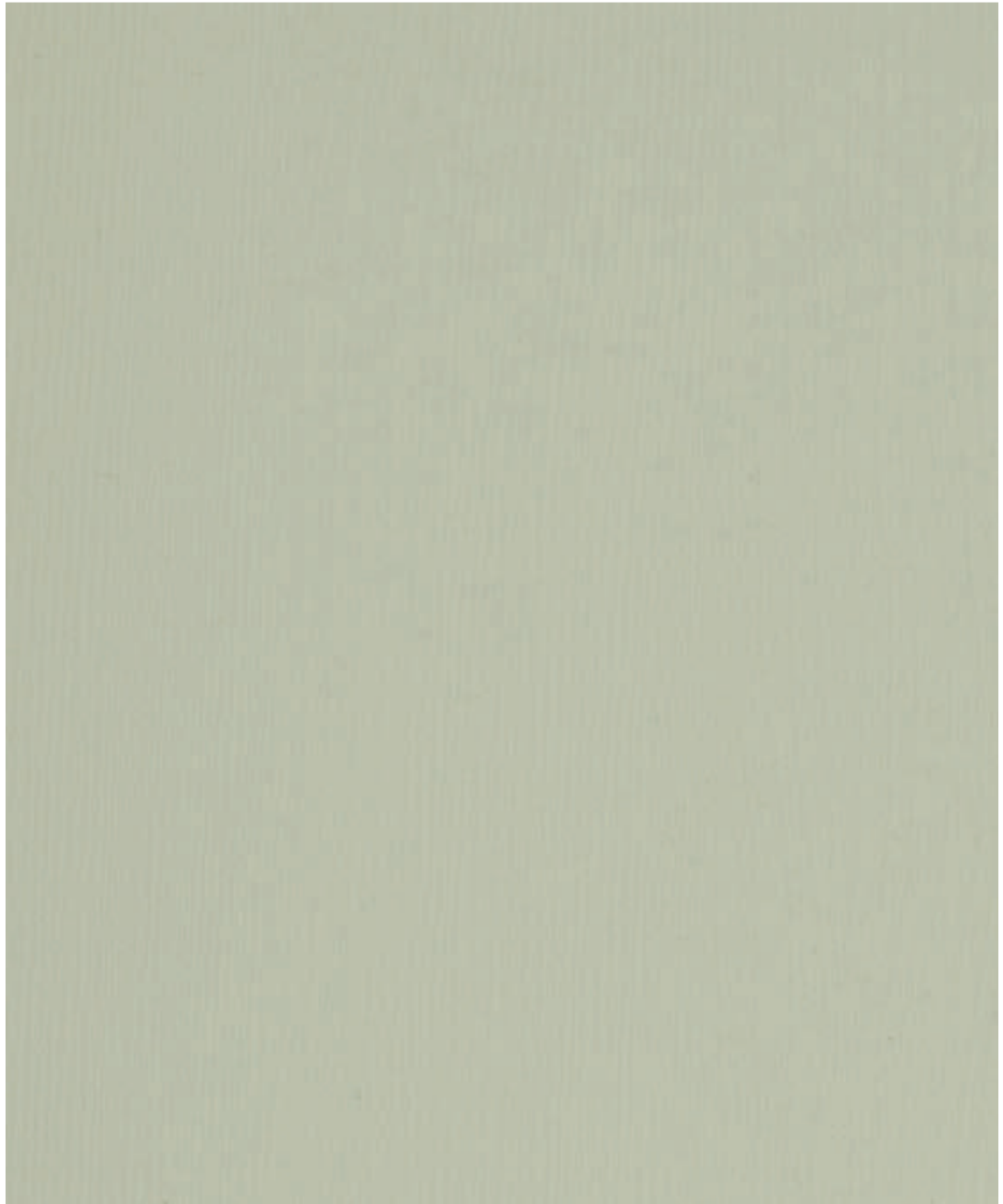
USED  
90216



30258 FO | EXOTIC ACACIA



30196 FO | NORWEGIAN TEAK



90126 FO | IVORY

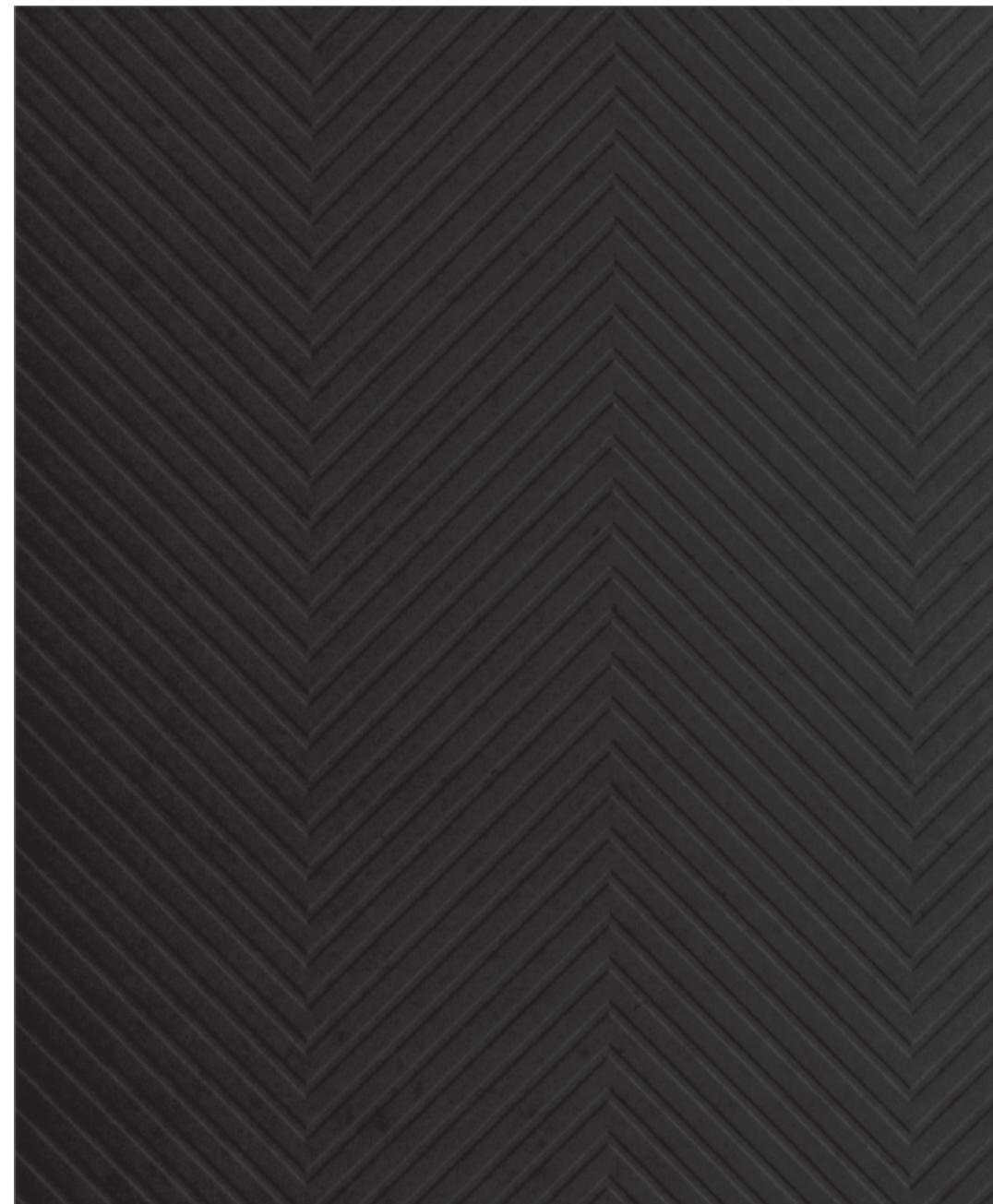


30113 FO | CACAO OAK

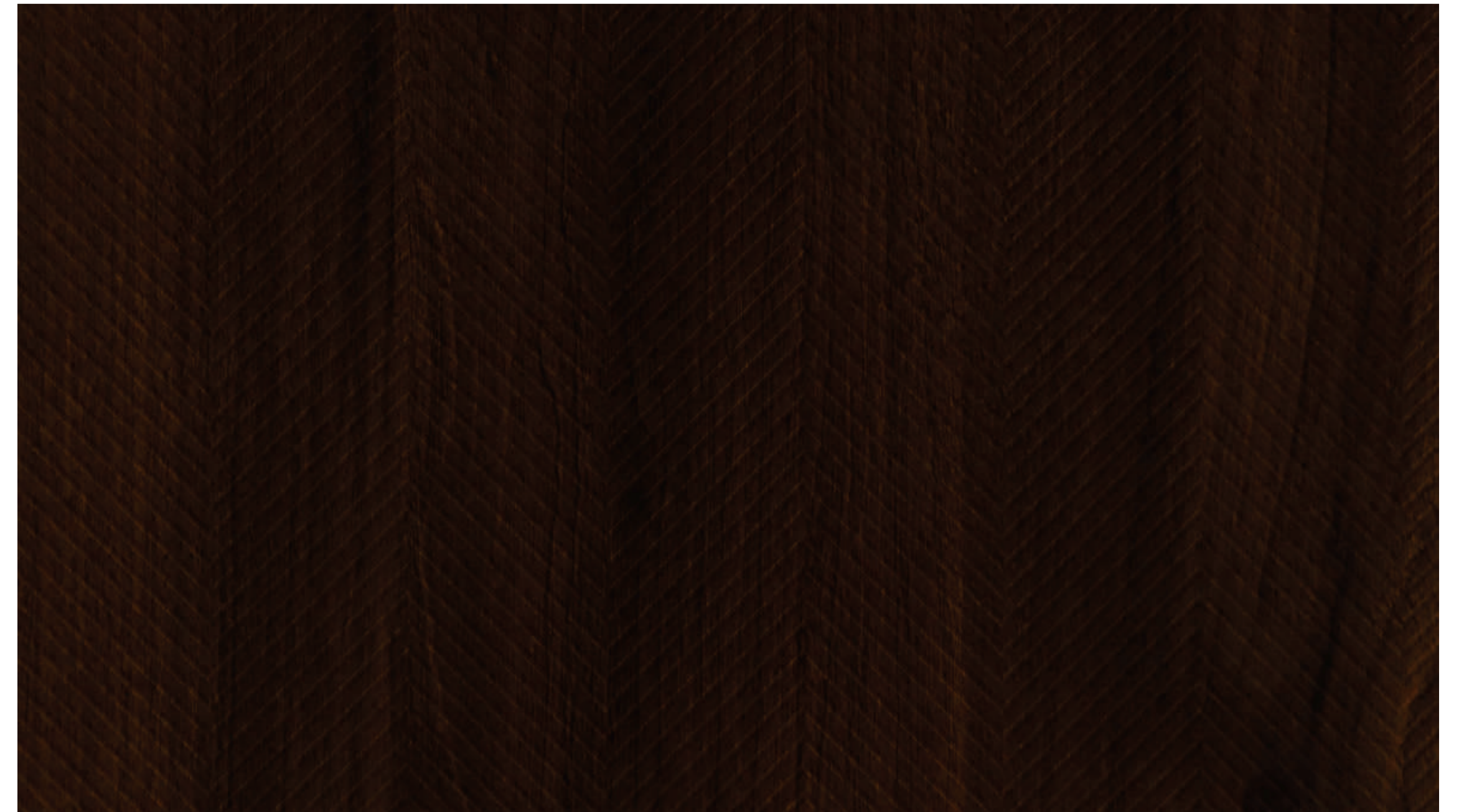




90126 LT | IVORY



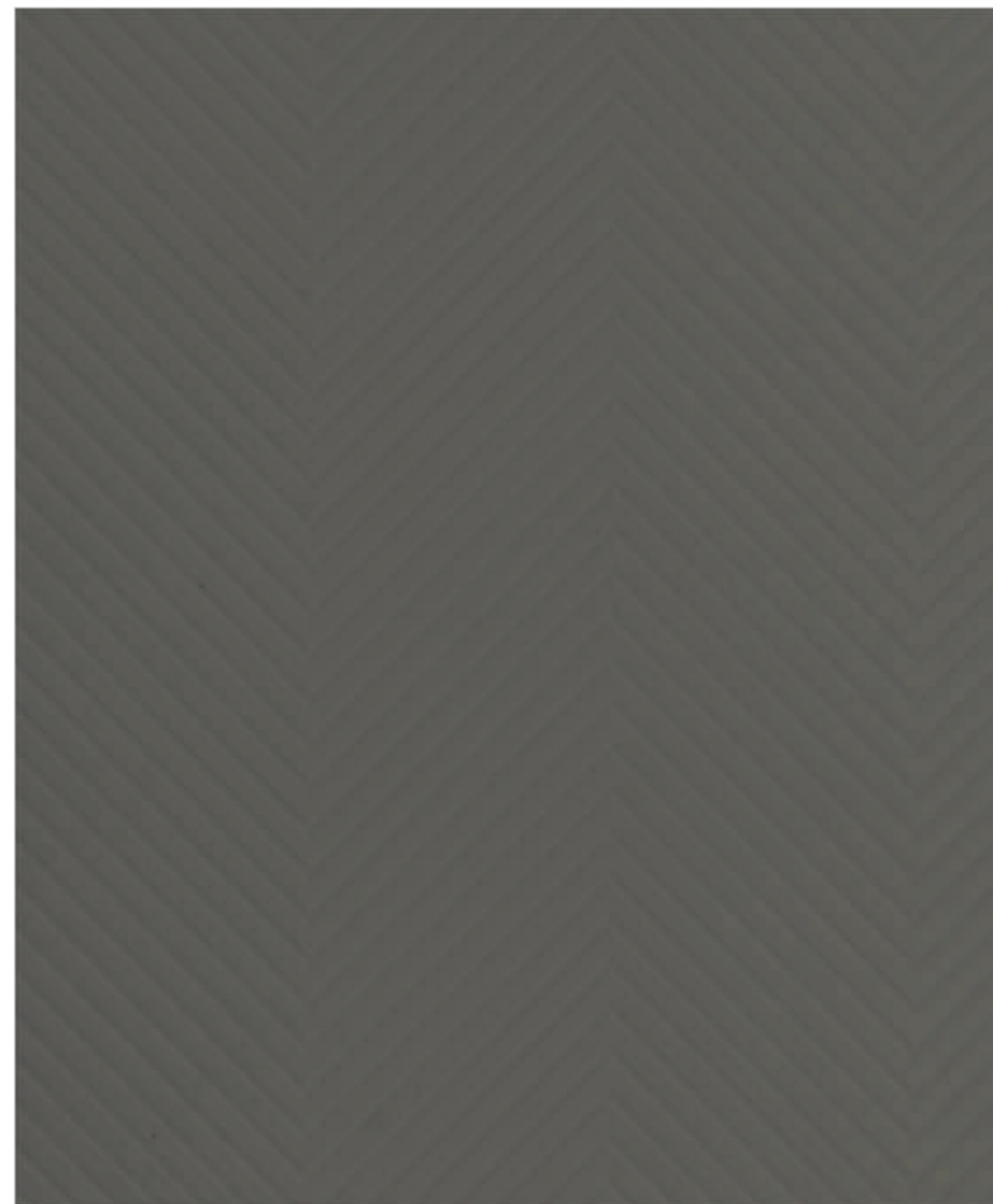
90128 LT | SOFT BLACK



30225 LT | MADAGASCAR OAK



10320 LT | SOFT PISTACHIO



10321 LT | FUDGE BROWN



30213 LT | ALASKAN PINE





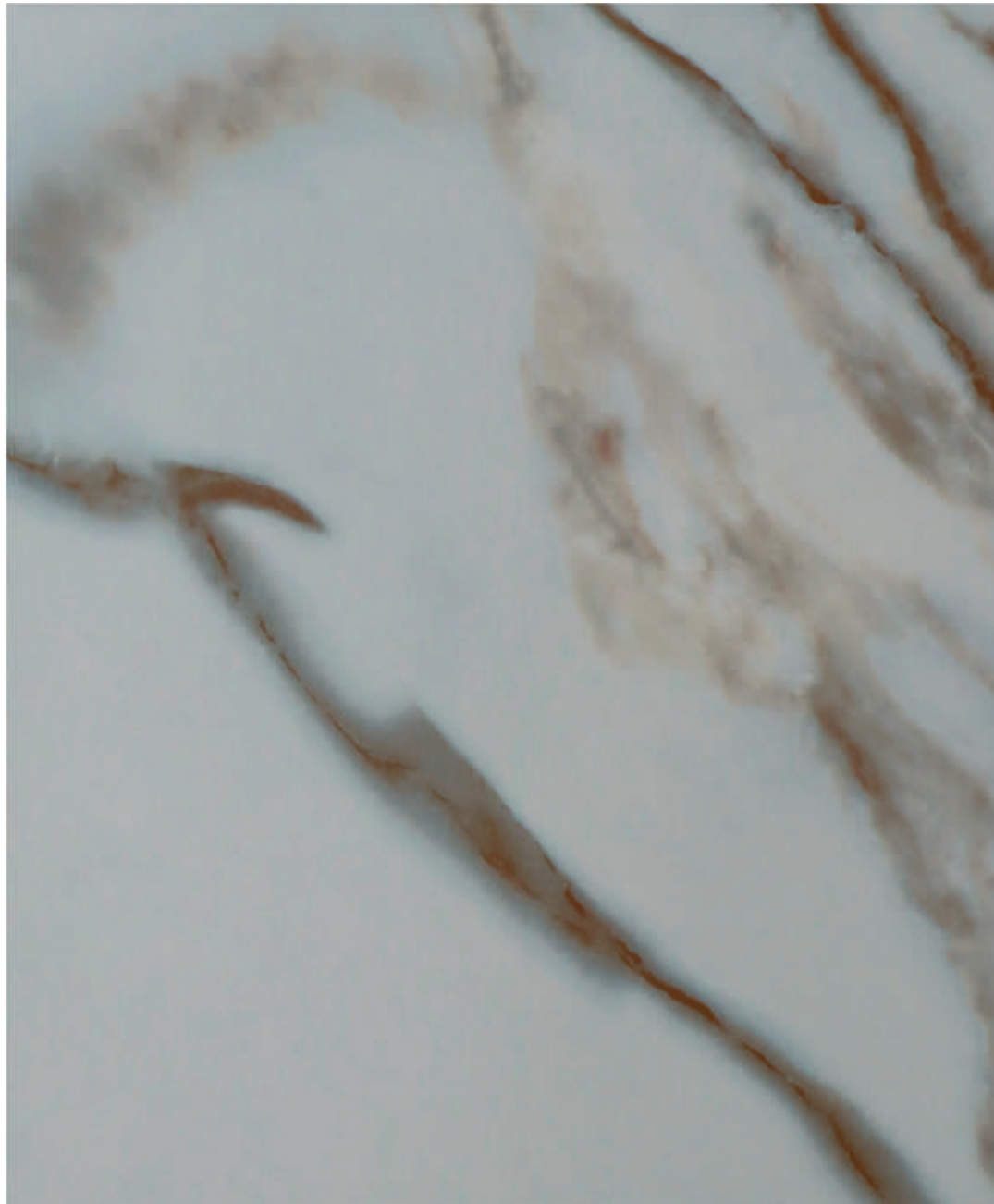
30298 CST | FROSTED MIST MARBLE



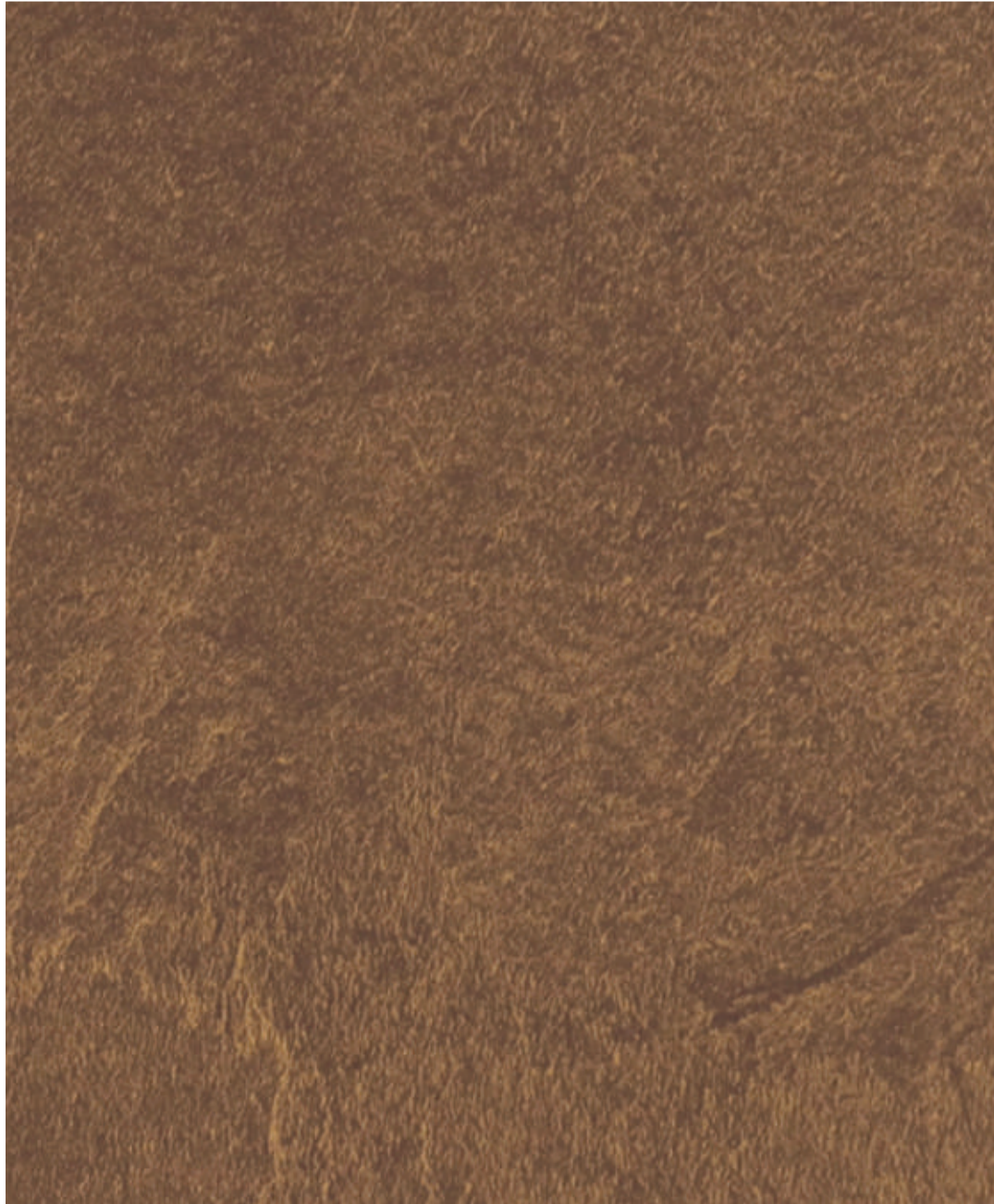
30299 CST | DARK BASSALT



30218 CST | SPARKLING CARARA



30216 CST | VANILLA CARRARA



30219 CST | BRONZE VENETINO



30197 CST | EBONY OAK





30214 CNT | ITALIAN CALACATTA



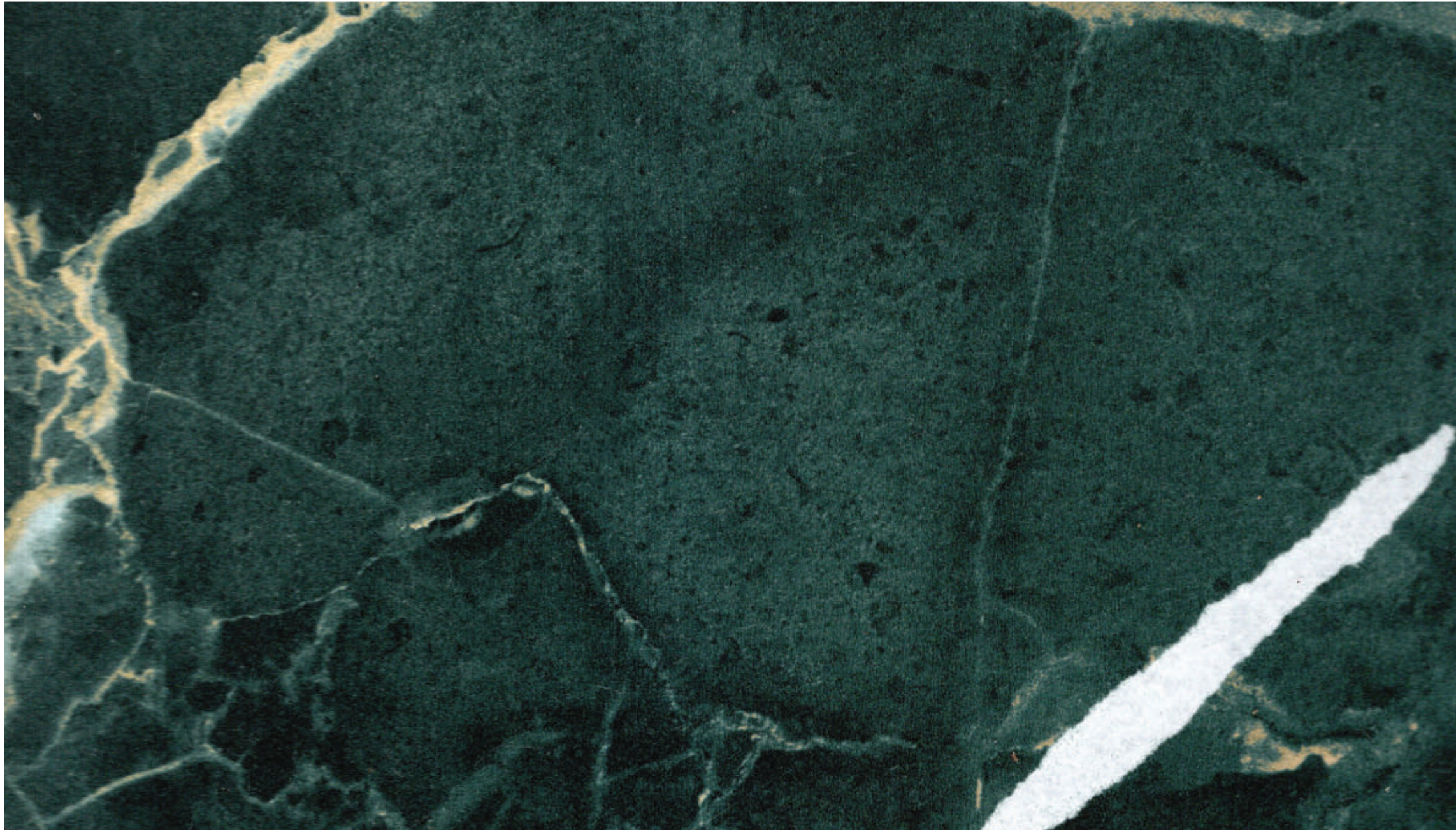
30198 CNT | GREY EMPERADOR



30298 CNT | FROSTED MIST MARBLE



30215 CNT | BLACK CALACATTA



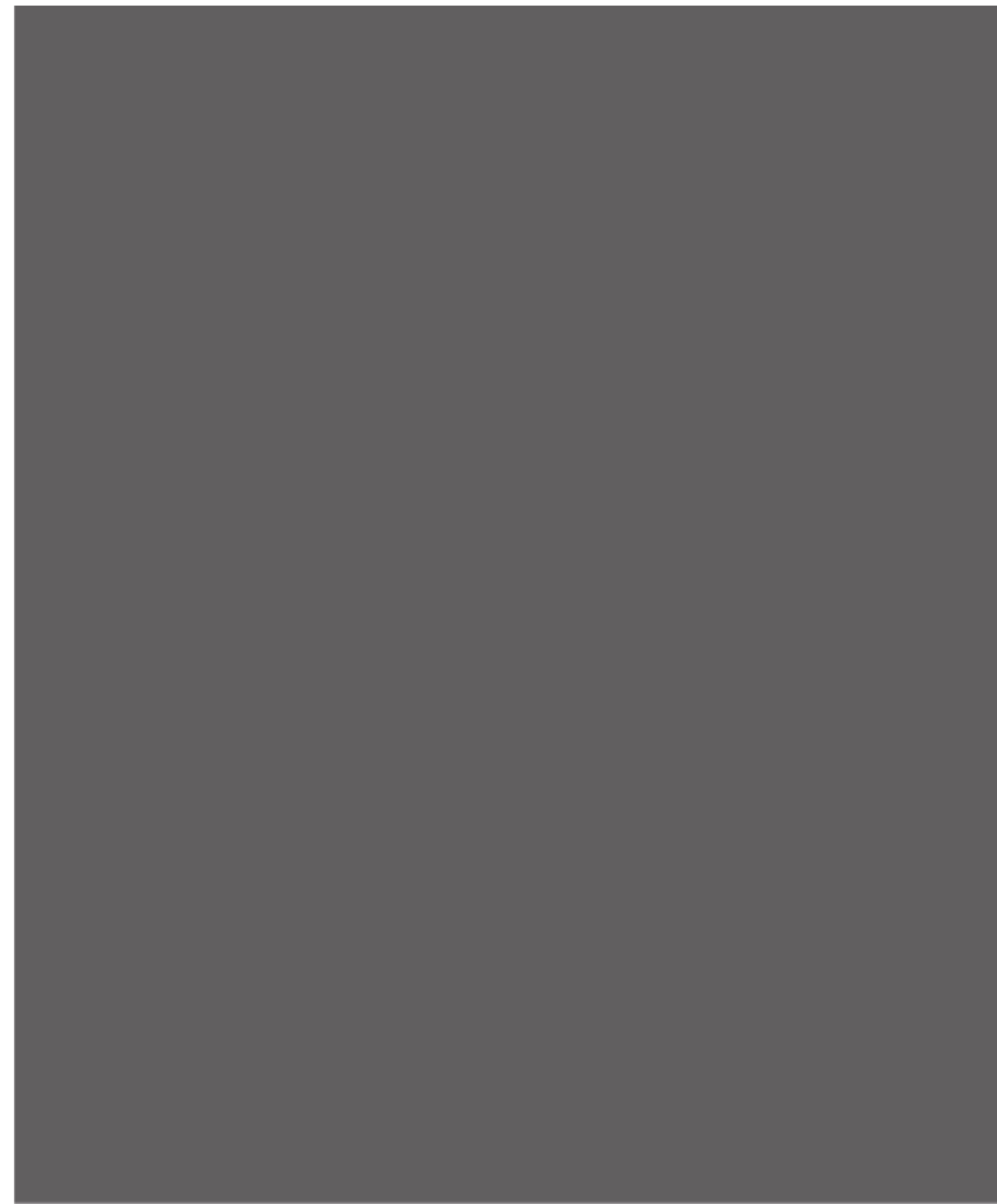
30297 CNT | EMERALD VEIN MARBLE



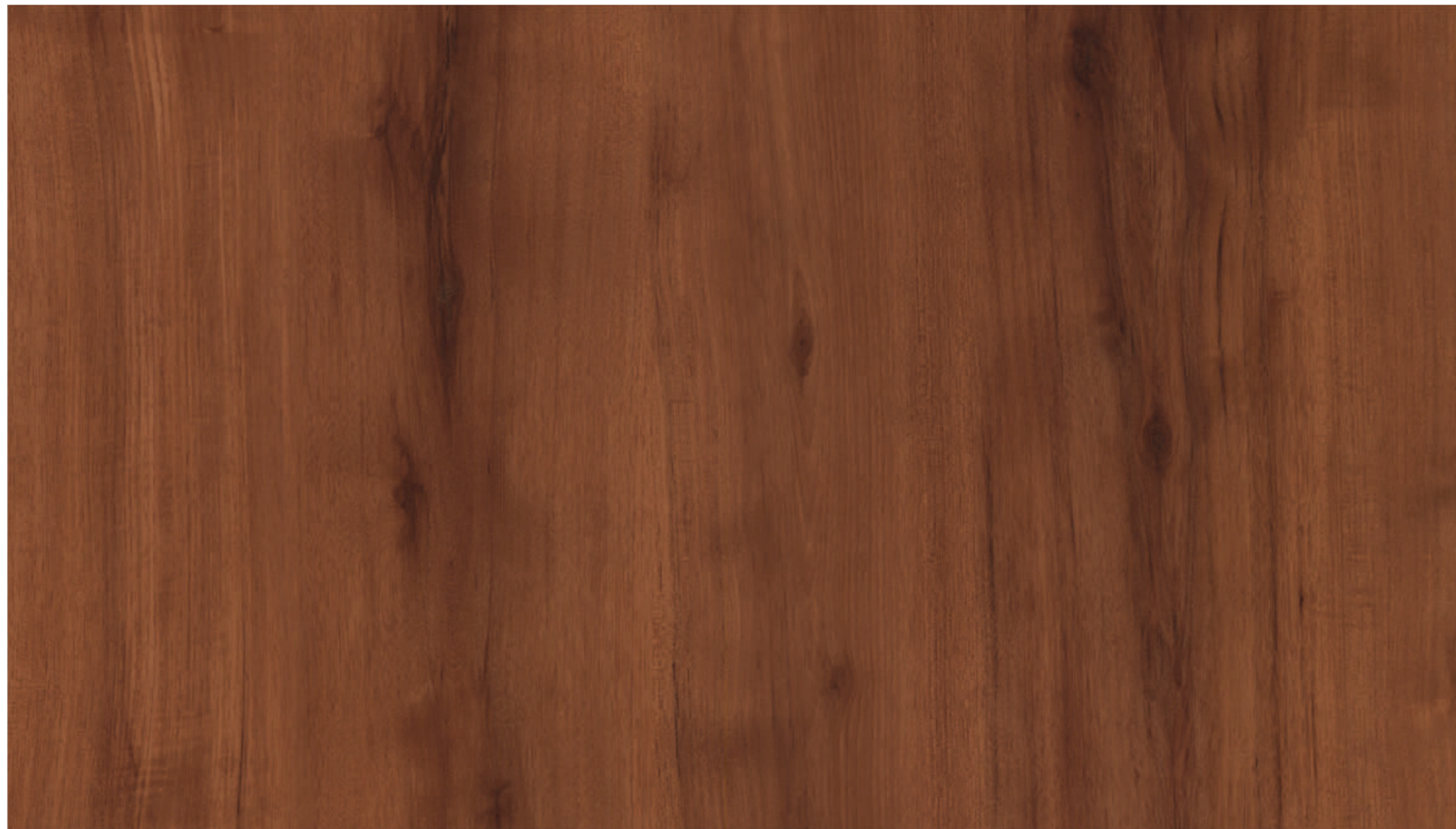
Laminates that turn ordinary spaces into visual poetry.



90126 TLV | IVORY



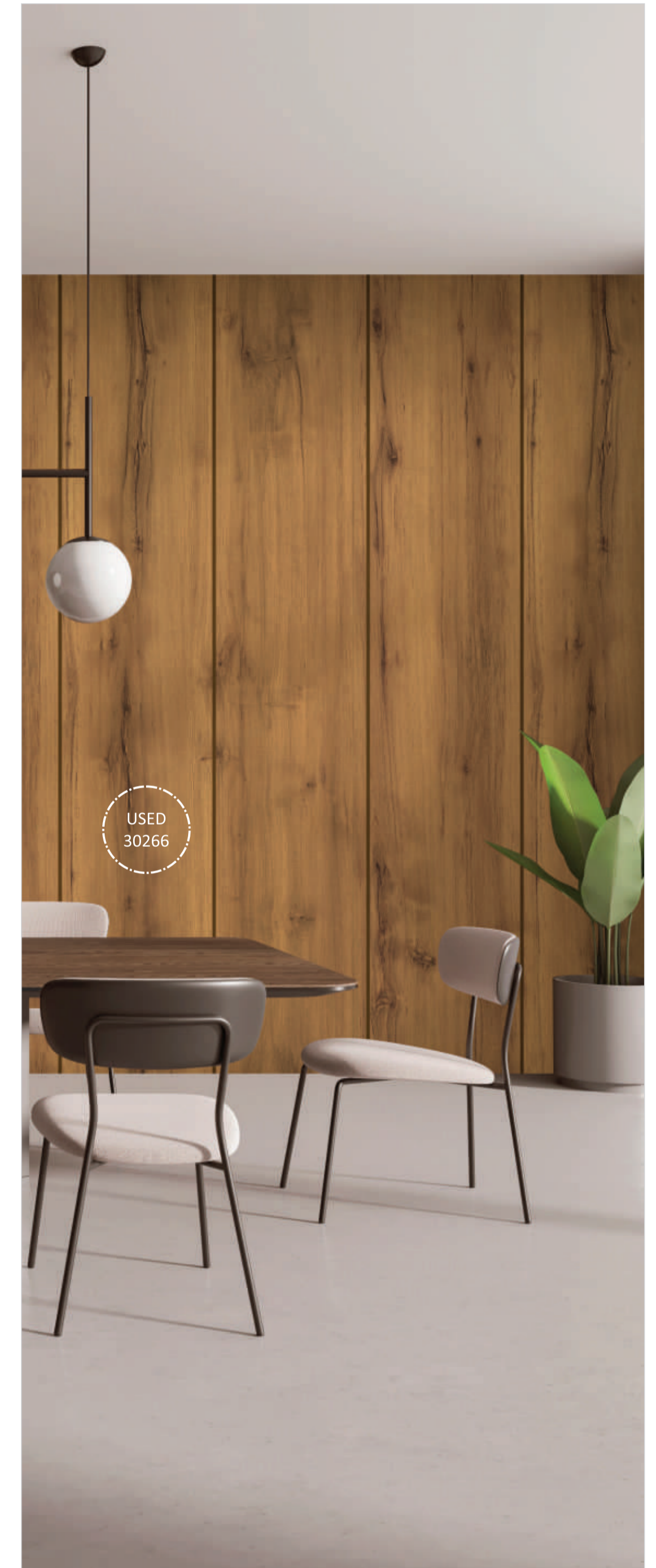
90129 TLV | CHARCOL GREY



30258 TLV | EXOTIC ACACIA



30266 TLV | DENSE TEAK





30200 TL HZ | INDIAN TEAK



30196 TL HZ | NORWEGIAN TEAK



30307 TL HZ | OLIVE ASH



30266 TL HZ | DENSE TEAK





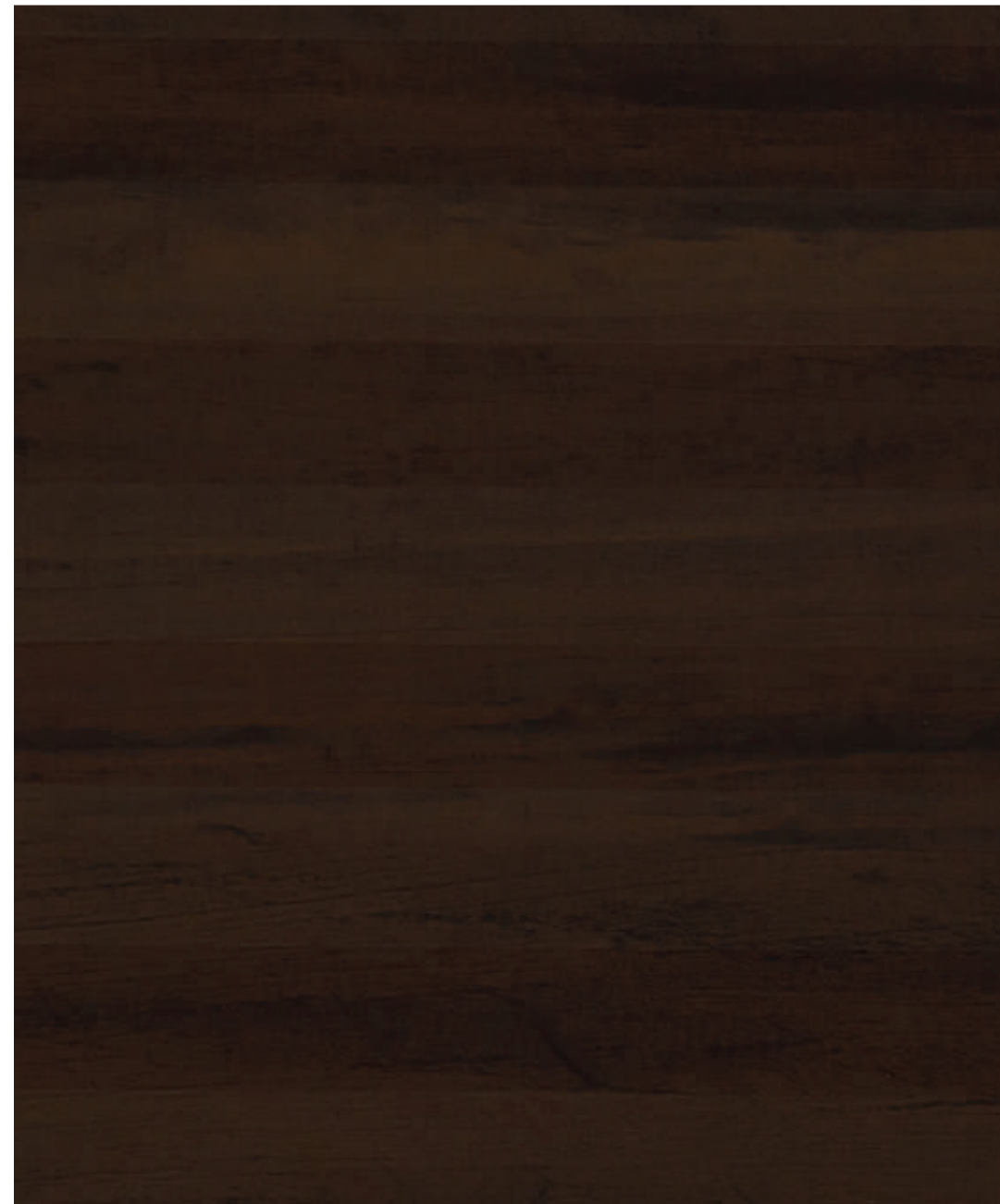
30305 BFC HZ | MISTY ASH



30306 BFC HZ | DARK CEDAR



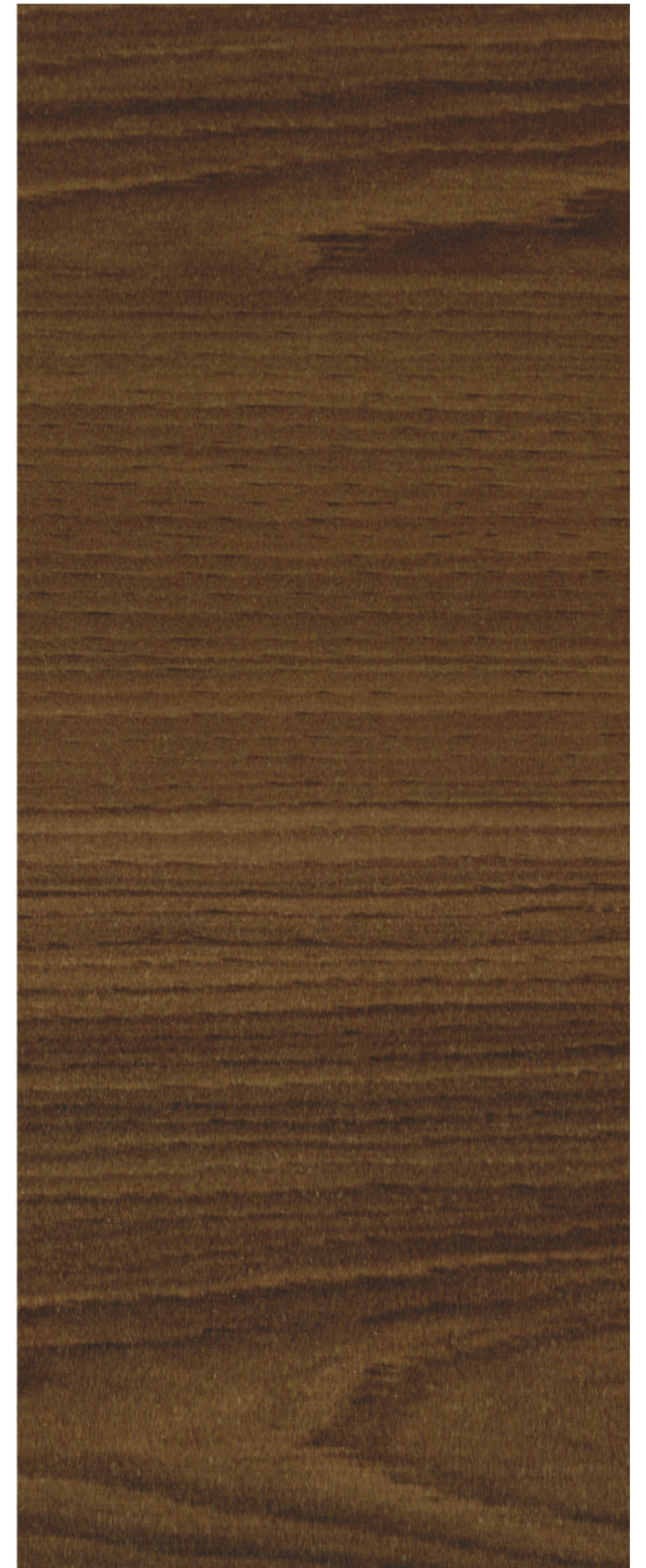
30300 BFC HZ | MOCHA ELM



30229 BFC HZ | AFRICAN TEAK



30301 GCT HZ | DUSTY TEAK



30302 GCT HZ | RICH EBONY

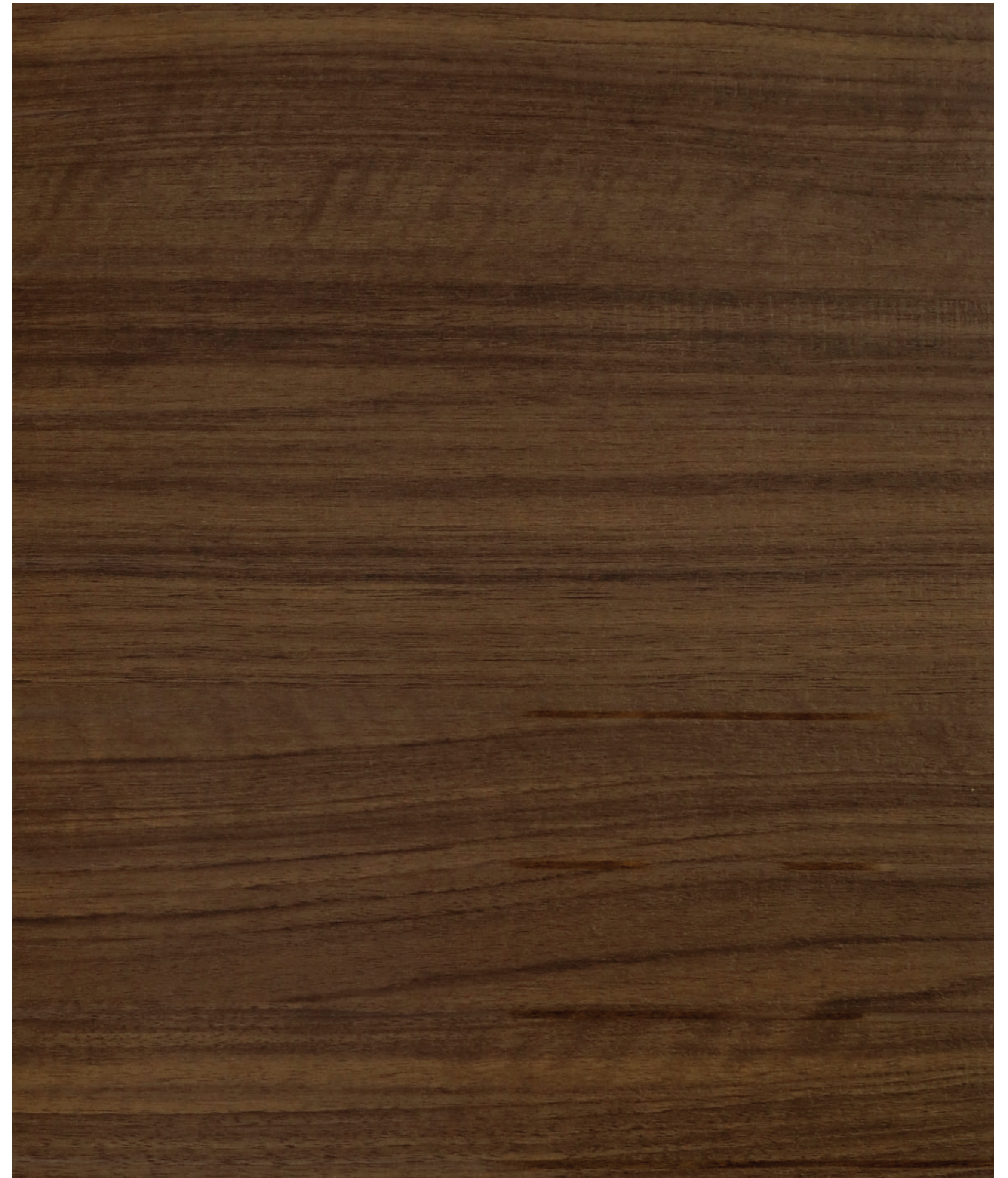




30213 GCT HZ | ALASKAN PINE



30113 GCT HZ | CACAO OAK

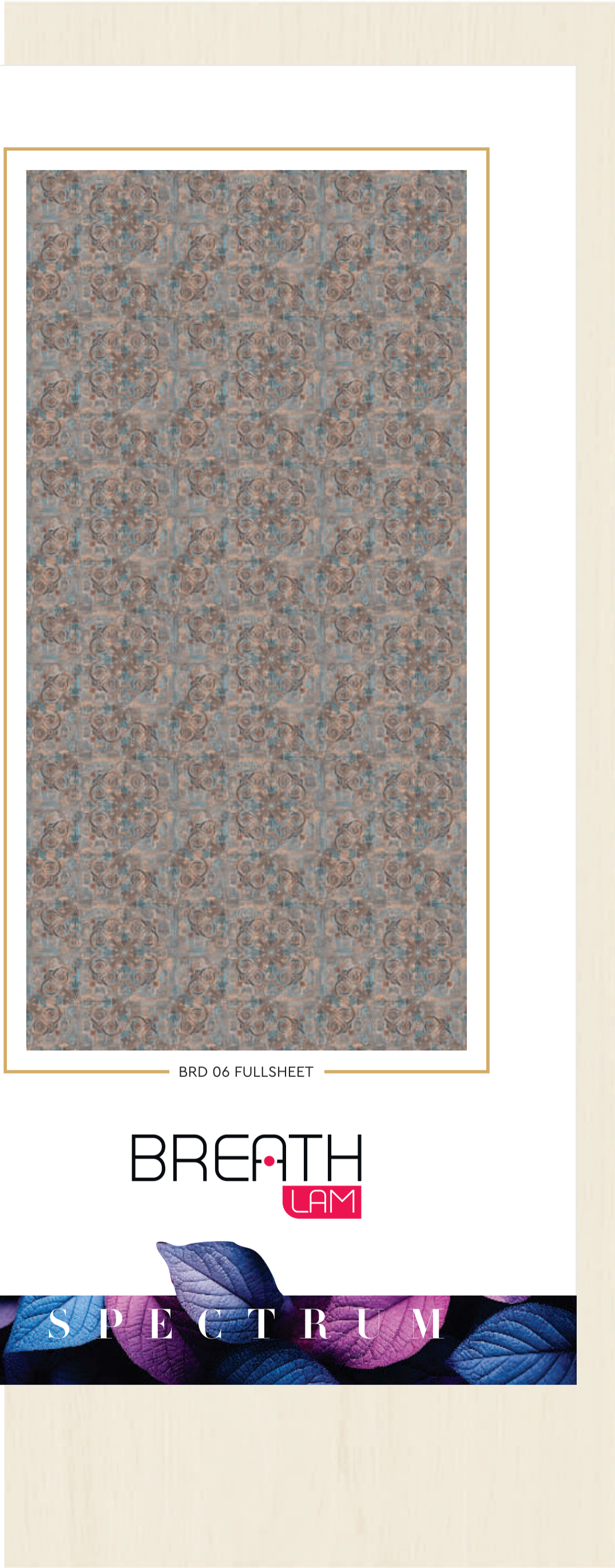


30222 GCT HZ | FOREST TEAK





BRD 06 FB | EMERALD VINTAGE CARVE



BRD 06 FULLSHEET

BREATH  
LAM



30305 SMT | MISTY ASH



30306 SMT | DARK CEDAR





BRD 06 FB | EMERALD VINTAGE CARVE



90216 SMT  
DARK GREY



30305 SMT | MISTY ASH



30306 SMT | DARK CEDAR



# SUPER MATT



30264 SMT | LIGHT OAK



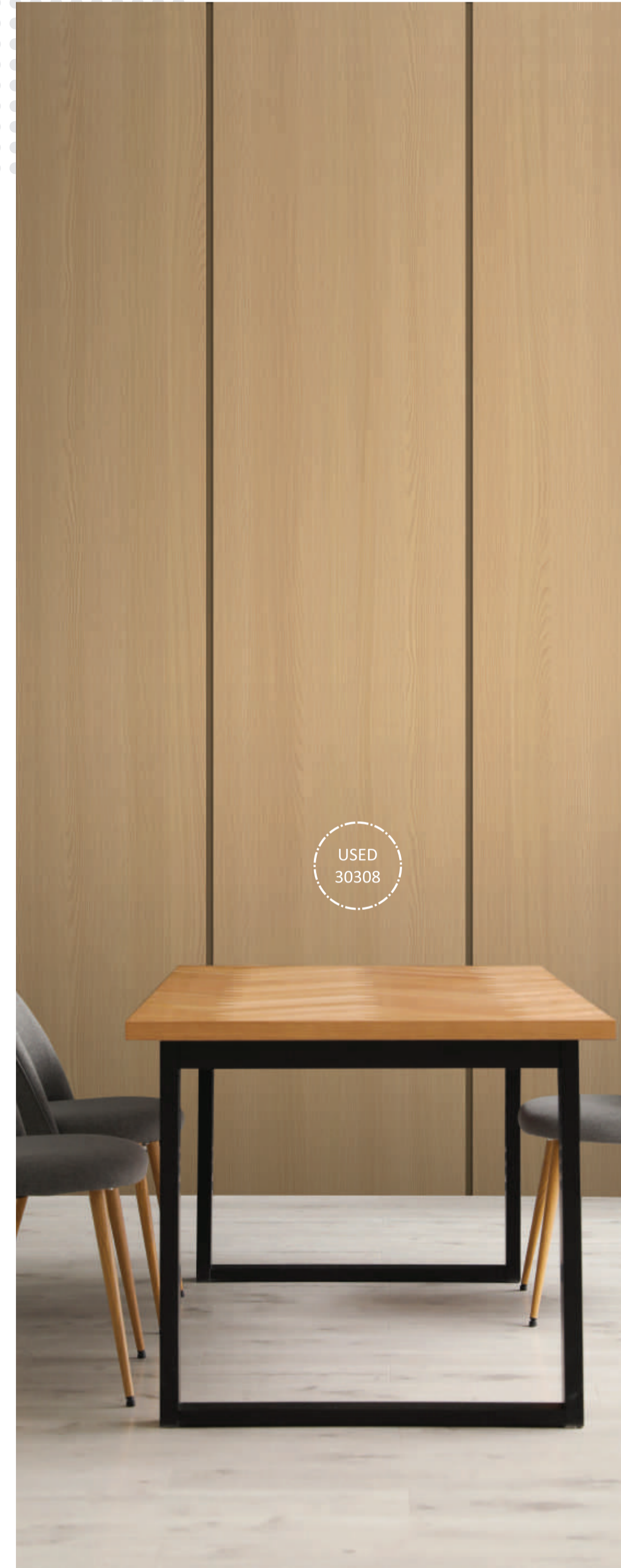
30260 SMT | EARTHY CEDAR



30296 SMT | DRIFTWOOD BROWN



30307 SMT | OLIVE ASH

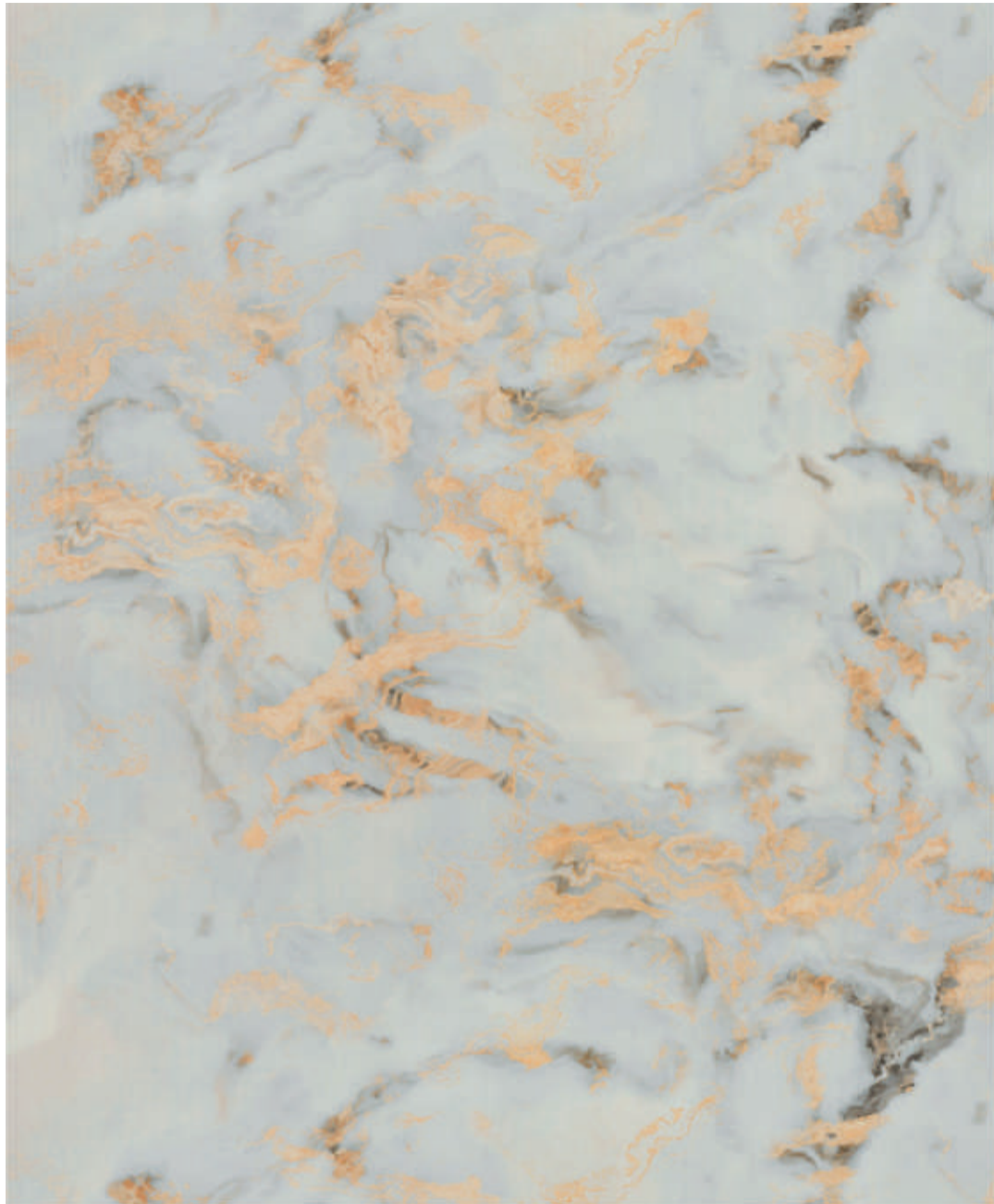


30308 SMT | SAGE WOOD

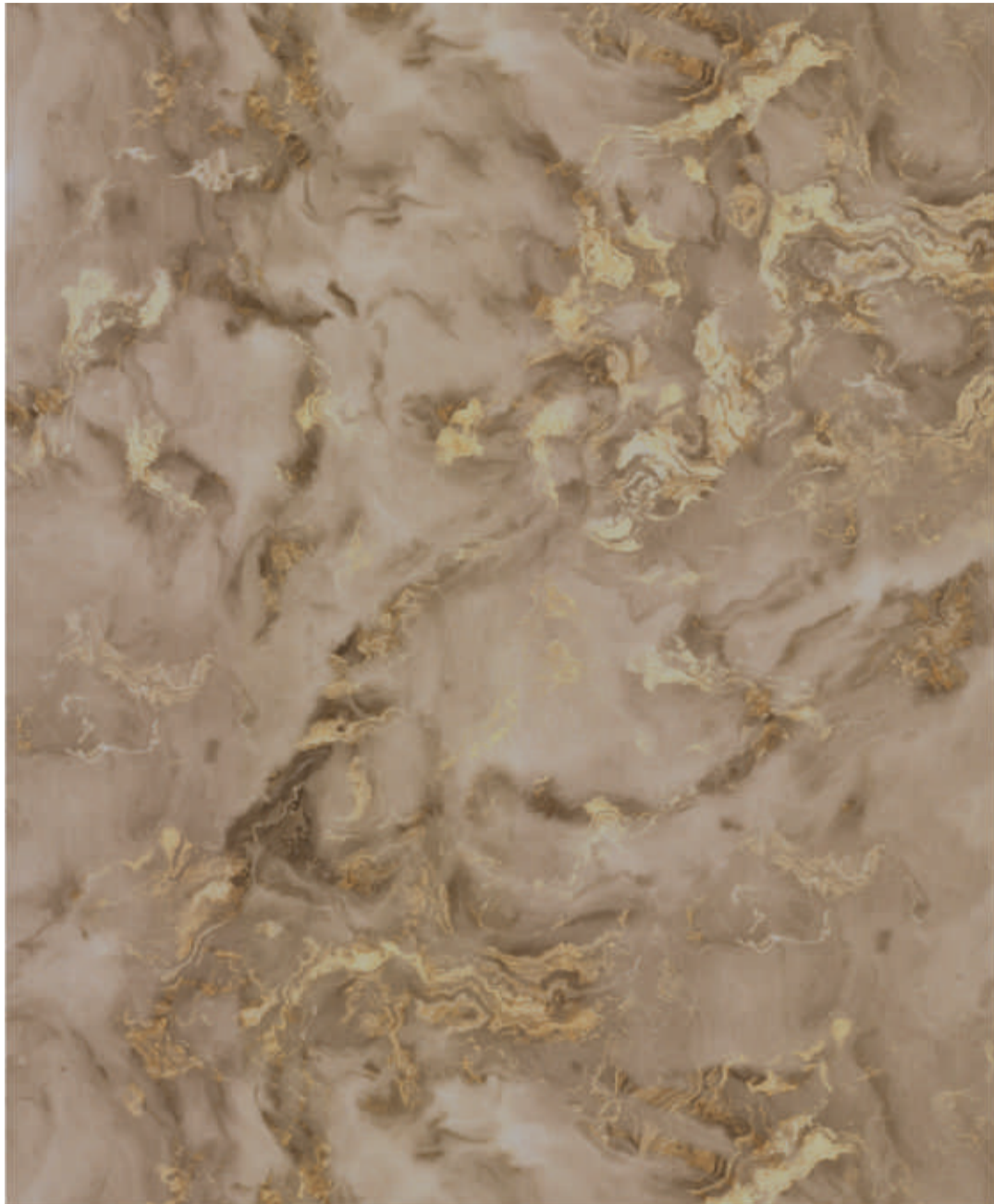


# SUPER MATT

Crafting stories of sophistication through laminates.



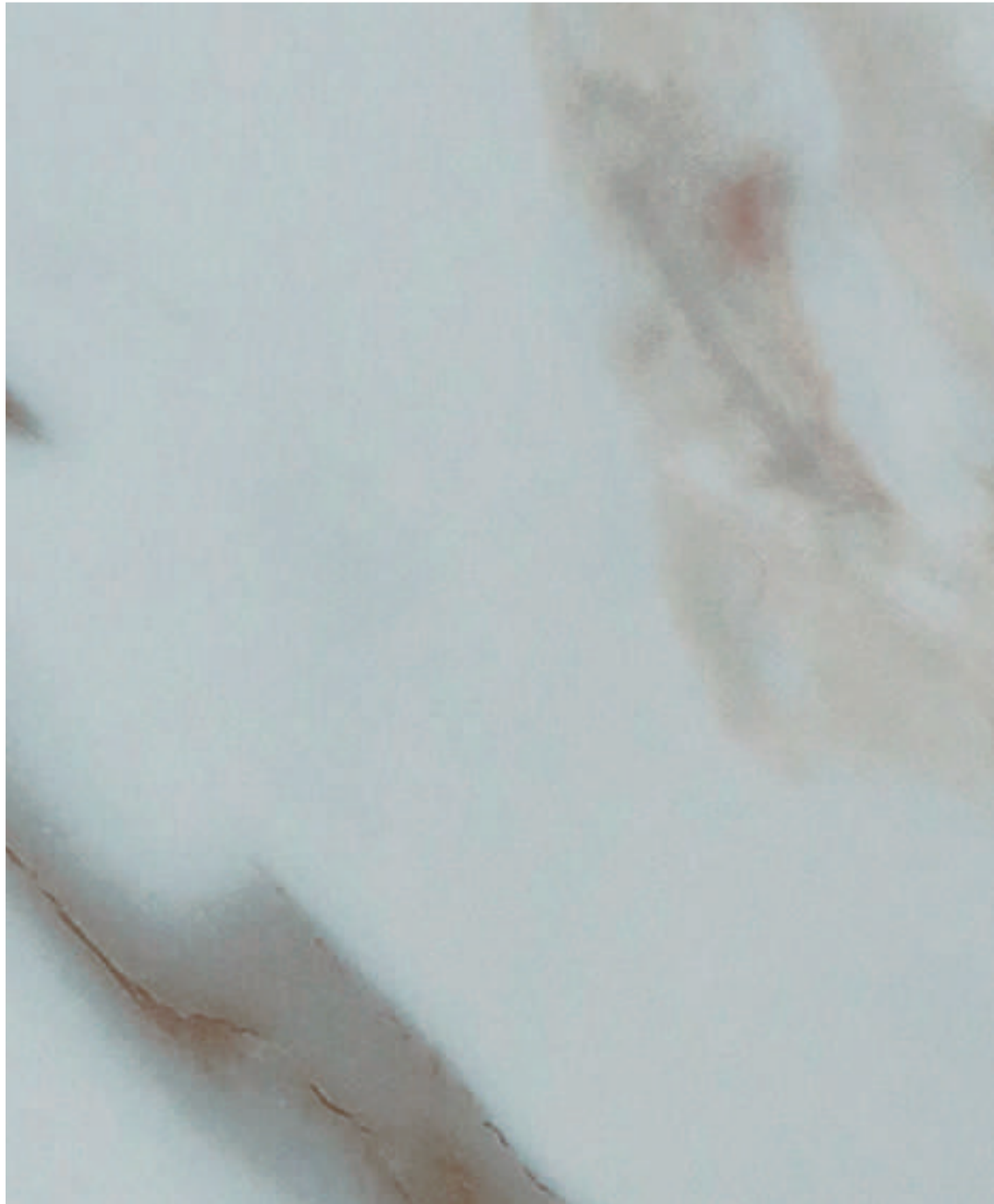
30245 SMT | ALPINE GREY



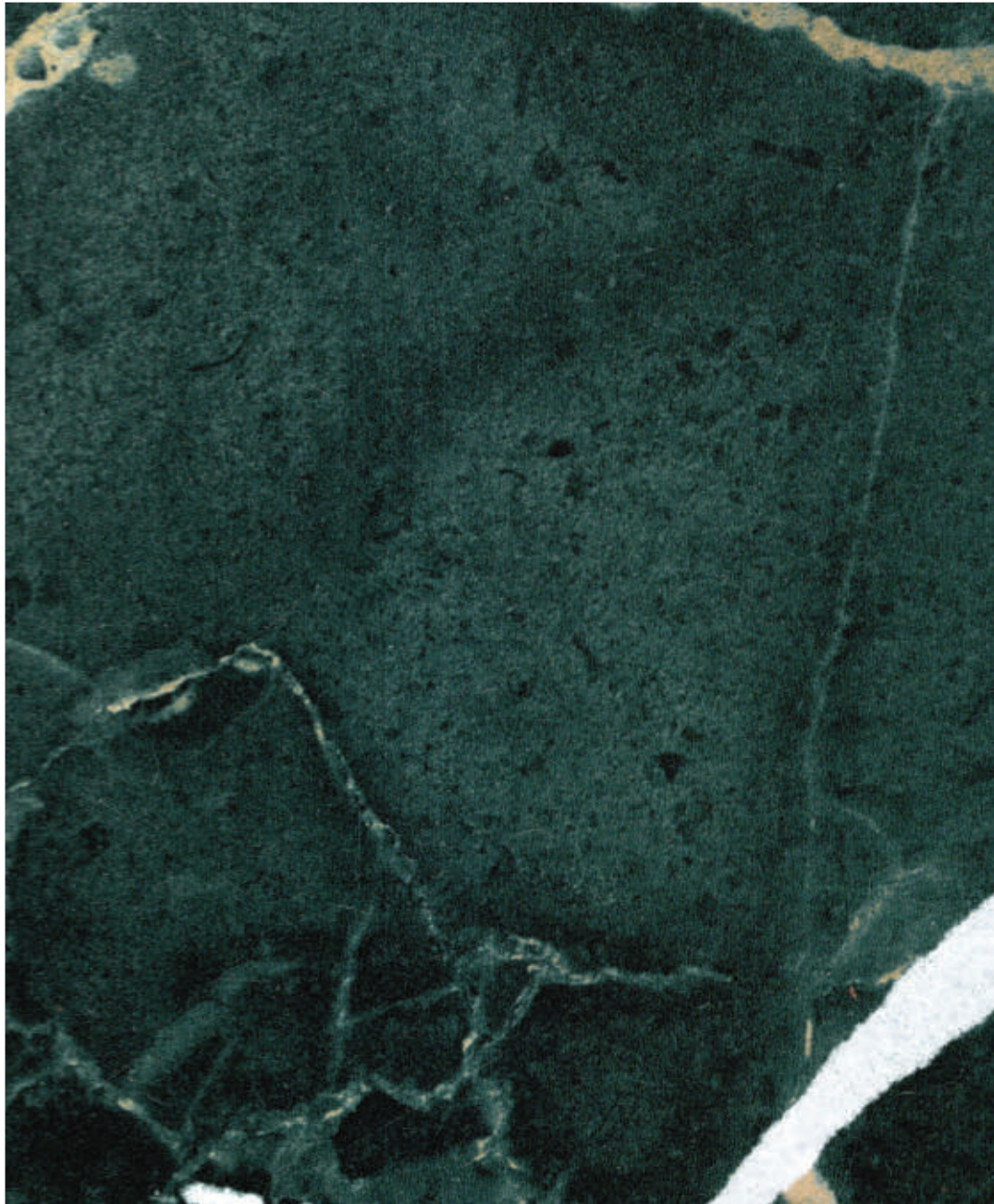
30255 SMT | RAINFOREST BROWN



30257 SMT | CHARCOAL GREY



30216 SMT | VANILLA CARRARA



30297 SMT | EMERALD VEIN MARBLE



30298 SMT | FROSTED MIST MARBLE

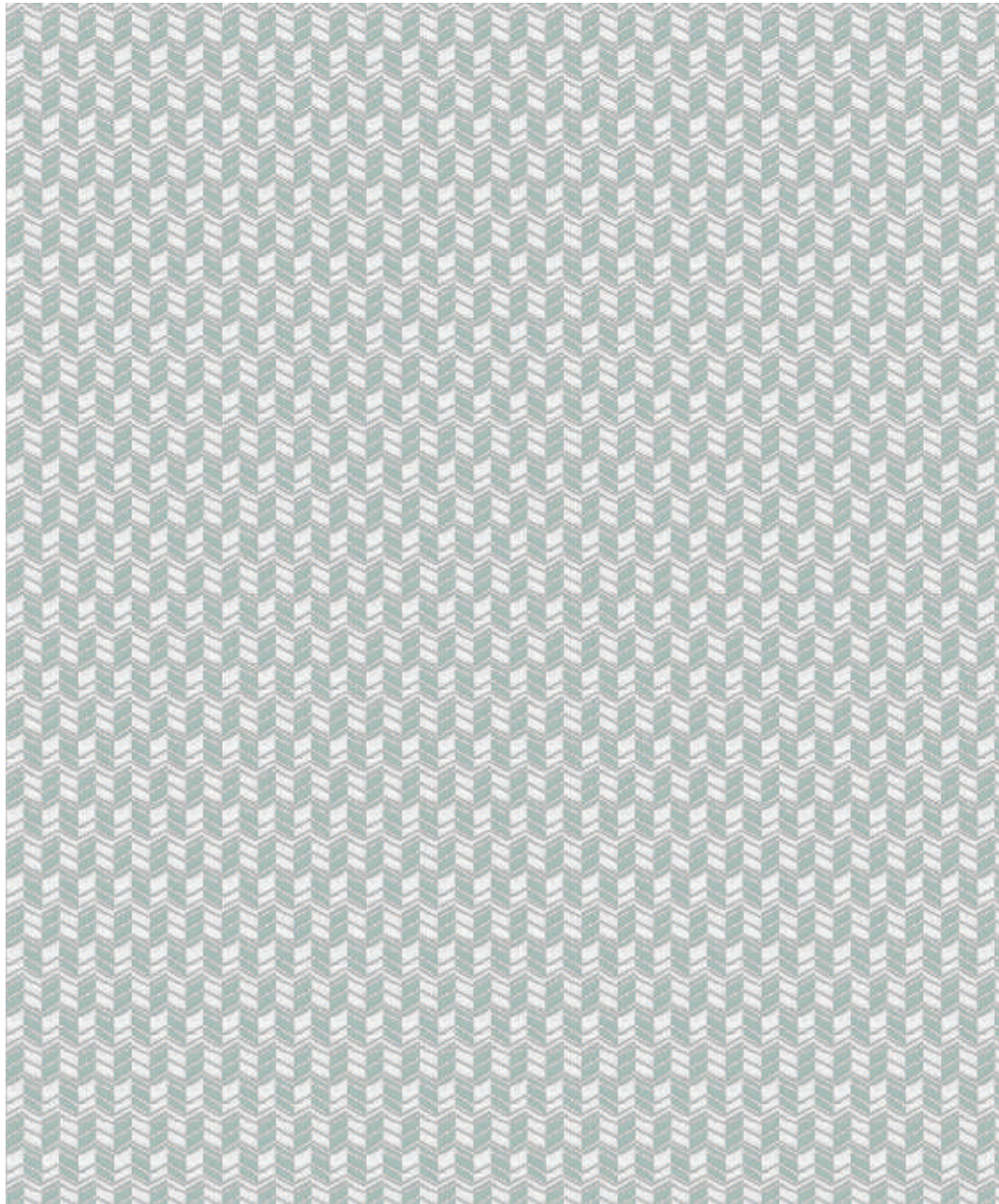


30256 SMT | TAUPE TEXTURES STONE

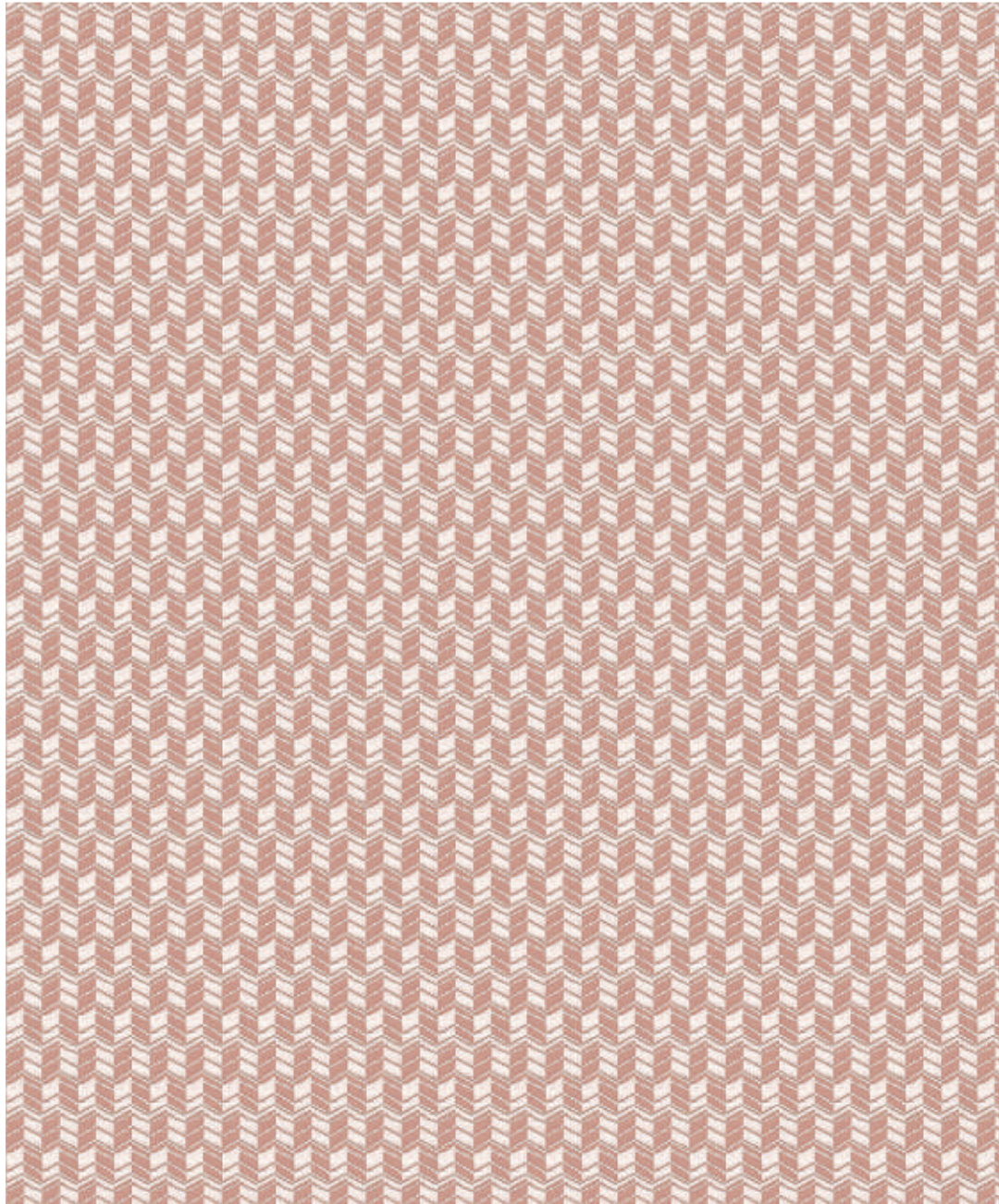


# SUPER MATT

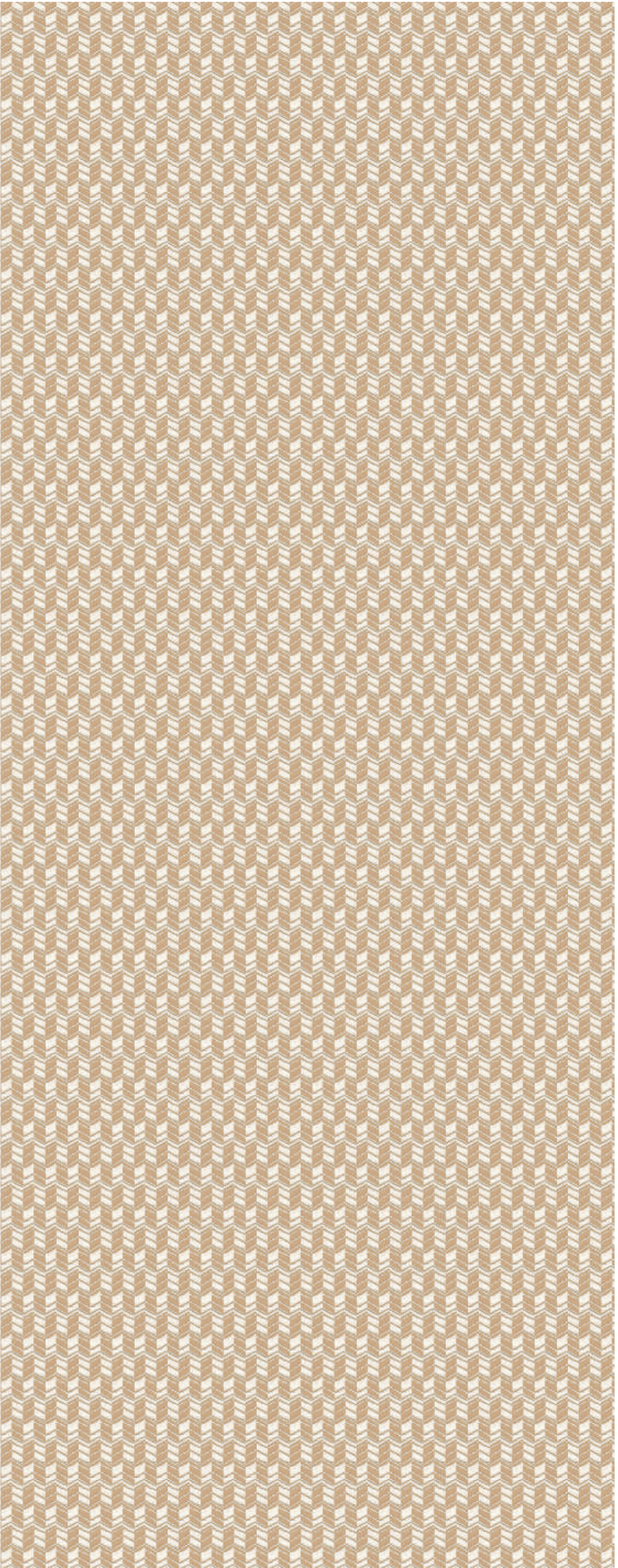
Designing timeless elegance with every laminate.



BRD 09 SMT | OCEAN NET



BRD 10 SMT | CORALBLUSH NET



BRD 11 SMT | DESERT DUNE NET





USED  
30309



30309 GLS | SANDED OAK



30310 GLS | AMBER OAK



# GLOSSY



30305 GLS | MISTY ASH



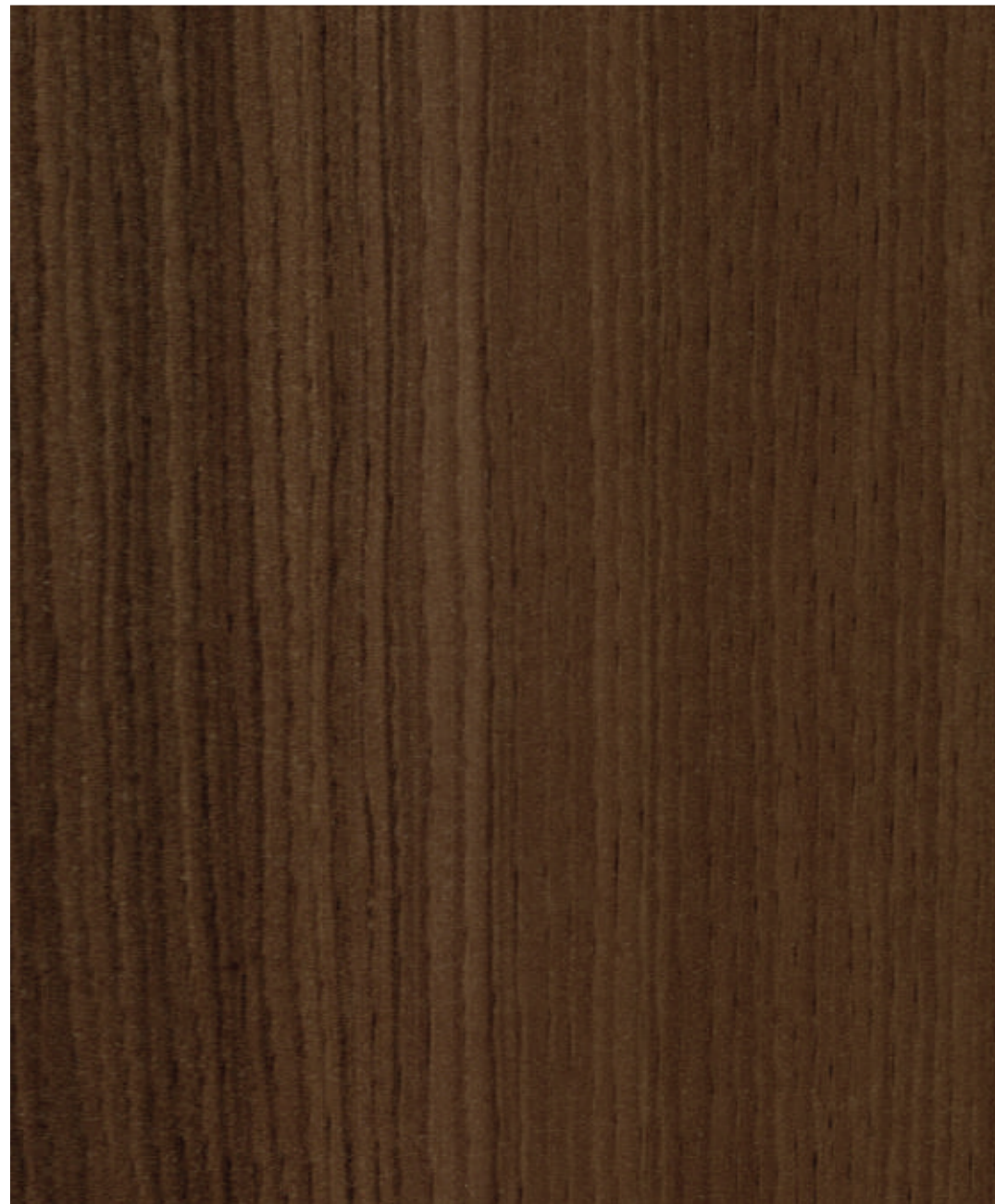
30306 GLS | DARK CEDAR



30296 GLS | DRIFTWOOD BROWN



30301 GLS | DUSTY TEAK



30302 GLS | RICH EBONY

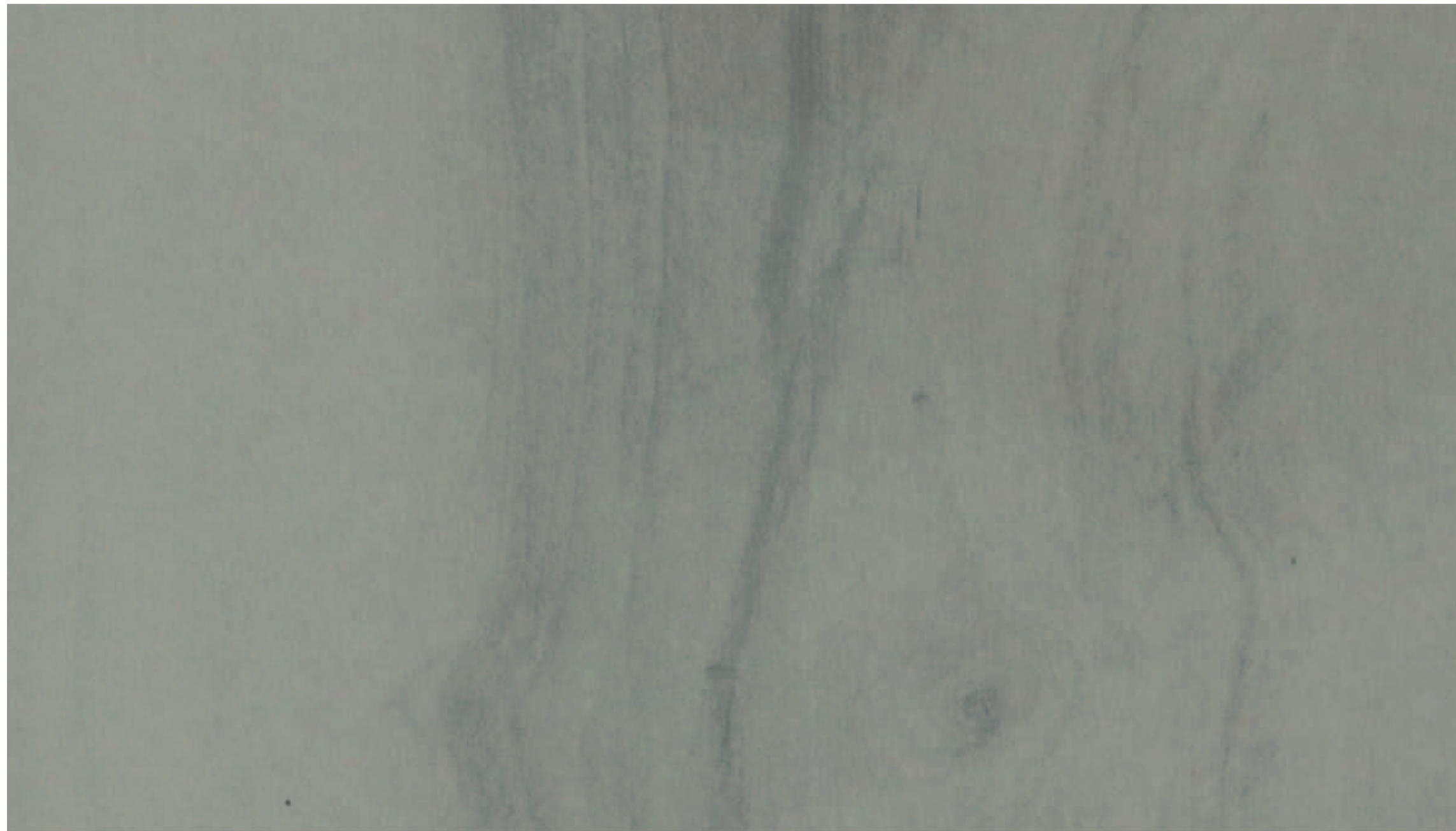
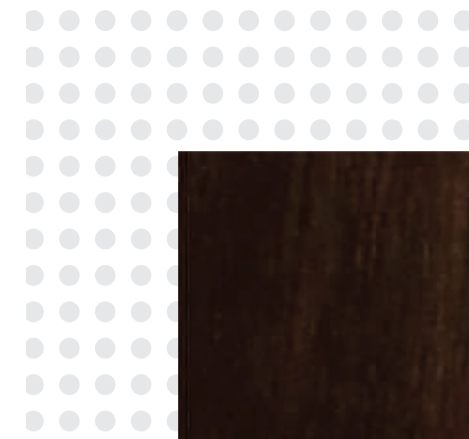


30307 GLS | OLIVE ASH



30300 GLS | MOCHA ELM





30227 GLS | HIMALAYAN CALACATTA



30228 GLS | AUSTRALIAN MARBLE



30200 GLS | INDIAN TEAK



30266 GLS | DENSE TEAK





30263 GLS | TIMELESS PINE



30264 GLS | LIGHT OAK



30225 GLS | MADAGASCAR OAK



30261 GLS | AROMATIC CEDAR



30196 GLS | NORWEGIAN TEAK



30213 GLS | ALASKAN PINE



30224 GLS | TURKISH TEAK

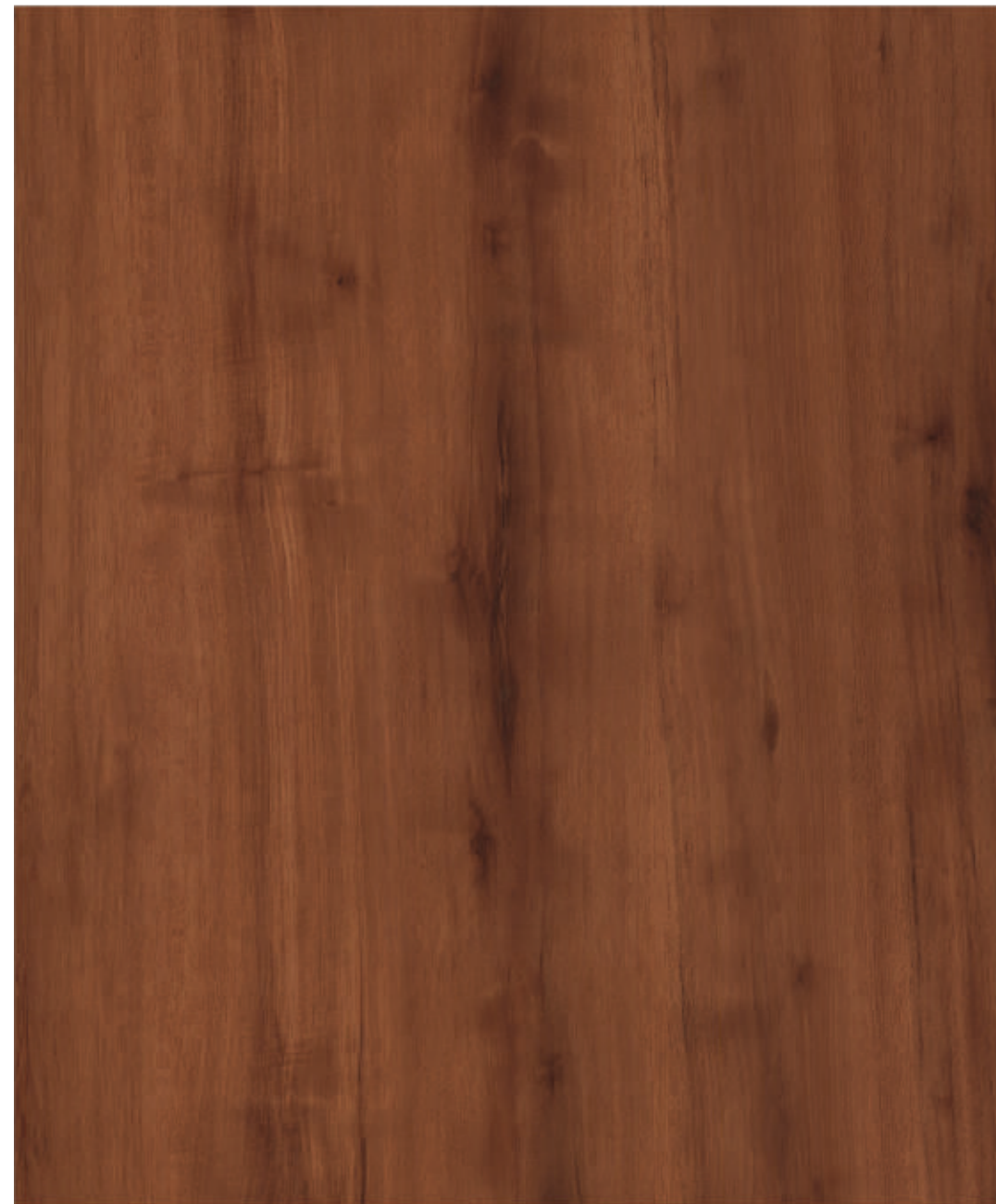




30229 GLS | AFRICAN TEAK



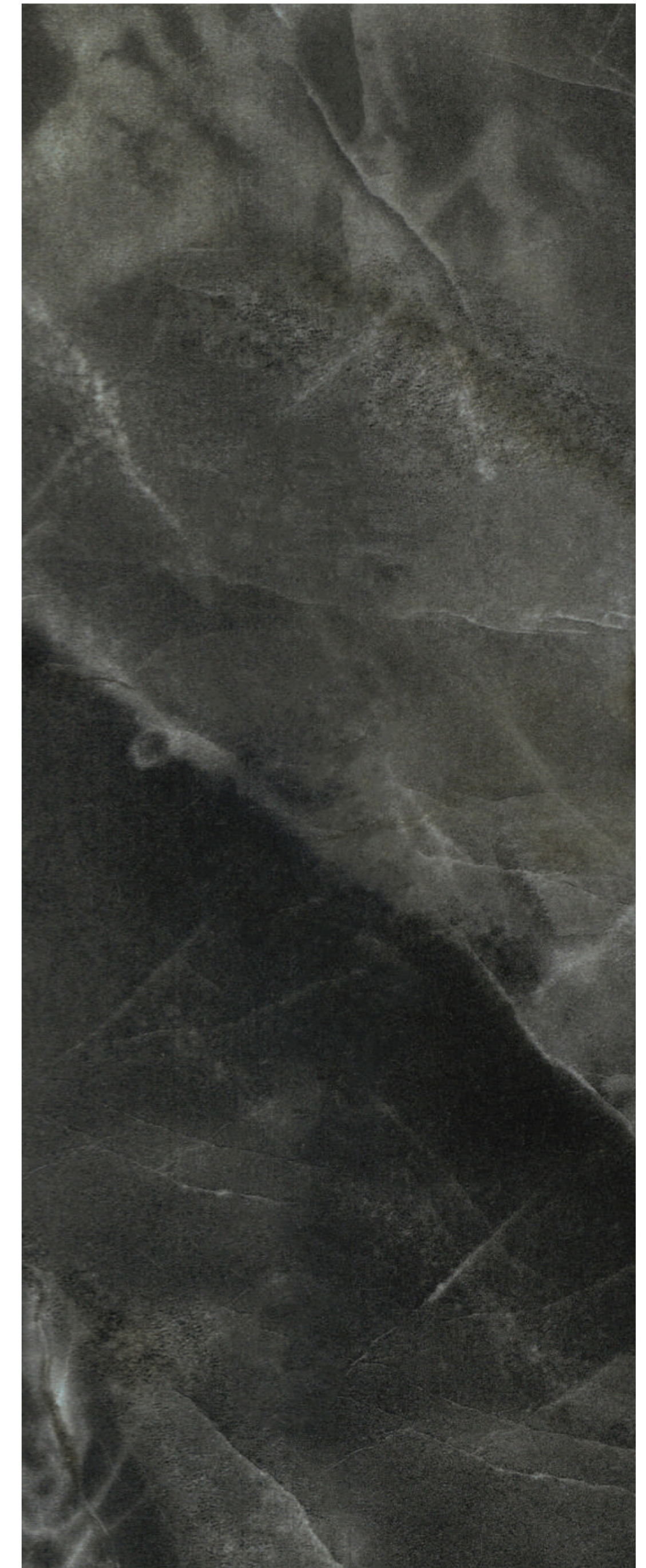
30226 GLS | SPRAYED OAK



30258 GLS | EXOTIC ACACIA



30298 GLS | FROSTED MIST MARBLE



30299 GLS | DARK BASSALT





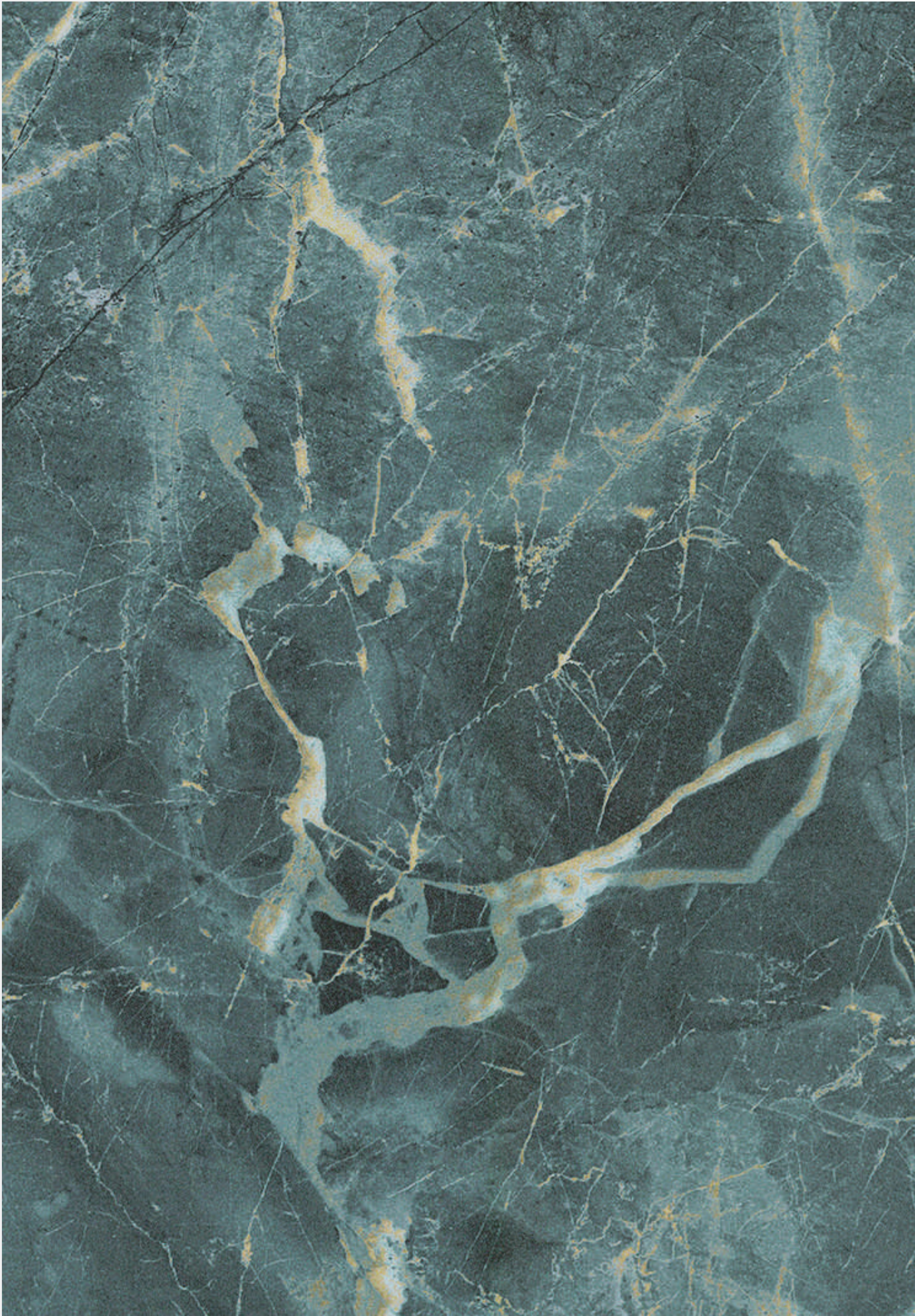
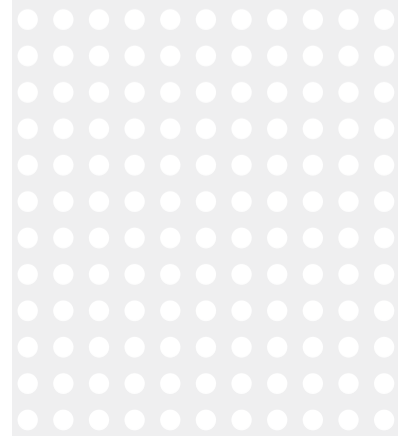
30257 GLS | CHARCOAL GREY



30256 GLS | TAUPE TEXTURES STONE



Enrich, SPACES WITH ARTISTRY



30297 GLS | EMERALD VEIN MARBLE



GLOSSY

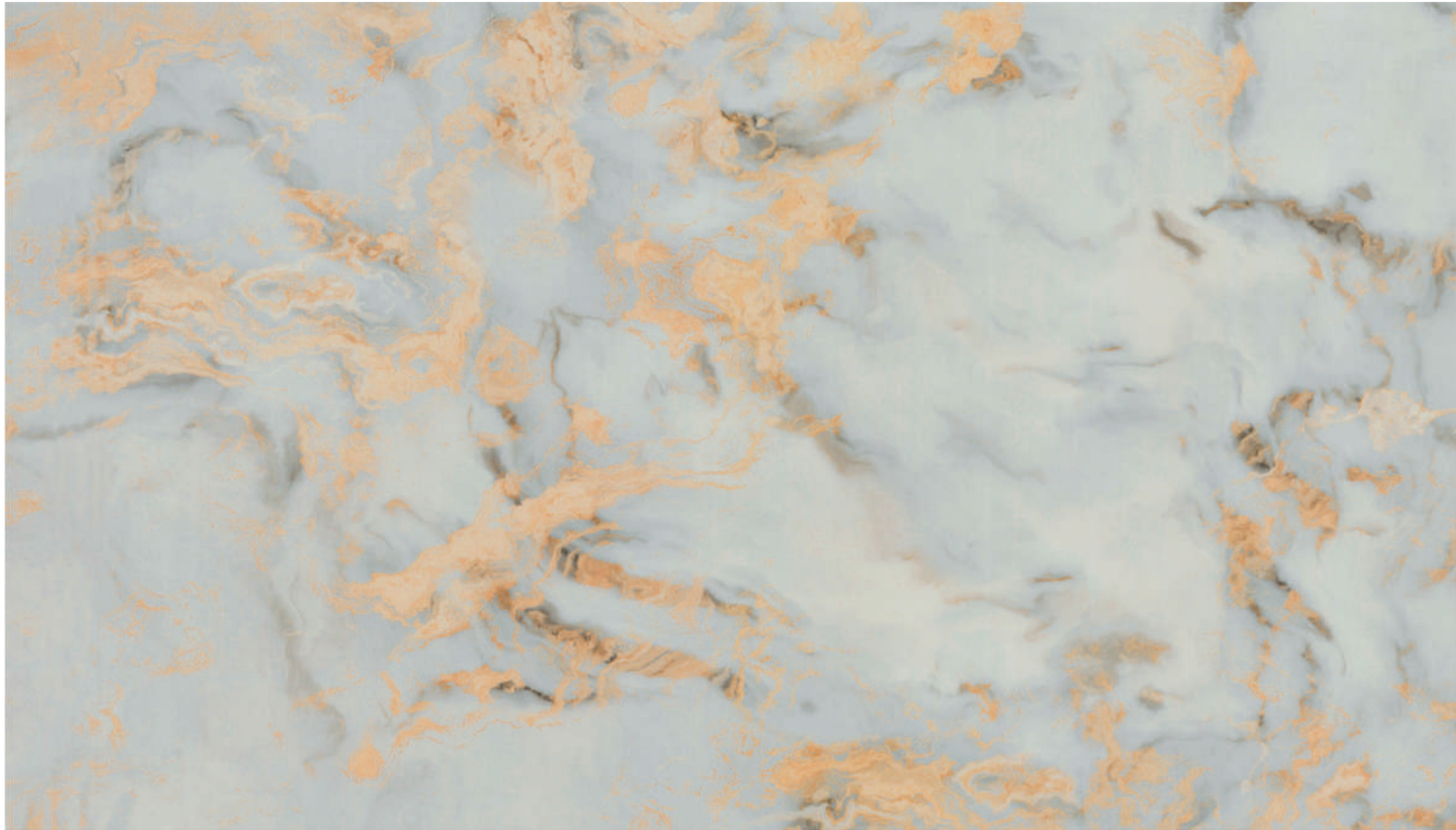
Laminates that make your interiors  
unforgettable.



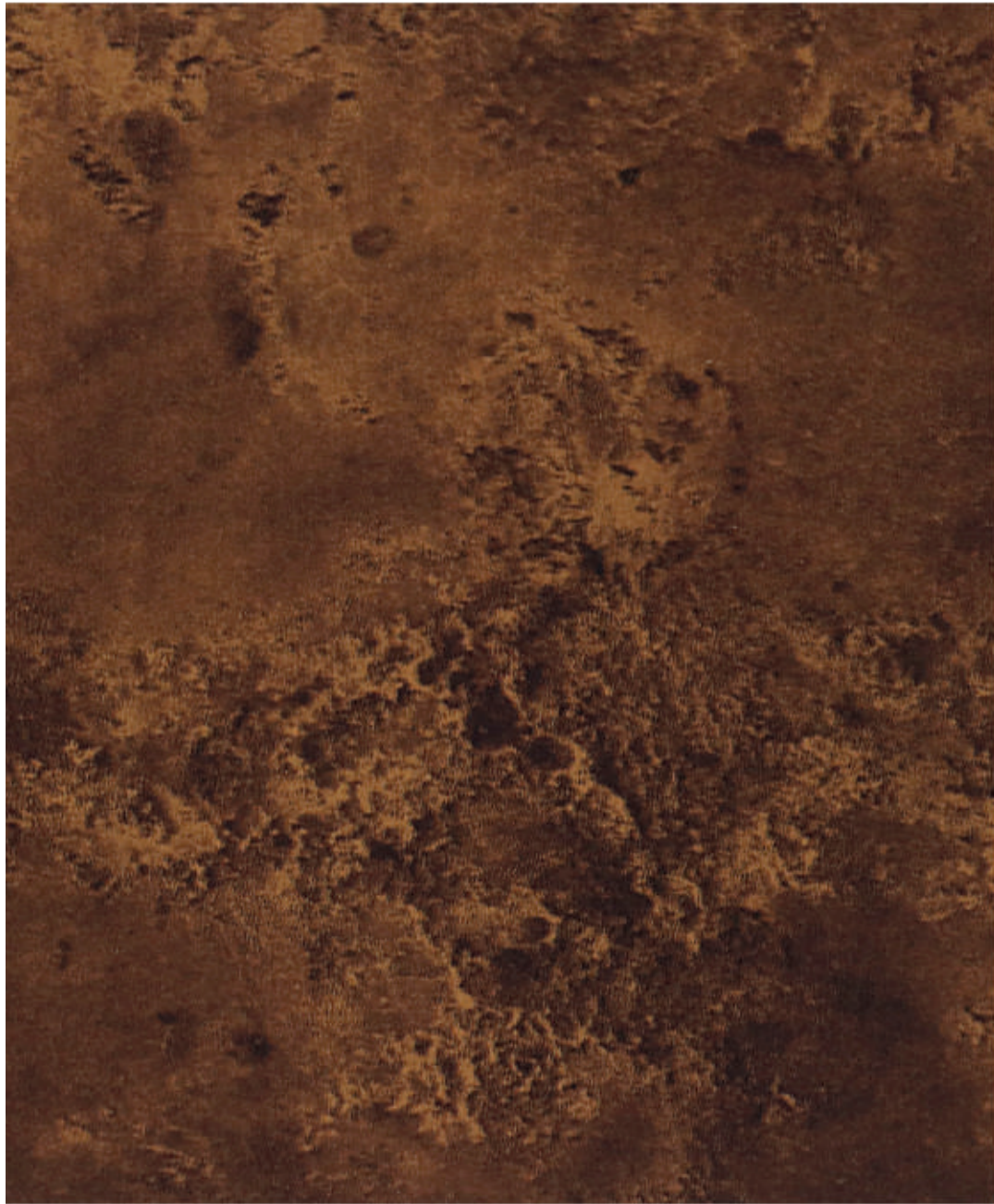
30218 GLS | SPARKLING CARARA



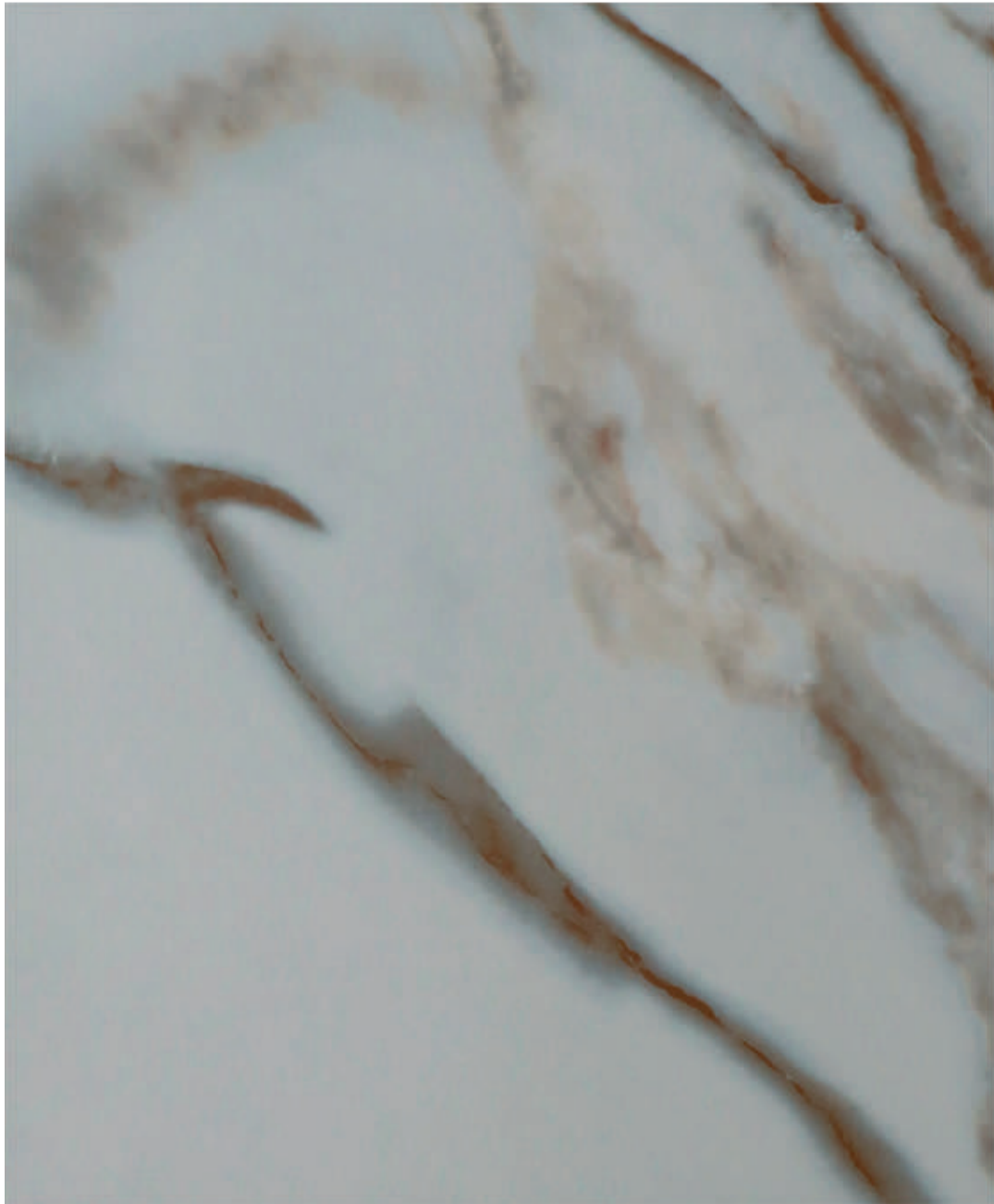
30219 GLS | BRONZE VENETINO



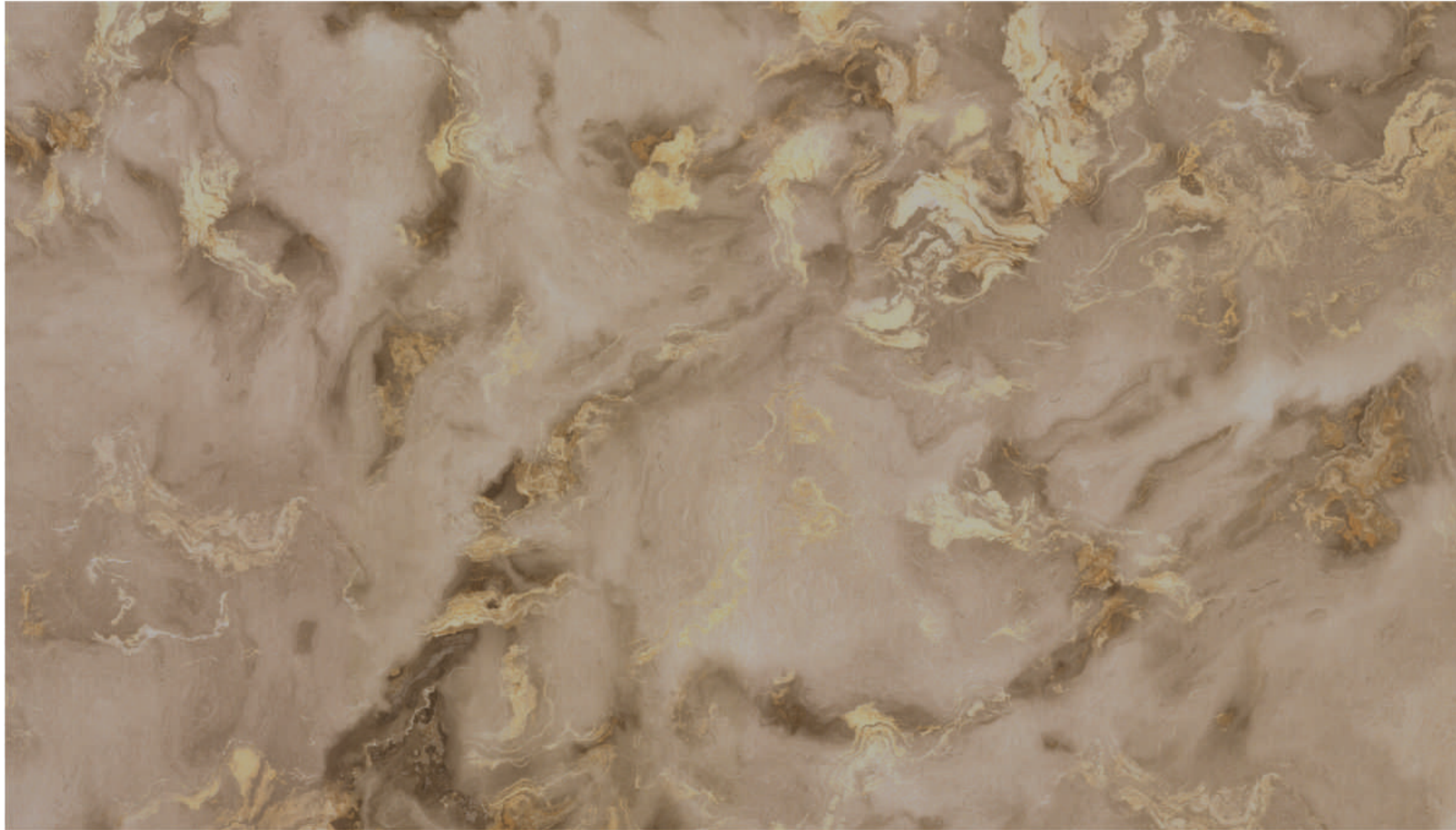
30254 GLS | ALPINE GREY



30217 GLS | SUNSET CALACATTA



30216 GLS | VANILLA CARRARA



30255 GLS | RAINFOREST BROWN



GLOSSY

A touch of grace in every pattern and texture.



30214 GLS | ITALIAN CALACATTA



30215 GLS | BLACK CALACATTA



30220 GLS | CANADIAN PINE



30221 GLS | STARRY CALACATTA



30197 GLS | EBONY OAK





30308 OKW HZ | SAGE WOOD



Curated TO EVERY MOOD

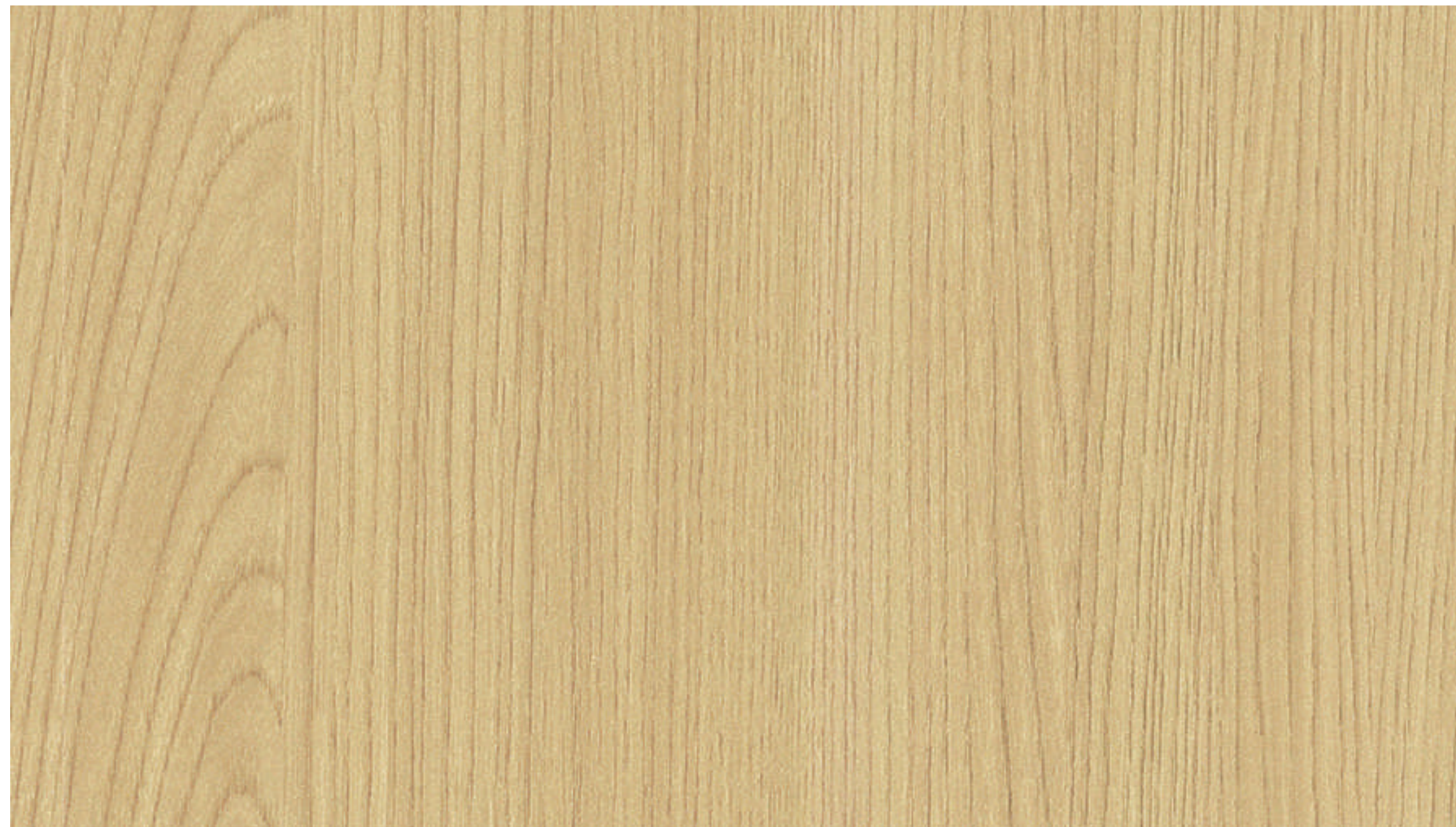


30262 OKW HZ | VINTAGE MAHOGANY



30264 OKW HZ | LIGHT OAK





30307 OKW | OLIVE ASH



30300 OKW | MOCHA ELM



30308 OKW | SAGE WOOD





30225 OKW | MADAGASCAR OAK



30266 OKW | DENSE TEAK



30259 OKW | RED CHERRY



30261 OKW | AROMATIC CEDAR

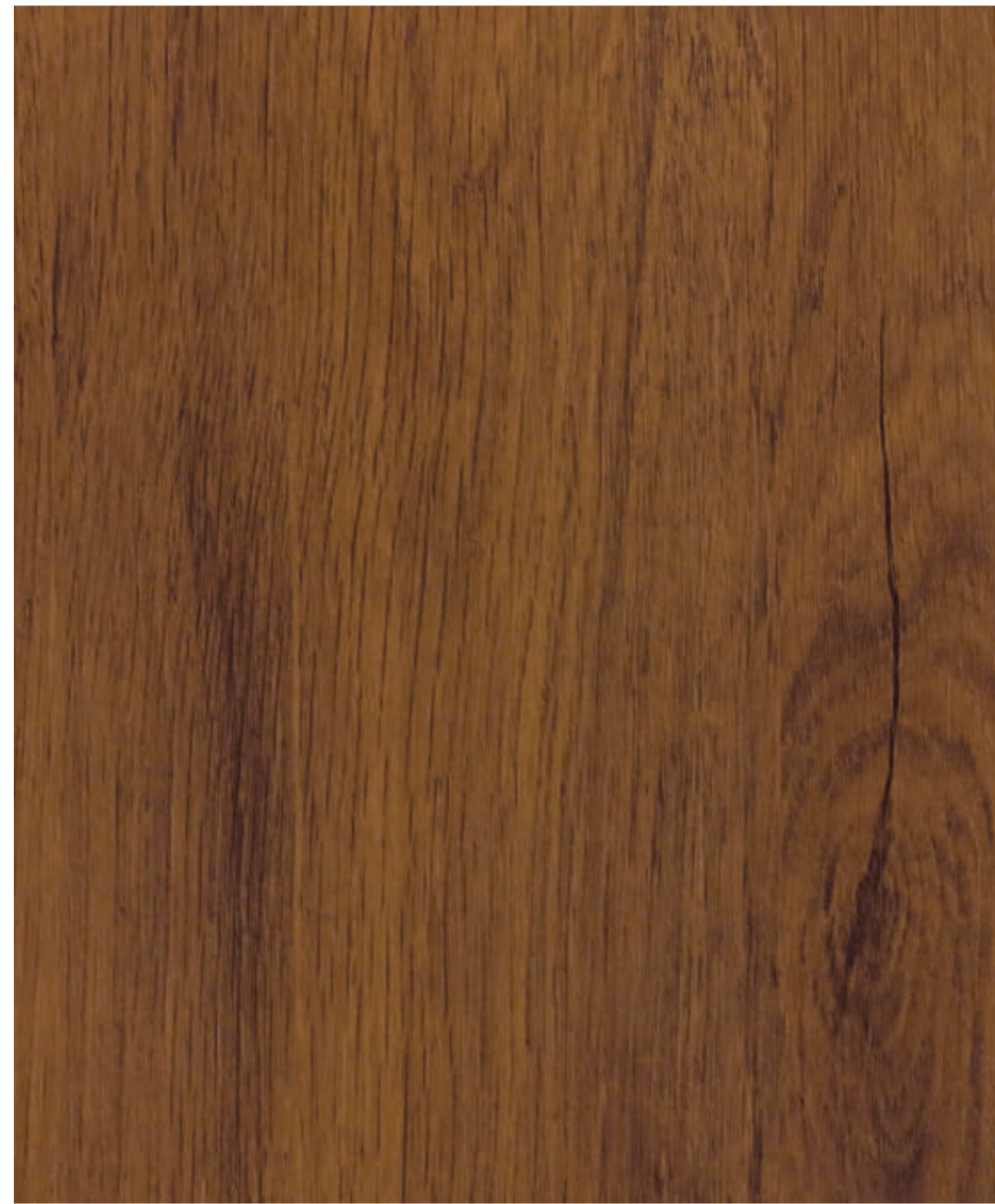


30264 OKW | LIGHT OAK





30200 OKW | INDIAN TEAK



30213 OKW | ALASKAN PINE



30302 OKW | RICH EBONY



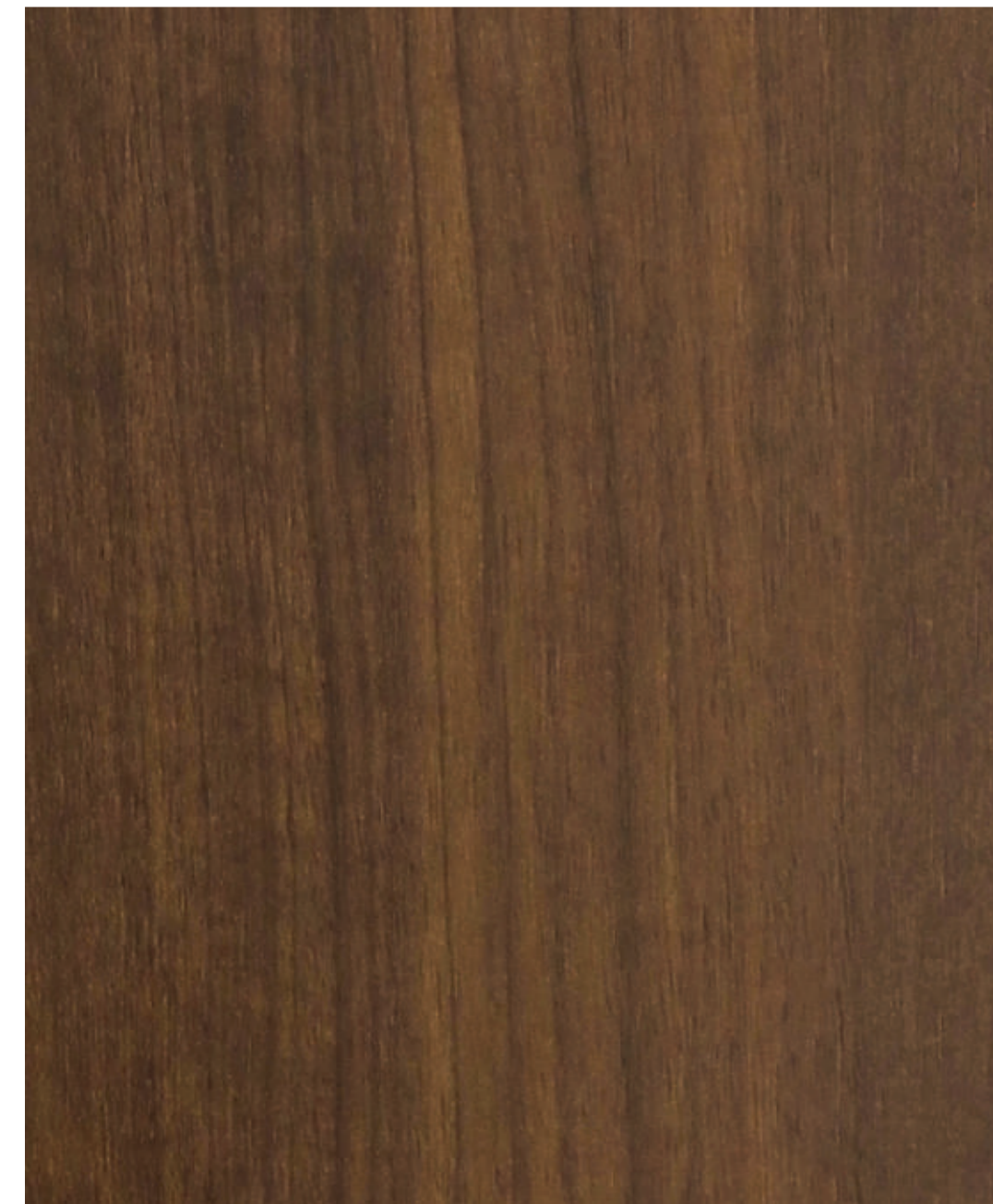
30301 OKW | DUSTY TEAK



30223 OKW | HONEY YEWE



30226 OKW | SPRAYED OAK

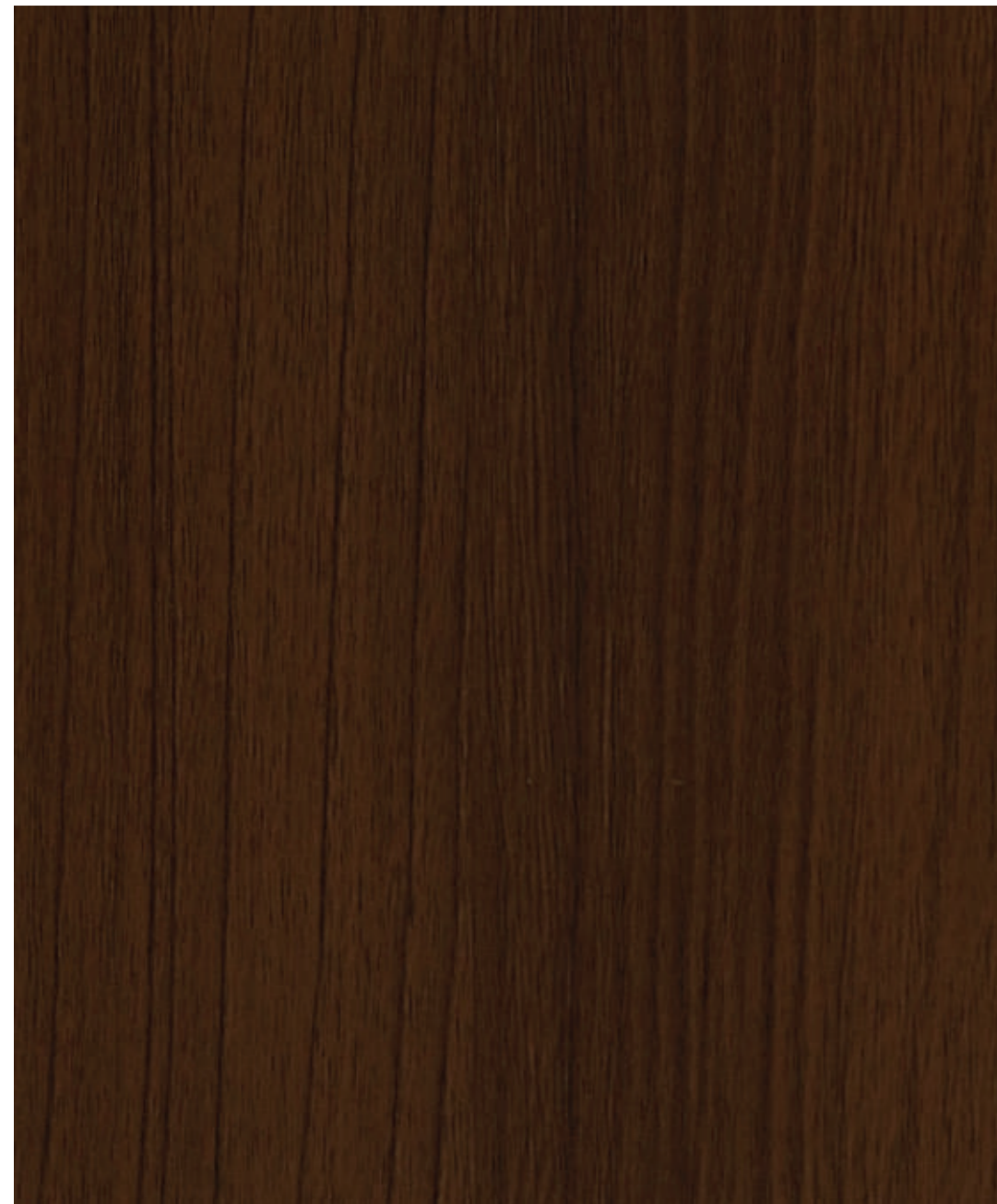


30222 OKW | FOREST TEAK





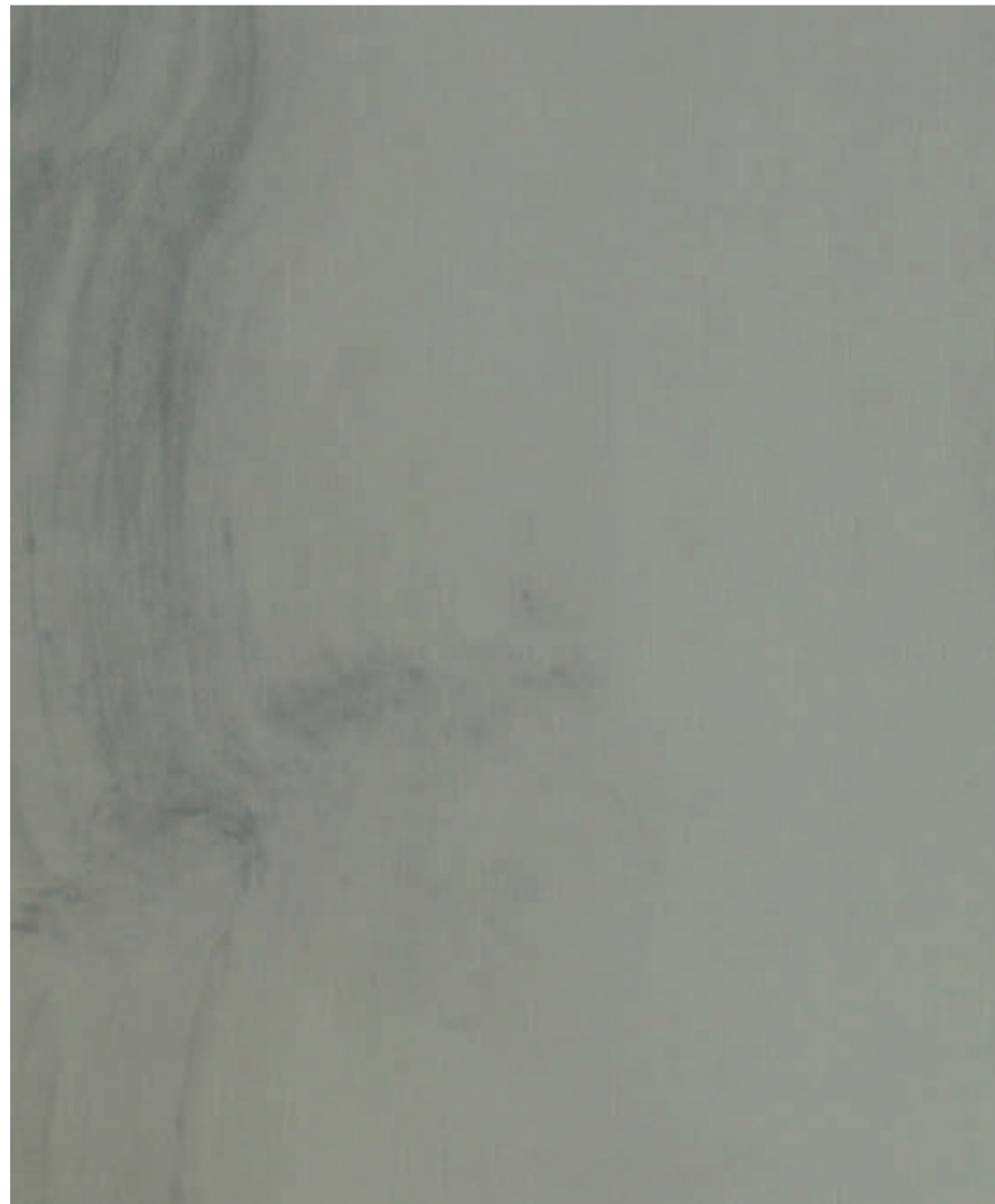
30111 OKW | WINE TEAK



30212 OKW | ESPRESSO TEAK



30196 OKW | NORWEGIAN TEAK



30227 OKW | HIMALAYAN CALACATTA



30228 OKW | AUSTRALIAN MARBLE



30260 OKW | EARTHY CEDAR



30258 OKW | EXOTIC ACACIA



# OAKWELL

Laminates designed for elegance that never fades.

# SUEDE FINISH



30296 OKW | DRIFTWOOD BROWN



30224 OKW | TURKISH TEAK



30301 SF | DUSTY TEAK



30302 SF | RICH EBONY



30303 SF | SAND MAPLE



30304 SF | COFFEE ASH



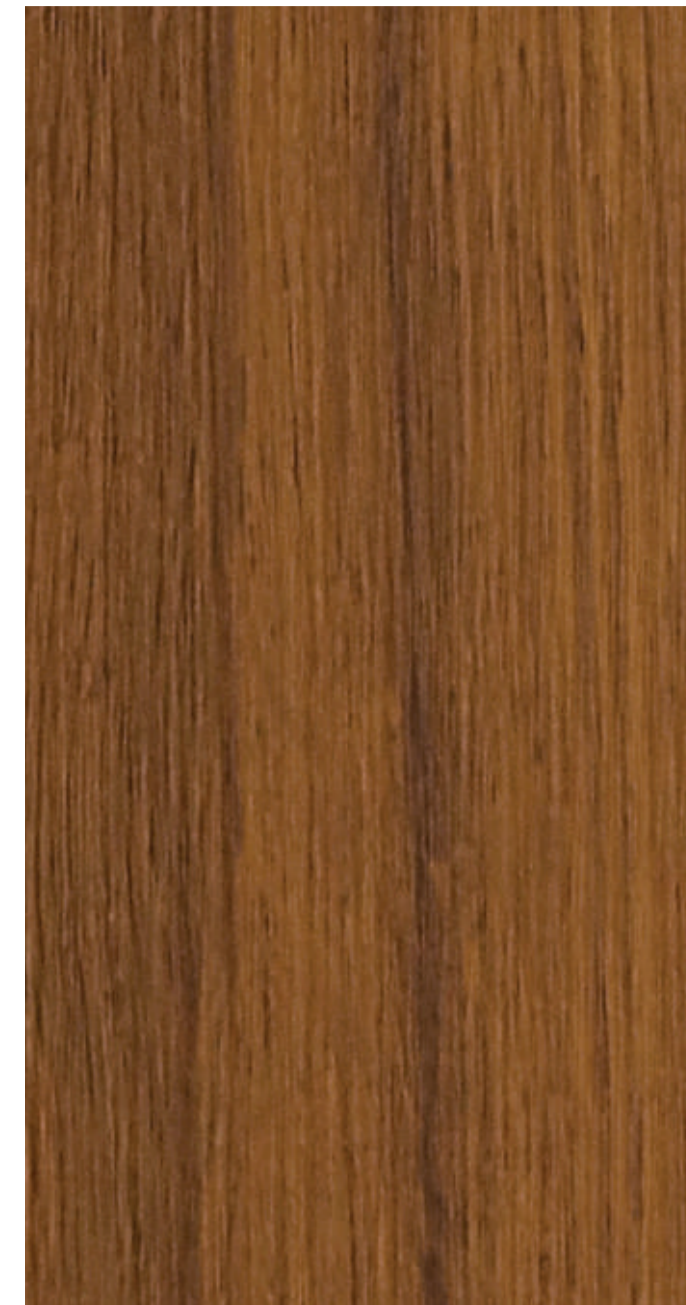
# SUEDE FINISH



30212 SF | ESPRESSO TEAK



30225 SF | MADAGASCAR OAK



30213 SF | ALASKAN PINE



30264 SF | LIGHT OAK



30266 SF | DENSE TEAK



30262 SF | VINTAGE MAHOGANY



30568 SF | CAPPUCCINO OAK



30223 SF | HONEY YEW



30310 SF | AMBER OAK



30309 SF | SANDED OAK



# SUEDE FINISH

Create bold statements with subtle sophistication.



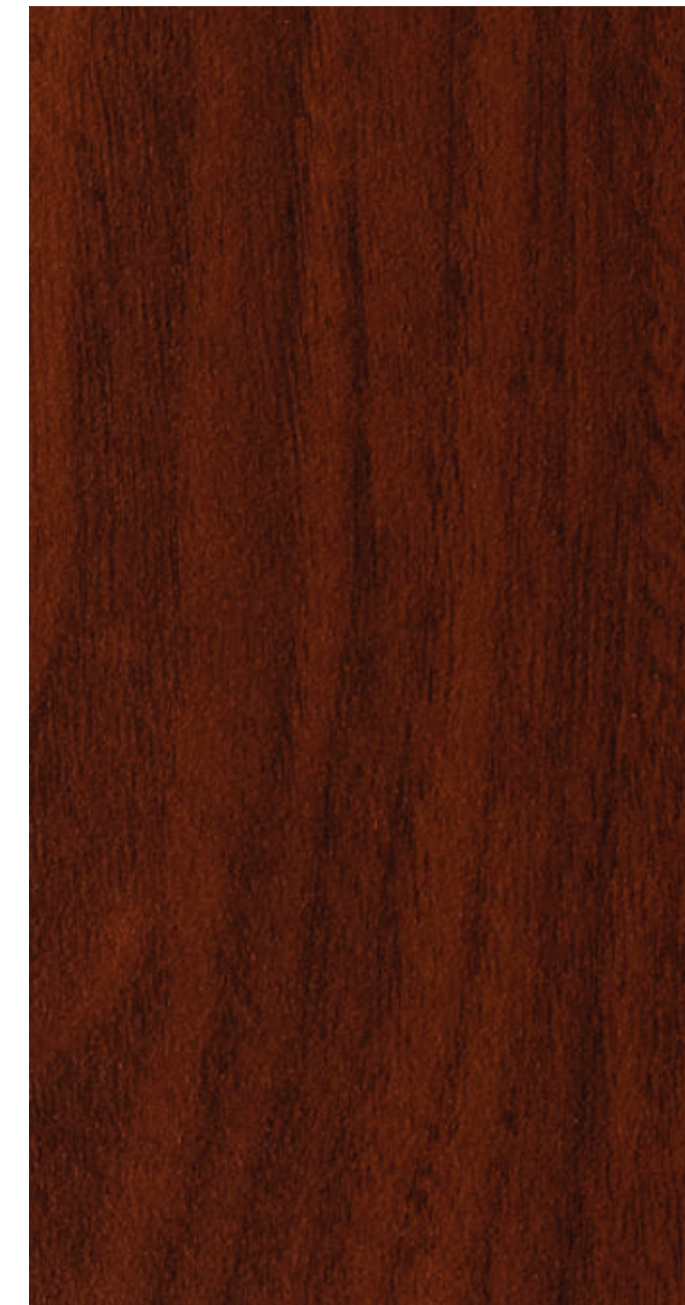
30307 SF | OLIVE ASH



30308 SF | SAGE WOOD



30259 SF | RED CHERRY



30111 SF | WINE TEAK



30226 SF | SPRAYED OAK



30224 SF | TURKISH TEAK



30296 SF | DRIFTWOOD BROWN



30300 SF | MOCHA ELM



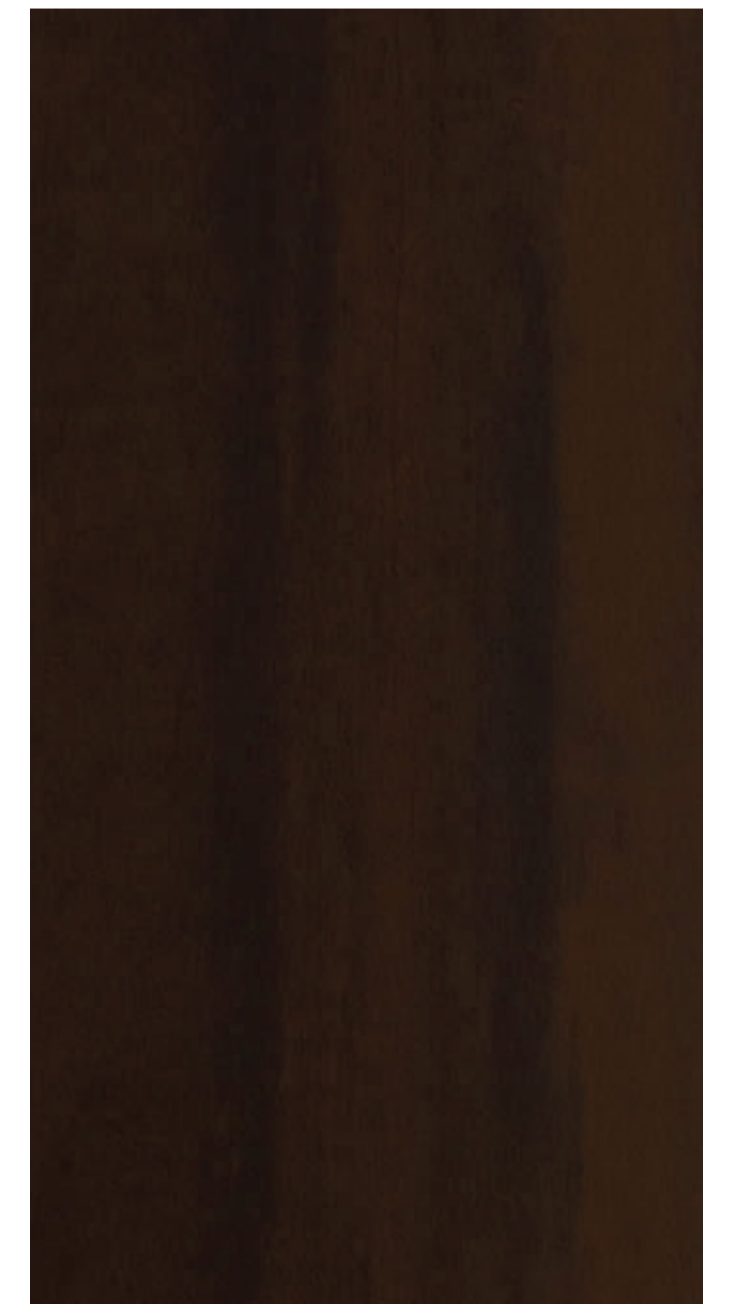
30196 SF | NORWEGIAN TEAK



30222 SF | FOREST TEAK



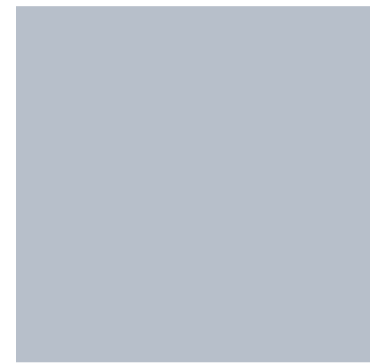
30113 SF | CACAO OAK



30229 SF | AFRICAN TEAK



# PLAIN SUEDE FINISH



90101 SF | MILKY WHITE



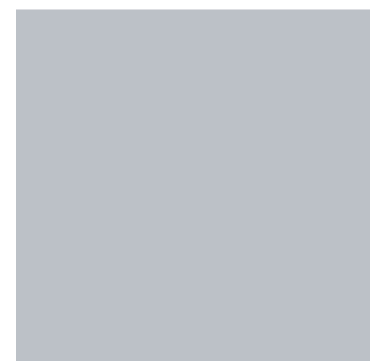
90105 SF | SILVER GREY



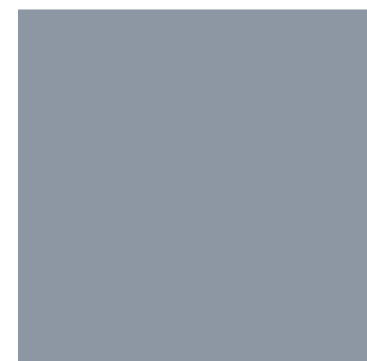
90106 SF | SMOKE GREY



90108 SF | BLACK



90126 SF | IVORY



90127 SF | TOUGH GREY



90118 SF | BRIGHT LAVENDER



90119 SF | SKY BLUE



90120 SF | ELECTRIC BLUE



90122 SF | SPARKLING BROWN



90123 SF | MATTE YELLOW



90124 SF | SKY GREEN



90125 SF | PEACH RED



90114 SF | HUTCH PINK



90112 SF | WINE RED



90130 SF | BARBIE PINK



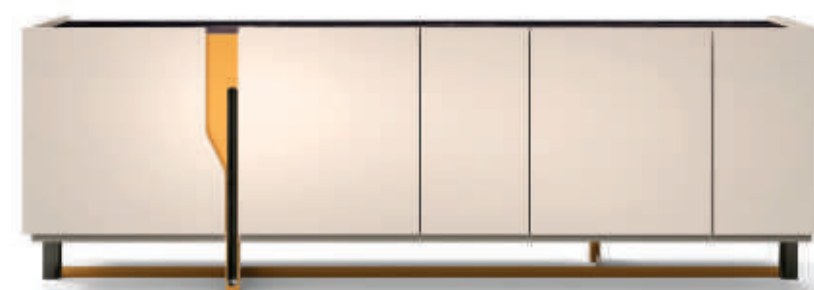
90128 SF | EXOTIC ACACIA

A seamless blend of beauty and resilience.

## Make everyday

LIVING EXTRAORDINARY

Where aesthetics meet unparalleled durability.



90129 SF | CHARCOL GREY



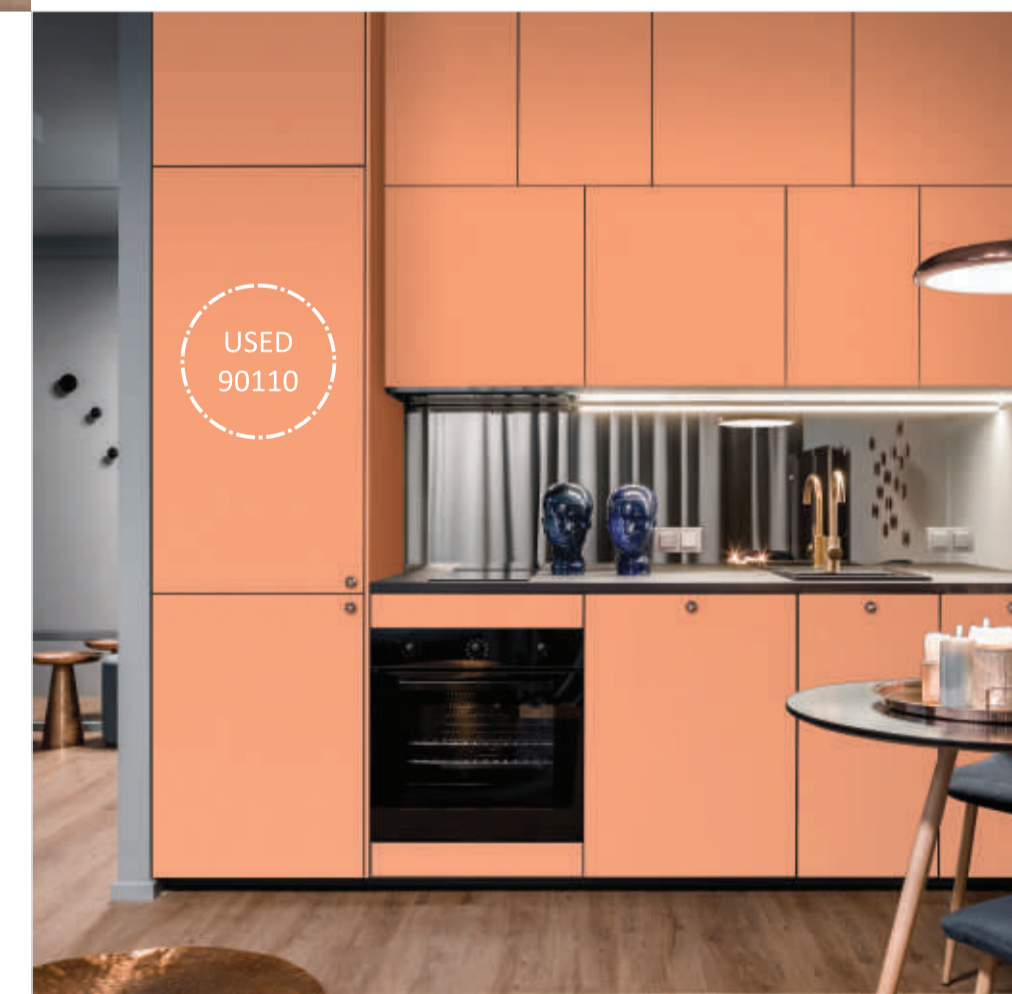
90109 SF | GOLDEN YELLOW



90110 SF | ORANGE



90111 SF | BLOOD RED



DESIGN NO	FINISH	PAGE NO
10302	GLS	34
10302	FRG	40
10302	FRO	41
10312	GLS	35
10312	FRG	40
10312	FRO	41
10315	GLS	34
10315	FRG	40
10315	FRO	41
10320	GLS	34
10320	FRG	40
10320	FRO	41
10320	LT	52
10321	GLS	34
10321	FRG	40
10321	FRO	41
10321	LT	52
10322	GLS	34
10322	FRG	40
10322	FRO	41
10323	GLS	34
10330	GLS	35
10331	GLS	35
10332	GLS	35
10333	GLS	35
30111	OKW.	98
30111	SF	105
30113	FO	51
30113	GCT HZ	65
30113	SF	105
30196	GTR	43
30196	FO	51
30196	TL HZ	60
30196	GLS	81
30196	OKW.	99
30196	SF	104
30197	CST	55
30197	GLS	89
30198	CNT	56
30200	TL HZ	60
30200	GLS	79
30200	OKW.	96
30212	PZ	9
30212	DP	48
30212	OKW.	98
30212	SF	102
30213	VT	26
30213	LT	53
30213	GCT HZ	65
30213	GLS	81
30213	OKW.	96
30213	SF	102
30214	CNT	56
30214	GLS	88
30215	CNT	56
30215	GLS	88
30216	SST	24
30216	CST	55
30216	SMT	70
30216	GLS	86
30217	SST	24
30217	GLS	86
30218	CST	55
30218	GLS	86
30219	CST	55
30219	GLS	86
30220	SST	25
30220	GLS	89
30221	SST	25
30221	GLS	89
30222	GCT HZ	65
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30223	OKW.	96
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30224	VT	27
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30224	OKW.	100

DESIGN NO	FINISH	PAGE NO
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30225	OKW.	94
30225	SF	102
30226	GLS	82
30226	OKW.	96
30226	SF	105
30227	DP	48
30227	GLS	78
30227	OKW.	98
30228	DP	49
30228	GLS	78
30228	OKW.	98
30229	DP	46
30229	BFC HZ	62
30229	GLS	82
30229	SF	105
30254	MNT	22
30254	FRG	39
30254	SMT	70
30254	GLS	87
30255	MNT	22
30255	FRG	39
30255	SMT	70
30255	GLS	87
30256	MNT	23
30256	SMT	71
30256	GLS	84
30257	MNT	23
30257	SMT	71
30257	GLS	84
30258	CDT	28
30258	FO	51
30258	TLV	58
30258	GLS	82
30258	OKW.	99
30259	DT	30
30259	AS	33
30259	OKW.	94
30259	SF	104
30260	CZ	18
30260	SMT	68
30260	OKW.	99
30261	CZ	16
30261	CDT	28
30261	GLS	81
30261	OKW.	95
30262	AS	33
30262	OKW HZ	91
30262	SF	102
30263	GLS	80
30264	PZ	8
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30264	DT	31
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30264	GLS	80
30264	OKW HZ	91
30264	OKW.	95
30264	SF	103
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30266	TL HZ	61
30266	GLS	79
30266	OKW.	94
30266	SF	103
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30296	OKW.	100
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30297	FST	21
30297	CNT	57
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30297	GLS	85

DESIGN NO	FINISH	PAGE NO
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30298	CNT	57
30298	SMT	71
30298	GLS	83
30299	FST	19
30299	SST	24
30299	CST	54
30299	GLS	83
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30300	AS	32
30300	BFC HZ	62
30300	GLS	77
30300	OKW.	93
30300	SF	104
30301	OT	10
30301	GCT HZ	63
30301	GLS	77
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30303	DP	47
30303	SF	101
30304	BO	14
30304	VT	27
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30304	SF	101
30305	BW	15
30305	BFC HZ	62
30305	GLS	67
30305	GLS	76
30306	BW	15
30306	BFC HZ	62
30306	SMT	67
30306	GLS	76
30307	PZ	9
30307	TL HZ	61
30307	SMT	68
30307	GLS	76
30307	OKW.	92
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30308	BO	12
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30308	OKW HZ	90
30308	OKW.	93
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30309	SF	103
30310	BO	13
30310	GLS	75
30310	SF	103
30568	CZ	18
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90101	GLS	37
90101	SF	106
90105	GLS	37
90105	SF	106
90106	SMT	34
90106	GLS	37
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90108	GLS	37
90108	SF	106
90109	GLS	37
90109	SF	106
90110	GLS	37
90110	SF	106
90111	GLS	37
90111	SF	106

DESIGN NO	FINISH	PAGE NO
90112	GLS	37
90112	SF	107
90114	GLS	37
90114	SF	107
90118	GLS	37
90118	SF	107
90119	GLS	37
90119	SF	107
90120	SF	107
90122	GLS	37
90122	GTR	42
90122	SF	107
90123	GLS	37
90123	GTR	42
90123	SF	107
90124	GLS	37
90124	GTR	42
90124	SF	107
90125	GLS	37
90125	SF	107
90126	GLS	37
90126	GTR	42
90126	FO	51
90126	LT	52
90126	TLV	58
90126	SF	106
90127	SMT	34
90127	GLS	37
90127	SF	106
90128	SMT	34
90128	GLS	37
90128	LT	52
90128	SF	107
90129	GLS	37
90129	GTR	42
90129	TLV	58
90129	SF	106
90130	GLS	37
90130	SF	107
90133	SMT	34
90133	GLS	36
90136	SMT	34
90136	GLS	36
90213	SMT	35
90213	GLS	36
90215	SMT	35
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90235	GLS	36
04 BRD	RMT	50
05 BRD	GLS	38
06 BRD	FB	66
07 BRD	FLT	44
08 BRD	SMT	45
09 BRD	SMT	73
10 BRD	SMT	73
11 BRD	SMT	73

PROPERTIES	SPECIFIED VALUES AS PER IS 2046-1995 TYPE S,VGS	BREATHLAM CONFORMS
Thickness	1.0mm (± 10%)	1.0mm (± 10%)
Resistance to surface Wear	> 150(revolutions)	✓
Resistance to immersion in boiling water		
-Mass increase (%)	10.0%(Max)	✓
-Thickness increase	11.8%(Max)	✓
-Appearance	Not worse than 4	✓
Dimensional stability at deviated temperature		
-Longitudinal (%)	0.55% (Max)	✓
-Transverse (%)	1.025%(Max)	✓
Dimensional stability at 200C		
-Longitudinal (%)	0.375%(Max)	✓
-Transverse (%)	0.60% (Max)	✓
Resistance to impact by small diameter ball	20 N (Min)	✓
Resistance to Cracking	Not worse than 4	✓
Resistance to scratching	1.75 N (Min)	✓
Resistance to staining	Not worse than 5	✓
Resistance to color change (Wool standard)		
- In Xenon ARC light	Not worse than 6	✓
- In Enclose Carbon ARC light	Not worse than 5	✓
Resistance to steam	Not worse than 4	✓
Appearance	Should be Free From foreign particles	✓

## A LOOK AT HOW YOU CAN LOOK AFTER OUR LAMINATES

- Do not place frying pans or dishes directly from the oven or cook-top on the Laminate surface. Protect the surface from heat generating appliances.
- Do not use knives, keys or other sharp objects directly on the decorative surface. A chopping board or counter saver is recommended.
- To clean the surface, use a damp cloth or sponge and a mild soap or detergent.
- Difficult stains such as coffee or tea can be removed using a mild household cleaner or detergent and a soft-bristled brush, repeat if necessary.
- Acidic or abrasive cleaners can damage Laminate surfaces; please do not use them.
- Toilet cleaners contain harsh chemicals that can cause permanent damage. If spills occur, please wipe immediately, wash the surface with soapy water and rinse several times.
- If a stain persists, use a paste of baking soda and water and apply with a soft-bristled brush. Light scrubbing with about 10 to 20 strokes should remove most stains. Although baking soda is a low abrasive, excessive scrubbing or exerting too much force could damage the decorative surface.
- Steel wool and other abrasive pads can damage Laminates. Do not use them for cleaning and do not place steel wool pads on your counter-tops as the metal can rust and leave stains.
- Hair, textile and food dyes can cause permanent stains. If any dye should happen to inadvertently spill, please wipe it immediately with a dish-washing detergent or an all-purpose cleaner.

## APPLICATION GUIDELINES

### CAUSES AND RECOMMENDATION FOR AVOIDING FAILURES ARE:

- USE GOOD QUALITY PLYWOOD AND ADHESIVE
- THE SURFACE TO BE BONDED SHOULD BE FREE FROM OIL/GREASE/DUST AND EXCESS MOISTURE
- INSUFFICIENT AMOUNT OF ADHESIVE ON EITHER OR BOTH THE SURFACE TO BE BONDED

When ready for bonding the spread film of most contact adhesive will exhibit a uniform semi-gloss appearance over the entire surface of the material to be bonded. Marked variation in appearance will generally indicate an improper or non-uniform bonding in those areas where insufficient adhesive has been applied. If this occurs, re-coating the surface should achieve a uniform coating. Double coating the edges with adhesive is advisable because of the higher porosity of the substrate edge.

### - INSUFFICIENT BONDING PRESSURE

To ensure intimate contact necessary for an adequate bond, sufficient pressure should be applied over the entire area using as much pressure as possible without damaging the assembly. Pinch rollers (rotary press) and heavy weighted rollers are ideal. Hand pressure rolling is adequate, provided the operator exerts maximum pressure by means of a two-handled or single long-handled roller. The rollers should be of steel or hard solid rubber (50-80 diameter) and not over 75mm (3 inches) wide. Hand rolling should be repeated twice.

### - BONDING WHEN ADHESIVE SURFACE IS OVER-DRY OR UNDER-DRY

Care should be taken to follow the manufacturer's recommendations concerning the allowable tack range of the adhesive. If the assembly is done before the adhesive is dry or after the allowable open time is exceeded, then the bonding result may be unsatisfactory.

### - BONDING OF SURFACE UNDER 21 deg. C ( 70 deg. F)

### Note :

1. तैमिनेट तामने से पहले पूरी तरह से जाँच लें।
2. तैमिनेट तामने के बाद बल, कसर और दसर हो तो कंपनी की कोई गैरन्टी नहीं रहेगी।
3. कोई भी परिस्थिति में कंपनी की वारंटी तैमिनेट तक सीमित रहेगी।

Unless otherwise indicated by the manufacturer the temperature of the gluing area and all materials should be 21 deg. C (70 deg. F) or above.

- BONDING OF SURFACE WHERE HUMIDITY IS TOO HIGH

Experience has shown that when the relative humidity is above 80 percent at temperatures of 21 deg. C (70 deg. F) or lower moisture may condense on the surface during drying (Known as "blushing ") and will prevent an acceptable bond. Hot spray or forced air drying may be used to prevent this condition.

- IMPROPERLY PREPARED OR DIRTY GLUING SURFACES

The surfaces should be clear, dry and free of oils or other contaminants, such as dust, loose sand particles, and so forth. The adhesive film should have full contact with the surface to which it is applied in order to give maximum adhesion.

- FIELD BONDING OF OVERSIZED SHEETS

It is recommended that the maximum sheet size used for vertical field application be limited to 610x2400mm (2x8 Feet). If larger panels are required, these should be fabricated in the shop.

- UNDER PRESSURE

After bonding, even pressure of 100 gm/ sq.ft. must be maintained for 6 to 8 hours.

### Notes:

- It is recommended to check the laminate sheet before fixing.
- No complaint shall be entertained on laminates already fixed.
- In case of any complaint, the company's liability is limited to the cost of the laminate sheet only.
- BREATHLAM Laminates reserves the right to delete, amend either totally or partially, any of the design, finishes, references and other technical specifications contained in this catalogue at any time.
- The sample Swatches in the catalogue shows Color Pattern and finishes only. It does not show the actual thickness of the product.

